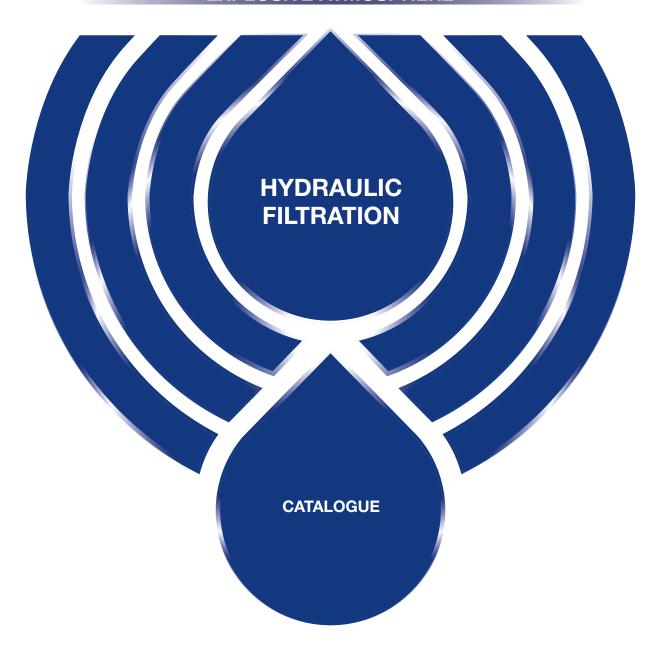
FILTERS FOR POTENTIALLY EXPLOSIVE ATMOSPHERE







A WORLDWIDE LEADER IN THE FIELD OF HYDRAULIC FILTRATION EQUIPMENT.

Our company started life in 1964, when Bruno Pasotto decided to attempt to cater for the requests of a market still to be fully explored, with the study, design, development, production and marketing of a vast range of filters for hydraulic equipment, capable of satisfying the needs of manufacturers in all sectors. The quality of our products, our extreme competitiveness compared with major international producers and our constant activities of research, design and development has made us a worldwide leader in the field of hydraulic circuit filtering.

Present for over 50 years in the market, we have played a truly decisive role in defining our sector, and by now we are a group capable of controlling our entire chain of production, monitoring all manufacturing processes to guarantee superior quality standards and to provide concrete solutions for the rapidly evolving needs of customers and the market.



HYDRAULIC FILTRATION PRODUCTS

1) [age INTRODUCTION
2	INDEX
4	COMPANY PROFILE
8	PRODUCT RANGE
11	CONTAMINATION MANAGEMENT
21	FILTER SIZING

			up to	Q _{max}
30 p	age	SUCTION FILTERS	l/min	gpm
33	STRC & MPAC	Submerged suction filter, with bypass or magnetic filter	1000	264
41	SFEX	In-line filter with plastic bowl	100	26
51	SFMC	Semi-submerged positive head suction filter, low flow rate	160	42
61	SFSC	Semi-submerged positive head suction filter, high flow rate	700	185
711	CLOGGING INDICATORS			

			up to	P _{max}	up to	Q _{max}
(72) F	page	RETURN FILTERS		psi	I/min	gpm
75	RFEX	Return filter, tank mounted filter suitable for all mineral oil and water glycol applications	16	232	260	69
85	MPFX	Tank top semi-immersed filter, standard filter element disassembly	8	116	900	238
113	MPLX	Tank top semi-immersed filter, standard filter element disassembly	10	145	1800	476
121	MPTX	Tank top semi-immersed filter, easy filter element disassembly	8	116	300	79
139	MFBX	Bowl assembly	8	116	700	185
147	MPF	Tank top semi-immersed filter, standard filter element disassembly	8	116	900	238
175	MPT	Tank top semi-immersed filter, easy filter element disassembly	8	116	300	79
193	MFB	Bowl assembly	8	116	700	185
201	MDH	Heavy industrial applications integrated in the tank - air separation	10	145	500	132
209	MPH	Tank top semi-immersed filter, standard filter element disassembly	10	145	3500	925
233	MPI	Tank top semi-immersed filter, standard filter element disassembly	10	145	3500	925
245	FRI	Tank top semi-immersed filter, easy filter element disassembly, it can be used also as in-line filter	20	290	2500	660
261	RF2	Semi-immersed under-head filter, easy filter element disassembly	20	290	615	162
268	ACCESSORIES					
712	CLOGGING INDICATORS					

				up to P _{max}		Q _{max}
270 F	page	RETURN / SUCTION FILTERS	bar	psi	l/min	gpm
273	MRSX	Unique TANK TOP filter for mobile machinery, with combined filtration on return and suction to the inlet at the hydrostatic transmissions in closed circuit	10	145	250	66
287	LMP 124 MULTIPORT	Unique IN-LINE filter for mobile machinery, with combined filtration on return and suction to the inlet at the hydrostatic transmissions in closed circuit	80	1160	120	32
714	CLOGGING INDICATORS					

			up to	P _{max}	up to	Q_{max}
294)	age	SPIN-ON FILTERS	bar	psi	l/min	gpm
297	MPS	Low pressure filter, available with single cartridge (CS) for in-line or flange mounting or with two cartridge on the same axis on the opposite sides	12	174	365	96
717	CLOGGING INDICATORS					





706 QUICK REFERENCE GUIDE

724 TECHNICAL DATA

710 DESIGNATION AND ORDERING CODES



up to P _{max} up to						Q _{max}
312 P	page	LOW & MEDIUM PRESSURE FILTERS	bar	psi	l/min	gpm
315	LFEX	In-line filter with plastic bowl	16	232	300	79
325	LPH 630	Off-line low pressure filter	10	145	1600	352
333	LMP 110	In-line low & medium pressure filter, low to medium flow rate	80	1160	165	44
341	LMP 112 - 123 MULTIPORT	In-line filter with Multiport design for multiple choice connection	80	1160	175	46
357	LMP 210 - 211	In-line low & medium pressure filter, low flow rate	60	870	365	96
367	LMP 400 - 401	In-line low & medium pressure filter, high flow rate	60	870	780	206
375	LMP 430 - 431	In-line low & medium pressure filter, high flow rate	60	870	780	206
383	LMP 950 - 951	In-line filter, available with 2 and up to 6 different heads	30	435	2400	634
391	LMP 952 - 953 - 954	In-line low pressure filter specifically designed to be mounted in series	25	363	4500	1189
403	LMD 211	In-line duplex medium pressure filter	60	870	200	53
411	LMD 400 - 401 & 431	In-line duplex low pressure filter		232	600	159
427	LMD 951	In-line duplex filter, available with 2 up to 6 different heads	16	232	1200	317
435		Filters featuring filter elements designed according to DIN24550				
437	LDP - LDD	In-line and duplex medium pressure filter	60	870	360	95
447	LMP 900 - 901	In-line low pressure filter	30	435	2000	528
455	LMP 902 - 903	In-line filter specifically designed to be mounted in series	20	290	3000	793
464	ACCESSORIES	III IIII III III III III III III III I	20			
720	CLOGGING INDICATORS					
			up to	P _{max}	up to	Q _{max}
(466) p	page	HIGH PRESSURE FILTERS	bar	psi	l/min	gpm
469	FMMX	Typical high pressure filter for mobile applications, low flow rate	420	6092	300	79
479	FMM	Typical high pressure filter for mobile applications, low flow rate	420	6092	300	79
489	FHA	Filter optimized for use in high pressure operating systems, low flow rate	560	8122	150	40
497	FMP 039	Filter high pressure, low flow rate applications		1595	80	21
505	FMP	Filter high pressure, high flow rate applications	320	4641	500	132
517	FHP	Typical high pressure filter for mobile applications, high flow rate	420	6092	630	166
537	FHM	High pressure filter with intermediate manifold construction	320	4641	400	106
557	FHB	High pressure for block mounting	320	4641	485	128
569	FHF	In-line manifold top mounting according to SAE J2066	350	5076	550	145
579	FHD	In-line duplex high pressure filter	350	5076	250	66
593	HPB	Pressure filter kits for integration in control manifolds	420	6092	300	79
721	CLOGGING INDICATORS					
			up to	P _{max}	up to	Q _{max}
(602)	page	STAINLESS STEEL HIGH PRESSURE FILTERS	bar	psi	l/min	gpm
605	FZP	In-line pressure filter with threaded mount	420	6092	160	42
615	FZH	In-line pressure filter with threaded mount for higher pressure	700	10153	80	21
625	FZX	In-line pressure filter with threaded mount up to 1000 bar	1000	14504	10	3
633	FZM	Manifold top mounting	320	4641	70	18
641	FZB	Manifold side mounting	320	4641	70	18
649	FZD	Duplex pressure filter for continuous operation requirements	350	5076	60	16
722	CLOGGING INDICATORS				'	'
			up to	P _{max}	up to	Q _{max}
660 p	page	FILTERS FOR POTENTIALLY EXPLOSIVE ATMOSPHERE	bar	psi	l/min	gpm
663	FMMX	Typical high pressure filter for mobile applications, low flow rate	420	6092	300	79
673	FZP	In-line pressure filter with threaded mount	420	6092	160	42
683	FZH	In-line pressure filter with threaded mount for higher pressure	700	10153	80	21
693	FZX	In-line pressure filter with threaded mount up to 1000 bar	1000	14504	10	3
723	CLOGGING INDICATORS					
701	2220	CLOCCING INDICATORS				
(701) p	lage	CLOGGING INDICATORS				



Our work is based on a skillful interaction between advanced technology and fine workmanship, customizing products according to specific market requests, focusing strongly on innovation and quality, and following every step in the manufacturing of both standard and special products, fully respecting customer expectations. MARKET **LEADER X L** = 5 6 Our customer-oriented philosophy, which enables us to satisfy all customer requests rapidly and with personalized products, makes us a dynamic and flexible enterprise. The possibility of constantly controlling and monitoring the entire production process is essential to allow us to guarantee the quality of our products.

WORLDWIDE PRESENCE



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Our foreign Branches enable us to offer a diversified range of products that allow us to successfully face the aggressive challenge of international competition, and also to maintain a stable presence at a local level.

The Group boasts **9 business branches**



TECHNOLOGY













SPIN-ON

FILTERS





SUCTION
EII TEDS

Mounting:

- Tank immersed
- In-Line
- In tank with shut off valve
- In tank with flooded suction

RETURN FILTERS

Mounting: - In-Line

- Tank top
- In single

and duplex designs

RETURN / SUCTION **FILTERS**

Mounting:

- In-Line
- Tank top

Mounting: - In-Line

- Tank top

LOW & MEDIUM PRESSURE **FILTERS**

Mounting: - In-Line

- Parallel version
- In single and duplex designs

HIGH PRESSURE FILTERS

Mounting:

- In-Line
- Manifold
- In single and duplex designs

PRODUCT RANGE

MP Filtri can offer a vast and articulated range of products for the global market, suitable for all industrial sectors using hydraulic equipment.

This includes filters (suction, return, return/suction, spin-on, pressure, stainless steel pressure, ATEX filters) and structural components (motor/pump bell-housings, transmission couplings, damping rings, foot brackets, aluminium tanks, cleaning covers).

We can provide all the skills and solutions required by the modern hydraulics industry to monitor contamination levels and other fluid conditions.

Mobile filtration units and a full range of accessories allow us to supply everything necessary for a complete service in the hydraulic circuits.











STAINLESS STEEL HIGH PRESSURE **FILTERS**

Mounting:

- In-Line
- Manifold
- In single

and duplex designs

FILTERS FOR POTENTIALLY **EXPLOSIVE ATMOSPHERE**

Mounting: - In-Line

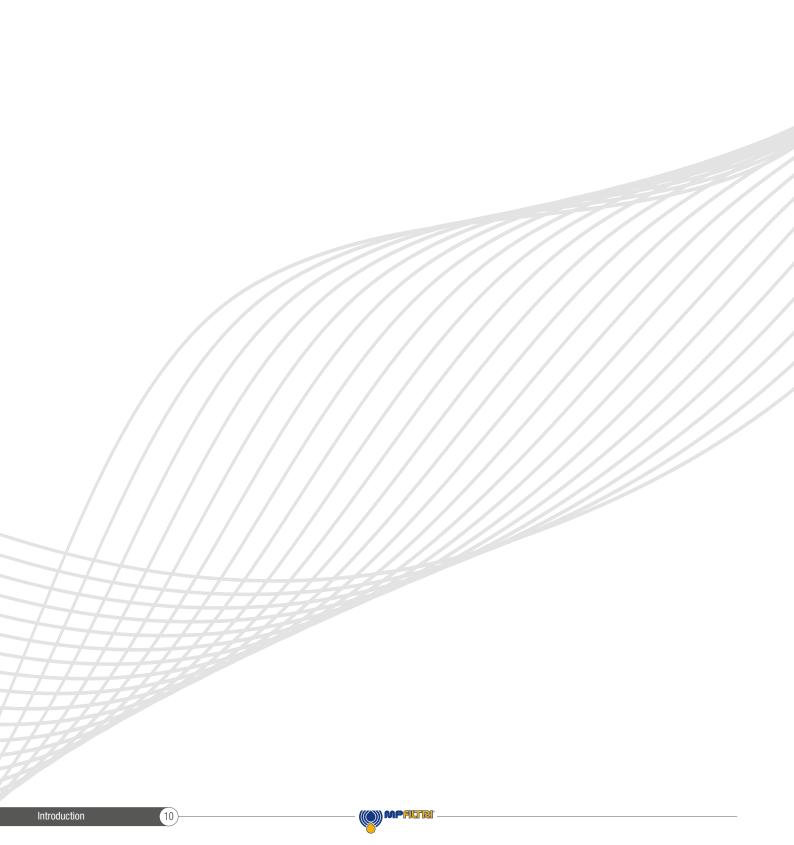
CONTAMINATION CONTROL **SOLUTIONS**

- Off-line, in-line particle analyser
- Off-line bottle sampling products
- Fully calibrated using relevant ISO standards
- A wide range of variants to support fluid types and communication protocols
- Mobile Flltration Units with flow rates from 15 l/min up to 200 I/min

POWER TRANSMISSION PRODUCTS

- Aluminium bell-housings for motors from 0.12 kW to 400 kW
- Couplings in Aluminium Cast Iron - Steel
- Damping rings
- Foot bracket
- Aluminium tanks Cleaning covers

- **TANK ACCESSORIES**
- Oil filler and air breather plugs
- Optical and electrical level gauges
- Pressure gauge valve selectors
- Pipe fixing brackets
- Pressure gauges





CONTAMINATION MANAGEMENT

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1 HYDRAULIC FLUIDS

The fluid is the vector that transmits power, energy within an oleodynamic circuit. In addition to transmitting energy through the circuit, it also performs additional functions such as lubrication, protection and cooling of the surfaces.

The classification of fluids used in hydraulic systems is coded in many regulatory references, different Standards.

The most important classification system for hydraulic fluids is the one defined by International Organization for Standardization (ISO), which established a classification system within their standard: "ISO 6743-4 Lubricants, Industrial Oils and Related Products" . In particular, the parts of interest for hydraulic fluids are:

- Lubricants, industrial oils and related products (class L)
- Classifications Part 4L Family H (Hydraulic systems)

The ISO 6743-4 classification system can be generally applied to the three primary classes of hydraulic fluids:

- Mineral Oils (i.e.: petroleum) Hydraulic Fluids (i.e.: HH: Mineral lubricants without corrosion inhibitors; HL: HH-type lubricants with oxidation reduction and anticorrosive additives; HM: HL-type lubricants with anti-wear additives; HV: HM-type lubricants with a higher viscosity grade and temperature properties; and others).
- Biodegradable Hydraulic Fluids (HExx), also defined as "Environmentally acceptable hydraulic fluids".
- Fire Resistant Hydraulic Fluids (HFxx), which could be further split into: Fire-resistant aqueous fluids (HFAx, HFB; HFC); Fire-resistant synthetic anhydrous fluids (HFDx).

The choice of fluid for an hydraulic system must take into account several parameters.

These parameters can adversely affect the performance of an hydraulic system, causing delay in the controls, pump cavitation, excessive absorption, excessive temperature rise, efficiency reduction, increased drainage, wear, jam/block or air intake in the plant.

The main properties that characterize hydraulic fluids and affect their choice are:

- DYNAMIC VISCOSITY

It identifies the fluid's resistance to sliding due to the impact of the particles forming it.

- KINEMATIC VISCOSITY

It is a widespread formal dimension in the hydraulic field.

It is calculated with the ratio between the dynamic viscosity and the fluid density.

Kinematic viscosity varies with temperature and pressure variations.

- VISCOSITY INDEX

This value expresses the ability of a fluid to maintain viscosity when the temperature changes.

A high viscosity index indicates the fluid's ability to limit viscosity variations by varying the temperature.

- FILTERABILITY INDEX

It is the value that indicates the ability of a fluid to cross the filter materials. A low filterability index could cause premature clogging of the filter material.

- WORKING TEMPERATURE

Working temperature affects the fundamental characteristics of the fluid. As already seen, some fluid characteristics, such as cinematic viscosity, vary with the temperature variation.

When choosing a hydraulic oil, must therefore be taken into account of the environmental conditions in which the machine will operate.

COMPRESSIBILITY MODULE

Every fluid subjected to a pressure contracts, increasing its density. The compressibility module identifies the increase in pressure required to cause a corresponding increase in density.

- HYDROLYTIC STABILITY

It is the characteristic that prevents galvanic pairs that can cause wear in the plant/system.

- ANTIOXIDANT STABILITY AND WEAR PROTECTION

These features translate into the capacity of a hydraulic oil to avoid corrosion of metal elements inside the system.

- HEAT TRANSFER CAPACITY

It is the characteristic that indicates the capacity of hydraulic oil to exchange heat with the surfaces and then cool them.

(2) FLUID CONTAMINATION

Whatever the nature and properties of fluids, they are inevitably subject to contamination. Fluid contamination can have two origins:

- INITIAL CONTAMINATION

Caused by the introduction of contaminated fluid into the circuit, or by incorrect storage, transport or transfer operations.

- PROGRESSIVE CONTAMINATION

Caused by factors related to the operation of the system, such as metal surface wear, sealing wear, oxidation or degradation of the fluid, the introduction of contaminants during maintenance, corrosion due to chemical or electrochemical action between fluid and components, cavitation. The contamination of hydraulic systems can be of different nature:

- SOLID CONTAMINATION

For example rust, slag, metal particles, fibers, rubber particles, paint particles or additives

- LIQUID CONTAMINATION

For example, the presence of water due to condensation or external infiltration or acids

- GASEOUS CONTAMINATION

For example, the presence of air due to inadequate oil level in the tank, drainage in suction ducts, incorrect sizing of tubes or tanks.

(3) FLUID COMPATIBILITY CHARTS

For more detailed information on specific fluid compatibility please refer to the fluid compatibility charts on our website:



Scan or click me!



(4) EFFECTS OF CONTAMINATION ON HYDRAULIC COMPONENTS

Solid contamination is recognized as the main cause of malfunction, failure and early degradation in hydraulic systems. It is impossible to delete it completely, but it can be effectively controlled by appropriate devices.

CONTAMINATION IN PRESENCE OF LARGE TOLERANCES



CONTAMINATION IN PRESENCE OF NARROW TOLERANCES



Solid contamination mainly causes surface damage and component wear.

- ABRASION OF SURFACES
 Cause of leakage through mechanical seals, reduction of system performance, failures.
- SURFACE EROSION
 Cause of leakage through mechanical seals, reduction of system performance, variation in adjustment of control components, failures.
- ADHESION OF MOVING PARTS

 Cause of failure due to lack of lubrication.
- DAMAGES DUE TO FATIGUE
 Cause of breakdowns and components breakdown.

ABRASION

ADHESION



No.

EROSION

FATIGUE



Liquid contamination mainly results in decay of lubrication performance and protection of fluid surfaces.

DISSOLVED WATER

- INCREASING FLUID ACIDITY

 Cause of surface corrosion and premature fluid oxidation
- GALVANIC COUPLE AT HIGH TEMPERATURES
 Cause of corrosion

FREE WATER - ADDITIONAL EFFECTS

- DECAY OF LUBRICANT PERFORMANCE
 Cause of rust and sludge formation, metal corrosion and increased solid contamination
- BATTERY COLONY CREATION

 Cause of worsening in the filterability feature

- ICE CREATION AT LOW TEMPERATURES
 Cause damage to the surface
- ADDITIVE DEPLETION
 Free water retains polar additives

Gaseous contamination mainly results in decay of system performance.

CUSHION SUSPENSION
 Cause of increased noise and cavitation.

MODIFICATION OF FLUID PROPERTIES

- FLUID OXIDATION
 Cause of corrosion acceleration of metal parts.
- (COMPRESSIBILITY MODULE, DENSITY, VISCOSITY)

 Cause of system's reduction of efficiency and of control.

 It is easy to understand how a system without proper contamination management is subject to higher costs than a system that is provided.
- MAINTENANCE Increase maintenance activities, spare parts, machine stop costs.
- ENERGY AND EFFICIENCY
 Efficiency and performance reduction due to friction, drainage, cavitation.

(5) MEASURING THE SOLID CONTAMINATION LEVEL

The level of contamination of a system identifies the amount of contaminant contained in a fluid. This parameter refers to a unit volume of fluid.

The level of contamination may be different at different points in the system. From the information in the previous paragraphs it is also apparent that the level of contamination is heavily influenced by the working conditions of the system, by its working years and by the environmental conditions.

What is the size of the contaminating particles that we must handle in our hydraulic circuit?



HUMAN HAIR (**75 μm)**



MINIMUM DIMENSION VISIBLE WITH HUMAN EYES (40 µm)



TYPICAL CONTAMINAN' DIMENSION IN A HYDRAULIC CIRCUIT (4 - 14 µm)

Contamination level analysis is significant only if performed with a uniform and repeatable method, conducted with standard test methods and suitably calibrated equipment. To this end, ISO has issued a set of standards that allow tests to be conducted and express the measured values in the following ways.

- GRAVIMETRIC LEVEL - ISO 4405

The level of contamination is defined by checking the weight of particles collected by a laboratory membrane. The membrane must be cleaned, dried and desiccated, with fluid and conditions defined by the Standard.

The volume of fluid is filtered through the membrane by using a suitable suction system. The weight of the contaminant is determined by checking the weight of the membrane before and after the fluid filtration.



CLEAN MEMBRANE



Contaminated Membrane



- CUMULATIVE DISTRIBUTION OF THE PARTICLES SIZE - ISO 4406

The level of contamination is defined by counting the number of particles of certain dimensions per unit of volume of fluid. Measurement is performed by Contamination Monitoring Products (CMP).

Following the count, the contamination classes are determined, corresponding to the number of particles detected in the unit of fluid.

The most common classification methods follow ISO 4406 and SAE AS 4059 (Aerospace Sector) regulations.

NAS 1638 is still used although obsolete.

Classification example according to ISO 4406

The International Standards Organization standard ISO 4406 is the preferred method of quoting the number of solid contaminant particles in a sample. The level of contamination is defined by counting the number of particles of certain dimensions per unit of volume of fluid. The measurement is performed by Contamination Monitoring Products (CMP).

The numbers represent a code which identifies the number of particles of certain sizes in 1ml of fluid. Each code number has a particular size range. The first scale number represents the number of particles equal to or larger than 4 μ m $_{(c)}$ per millilitre of fluid;

The second scale number represents the number of particles equal to or larger than $6 \mu m_{(c)}$ per millilitre of fluid;

The third scale number represents the number of particles equal to or larger than 14 μ m(c) per millilitre of fluid.

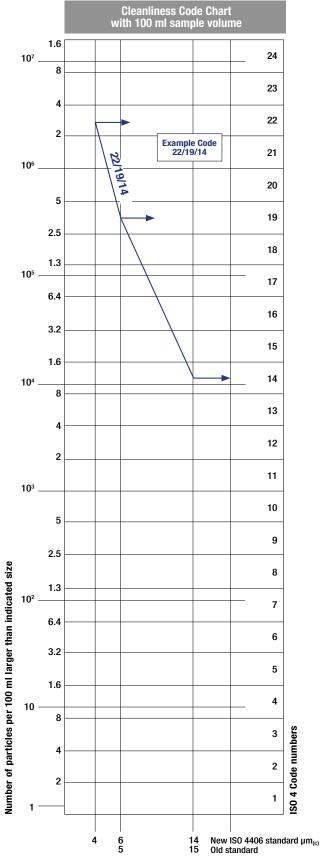
ISO 4406 - Allocation of Scale Numbers

Class	Number of particles per ml				
	Over	Up to			
28	1 300 000	2 500 000			
27	640 000	1 300 000			
26	320 000	640 000			
25	160 000	320 000			
24	80 000	160 000			
23	40 000	80 000			
22	20 000	40 000			
21	10 000	20 000			
20	5 000	10 000			
19	2 500	5 000			
18	1 300	2 500			
17	640	1 300			
16	320	640			
15	160	320			
14	80	160			
13	40	80			
12	20	40			
11	10	20			
10	5	10			
9	2.5	5			
8	1.3	2.5			
7	0.64	1.3			
6	0.32	0.64			
5	0.16	0.32			
4	0.08	0.16			
3	0.04	0.08			
2	0.02	0.04			
1	0.01	0.02			
0	0	0.01			

> $4 \mu m_{(c)} = 350 \text{ particles}$ > $6 \mu m_{(c)} = 100 \text{ particles}$ > $14 \mu m_{(c)} = 25 \text{ particles}$ 16/14/12

ISO 4406 Cleanliness Code System

Microscope counting examines the particles differently to Contamination Monitoring Products (CMP) and the code is given with two scale numbers only. These are at 5 μ m and 15 μ m equivalent to the 6 μ m_(c) and 14 μ m_(c) of Contamination Monitoring Products (CMP).



- CUMULATIVE DISTRIBUTION OF THE PARTICLES SIZE SAE AS4059-1 and SAE AS4059-2

Classification example according to SAE AS4059 - Rev. G

The code, prepared for the aerospace industry, is based on the size, quantity, and particle spacing in a 100 ml fluid sample. The contamination classes are defined by numeric codes, the size of the contaminant is identified by letters (A-F).

This SAE Aerospace Standard (AS) defines cleanliness levels for particulate contamination of hydraulic fluids and includes methods of reporting data relating to the contamination levels. Tables 1 and 2 below provide differential and cumulative particle counts respectively for counts obtained by an automatic particle counter, e.g. LPA3.

Table 1 - Class for differential measurement

Class	Ma	Dimension of contaminant Maximum Contamination Limits per 100 ml									
	5-15 μm	15-25 μm	25-50 μm	50-100 μm	>100 µm	(1)					
	6-14 μm _(c)	14-21 μm _(c)	21-38 μm _(c)	38-70 μm _(c)	>70 µm _(c)	(2)					
00	125	22	4	1	0						
0	250	44	8	2	0	_					
1	500	89	16	3	1	_					
2	1 000	178	32	6	1	_					
3	2 000	356	63	11	2	-					
4	4 000	712	126	22	4						
5	8 000	1 425	253	45	8						
6	16 000	2 850	506	90	16	_					
7	32 000	5 700	1 012	180	32						
8	64 000	11 400	2 025	360	64	_					
9	128 000	22 800	4 050	720	128	_					
10	256 000	45 600	8 100	1 440	256	_					
11	512 000	91 200	16 200	2 880	512						
12	1 024 000	182 400	32 400	5 760	1 024						

6 - 14 μ m_(c) = 15 000 particles 14 - 21 μ m_(c) = 2 200 particles 21 - 38 μ m_(c) = 200 particles $38 - 70 \, \mu m_{(c)} =$ SAE AS4059 REV G - Class 6

(1) Size range, optical microscope, based on longest dimension as measured per AS598 or ISO 4407. (2) Size range CMP calibrated per ISO 11171 or an optical or electron microscope with image analysis software, based on projected area equivalent diameter. (3) Contamination classes and particle count limits are identical to NAS 1638.

Table 2 - Class for cumulative measurement

Class	Dimension of contaminant Maximum Contamination Limits per 100 ml							
	>1 µm	>5 µm	>15 µm	>25 µm	>50 µm	>100 µm	(1)	
	>4 µm _(c)	>6 µm _(c)	>14 µm _(c)	>21 µm _(c)	>38 µm _(c)	>70 µm _(c)	(2)	
000	195	76	14	3	1	0		
00	390	152	27	5	1	0		
0	780	304	54	10	2	0		
1	1 560	609	109	20	4	1		
2	3 120	1 217	217	39	7	1		
3	6 250	2 432	432	76	13	2		
4	12 500	4 864	864	152	26	4		
5	25 000	9 731	1 731	306	53	8		
6	50 000	19 462	3 462	612	106	16		
7	100 000	38 924	6 924	1 224	212	32		
	200 000	77 849	13 849	2 449	424	64		
9	400 000	155 698	27 698	4 898	848	128		
10	800 000	311 396	55 396	9 796	1 696	256		
11	1 600 000	622 792	110 792	19 592	3 392	512		
12	3 200 000	1 245 584	221 584	39 184	6 784	1 024		

 $> 4 \mu m_{(c)} = 45 000 \text{ particles}$ $> 6 \mu m_{(c)} = 15 000 \text{ particles}$

 $> 14 \, \mu m_{(c)} = 1500 \, particles$

 $> 21 \, \mu m_{(c)} =$ 250 particles

SAE AS4059 REV G cpc* Class 6 6/6/5/5/4/2

cumulative particle count

(1) Size range, optical microscope, based on longest dimension as measured per AS598 or ISO 4407. (2) Size range, CMP calibrated per ISO 11171 or an optical or electron microscope with image analysis software, based on projected area equivalent diameter. (3) Contamination classes and particle count limits are identical to NAS 1638.

- CLASSES OF CONTAMINATION ACCORDING TO NAS 1638 (January 1964)

The NAS system was originally developed in 1964 to define contamination classes for the contamination contained within aircraft components.

The application of this standard was extended to industrial hydraulic systems simply because nothing else existed at the time.

The coding system defines the maximum numbers permitted of 100 ml volume at various size intervals (differential counts) rather than using cumulative counts as in ISO 4406. Although there is no guidance given in the standard on how to quote the levels, most industrial users quote a single code which is the highest recorded in all sizes and this convention is used on MP Filtri Contamination Monitoring Products (CMP).

The contamination classes are defined by a number (from 00 to 12) which indicates the maximum number of particles per 100 ml, counted on a differential basis, in a given size bracket. Size Range Classes (in microns)

	Maximum Contamination Limits per 100 ml											
Class	5-15	15-25	25-50	50-100	>100							
00	125	22	4	1	0							
0	250	44	8	2	0							
1	500	89	16	3	1							
2	1 000	178	32	6	1							
3	2 000	356	63	11	2							
4	4 000	712	126	22	4							
5	8 000	1 425	253	45	8							
6	16 000	2 850	506	90	16							
7	32 000	5 700	1 012	180	32							
8	64 000	11 400	2 025	360	64							
9	128 000	22 800	4 050	720	128							
10	256 000	45 600	00 8 100 1 440		256							
11	512 000	91 200	16 200	2 880	512							
12	1 024 000	182 400	32 400	5 760	1 024							

 $5-15 \, \mu m = 42 \, 000 \, particles$ $15-25 \, \mu m = 2 \, 200 \, particles$ 25-50 μm = 150 particles $50-100 \, \mu m =$ 18 particles

- CUMULATIVE DISTRIBUTION OF THE PARTICLES SIZE - ISO 4407

The level of contamination is defined by counting the number of particles collected by a laboratory membrane per unit of fluid volume. The measurement is done by a microscope. The membrane must be cleaned, dried and desiccated, with fluid and conditions defined by the Standard. The fluid volume is filtered through the membrane, using a suitable suction system.

The level of contamination is identified by dividing the membrane into a predefined number of areas and by counting the contaminant particles using a suitable laboratory microscope.

MICROSCOPE CONTROL AND MEASUREMENT



Example figure 1 and 2

COMPARISON PHOTOGRAPH'S 1 graduation = 10um



Fig. 1

Fig. 2



For other comparison photographs for contamination classes see the "Filtration and Particle Analyser Handbook".

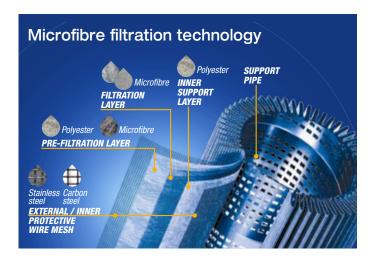
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(I)) MPFILTRI

- CLEANLINESS CODE COMPARISON

Although ISO 4406 standard is being used extensively within the hydraulics industry other standards are occasionally required and a comparison may be requested. The table below gives a very general comparison but often no direct comparison is possible due to the different classes and sizes involved.

ISO 4406	SAE AS4059 Table 2	SAE AS4059 Table 1	NAS 1638
> 4 μm _(c) 6 μm _(c) 14 μm _(c)	> 4 μm _(c) 6 μm _(c) 14 μm _(c)	4-6 6-14 14-21 21-38 38-70 >70	5-15 15-25 25-50 50-100 >100
23 / 21 / 18	13A / 12B / 12C	12	12
22 / 20 / 17	12A / 11B / 11C	11	11
21 / 19 / 16	11A / 10B / 10C	10	10
20 / 18 / 15	10A / 9B / 9B	9	9
19 / 17 / 14	9A / 8B / 8C	8	8
18 / 16 / 13	8A / 7B / 7C	7	7
17 / 15 / 12	7A / 6B / 6C	6	6
16 / 14 / 11	6A / 5B / 5C	5	5
15 / 13 / 10	5A / 4B / 4C	4	4
14 / 12 / 09	4A / 3B / 3C	3	3



The filtration efficiency of metallic mesh filtrations is defined as the maximum particle size that can pass through the meshes of the filtering grid.

The efficiency of microfibre and paper filtration $(\mathcal{B}_{x(c)})$ is defined through a lab test called Multipass Test. The efficiency value $(\mathcal{B}_{x(c)})$ is defined as the ratio between the number of particles of certain dimensions detected upstream and downstream of the filter.

 $\frac{\text{Upstream particles number} > \text{X } \mu\text{m}_{\text{(c)}}}{\text{Downstream particles number} > \text{X } \mu\text{m}_{\text{(c)}}} = \beta_{\text{X(c)}}$

(6) FILTRATION TECHNOLOGIES

Various mechanisms such as mechanical stoppage, magnetism, gravimetric deposit, or centrifugal separation can be used to reduce the level of contamination.

The mechanical stoppage method is most effective and can take place in two ways:

- SURFACE FILTRATION

It is by direct interception. The filter prevents particles larger than the pores from continuing in the plant / system. Surface filters are generally manufactured with metal canvases or meshes.

- DEPTH FILTERING

Filters are constructed by fiber interlacing. Such wraps form pathways of different shapes and sizes in which the particles remain trapped when they find smaller apertures than their diameter.

Depth filters are generally produced with papers impregnated with phenolic resins, metal fibers or inorganic fibers.

In inorganic fiber filtration, commonly called microfibre, the filtering layers are often overlapped in order to increase the ability to retain the contaminant.



Value $(B_{x(c)})$	2	10	75	100	200	1000
Efficiency	50%	90%	98.7%	99%	99.5%	99.9%

Test conditions, such as type of fluid to be used (MIL-H-5606), type of contaminant to be used (ISO MTD), fluid viscosity, test temperature, are determined by ISO 16889

In addition to the filtration efficiency value during the Multipass test, other important features, such as filtration stability (β stability) and dirt holding capacity (DHC), are also tested.

Poor filtration stability is the cause of the filtering quality worsening as the filter life rises. Low dirt holding capacity causes a reduction in the life of the filter.

WIRE MESH FILTRATION									
IN LA									
7	7								
		4							





Filtration ISO Standard Comparison									
$\beta_{\rm X(C)} > 1000$	$\beta_{\rm X} > 200$	MP Filtri							
IŠÓ 16889	ISO 4572	Filter media code							
5 μm _(c)	3 μm	A03							
7 μm _(C)	6 μm	A06							
10 μm _(C)	10 μm	A10							
16 μm _(C)	18 µm	A16							
21 μm _(c)	25 μm	A25							

(7) RECOMMENDED CONTAMINATION CLASSES

Any are the nature and the properties of fluids, they are inevitably subject to contamination. The level of contamination can be managed by using special components called filters.

Hydraulic components builders, knowing the problem of contamination, recommend the filtration level appropriate to the use of their products.

Example of recommended contamination levels for pressures below 140 bar.

Diatan aumana						
Piston pumps	•					
with fixed flow rate						
Piston pumps						
with variable flow rate			-			
Vane pumps						
with fixed flow rate		•				
Vane pumps						
with variable flow			_			
Engines	•					
Hydraulic cylinders	•					
Actuators					•	
Test benches						•
Check valve	•					
Directional valves	•					
Flow regulating valves	•					
Proportional valves				•		
Servo-valves					•	
Flat bearings			•			
Ball bearings				•		
ISO 4406 CODE	20/18/15	19/17/14	18/16/13	17/15/12	16/14/11	15/13/10
Recommended	B _{21(c)}	B _{15(c)}	B _{10(c)}	B7(c)	B7(c)	B _{5(c)}
filtration $\beta x(c) \ge 1.000$	>1000	>1000	>1000	>1000	>1000	>1000
MP Filtri media code	A25	A16	A10	A06	A06	A03

The common classification of filters is determined by their position in the plant.

(8) TYPES OF FILTERS

Suction filters

They are positioned before the pump and are responsible for protecting the pump from dirty contaminants. It also provides additional flow guidance to the pump suction line.

Being subject to negligible working pressures are manufactured with simple and lightweight construction.

They are mainly produced with gross grade surface filtrations, mainly $60 \div 125 \,\mu m$. They can be equipped with a magnetic filter for retaining ferrous particles.

They are generally placed under the fluid head to take advantage of the piezometric thrust of the fluid and reduce the risk of cavitation.

There are two types of suction filters:

- IMMERSION FILTERS
 Simple filter element screwed on the suction pipe
- FILTERS WITH CONTAINER
 Container filters that are more bulky, but provide easier maintenance of the tank

Delivery (or Pressure) filters

They are positioned between the pump and most sensitive regulating and controlling components, such as servo valves or proportional valves, and are designed to ensure the class of contamination required by the components used in the circuit.

Being subjected to high working pressures are manufactured with more robust and articulated construction. In particular situations of corrosive environments or aggressive fluids can be made of stainless steel.

They are mainly produced with filtering depths of $3 \div 25 \,\mu\text{m}$.

They can be manufactured with in-line connections, with plate or flange connections or directly integrated into the circuit control blocks / manifolds. They can also be manufactured in duplex configuration to allow the contaminated section to be maintained even when the plant / system is in operation without interruption of the working cycle.

Return filters

They are positioned on the return line to the tank and perform the task of filtering the fluid from particles entering the system from the outside or generated by the wear of the components.

They are generally fixed to the reservoir (for this reason also called top tank mounted), positioned semi-immersed or completely immersed.

The positioning of the return filters must guarantee in all operating conditions that the fluid drainage takes place in immersed condition; this is to avoid creating foams in the tank that can cause malfunctions or cavitation in the pumps.

For the sizing of the return filters, account must be taken of the presence of accumulators or cylinders that can make the return flow considerably greater than the pump suction flow rate.

Being subject to contained working pressures are manufactured with simple and lightweight construction.

Normally it is possible to extract the filter element without disconnecting the filter from the rest of the system.

Combined filters

They are designed to be applied to systems with two or more circuits. They are commonly used in hydrostatic transmission machines where they have a dual filtration function of the return line and suction line of the hydrostatic transmission pump.

The filter is equipped with a valve that keeps the 0.5 bar pressure inside the filter. A portion of the fluid that returns to the tank is filtered by the return filter element, generally produced with absolute filtration, and returns to the transmission booster pump.

Only excess fluid returns to the tank through the valve.

The internal pressure of the filter and the absolute filtration help to avoid the cavitation phenomenon inside the pump.

Off-line filters

They are generally used in very large systems / plants, placed in a closed circuit independent from the main circuit. They remain in operation regardless of the operation of the main circuit and are crossed by a constant flow rate.

They can also be manufactured in duplex configuration to allow the contaminated section to be maintained even when the unit is in operation without interruption of the work cycle.

Venting filters

During the operation of the plants, the fluid level present in the reservoir changes continuously.

The result of this continuous fluctuation is an exchange of air with the outside environment.

The venting filter function, positioned on the tank, is to filter the air that enters the tank to compensate for fluid level variations.



(9) FILTER SIZING PARAMETERS

The choice of the filter system for an hydraulic system is influenced by several factors.

It is necessary to consider the characteristics of the various components present in the plant and their sensitivity to contamination.

It is also necessary to consider all the tasks that the filter will have to do within the plant:

- FLUID PROTECTION FROM CONTAMINATION
- PROTECTION OF OLEODYNAMIC COMPONENTS SENSITIVE TO CONTAMINATION
- PROTECTION OF OLEODYNAMIC PLANTS FROM ENVIRONMENTAL WASTE
- PROTECTION OF OLEODYNAMIC PLANTS FROM CONTAMINATION CAUSED BY COMPONENTS' FAILURES

The advantages of proper positioning and sizing of the filters are

- MORE RELIABILITY OF THE SYSTEM
- LONGER LIFE OF THE FLUID COMPONENTS
- REDUCTION OF STOP TIME
- REDUCTION OF FAILURE CASUALITIES

Each hydraulic filter is described by general features that identify the possibility of use in different applications.

• MAXIMUM WORKING PRESSURE (Pmax)

The maximum working pressure of the filter must be greater than or equal to the pressure of the circuit section in which it will be installed.

PRESSURE DROP (ΔP)

The pressure drop depends on a number of factors, such as the working circuit temperature, the fluid viscosity, the filter element cleaning condition.

WORKING TEMPERATURE (T)

The working temperature deeply affect the choice of materials. Excessively high or low temperatures may adversely affect the strength of the materials or the characteristics of the seals.

• FILTRATION EFFICIENCY (%) / FILTRATION RATIO (β_{x(c)})

Filtration efficiency is the most important parameter to consider when selecting a filter.

When choosing the filtration performances, the needs of the most sensitive components in the system must be considered.

FLUID TYPE

The type of fluid influences the choice of filters in terms of compatibility and viscosity. It is always mandatory to check the filterability.

PLACEMENT IN THE PLANT

The position of the filter in the system conditions the efficiency of all filter performances.

(10) APPLICABLE STANDARDS FOR FILTER DEVELOPMENT

In order to obtain unique criteria for development and verification of the filters performance, specific regulations for the filters and filter elements testing have been issued by ISO. These norms describe the target, the methodology, the conditions and the presentation methods for the test results.

ISO 2941

Hydraulic fluid power -- Filter elements -- Verification of collapse/burst pressure rating

This Standard describes the method for testing the collapse / burst resistance of the filter elements.

The test is performed by crossing the contaminated fluid filter element at a predefined flow rate. The progressive clogging of the filter element, determined by contamination, causes an increase in differential pressure.

ISO 2942

Hydraulic fluid power -- Filter elements -- Verification of fabrication integrity and determination of the first bubble point

This Standard describes the method to verify the integrity of the assembled filter elements.

It can be used to verify the quality of the production process or the quality of the materials by verifying the pressure value of the first bubble point.

ISO 2943

Hydraulic fluid power -- Filter elements -- Verification of material compatibility with fluids

This Standard describes the method to verify the compatibility of materials with certain hydraulic fluids.

The test is carried out by keeping the element (the material sample) immersed in the fluid under high or low temperature conditions for a given period of time and verifying the retention of the characteristics.

ISO 3723

Hydraulic fluid power -- Filter elements -- Method for end load test

This Standard describes the method for verifying the axial load resistance of the filter elements.

After performing the procedure described in ISO 2943, the designed axial load is applied to the filter element. To verify the test results, then the test described in ISO 2941 is performed.

ISO 3968

Hydraulic fluid power -- Filters -- Evaluation of differential pressure versus flow characteristics

This Standard describes the method for checking the pressure drop across the filter.

The test is carried out by crossing the filter from a given fluid and by detecting upstream and downstream pressures.

Some of the parameters defined by the Standard are the fluid, the test temperature, the size of the tubes, the position of the pressure detection points.

ISO 16889

Hydraulic fluid power -- Filters -- Multi-pass method for evaluating filtration performance of a filter element

This Standard describes the method to check the filtration characteristics of the filter elements.

The test is performed by constant introduction of contaminant (ISO MTD). The characteristics observed during the test are the filtration efficiency and the dirty holding capacity related to the differential pressure.



ISO 23181

Hydraulic fluid power -- Filter elements -- Determination of resistance to flow fatigue using high viscosity fluid

This Standard describes the method for testing the fatigue resistance of the filter elements. The test is carried out by subjecting the filter to continuous flow variations, thus differential pressure, using a high viscosity fluid.

ISO 11170

Hydraulic fluid power -- Sequence of tests for verifying performance characteristics of filter elements

The Standard describes the method for testing the performance of filter elements. The protocol described by the regulations provides the sequence of all the tests described above in order to verify all the working characteristics (mechanical, hydraulic and filtration).

ISO 10771-1

Hydraulic fluid power -- Fatigue pressure testing of metal pressure-containing envelopes -- Test method

This Standard describes the method to check the resistance of the hydraulic components with pulsing pressure.

It can be applied to all metal components (excluding tubes) subject to cyclic pressure used in the hydraulic field.

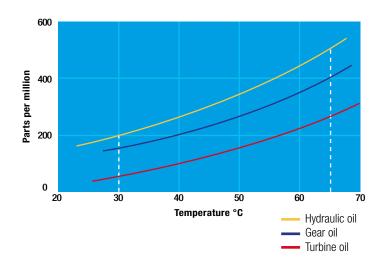
(11) WATER IN HYDRAULIC AND LUBRICATING FLUIDS

Water Content

In mineral oils and non aqueous resistant fluids water is undesirable. Mineral oil usually has a water content of 50-300 ppm (@40°C) which it can support without adverse consequences.

Once the water content exceeds about 300ppm the oil starts to appear hazy. Above this level there is a danger of free water accumulating in the system in areas of low flow. This can lead to corrosion and accelerated wear.

Similarly, fire resistant fluids have a natural water which may be different to mineral oil.



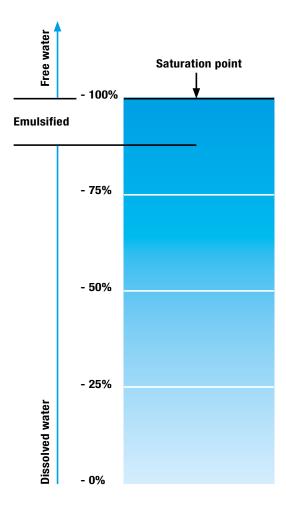
Saturation Levels

Since the effects of free (also emulsified) water is more harmful than those of dissolved water, water levels should remain well below the saturation point.

However, even water in solution can cause damage and therefore every reasonable effort should be made to keep saturation levels as low as possible. There is no such thing as too little water. As a guideline, we recommend maintaining saturation levels below 50% in all equipment.

TYPICAL WATER SATURATION LEVEL FOR NEW OILS Examples:

Hydraulic oil @ 30° C = 200 ppm = 100% saturation Hydraulic oil @ 65° C = 500 ppm = 100% saturation



DNTAMINATION MANAGEMENT

WATER REMOVAL

Water is present everywhere, during storage, handling and servicing.

MP Filtri filter elements feature an absorbent media which protects hydraulic systems from both particulate and water contamination.

MP Filtri's filter element technology is available with inorganic microfiber media with a filtration rating 25 µm (therefore identified with media designation WA025), providing absolute filtration of solid particles to $B_{X(C)} = 1000$.

Absorbent media is made by water absorbent fibres which increase in size during the absorption process.

Free water is thus bonded to the filter media and completely removed from the system (it cannot even be squeezed out).



Fabric that absorbs water

Absorber media layer



The Filter Media has absorbed water



By removing water from your fluid power system, you can prevent such key problems as:

- corrosion (metal etching)
- loss of lubricant power
- accelerated abrasive wear in hydraulic components
- valve-locking
- bearing fatigue
- viscosity variance (reduction in lubricating properties)
- additive precipitation and oil oxidation
- increase in acidity level
- increased electrical conductivity (loss of dielectric strength)
- slow/weak response of control systems





For more details please refer to our dedicate brochure "WATER REMOVAL"

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(12) THE ANTI-STATIC FILTERS



zerospark is a specialist solution designed to solve the problem of electrostatic discharge inside hydraulic filters. Caused by the electrical charge build-up due to the passage of oil through the filters, this can result in damage to filter elements, oils and circuit components. It can even cause fire hazards in environments where flammable materials are present.

THE TRIBOELECTRIC EFFECT

The body with the most electronegativity strips electrons from the other, generating a build-up of a net negative charge on itself. The other body is charged by the same amount but with the opposite sign, giving rise to very high potential differences. These, if not dissipated, can give rise to electrostatic discharges.



1. Contact



2. Distance ≤ 10 mm





4. Electrostatic charged bodies







Scan or click me!

For more details please refer to our dedicate brochure "ZEROSPARK"





FILTER SIZING

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THE CORRECT FILTER SIZING HAS TO BE BASED ON THE TOTAL PRESSURE DROP DEPENDING ON THE APPLICATION.

FOR EXAMPLE, THE MAXIMUM TOTAL PRESSURE DROP ALLOWED BY A NEW AND CLEAN RETURN FILTER HAS TO BE IN THE RANGE 0.4 - 0.6 bar / 5.80 - 8.70 psi.

The pressure drop calculation is performed by adding together the value of the housing with the value of the filter element. The pressure drop Δpc of the housing is proportional to the fluid density (kg/dm³/lb/ft³).

The filter element pressure drop Δpe is proportional to its viscosity (mm²/s / SUS), the corrective factor Y have to be used in case of an oil viscosity different than 30 mm²/s (cSt) / 150 SUS.

Sizing data for single filter element, head at top

 Δpc = Filter housing pressure drop [bar / psi]

 Δpe = Filter element pressure drop [bar / psi]

Y = Corrective factor Y (see correspondent table), depending on the filter type, on the filter element size, on the filter element length and on the filter media

Q = flow rate (l/min - gpm)

V1 reference oil viscosity = 30 mm²/s (cSt) /150 SUS

V2 = operating oil viscosity in mm²/s (cSt) / SUS

Filter element pressure drop calculation with an oil viscosity different than 30 mm²/s (cSt) / 150 SUS

International system:

 $\Delta pe = Y : 1000 \times Q \times (V2:V1)$

Imperial system:

 $\Delta pe = Y : 17.2 \times Q \times (V2:V1)$

 Δp Tot. = $\Delta pc + \Delta pe$

Verification formula

 Δp Tot. $\leq \Delta p$ max allowed

Maximum total pressure drop (Δp max) allowed by a new and clean filter

Filter family	Δp max				
	[bar]	[psi]			
Suction	0.08 bar	1.15 psi			
Return	0.50 bar	7.25 psi			
Return - Suction (*)	1.50 bar	22.00 psi			
Low & Medium Pressure/Duplex	0.70 bar	10.15 psi			
High Pressure Pressure/Duplex	1.50 bar	22.00 psi			
Stainless Steel	1.50 bar	22.00 psi			
ATEX	1.50 bar	22.00 psi			

^(*) The suction flow rate should not exceed 30% of the return flow rate

Filter pressure drop calculation example

Application data:

Selected filter: tank top return filter - MPT110 series with bypass valve and G 1 1/4" inlet connection.

Selected filter element: MF100 length 4

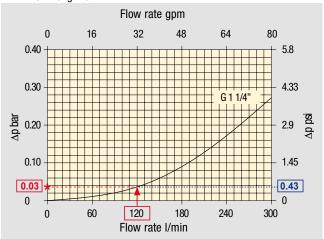
Required filtration efficiency = $25 \mu m$ absolute filtration with microfibre

Pressure Pmax = 10 bar / 145.03 psi Flow rate Q = 120 l/min / 31.7 gpm Viscosity V2 = 46 mm²/s (cSt) / 216 SUS Oil density = 0.86 kg/dm^3 / 53.68 lb/ft^3

Calculation:

 $\Delta pc = 0.03 \, bar / 0.43 \, psi$ (see graphic below)

MPT 110 - Length 3 - 4

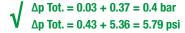


Filter housings Δp pressure drop.

The curves are plotted using mineral oil with density of 0.86 kg/dm 3 in compliance with ISO 3968. Δp varies proportionally with density.

Filter element				l ute filt ı H Series	Nominal filtration N Series				
Туре		A03	A06	A10	A16	A25	P(00)10	P(00)25	M(00)25 M(00)60 M(00)90
Return filte	rs	74.00	50.08	20.00	16.00	9.00	6.43	5.51	4.40
MF 020	2	29.20 22.00	24.12	8.00 6.56	7.22	5.00 4.33	3.33	2.85	2.00
MF 030 MFX 030	1	74.00	50.08	20.00	16.00	9.00	6.43	5.51	3.40
	1	28.20	24.40	8.67	8.17	6.88	4.62	3.96	1.25
MF 100	2	17.33	12.50	6.86	5.70	4.00	3.05	2.47	1.10
MFX 100	3	10.25	9.00	3.65	3.33	2.50	1.63	1.32	0.96
\rightarrow	4	6.10	5.40	2.30	2.20	2.00	1.19	0.96	0.82

 $\Delta pe = (2.00: 1000) \times 120 \times (46: 30) = 0.37 \text{ bar}$ $\Delta pe = (2.00: 17.2) \times 32 \times (216: 150) = 5.36 \text{ psi}$



The selection is correct because the total pressure drop value is inside the admissible range for top tank return filters.

In case the max allowed total pressure drop is not verified, it is necessary to repeat the calculation changing the filter and/or filter element length/size.



SUCTION FILTERS

Filter element	:	Nominal filtration Filter element ΔP Series : A - C								
Туре	Length	P0010	P0025	M0025	M0060	M0090	M0250			
SMC 250	10	0.65	0.20	0.10	0.08	0.05	0.03			
SSC 503	10	-	-	0.17	0.11	0.11	0.11			
SSC 504	10	-	-	0.11	0.08	0.08	0.08			
SSC 505	10	-	-	0.23	0.18	0.18	0.18			
SSC 510	10	-	-	0.18	0.14	0.14	0.14			
SSC 535	10	-	-	0.08	0.05	0.05	0.05			
SSC 540	10	-	-	0.05	0.04	0.04	0.04			
FEX 060	10	4.58	3.22	1.02	0.89	0.63	0.63			
LEY 000	20	1.97	1.38	0.62	0,45	0.29	0.29			
FEX 110	10	1.33	1.12	0.22	0.18	0.14	0.14			
LEV 110	20	0.90	0.76	0.15	0.10	0.09	0.09			

RETURN FILTERS

Reference oil viscosity 30 mm²/s

Filter eleme	nt			bsolute filtrati element ∆P Ser			Nominal filtration Filter Element ΔP Series: N		
Туре	Length	A03	A06	A10	A16	A25	P10	P25	M25 - M60 - M90
	1	74.00	50.08	20.00	16.00	9.00	6.43	5.51	4.40
MF 020	2	29.20	24.12	8.00	7.22	5.00	3.33	2.85	2.00
	3	22.00	19.00	6.56	5.33	4.33	1.68	1.44	1.30
MFX 030 MF 030	1	74.00	50.08	20.00	16.00	9.00	6.43	5.51	3.40
	1	28.20	24.40	8.67	8.17	6.88	4.62	3.96	1.25
MF 100	2	17.33	12.50	6.86	5.70	4.00	3.05	2.47	1.10
MFX 100	3	10.25	9.00	3.65	3.33	2.50	1.63	1.32	0.96
	4	6.10	5.40	2.30	2.20	2.00	1.19	0.96	0.82
MF 180	1	3.67	3.05	1.64	1.56	1.24	1.18	1.06	0.26
MFX 180	2	1.69	1.37	0.68	0.54	0.51	0.43	0.39	0.12
MF 190 MFX 190	2	1.69	1.37	0.60	0.49	0.44	0.35	0.31	0.11
	1	3.20	2.75	1.39	1.33	1.06	0.96	0.87	0.22
MF 400 MFX 400	2	2.00	1.87	0.88	0.85	0.55	0.49	0.45	0.13
X 100	3	1.90	1.60	0.63	0.51	0.49	0.39	0.35	0.11
MF 750 MFX 750	1	1.08	0.84	0.49	0.36	0.26	0.21	0.19	0.06
MLX 250	2	3.00	3.04	1.46	1.25	1.17	_	_	M25
									0.20
MLX 660	2	1.29	1.26	0.52	0.44	0.38	-	-	M25 0.10
CU 025		78.00	48.00	28.00	24.00	9.33	9.33	8.51	1.25
CU 040		25.88	20.88	10.44	10.00	3.78	3.78	3.30	1.25
CU 100		15.20	14.53	5.14	4.95	2.00	2.00	0.17	1.10
CU 250		3.25	2.55	1.55	1.35	0.71	0.71	0.59	0.25
CU 630		1.96	1.68	0.85	0.72	0.24	0.42	0.36	0.09
CU 850		1.06	0.84	0.42	0.33	0.17	0.17	0.13	0.04

TO BE CONTINUED >>

Corrective factor Y to be used for the filter element pressure drop calculation. The values depend to the filter size and length and to the filter media.



FILTER SIZING Corrective factor

RETURN FILTERS

Filter element		Absolute filtration Filter element ΔP Series: H					Nominal filtration Filter Element ΔP Series: N			
Туре	Length	A03	A06	A10	A16	A25	P10	P25	M25 - M60 - M90	
									M25	
DH 250	2	3.61	4.08	1.81	1.71	1.35	-	-	0.55	
DH 200	4	2.10	1.70	1.14	0.77	0.53	-	-	0.60	
	1	19.00	17.00	6.90	6.30	4.60	2.94	2.52	1.60	
	2	11.70	10.80	4.40	4.30	3.00	2.94	2.52	1.37	
MR 100	3	7.80	6.87	3.70	3.10	2.70	2.14	1.84	1.34	
	4	5.50	4.97	2.60	2.40	2.18	1.72	1.47	1.34	
	5	4.20	3.84	2.36	2.15	1.90	1.60	1.37	1.34	
	1	5.35	4.85	2.32	1.92	1.50	1.38	1.20	0.15	
MR 250	2	4.00	3.28	1.44	1.10	1.07	0.96	0.83	0.13	
IVIN 23U	3	2.60	2.20	1.08	1.00	0.86	0.77	0.64	0.12	
	4	1.84	1.56	0.68	0.56	0.44	0.37	0.23	0.11	
	1	3.10	2.48	1.32	1.14	0.92	0.83	0.73	0.09	
	2	2.06	1.92	0.82	0.76	0.38	0.33	0.27	0.08	
MR 630	3	1.48	1.30	0.60	0.56	0.26	0.22	0.17	0.08	
	4	1.30	1.20	0.48	0.40	0.25	0.21	0.16	0.08	
	5	0.74	0.65	0.30	0.28	0.13	0.10	0.08	0.04	
	1	0.60	0.43	0.34	0.25	0.13	0.12	0.09	0.03	
MR 850	2	0.37	0.26	0.23	0.21	0.11	0.08	0.07	0.03	
IVIN 03U	3	0.27	0.18	0.17	0.17	0.05	0.04	0.04	0.02	
	4	0.23	0.16	0.13	0.12	0.04	0.03	0.03	0.02	

Filter element			bsolute filtratio element ∆P Ser	Nominal filtration Filter Element ΔP Series: N				
Туре	A03	A03 A06 A10 A16 A25					P25	M60 - M90
FEX 060	11.63	10.79	5.1	4.78	4.26	4.58	3.22	0.89
FEX 080	6.83	6.69	3.35	3.19	2.56	1.97	1.38	0.45
FEX 110	5.73	5.22	2.52	2.16	1.66	1.33	1.12	0.18
FEX 160	3.72	3.59	1.79	1.76	1.22	0.9	0.76	0.1

RETURN / SUCTION FILTERS

Filter elemen	nt	Absolute filtration						
Туре	Length	A10	A16	A25				
RSX 116	1	5.12	4.33	3.85				
N9V 110	2	2.22	1.87	1.22				
DOV 405	1	2.06	1.75	1.46				
RSX 165 RSX 166	2	1.24	1.05	0.96				
110% 100	3	0.94	0.86	0.61				

Filter element		Absolute filtration Filter Element ΔP Series: N									
Туре	Length	A03	A03 A06 A10 A16 A25 P10 P25 M25								
	1	16.25	15.16	8.75	8.14	5.87	2.86	2.65	0.14		
011440	2	12.62	10.44	6.11	6.02	4.16	1.60	1.49	0.12		
CU 110	3	8.57	7.95	5.07	4.07	2.40	1.24	1.15	0.11		
	4	5.76	4.05	4.05	2.36	1.14	0.91	0.85	0.05		

Corrective factor Y to be used for the filter element pressure drop calculation. The values depend to the filter size and length and to the filter media. Reference oil viscosity 30 mm²/s



LOW & MEDIUM PRESSURE FILTERS

Filter element				bsolute filtratio ement ΔP Series	Nominal filtration Filter Element ∆P Series: N				
Туре	Length	A03	A06	A10	A16	A25	P10	P25	M25 M60 M90
	1	16.25	15.16	8.75	8.14	5.87	2.86	2.65	0.14
CII 110	2	12.62	10.44	6.11	6.02	4.15	1.60	1.49	0.12
CU 110	3	8.57	7.95	5.07	4.07	2.40	1.24	1.15	0.11
	4	5.76	4.05	2.80	2.36	1.14	0.91	0.85	0.05
	1	5.30	4.80	2.00	1.66	1.32	0.56	0.43	0.12
CU 210	2	3.44	2.95	1.24	1.09	0.70	0.42	0.35	0.09
	3	2.40	1.70	0.94	0.84	0.54	0.33	0.23	0.05
	016	7.95	7.20	3.00	2.49	1.98	0.84	0.65	0.18
DN	025	5.00	4.53	1.89	1.57	1.25	0.53	0.41	0.11
	040	3.13	2.66	1.12	0.98	0.63	0.38	0.32	0.08
	2	3.14	2.55	1.46	1.22	0.78	0.75	0.64	0.19
	3	2.15	1.70	0.94	0.78	0.50	0.40	0.34	0.10
CU 400	4	1.60	1.28	0.71	0.61	0.40	0.34	0.27	0.08
	5	1.00	0.83	0.47	0.34	0.20	0.24	0.19	0.06
	6	0.82	0.58	0.30	0.27	0.17	0.22	0.18	0.105
CU 900	1	0.86	0.63	0.32	0.30	0.21	-	-	0.05
CU 950	2	1.03	0.80	0.59	0.40	0.26	-	-	0.05
	3	0.44	0.40	0.27	0.18	0.15	-	-	0.02
MR 630	7	0.88	0.78	0.36	0.34	0.16	0.12	0.96	0.47

Filter element			bsolute filtratio ement ΔP Series	Nominal filtration Filter Element ∆P Series: N					
Туре	A03	A06	A10	P10	P25	M25	M60 M90		
FEX 060	11.63	10.79	5.1	4.78	4.26	4.58	3.22	1.02	0.89
FEX 080	6.83	6.69	3.35	3.19	2.56	1.97	1.38	0.62	0.45
FEX 110	5.73	5.22	1.33	1.12	0.22	0.18			
FEX 160	3.72	3.59	1.79	1.76	1.22	0.9	0.76	0.15	0.1

HIGH PRESSURE FILTERS

Filter elemer	nt		Nominal filtration Filter El. ∆P Series: N				
Туре	Length	A03	A06	A10	A16	A25	M25
	1	332.71	250.07	184.32	152.36	128.36	-
HP 010	2	220.28	165.56	74.08	59.13	37.05	-
HP 011	3	123.24	92.68	41.48	33.08	20.72	-
	4	77.76	58.52	28.37	22.67	16.17	-
	2	70.66	53.20	25.77	20.57	14.67	4.90
HP 039	3	36.57	32.28	18.00	13.38	8.00	2.90
	4	26.57	23.27	12.46	8.80	5.58	2.20
	1	31.75	30.30	13.16	12.3	7.29	1.60
HP 050	2	24.25	21.26	11.70	9.09	4.90	1.40
HPX 050	3	17.37	16.25	8.90	7.18	3.63	1.25
HLY 090	4	12.12	10.75	6.10	5.75	3.08	1.07
	5	7.00	6.56	3.60	3.10	2.25	0.80
	1	58.50	43.46	23.16	19.66	10.71	1.28
HP 065	2	42.60	25.64	16.22	13.88	7.32	1.11
	3	20.50	15.88	8.18	6.81	3.91	0.58
	1	20.33	18.80	9.71	8.66	4.78	2.78
HP 135	2	11.14	10.16	6.60	6.38	2.22	1.11
	3	6.48	6.33	3.38	3.16	2.14	1.01

TO BE CONTINUED >>

Corrective factor Y to be used for the filter element pressure drop calculation. The values depend to the filter size and length and to the filter media. Reference oil viscosity 30 mm²/s



FILTER SIZING Corrective factor

HIGH PRESSURE FILTERS

Filter elemen	nt		Nominal filtration Filter El. ΔP Series: N				
Туре	Length	A03	A06	A10	A16	A25	M25
UD 450	1	17.53	15.91	7.48	6.96	5.94	1.07
HP 150 HPX 150	2	8.60	8.37	3.54	3.38	3.15	0.58
HPX 150	3	6.53	5.90	2.93	2.79	2.12	0.49
	1	10.88	9.73	5.02	3.73	2.54	1.04
UD 220	2	4.40	3.83	1.75	1.48	0.88	0.71
HP 320	3	2.75	2.11	1.05	0.87	0.77	0.61
	4	2.12	1.77	0.98	0.78	0.55	0.47
	1	4.44	3.67	2.30	2.10	1.65	0.15
	2	3.37	2.77	1.78	1.68	1.24	0.10
HP 500	3	2.22	1.98	1.11	1.09	0.75	0.08
	4	1.81	1.33	0.93	0.86	0.68	0.05
	5	1.33	1.15	0.77	0.68	0.48	0.04
	1	3.65	2.95	2.80	1.80	0.90	0.38
HP 325	2	2.03	1.73	1.61	1.35	0.85	0.36
	3	1.84	1.42	1.32	1.22	0.80	0.35

Filter element				bsolute filtrati o S - H - U Series		
Туре	Length	A03	A06	A10	A16	A25
	1	424.58	319.74	235.17	194.44	163.78
HP 010	2	281.06	211.25	94.35	75.45	47.26
HP 011	3	130.14	97.50	43.63	34.82	21.81
	4	109.39	82.25	36.79	29.37	18.40
	2	73.00	57.00	28.00	24.00	17.20
HP 039	3	40.90	36.33	21.88	18.80	11.20
	4	31.50	28.22	17.22	9.30	6.70
	1	47.33	34.25	21.50	20.50	14.71
	2	29.10	25.95	10.04	10.90	5.88
HP 050	3	20.85	19.50	10.68	8.61	4.36
	4	14.55	12.90	7.32	6.90	3.69
	5	9.86	9.34	6.40	4.80	2.50
	1	29.16	25.33	13.00	12.47	5.92
HP 135	2	14.28	11.04	7.86	7.90	4.44
	3	8.96	7.46	4.89	4.16	3.07
HP 150	1	25.14	21.44	10.01	10.02	7.36
HPX 150	2	11.02	9.09	4.22	4.19	4.00
	3	9.03	6.95	3.82	3.67	3.04
	1	13.00	12.19	6.80	6.40	3.32
HP 320	2	6.45	5.31	3.01	2.89	1.73
111 320	3	4.13	3.14	1.90	1.78	1.17
	4	3.17	2.71	1.80	1.70	1.10
	1	9.70	8.81	4.55	4.47	2.80
	2	5.46	4.63	2.88	2.68	2.20
HP 500	3	3.90	3.74	2.22	2.07	1.53
	4	3.10	2.84	1.56	1.53	1.02
	5	1.93	1.83	1.14	1.08	0.69

Corrective factor Y to be used for the filter element pressure drop calculation. The values depend to the filter size and length and to the filter media. Reference oil viscosity $30 \text{ mm}^2/\text{s}$

STAINLESS STEEL HIGH PRESSURE FILTERS

Filter eleme	ent		Nominal filtration Filter El. ΔP Series: N				
Туре	Length	A03	A06	A10	A16	A25	M25
	1	332.71	250.07	184.32	152.36	128.36	-
HP 010	2	220.28	165.56	74.08	59.13	37.05	-
HP 011	3	123.24	92.68	41.48	33.08	20.72	-
	4	77.76	58.52	28.37	22.67	16.17	-
	2	70.66	53.20	25.77	20.57	14.67	4.90
HP 039	3	36.57	32.28	18.00	13.38	8.00	2.90
	4	26.57	23.27	12.46	8.80	5.58	2.20
	1	31.75	30.30	13.16	12.3	7.29	1.60
	2	24.25	21.26	11.70	9.09	4.90	1.40
HP 050	3	17.37	16.25	8.90	7.18	3.63	1.25
	4	12.12	10.75	6.10	5.75	3.08	1.07
	5	7.00	6.56	3.60	3.10	2.25	0.80
	1	20.33	18.80	9.71	8.66	4.78	2.78
HP 135	2	11.14	10.16	6.60	6.38	2.22	1.11
	3	6.48	6.33	3.38	3.16	2.14	1.01

Filter element		Absolute filtration Filter Element ΔP Series: S - H - U								
Туре	Length	A03	A06	A10	A16	A25				
	1	424.58	319.74	235.17	194.44	163.78				
HP 010	2	281.06	211.25	94.35	75.45	47.26				
HP 011	3	130.14	97.50	43.63	34.82	21.81				
	4	109.39	82.25	36.79	29.37	18.40				
	2	73.00	57.00	28.00	24.00	17.20				
HP 039	3	40.90	36.33	21.88	18.80	11.20				
	4	31.50	28.22	17.22	9.30	6.70				
	1	47.33	34.25	21.50	20.50	14.71				
	2	29.10	25.95	10.04	10.90	5.88				
HP 050	3	20.85	19.50	10.68	8.61	4.36				
	4	14.55	12.90	7.32	6.90	3.69				
	5	9.86	9.34	6.40	4.80	2.50				
	1	29.16	25.33	13.00	12.47	5.92				
HP 135	2	14.28	11.04	7.86	7.90	4.44				
	3	8.96	7.46	4.89	4.16	3.07				

FILTER SIZING Corrective factor

FILTERS FOR POTENTIALLY EXPLOSIVE ATMOSPHERE

Filter elemen	nt		Nominal filtration Filter El. ΔP Series: N				
Туре	Length	A03	A06	A10	A16	A25	M25
	1	332.71	250.07	184.32	152.36	128.36	-
UD 011	2	220.28	165.56	74.08	59.13	37.05	-
HP 011	3	123.24	92.68	41.48	33.08	20.72	-
	4	77.76	58.52	28.37	22.67	16.17	-
	2	70.66	53.20	25.77	20.57	14.67	4.90
HP 039	3	36.57	32.28	18.00	13.38	8.00	2.90
	4	26.57	23.27	12.46	8.80	5.58	2.20
	1	31.75	30.30	13.16	12.3	7.29	1.60
	2	24.25	21.26	11.70	9.09	4.90	1.40
HPX 050	3	17.37	16.25	8.90	7.18	3.63	1.25
	4	12.12	10.75	6.10	5.75	3.08	1.07
	5	7.00	6.56	3.60	3.10	2.25	0.80
	1	20.33	18.80	9.71	8.66	4.78	2.78
HP 135	2	11.14	10.16	6.60	6.38	2.22	1.11
	3	6.48	6.33	3.38	3.16	2.14	1.01
	1	17.53	15.91	7.48	6.96	5.94	1.07
HPX 150	2	8.60	8.37	3.54	3.38	3.15	0.58
	3	6.53	5.90	2.93	2.79	2.12	0.49

Filter element		Absolute filtration Filter Element ΔP Series: S - H - U							
Туре	Length	A03	A06	A10	A16	A25			
	1	424.58	319.74	235.17	194.44	163.78			
HP 011	2	281.06	211.25	94.35	75.45	47.26			
HP UII	3	130.14	97.50	43.63	34.82	21.81			
	4	109.39	82.25	36.79	29.37	18.40			
	2	73.00	57.00	28.00	24.00	17.20			
HP 039	3	40.90	36.33	21.88	18.80	11.20			
	4	31.50	28.22	17.22	9.30	6.70			
	1	29.16	25.33	13.00	12.47	5.92			
HP 135	2	14.28	11.04	7.86	7.90	4.44			
	3	8.96	7.46	4.89	4.16	3.07			
	1	25.14	21.44	10.01	10.02	7.36			
HPX 150	2	11.02	9.09	4.22	4.19	4.00			
	3	9.03	6.95	3.82	3.67	3.04			

Corrective factor Y to be used for the filter element pressure drop calculation. The values depend to the filter size and length and to the filter media.



Filters sizing software

The web-based software program will allow you to select the most suitable MP Filtri's Filters, in accordance with your process design requirements.

The program will automatically check your input design process prior to propose you the acceptable solutions and create an output in PDF report style format.

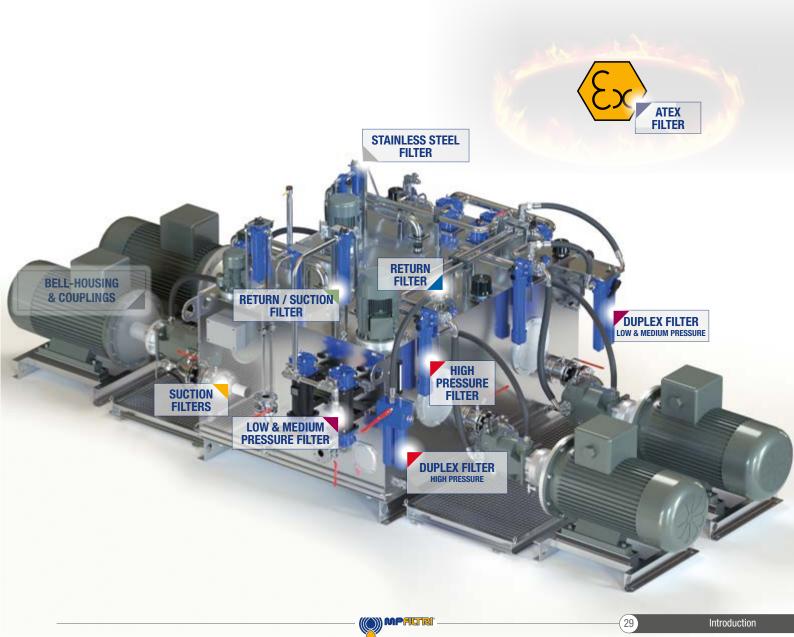
The MP Filtri Selection Tool software program is easy to use with a flexible fast design method and provides improved layout formats with full descriptions.

The web-based tool is available at MP Filtri website at following link: https://www.mpfiltri.com/tools/

The related, complete user guide is available as Manual and downloadable from the "Download" section of MP Filtri website, as well as scanning the following QR code



Scan or click me!



MP Filtri knows how to manage it thanks to our

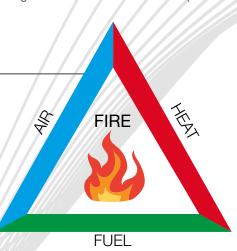


EX ATEX CERTIFIED PRODUCTS

Standard ATEX Directive 2014/34/EU and UK Regulation S.I. 2016 No. 1107 (as amended)

FIRE TRIANGLE

According to the legislation, each appliance used in explosive atmospheres must ensure adequate ATEX protection, that is, it must present the precautions necessary to ensure it is removed at least one of the components of the triangle of fire.





zerospark* filter element is the default concept for all MP FIltri Atex filters



For the proper calculation see pag. 22







Filters for potentially explosive atmosphere



FMMX	page	663
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FZH		683
FZX		693
INDICATORS		723





THE X CONCEPT FOR OUR FILTERS

Protect the performance of your system with MYclean.

Quality and efficiency are fundamental for MP Filtri: this exclusive new filter element possesses polygon shape geometry and specific seal that ensures only original spare parts can be used ensuring correct operation and higher system reliability.



THE Z CONCEPT FOR OUR FILTERS

Zerospark® is a specialist solution designed to solve the problem of electrostatic discharge inside hydraulic filters. Caused by the electrical charge build-up due to the passage of oil through the filters, this can result in damage to filter elements, oils and circuit components. It can even cause fire hazards in environments where flammable materials are present.









- Protects the machine from improper use of non-original products.
- ♦ Safety of constant quality protection & reliability

With exclusive filter element you are sure that only MP Filtri filter elements can be used, ensuring the best cleaning level of the oil due to the use of originals filter elements.

The products identified as FMMX series are protected by:

- Italian Patent n° 102014902261205
- Oanadian Patent nº 2,937,258
- European Patent n° 3 124 092 B1
- US Patent n° 20170030384 A1







FMMX series

Maximum working pressure up to 42 MPa (420 bar) - Flow rate up to 300 l/min



INSTALLATION, SERVICE AND MAINTENANCE MANUAL AND SAFETY INSTRUCTIONS



Please scan or click the QR codes to get updated electronic version of the related document.







Scan or click me!





Description

Filters for potentially explosive atmosphere

Maximum working pressure up to 42 MPa (420 bar) Flow rate up to 300 I/min

FMMX is a range of versatile high pressure filter for protection of sensitive components in high pressure hydraulic systems in the mobile machines. They are directly connected to the lines of the system through the hydraulic fittings.

Available features:

- Female threaded connections up to 1 1/4", for a maximum flow rate of 300 I/min
- Fine filtration rating, to get a good cleanliness level into the system
- Bypass valve, to relieve excessive pressure drop across the filter media
- Low collapse filter element with external support "N", for filter element protection against the back pressure caused by the check valve in filters provided with the bypass valve
- Visual, electrical and electronic differential clogging indicators
- MYclean interface connection for the filter element, to protect the product against non-original spare parts

Common applications:

- Agricultural machines
- Mobile machines

Filter with:

NBR seal in configuration **zerospark**





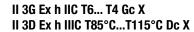


FPM seal in configuration

zerospark+°







Technical data

Filter housing materials

- Head: Painted cast iron, black RAL 9005
- Housing: Phosphatized steel
- Bypass valve: Steel

Pressure

- Test pressure: 63 MPa (630 bar)
- Min. Burst pressure: 126 MPa (1260 bar)
- Pulse pressure fatigue test: 1 000 000 cycles with pressure from 0 to 42 MPa (420 bar)

Bypass valve

- Opening pressure 0.6 MPa (6 bar) ±10%
- Other opening pressures on request.

Filter element features

Filter		Filter element						
FMMX		HPX						
Δp Element type								
Element media	Construction	Δp Series	Δр					
A - Microfiber	Standard	N	20 bar					
A - Microfiber	High ∆p with external support	S	210 bar					
M - Wire mesh	Standard	N	20 bar					
		k alamant An carios						

Please see ordering code tables to check element Δp series availability based on filter features.

Flow direction through the filter element:

From OUT to IN

Temperature

Seals	Ambient Temperature	Max fluid Temperature	Temperature Class	Max surface temperature	
NBR	-15 °C ÷ +80 °C	+80 °C	T6	T85 °C	
	-15 °C ÷ +80 °C	+80 °C	T6	T85 °C	
FPM	-15 °C ÷ +95 °C	+95 °C	T5	T100 °C	
	-15 °C ÷ +110 °C	+110 °C	T4	T115 °C	

Seals

- Standard NBR series A

Note

FMMX filters are provided - Optional FPM series V for vertical mounting

Connections

In-line Inlet/Outlet

Weights [kg] and volumes [dm3]

Filter series	Weights [kg]						Vo	olumes [dm	l ³]				
	Length						Length						
FMMX 050		3.11	3.48	3.90	4.36	5.54		0.34	0.48	0.63	0.81	1.23	
FMMX 150		7.50	9.50	10.90	-	-		0.60	1.00	1.25	-	-	





GENERAL INFORMATION FMMX

Flow rates [I/min]

			Filter	element de	esign - N	Series		F	ilter eleme	ent design	- S Serie	S
Filter series	Length	A03	A06	A10	A16	A25	M25	A03	A06	A10	A16	A25
	1	42	43	79	82	106	147	29	39	57	59	74
	2	52	57	85	96	121	149	45	49	76	88	114
FMMX 050	3	66	69	97	106	130	150	58	61	89	99	125
	4	83	89	113	115	134	152	74	80	106	108	129
	5	107	110	130	134	141	154	93	95	111	121	139
	1	81	88	156	163	179	295	58	67	128	128	158
FMMX 150	2	142	145	227	230	236	312	119	137	212	212	207
	3	170	180	242	245	263	315	138	164	211	224	239

Maximum flow rate for a complete pressure filter with a pressure drop $\Delta p = 1.5$ bar.

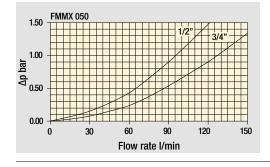
The reference fluid has a kinematic viscosity of 30 mm²/s (cSt) and a density of 0.86 kg/dm³.

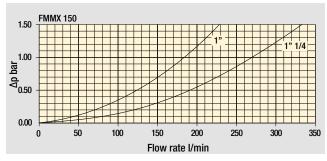
For different pressure drop or fluid viscosity we recommend to use our selection software available on www.mpfiltri.com.

You can also calculate the right size using the formulas present on the FILTER SIZING paragraph at the beginning of the full catalogue or at the beginning of the filter family brochure. Please, contact our Sales Department for further additional information.

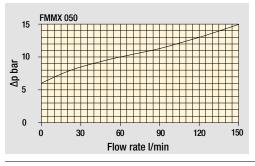
Hydraulic symbols

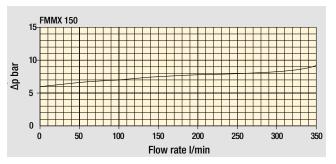
Filter series	Style S	Style B	Style T	Style D
FMMX 050	•	•	•	•
FMMX 150	•	•		
	OUT D.I.	OUT TO THE PART OF	OUT TO THE PROPERTY OF THE PRO	OUT TO THE PART OF





Pressure drop Filter housings Δp pressure drop





Bypass valve pressure drop

4.50 FMMX 050

3.00

0.00

0 20

40

60

80

100

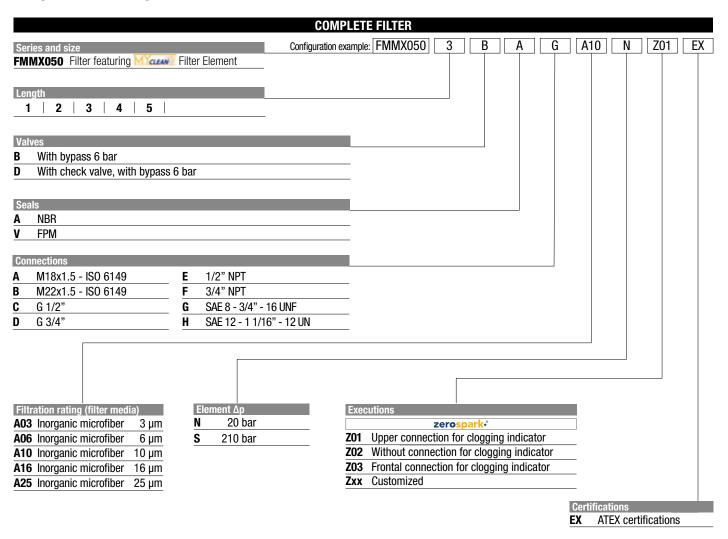
Flow rate I/min

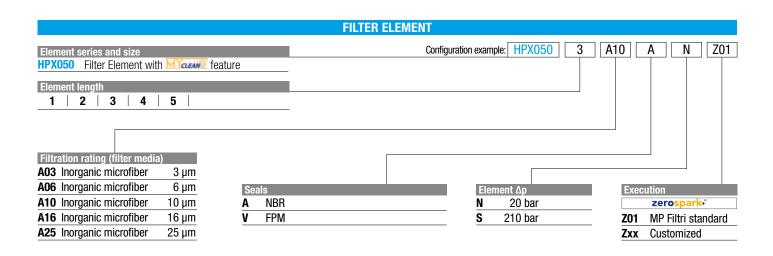
with check valve

Filter housing

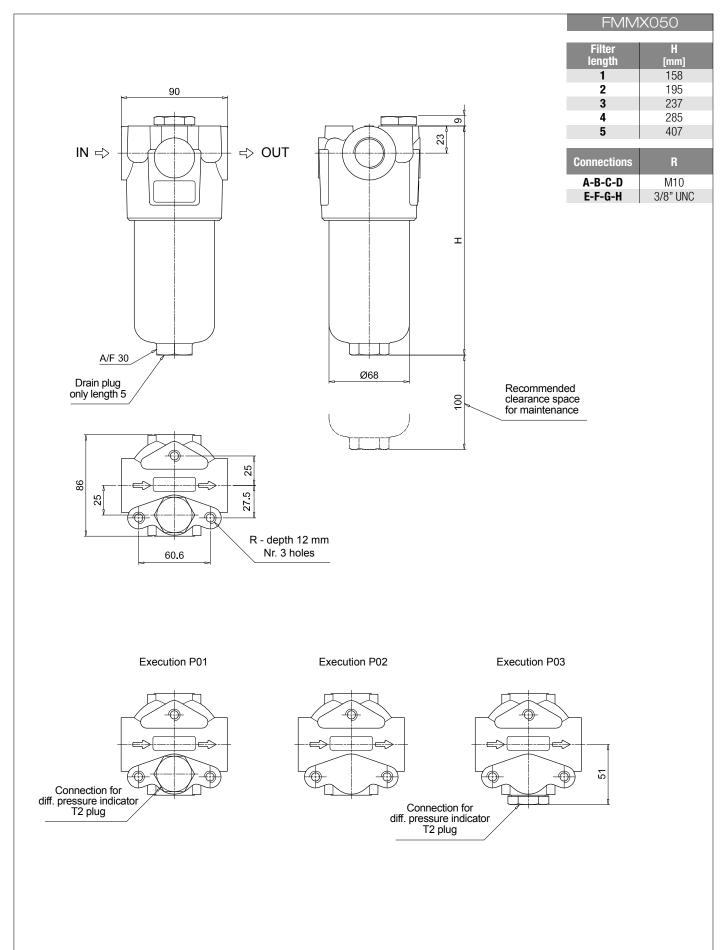
The curves are plotted using mineral oil with density of 0.86 kg/dm³ in compliance with ISO 3968. Δp varies proportionally with density.

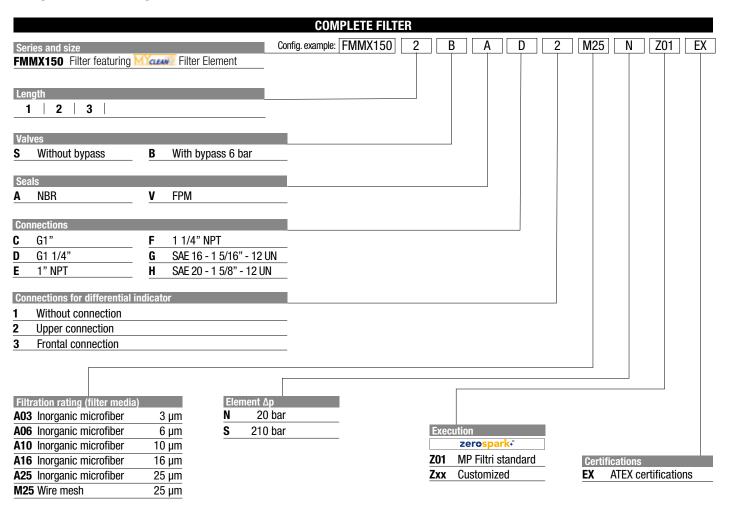


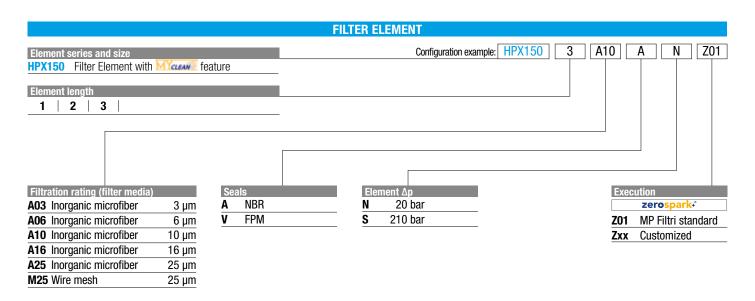




	CLOGGING INDICATORS								
DEH	Electrical differential pressure indicator 420 bar	D	VM Visual differential pressure indicator						
DVA	Visual differential pressure indicator	_							
		PLUGS		See page 741					
T2	Plug	_							

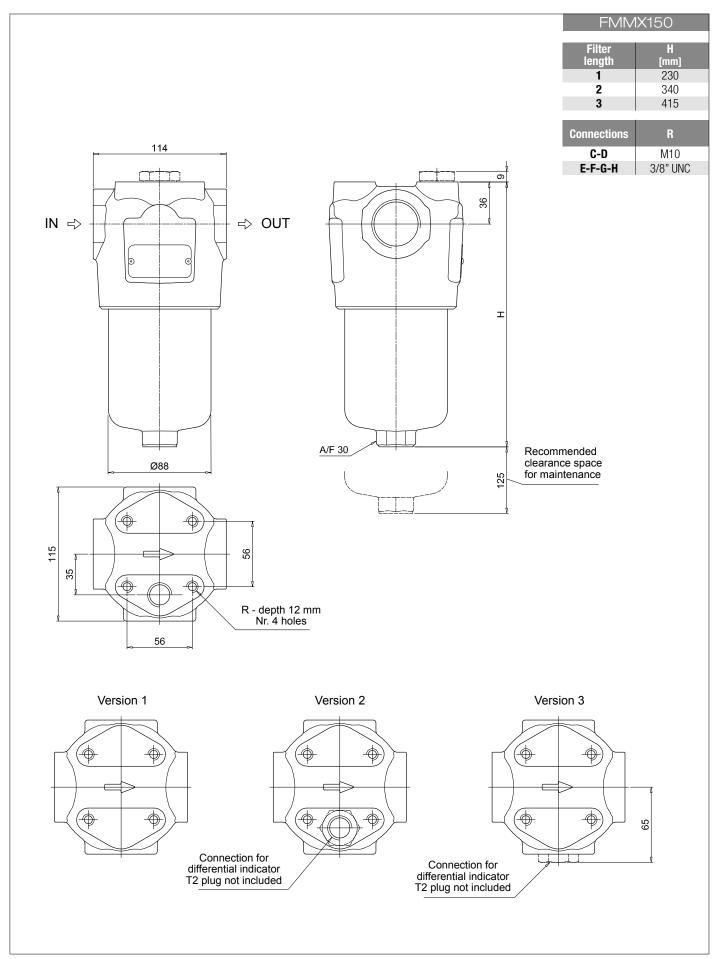






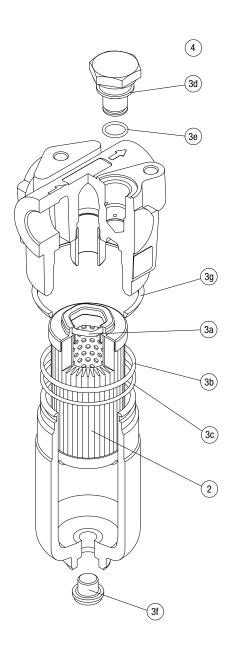
	CLOGGING INDICATORS								
DEH	Electrical differential pressure indicator 420 bar		DVM	Visual differential pressure indicator					
DVA	Visual differential pressure indicator								
		PLUGS			See page 741				
T2	Plug								





Order number for spare parts

FMMX 050

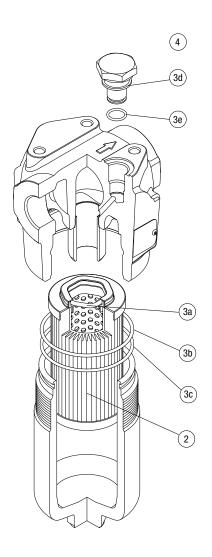


	Q.ty: 1 pc.	Q.ty: 1 pc.		Q.ty: 1 pc.		
Item:	2	(3	(3a ÷ 3g)	4		
Filter series	Filter element	Seal Kit co NBR	de number FPM	Indicator connection plug NBR FPM		
FMMX 050	See order table	02050864	02050865	T2H	T2V	



Order number for spare parts

FMMX 150



	Q.ty: 1 pc.	Q.ty:	1 pc.	Q.ty: 1 pc.		
Item:	2		(3a ÷ 3e)	4		
Filter series	Filter element	Seal Kit co NBR	de number FPM	Indicator connection plug NBR FPM		
FMMX 150	See order table	02050868	02050869	T2H	T2V	





FZP series

Maximum working pressure up to 42 Mpa (420 bar) - Flow rate up to 160 l/min



INSTALLATION, SERVICE AND MAINTENANCE MANUAL AND SAFETY INSTRUCTIONS



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Description

Technical data

Filters for potentially explosive atmosphere

Maximum working pressure up to 42 Mpa (420 bar) Flow rate up to 160 I/min

FZP is a range of stainless steel high pressure filter for protection of sensitive components in high pressure hydraulic systems placed in difficult environmental conditions.

They are directly connected to the lines of the system through the hydraulic fittings.

Available features:

- 1 1/4" female threaded connections, for a maximum flow rate of 160 I/min
- Fine filtration rating, to get a good cleanliness level into the system
- -Bypass valve, to relieve excessive pressure drop across the filter media
- Low collapse filter element with external support "R", for filter element protection against the back pressure caused by the check valve or the reverse flow in filters provided with the bypass valve
- High collapse filter element with external support "S", for filter element protection against the back pressure caused by the check valve or the reverse flow in filters not provided with the bypass valve
- High collapse filter element "U", for use with aggressive fluids
- Visual, electrical and electronic differential clogging indicators

Common applications:

- Off-shore equipment
- Water filtration systems
- -Systems with strong or corrosive environmental conditions
- Systems with corrosive fluids

Filter housing materials

- Head: AISI 316L
- Housing: AISI 316L
- Bypass valve: AISI 316L

Bypass valve

Opening pressure 6 bar ±10%

Pressure

- Test pressure: 63 MPa (630 bar)
- Min. Burst pressure: 126 MPa (1260 bar)
- Pulse pressure fatigue test: 1 000 000 cycles with pressure from 0 to 42 MPa (420 bar)

Filter element features

Filter		Filter element						
FZP		HP						
Δp Element type								
Element media	Construction	Δp Series	Δр					
A - Microfiber	with external support	R	20 bar					
	High ∆p with external support	S	210 bar					
	High Δp with stainless steel components	U	210 bar					

Please see ordering code tables to check element Δp series availability based on filter features.

Flow direction through the filter element:

From OLIT to IN

TIOHI OOT LO IN								
Filter element	Δp Series							
components materials	R	S	U					
End cap	Polyamide	Tinned Steel	Stainless steel					
Core tube	Tinned Steel	Tinned Steel	Stainless steel					
External support	Wire mesh epoxy painted	Wire mesh epoxy painted	Stainless steel					
Internal support	Wire mesh epoxy painted	Stainless steel	Stainless steel					
Pre-filter	Synthetic	Synthetic	Synthetic					

Temperature

Ambient Temperature	Max fluid Temperature	Temperature Class	Max surface temperature
-15 °C ÷ +80 °C	+80 °C	T6	T85 °C
-15 °C ÷ +80 °C	+80 °C	T6	T85 °C
-15 °C ÷ +95 °C	+95 °C	T5	T100 °C
-15 °C ÷ +110 °C	+110 °C	T4	T115 °C
	Temperature -15 °C ÷ +80 °C -15 °C ÷ +80 °C -15 °C ÷ +95 °C	Temperature Temperature -15 °C ÷ +80 °C +80 °C -15 °C ÷ +80 °C +80 °C -15 °C ÷ +95 °C +95 °C	Temperature Temperature Class -15 °C ÷ +80 °C +80 °C T6 -15 °C ÷ +80 °C +80 °C T6 -15 °C ÷ +95 °C +95 °C T5

Seals

- Standard NBR series A
- Optional FPM series V - Optional MFQ series F
- Note

FZP filters are provided for vertical mounting

Filter with:

NBR seal in configuration **zerospark**





II 3G Ex h IIC T6 Gc X II 3D Ex h IIIC T85°C Dc X FPM / MFQ seal in configuration **zerospark**





II 3G Ex h IIC T6... T4 Gc X II 3D Ex h IIIC T85°C...T115°C Dc X

Weights [kg] and volumes [dm³]

Filter series			Weights	s [kg]			Volumes [dm³]				
	Length					Length					
FZP 039		-	4.5	5.1	5.6		-	0.19	0.26	0.34	
FZP 136		8.3	10.2	11.5	-		0.45	0.78	1.00	-	



Flow rates [I/min]

			Filter element design - R Series					Filter element design - S-U Series				
Filter series	Length	A03	A06	A10	A16	A25	A03	A06	A10	A16	A25	
	2	19	25	43	50	59	19	23	41	45	55	
FZP 039	3	34	37	53	62	74	31	34	48	52	66	
	4	42	46	63	72	81	38	41	55	71	78	
	1	63	67	102	108	136	47	53	87	89	127	
FZP 136	2	95	100	122	123	159	81	95	113	115	138	
	3	122	124	148	150	160	106	116	135	141	151	

Maximum flow rate for a complete stainless steel high pressure filter with a pressure drop $\Delta p = 1.5$ bar.

The reference fluid has a kinematic viscosity of 30 mm²/s (cSt) and a density of 0.86 kg/dm³.

For different pressure drop or fluid viscosity we recommend to use our selection software available on www.mpfiltri.com.

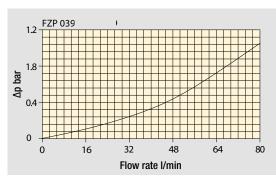
You can also calculate the right size using the formulas present on the FILTER SIZING paragraph at the beginning of the full catalogue or at the beginning of the filter family brochure. Please, contact our Sales Department for further additional information.

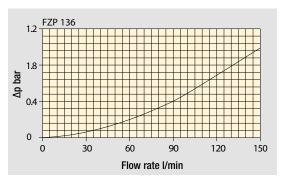
Hydraulic symbols

Filter series	Style S	Style B	Style T	Style D	Style V	Style Z
FZP 039	•	•	•	•	•	•
FZP 136	•	•	-	-	-	-
	OUT TO THE PROPERTY OF THE PRO	OUT TO THE PROPERTY OF THE PRO	OUT TO THE PROPERTY OF THE PRO	OUT TO THE PROPERTY OF THE PRO	OUT TO THE PROPERTY OF THE PRO	OUT TO THE PART OF

Pressure drop

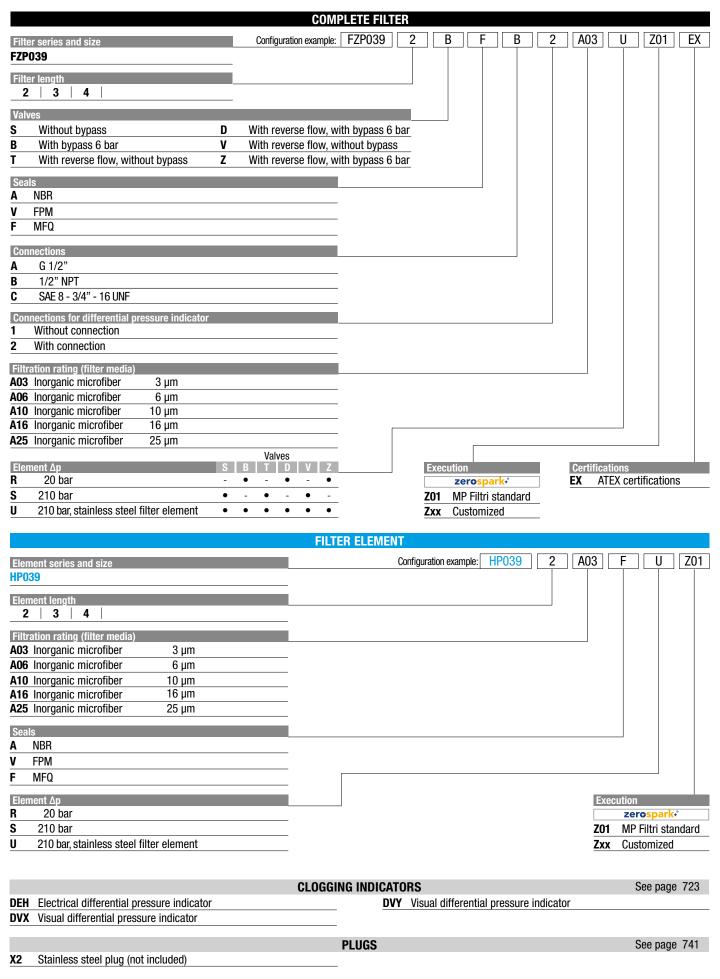
Filter housings Δp pressure drop

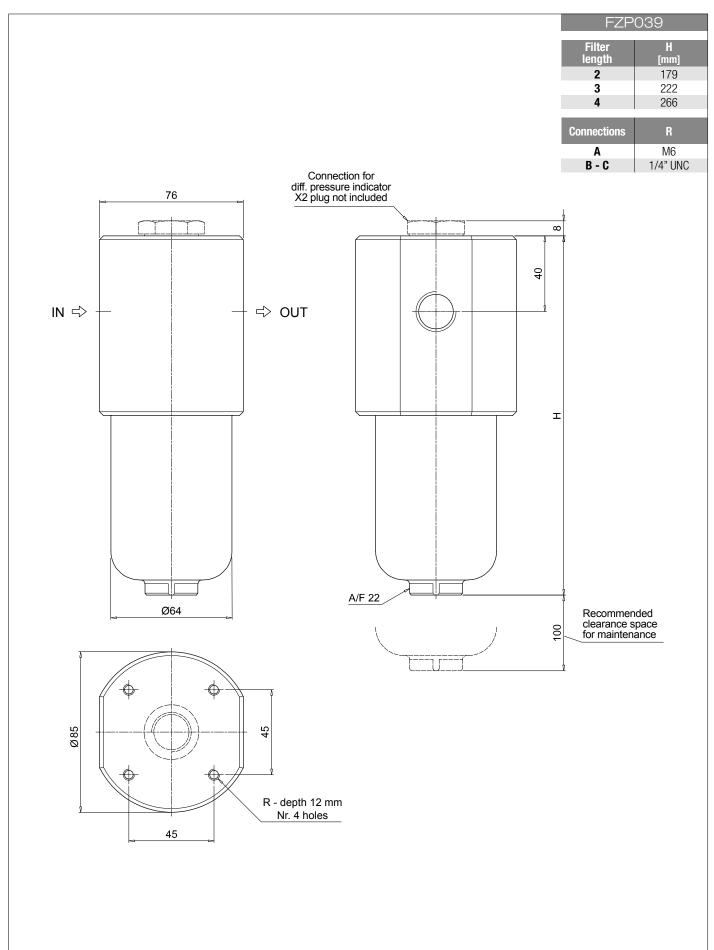




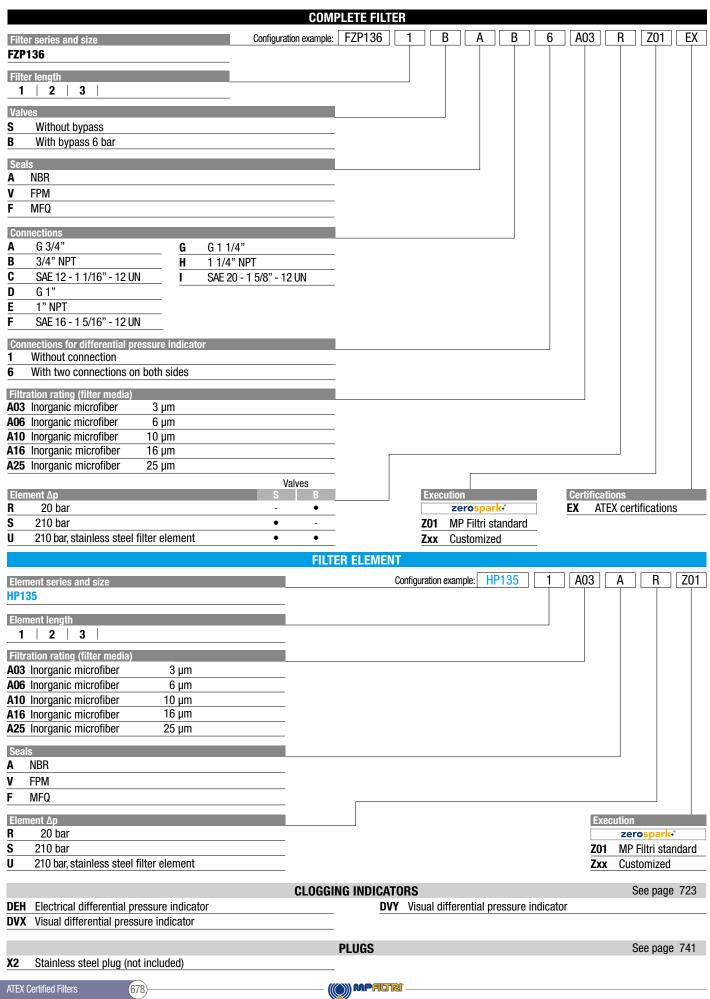
The curves are plotted using mineral oil with density of 0.86 kg/dm³ in compliance with ISO 3968. Δp varies proportionally with density.

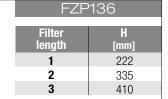




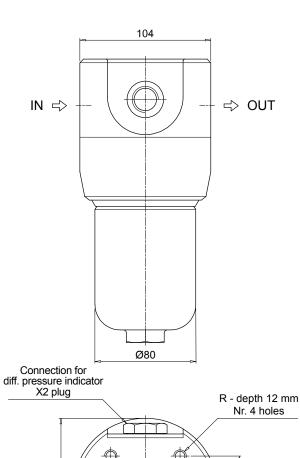


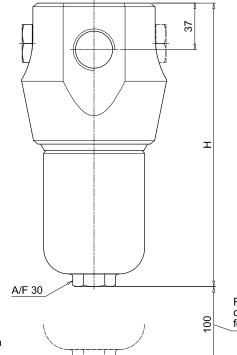






Connections	R
Α	M10
B - C	3/8" UNC
D	M10
E-F	3/8" UNC
G	M10
H - I	3/8" UNC





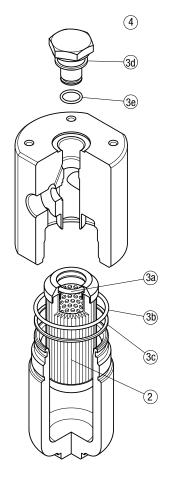
Recommended clearance space for maintenance

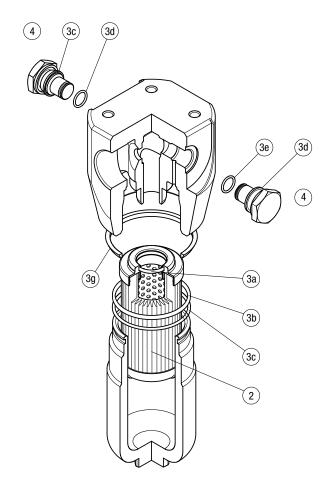
Connection for diff. pressure indicator X2 plug not included

The position of the X2 plug is reversible

Order number for spare parts







	Q.ty: 1 pc.	Q.ty: 1 pc.		Q.ty: 1 pc.		
Item:	2	3 (3a ÷ 3g)		4	1	
Filter	Filter	Seal Kit code number		Seal Kit code number Indicator connection p		
series	element	NBR	FPM	NBR	FPM	
FZP 039	See order	02050299	02050300	X2H	X2V	
FZP 136	table	02050636	02050637	٨٢١	, , , , , , , , , , , , , , , , , , ,	





682





FZH series

Maximum working pressure up to 70 Mpa (700 bar) - Flow rate up to 80 I/min



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Description

Technical data

Filters for potentially explosive atmosphere

Maximum working pressure up to 70 Mpa (700 bar) Flow rate up to 80 I/min

FZH is a range of stainless steel high pressure filter for protection of sensitive components in high pressure hydraulic systems placed in difficult environmental conditions.

They are directly connected to the lines of the system through the hydraulic fittings.

Available features:

- -1/2" female threaded connections, for a maximum flow rate of 80 I/min
- Fine filtration rating, to get a good cleanliness level into the system
- -Bypass valve, to relieve excessive pressure drop across the filter media
- Low collapse filter element "N", for use with filters provided with bypass valve
- High collapse filter element "H", for use with filters not provided with bypass valve
- Low collapse filter element with external support "R", for filter element protection against the back pressure caused by the check valve or the reverse flow in filters provided with the bypass valve
- High collapse filter element with external support "S", for filter element protection against the back pressure caused by the check valve or the reverse flow in filters not provided with the bypass valve
- High collapse filter element "U", for use with aggressive fluids
- Visual, electrical and electronic differential clogging indicators

Common applications:

- Off-shore equipment
- Water filtration systems
- Systems with strong or corrosive environmental conditions
- Systems with corrosive fluids

Filter housing materials

- Head: AISI 316L
- Housing: AISI 316L
- Bypass valve: AISI 316L

Bypass valve

Opening pressure 6 bar ±10%

Pressure

- Test pressure: 105 MPa (1050 bar)
- Min. Burst pressure: 210 MPa (2100 bar)
- Pulse pressure fatigue test: 1 000 000 cycles with pressure from 0 to 70 MPa (700 bar)

Filter element features

Filter FZH		Filter element HP				
1211		Δp Element ty				
Element media	Cor	nstruction	Δp Series	Δp		
A - Microfiber	S	tandard	N	20 bar		
	with ex	ternal support	R	20 bar		
	F	ligh ∆p	Н	210 bar		
		ligh ∆p ternal support	S	210 bar		
		ligh ∆p s steel components	U	210 bar		
Please see ordering	code tables to d	check element Δp serie	es availability based on	filter features.		
Flow direction t	hrough the fi	Iter element:				
From OUT to IN						
Filter element		Δp Series				
components ma	terials	N - R	H - S	U		
End cap		Polyamide	Tinned Steel	Stainless stee		
Core tube	Tinned Steel		Tinned Steel	Stainless stee		
External support		Wire mesh epoxy painted	Wire mesh epoxy painted	Stainless stee		
Internal support		Wire mesh epoxy painted	Stainless steel	Stainless stee		
Pre-filter Synthetic			Synthetic	Synthetic		

Temperature

Seals	Ambient Temperature	Max fluid Temperature	Temperature Class	Max surface temperature
NBR	-15 °C ÷ +80 °C	−80 °C	T6	T85 °C
	-15 °C ÷ +80 °C	+80 °C	T6	T85 °C
FPM / MFQ	-15 °C ÷ +95 °C	+95 °C	T5	T100 °C
	-15 °C ÷ +110 °C	+110 °C	T4	T115 °C

Seals

- Standard NBR series A

Note

- Optional FPM series V

FZH filters are provided for vertical mounting

- Optional MFQ series F

Filter with:

NBR seal in configuration zerospark.







II 3G Ex h IIC T6 Gc X II 3D Ex h IIIC T85°C Dc X FPM / MFQ seal in configuration **zerospark**+





II 3G Ex h IIC T6... T4 Gc X II 3D Ex h IIIC T85°C...T115°C Dc X

Weights [kg] and volumes [dm³]

Filter series	Weights [kg]				Volumes [dm³]						
	Length						Length				
FZH 012		2.1	2.2	2.7	3.3			0.10	0.12	0.15	0.20
FZH 040		-	4.5	5.1	5.6			-	0.19	0.26	0.34



			Filter elem	ent design	- N Series			Filter eleme	ent design -	H-U Series	
Filter series	Length	A03	A06	A10	A16	A25	A03	A06	A10	A16	A25
	1	4	6	8	9	11	3	5	6	7	9
FZH 012	2	7	9	17	20	26	5	7	14	17	23
rzn uiz	3	11	14	25	27	32	11	14	24	27	32
	4	17	20	29	31	34	13	16	26	29	33

			Filter element design - R Series					Filter eleme	ent design -	S-U Series	
Filter series	Length	A03	A06	A10	A16	A25	A03	A06	A10	A16	A25
	2	19	25	43	50	59	19	23	41	45	55
FZH 040	3	34	37	53	62	74	31	34	48	52	66
	4	42	46	63	72	81	38	41	55	71	78

Maximum flow rate for a complete stainless steel high pressure filter with a pressure drop $\Delta p = 1.5$ bar.

The reference fluid has a kinematic viscosity of 30 mm²/s (cSt) and a density of 0.86 kg/dm³.

For different pressure drop or fluid viscosity we recommend to use our selection software available on www.mpfiltri.com.

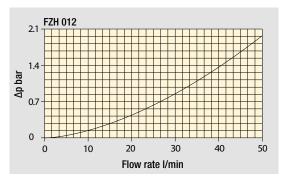
You can also calculate the right size using the formulas present on the FILTER SIZING paragraph at the beginning of the full catalogue or at the beginning of the filter family brochure. Please, contact our Sales Department for further additional information.

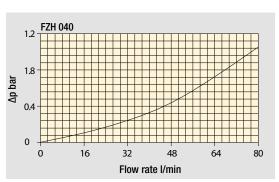
Hydraulic symbols

Filter series	Style S	Style B	Style T	Style D	Style V	Style Z
FZH 012	•	•	-	-	•	•
FZH 040	•	•	•	•	•	•
	OUT TO THE TOTAL T	OUT ————————————————————————————————————	OUT T	OUT TO THE PROPERTY OF THE PRO	OUT T	OUT TO THE PART OF

Pressure drop

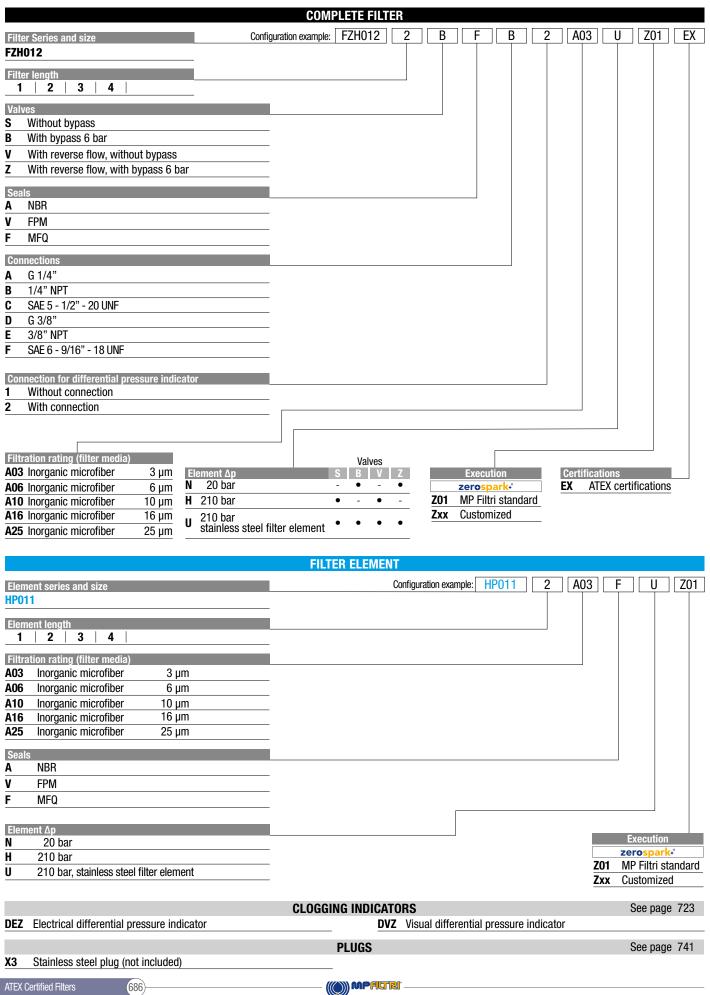
Filter housings Δp pressure drop





The curves are plotted using mineral oil with density of 0.86 kg/dm³ in compliance with ISO 3968. Δp varies proportionally with density.

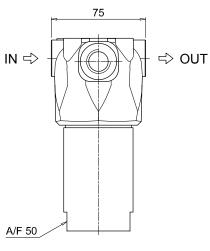


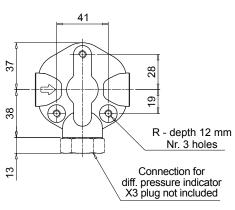


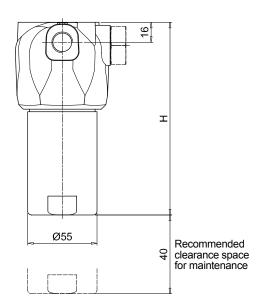
FZH012

Filter length	H [mm]
1	93
2	104
3	154
4	204

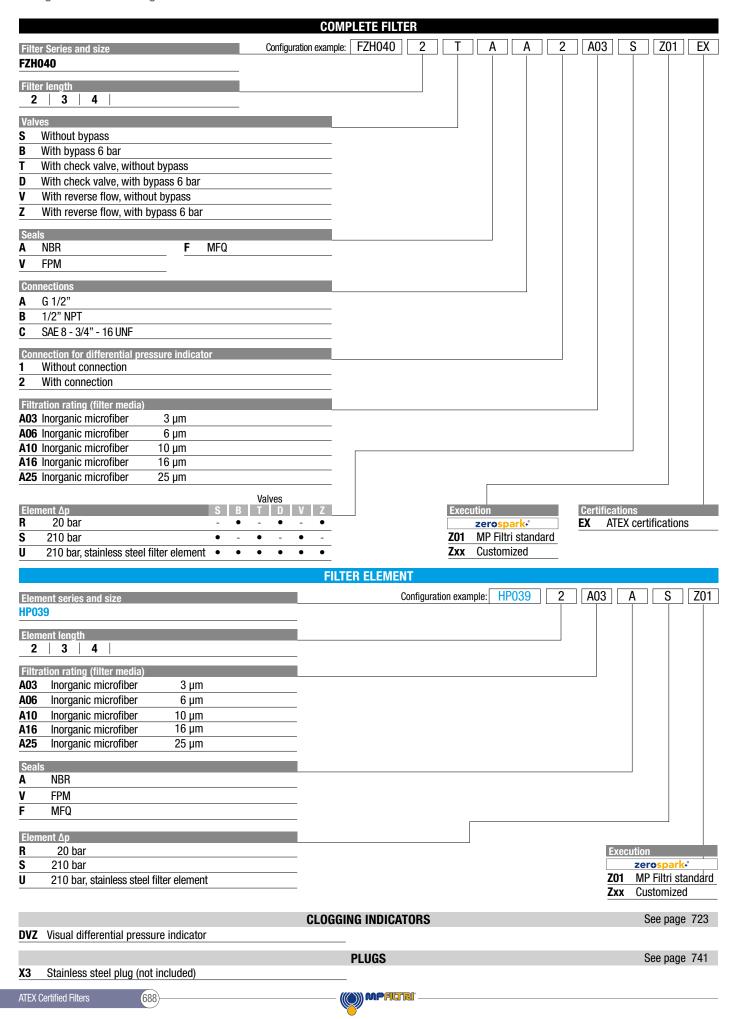
Connections	R
Α	M6
B - C	1/4" UNC
D	M6
E-F	1/4" UNC

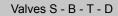


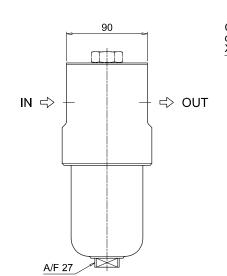








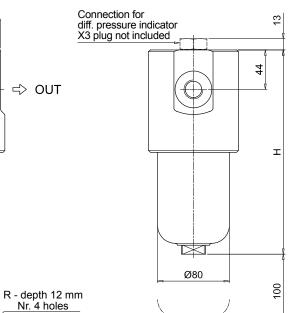




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20

Ø100



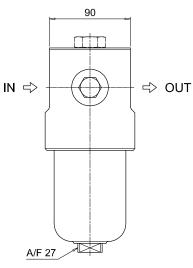
FZH040

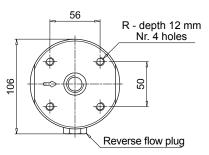
Filter length	H [mm]
2	204
3	247
4	291

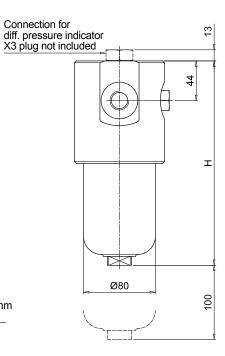
Connections	R
Α	M10
В	3/8" UNC
C	3/8" UNC

Recommended clearance space for maintenance

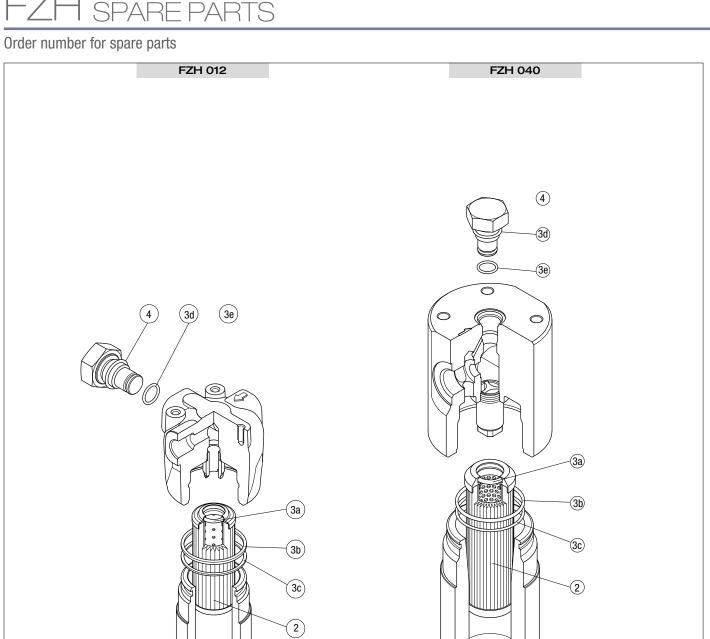
Valves V - Z







Recommended clearance space for maintenance



Item:	Q.ty: 1 pc.	Q.ty: 1 pc. (3a ÷ 3e)		Q.ty: 1 pc.		
Filter series	Filter element	Seal Kit code number		Indicator connection plug NBR FPM		
FZH 012	See order	02050856	02050857	X2H	X2V	
FZH 040	table	02050860	02050861	٨٢١١	\ZV	





FZX series

Maximum working pressure up to 100 Mpa (1000 bar) - Flow rate up to 10 l/min



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Description

Technical data

Filters for potentially explosive atmosphere

Maximum working pressure up to 100 Mpa (1000 bar) Flow rate up to 10 I/min

FZX is a range of stainless steel high pressure filter for protection of sensitive components in high pressure hydraulic systems placed in difficult environmental conditions.

They are directly connected to the lines of the system through the hydraulic fittings.

Available features:

- 1/2" female threaded connections, for a maximum flow rate of 10 I/min
- Fine filtration rating, to get a good cleanliness level into the system
- High collapse filter element "H", for use with filters not provided with bypass valve
- High collapse filter element "U", for use with aggressive fluids

Common applications:

- Off-shore equipment
- Water filtration systems
- Systems with strong or corrosive environmental conditions
- Systems with corrosive fluids

Filter housing materials

- Head: AISI 316L
- Housing: AISI 316L
- Bypass valve: AISI 316L

Pressure

- Test pressure: 150 MPa (1500 bar)
- Min. Burst pressure: 300 MPa (3000 bar)
- Pulse pressure fatigue test: 1 000 000 cycles with pressure from 0 to 100 MPa (1000 bar)

Bypass valve

Opening pressure 6 bar $\pm 10\%$

Filter element features

Filter			Filter element				
FZX	HP						
	Δp Element type						
Element media	Cor	nstruction	Δp Series		Δр		
A - Microfiber	F	ligh ∆p	Н		210 bar		
	F	ligh ∆p	U		210 bar		
	with stainles	s steel components			210 001		
Please see ordering	Please see ordering code tables to check element Δp series availability based on filter features.						
Flow direction tl	Flow direction through the filter element:						
From OUT to IN							
Filter element		Δp Series					
components materials		Н		U			
End cap		Tinned Steel		Stainless steel			
Core tube		Tinned Steel		Stainless steel			
External support		Wire mesh epoxy painted		Stainless steel			
Internal support		Stainless steel		Stainless steel			

Temperature

Pre-filter

Seals	Ambient Temperature	Max fluid Temperature	Temperature Class	Max surface temperature
NBR	-15 °C ÷ +80 °C	+80 °C	T6	T85 °C
	-15 °C ÷ +80 °C	+80 °C	T6	T85 °C
FPM / MFQ	-15 °C ÷ +95 °C	+95 °C	T5	T100 °C
	-15 °C ÷ +110 °C	+110 °C	T4	T115 °C

Synthetic

Seals

- Standard NBR series A
- Optional FPM series V
- Optional MFQ series F

Note

FZX filters are provided

for vertical mounting

Filter with:

NBR seal in configuration zerospark*







FPM / MFQ seal in configuration **zerospark**+*





II 3G Ex h IIC T6... T4 Gc X II 3D Ex h IIIC T85°C...T115°C Dc X

Synthetic

Weights [kg] and volumes [dm3]

Filter series	Weights [kg]				Volumes [dm ³]						
	Length					Length					
FZX 011		-	-	6.5	-		-	-	0.15	-	







Flow rates [I/min]

		Filter element design - H-U Series			
Filter series	Length	A03 A06 A10	A16 A25		
FZX 011	3	1.57 1.63 1.73	1.74 1.77		

Maximum flow rate for a complete stainless steel high pressure filter with a pressure drop $\Delta p = 1.5$ bar.

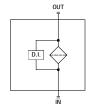
The reference fluid has a kinematic viscosity of 30 mm²/s (cSt) and a density of 0.86 kg/dm³.

For different pressure drop or fluid viscosity we recommend to use our selection software available on www.mpfiltri.com.

You can also calculate the right size using the formulas present on the FILTER SIZING paragraph at the beginning of the full catalogue or at the beginning of the filter family brochure. Please, contact our Sales Department for further additional information.

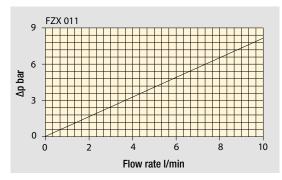
Hydraulic symbols

Filter series	Style S	
FZX 011	•	



Pressure drop

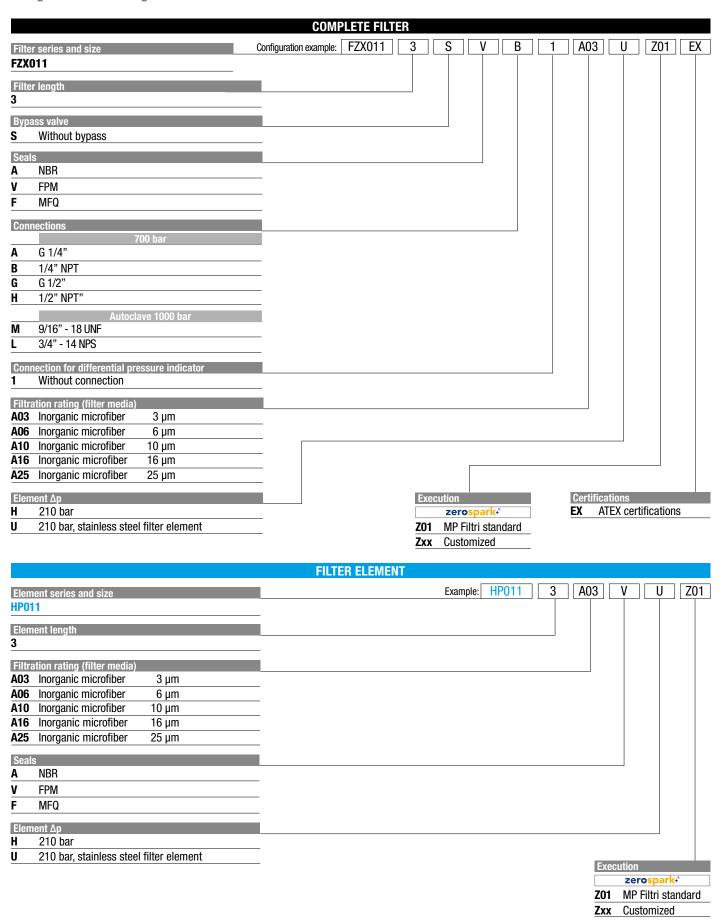
Filter housings Δp pressure drop



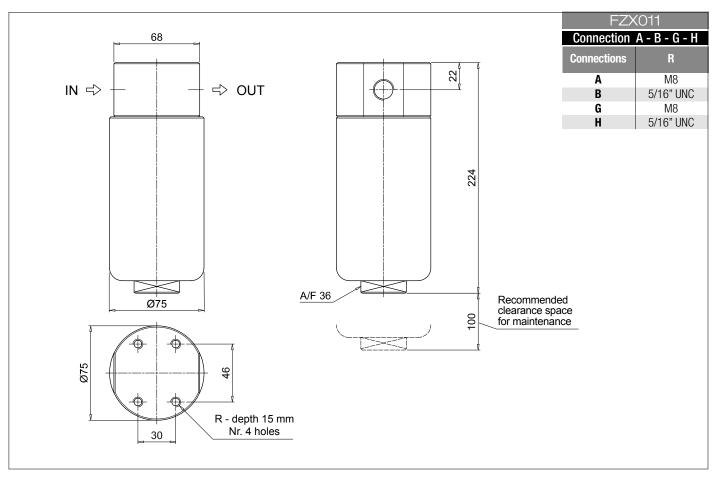
The curves are plotted using mineral oil with density of 0.86 kg/dm³ in compliance with ISO 3968. ∆p varies proportionally with density.

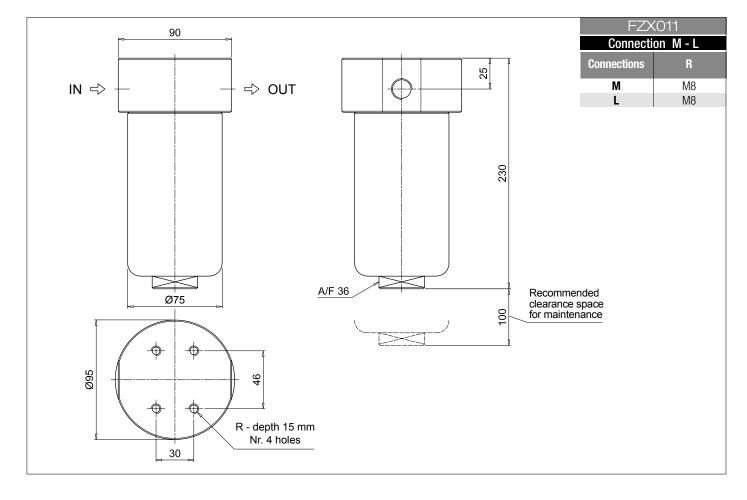






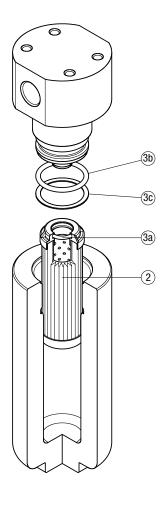
(()) MPFILTRI





Order number for spare parts

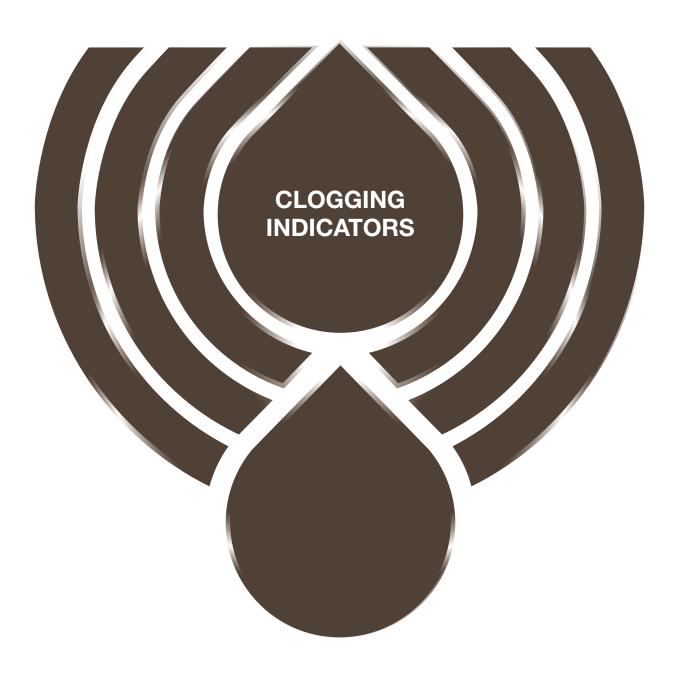




	Q.ty: 1 pc.	Q.ty:	1 pc.	
Item:	2	3 (3a ÷ 3c)		
Filter series	Filter element	Seal Kit code number NBR FPM		
FZX 011	See order table	02050643	02050644	







Clogging indicators are devices that check the life time of the filter elements. They measure the pressure drop through the filter element directly connected to the filter housing.

These devices trip when the clogging of the filter element causes a pressure drop increasing across the filter element.

Filter elements are efficient only if their Dirt Holding Capacity is fully exploited. This is achieved by using filter housings equipped with clogging indicators.

The indicator is set to alarm before the element becomes fully clogged.

MP Filtri can supply indicators of the following designs:

- Vacuum switches and gauges
- Pressure switches and gauges
- Differential pressure indicators

These type of devices can be provided with a visual, electrical or both signals. The electronic differential pressure clogging indicator is also available. It provides both analogical 4-20 mA output and digital warning (75% of clogging) and alarm (clogging) outputs.

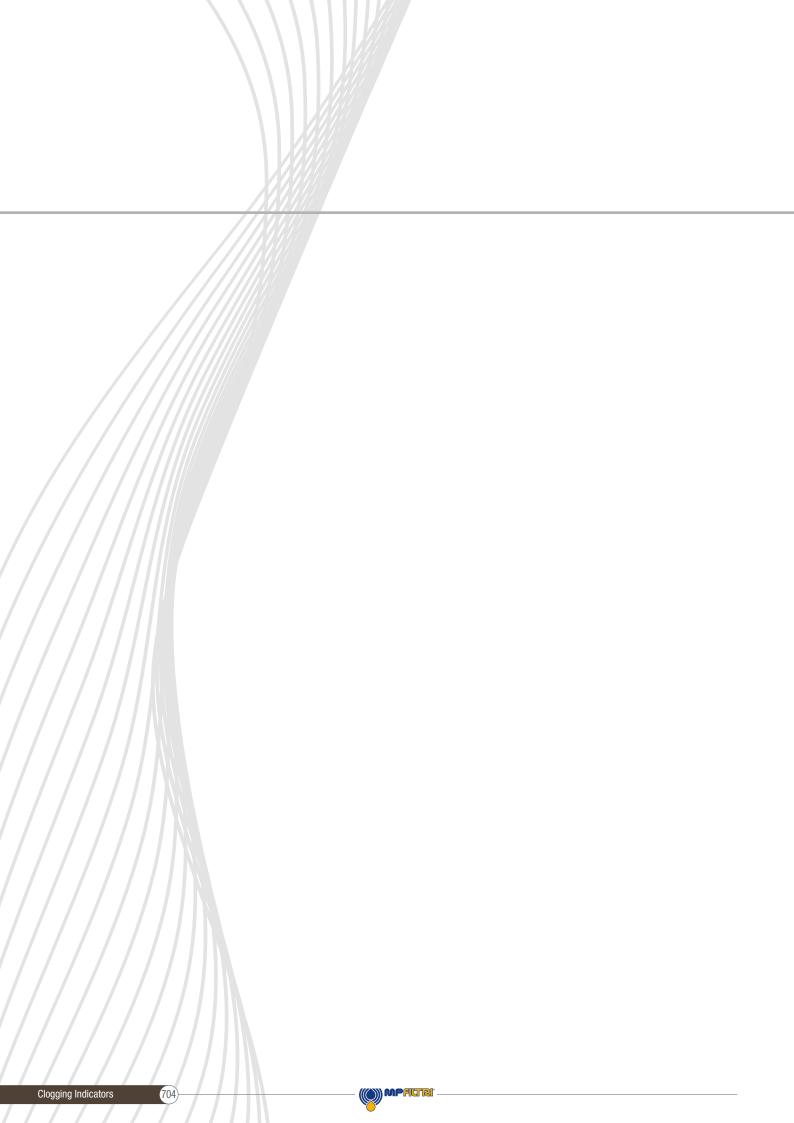
In the following pages you can find a reference guide about the types of clogging indicators available in the different families of MP Filtri's Hydraulic Filtration range of products.





Clogging Indicators







DESIGNATION, ORDERING CODES & TECHNICAL DATA

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QUICK REFERENCE GUIDE

Filter family	Filter se	ries	Visual indicators	Electrical indicators	Electronic / Electrical-Visual indicators
		ELIXIR* SFEX060-110	WB20P01 WS20P01	VEB21AA50P01	VLB21AA51P01 VLB21AA52P01 VLB21AA53P01 VLB21AA71P01
SUCTION	Suction Line	SFMC250	WA20P01 WR20P01	VEA21xA50P01 VEA21xA50P01UL	VLA21xA51P01 VLA21xA52P01 VLA21xA53P01 VLA21xA71P01
	Without bypass	SFSC 500 - 503 - 504 - 505 SFSC 510 - 535 - 540	WA20P01 WR20P01	VEA21xA50P01 VEA21xA50P01UL	VLA21xA51P01 VLA21xA52P01 VLA21xA53P01 VLA21xA71P01
	With bypass 1.75 bar	ELIXIR° RFEX060-080-110-160	BVA14P01 BVR14P01 BVP15HP01 BVQ15HP01	BEA15HA50P01 BEA15HA50P01UL BEM15HA41P01	BLA15HA51P01 BLA15HA52P01 BLA15HA53P01 BLA15HA71P01
	Without bypass	ELIXIR° RFEX060-080-110-160	BVA25P01 BVR25P01 BVP20HP01 BVQ20HP01	BEA20HA50P01 BEA20HA50P01UL BEM20HA41P01	BLA20HA51P01 BLA20HA52P01 BLA20HA53P01 BLA20HA71P01
	With bypass 1.75 bar	MDH 250	BVA14P01 BVR14P01 BVP15HP01 BVQ15HP01 DVS12HP01	BEA15HA50P01 BEA15HA50P01UL BEM15HA41P01 DES12HA10P01 DES12HA30P01 DES12HA80P01	BLA15HA51P01 BLA15HA52P01 BLA15HA53P01 BLA15HA71P01
	With bypass 3 bar	MDH 250	BVA25P01 BVR25P01 BVP20HP01 BVQ20HP01 DVS25HP01	BEA20HA50P01 BEA20HA50P01UL BEM20HA41P01 BET20HF10P01 BET20HF30P01 BET25HF10P01 BET25HF30P01 DES25HA10P01 DES25HA30P01	BLA20HA51P01 BLA20HA52P01 BLA20HA53P01 BLA20HA71P01
RETURN FILTERS	With bypass 1.75 bar	MPFX MPTX MPF MPT MPH	BVA14P01 BVR14P01 BVP15HP01 BVQ15HP01	DES25HA80P01 BEA15HA50P01 BEA15HA50P01UL BEM15HA41P01	BLA15HA51P01 BLA15HA52P01 BLA15HA53P01 BLA15HA71P01
	With bypass 3 bar With bypass 2.5 bar	MPFX MPTX MPF MPT	BVA25P01 BVR25P01 BVP20HP01 BVQ20HP01	BEA20HA50P01 BEA20HA50P01UL BEM20HA41P01 BET20HF10P01 BET20HF30P01	BLA20HA51P01 BLA20HA52P01 BLA20HA53P01 BLA20HA71P01
	With bypass 4.5 bar	MPLX	DVA20xP01	DEA20xA50P01 DEM20xx10P01 DEM20xx20P01	DLA20xA51P01 DLA20xA52P01 DLA20xA71P01
	With bypass 2.4 bar	FRI	DVM20xP01	DEM20xx30P01 DEM20xx35P01 DEU20VA50P01UL	DLE20xA50P01 DLE20xF50P01 DTA20xF70P01
	Without bypass	EDI	DVA50xP01	DEA50xA50P01 DEM50xx10P01 DEM50xx20P01	DLA50xA51P01 DLA50xA52P01 DLA50xA71P01
	valve	FRI	DVM50xP01	DEM50xx30P01 DEM50xx35P01	DLE50xA50P01 DLE50xF50P01
				DEU50VA50P01UL	DTA50xF70P01

QUICK REFERENCE GUIDE

Filter family	, Filter seri	es	Visual indicators	Electrical indicators	Electronic / Electrical-Visual indicators
	With bypass valve	MRSX 116 - 165 - 166 Suction line	VVB20P01 VVS20P01	VEB21AA50P01	VLB21AA51P01 VLB21AA52P01 VLB21AA53P01 VLB21AA71P01
UCTION	2.5 bar	MRSX 116 - 165 - 166 Return line	BVA25P01 BVR25P01 BVP20HP01 BVQ20HP01	BEA20HA50P01 BEA20HA50P01UL BEM20HA41P01 BET25HF10P01 BET25HF30P01 BET25HF50P01	BLA20HA51P01 BLA20HA52P01 BLA20HA53P01 BLA20HA71P01
RETURN / SUCTION FILTERS	With bypass valve 2.5 bar	LMP 124 MULTIPORT	BVA25P01 BVR25P01 BVP20HP01 BVQ20HP01 DVA20xP01 DVM20xP01	BEA20HA50P01 BEA20HA50P01UL BEM20HA41P01 BET25HF10P01 BET25HF30P01 BET25HF50P01 DEA20xA50P01 DEM20xx10P01 DEM20xx20P01 DEM20xx30P01 DEM20xx35P01 DEU20VA50P01UL	BLA20HA51P01 BLA20HA52P01 BLA20HA53P01 BLA20HA71P01 DLA20xA51P01 DLA20xA52P01 DLA20xA71P01 DLE20xA50P01 DLE20xF50P01
	Suction line	MPS 050 - 070 - 100 - 150 MPS 200 - 250 - 300 - 350	WB20P01 WS20P01	VEB21AA50P01	VLB21AA51P01 VLB21AA52P01 VLB21AA53P01 VLB21AA71P01
SPIN-ON FILTERS	Return line	MPS 050 - 070 - 100 - 150 MPS 200 - 250 - 300 - 350	BVA14P01 BVR14P01 BVP15HP01 BVQ15HP01	BEA15HA50P01 BEA15HA50P01UL BEM15HA41P01	BLA15HA51P01 BLA15HA52P01 BLA15HA53P01 BLA15HA71P01
	In-line	MPS 051 - 071 - 101 - 151 MPS 301 - 351 MSH 050 - 070 - 100 - 150	DVA12xP01 DVM12xP01 DVA20xP01 DVM20xP01	DEA12xA50P01 DEM12xAxxP01 DEA20xA50P01 DEM20xAxxP01 DEU20VA50P01UL	DLA12xA51P01 DLA12xA52P01 DLA12xA71P01 DLA20xA51P01 DLA20xA52P01 DLA20xA71P01 DLE12xA50P01 DLE12xF50P01 DLE20xF50P01 DLE20xF50P01 DTA12xF70P01 DTA12xF70P01

Filter family	Filter s	eries	Visual indicators	Electrical indicators	Electronic / Electrical-Visual indicators
		ELIXIR° LFEX 060-080-110-160	DVS25HP01	DES25HA10P01 DES25HA30P01 DES25HA80P01	
JM ERS	With bypass valve 3.5 bar	LMP 110 LMP 112 - 116 - 118 - 119 MULTIPORT LMP 120 - 122 - 123 MULTIPORT LMP 210 - 211 - LDP LMP 400 - 401 & 430 - 431 LMP 900 - 901 LMP 902 - 903 LMP 950 - 951 LMP 952 - 953 - 954 LMD 211 - 400 - 401 - 431 - 951 - LDD	DVA20xP01 DVM20xP01	DEA20xA50P01 DEM20xx10P01 DEM20xx20P01 DEM20xx30P01 DEM20xx35P01 DEU20VA50P01UL	DLA20xA51P01 DLA20xA52P01 DLA20xA71P01 DLE20xA50P01 DLE20xF50P01 DTA20xF70P01
LOW & MEDIUM PRESSURE FILTERS	With bypass valve 2.5 bar	LPH 630	DVA20xP01 DVM20xP01	DEA20xA50P01 DEM20xx10P01 DEM20xx20P01 DEM20xx30P01 DEM20xx35P01 DEU20VA50P01UL	DLA20xA51P01 DLA20xA52P01 DLA20xA71P01 DLE20xA50P01 DLE20xF50P01 DTA20xF70P01
	With bypass valve 1.75 bar	LPH 630	DVA12xP01 DVM12xP01	DEA12xA50P01 DEM12xx10P01 DEM12xx20P01 DEM12xx30P01 DEM12xx35P01	DLA12xA51P01 DLA12xA52P01 DLA12xA71P01 DLE12xA50P01 DLE12xF50P01 DTA12xF70P01
		ELIXIR° LFEX 060-080-110-160	DVS40HP01	DES40HA10P01 DES40HA30P01 DES40HA80P01	
	Without bypass valve	LMP 110 LMP 112 - 116 - 118 - 119 MULTIPORT LMP 120 - 122 - 123 MULTIPORT LMP 210 - 211 - LDP LMP 400 - 401 & 430 - 431 LMP 900 - 901 LMP 902 - 903 LMP 950 - 951 LMP 952 - 953 - 954 LMD 211 - 400 - 401 - 431 - 951 - LDD LPH 630	DVA50xP01 DVM50xP01	DEA50xA50P01 DEM50xx10P01 DEM50xx20P01 DEM50xx30P01 DEM50xx35P01 DEU50VA50P01UL	DLA50xA51P01 DLA50xA52P01 DLA50xA71P01 DLE50xA50P01 DLE50xF50P01 DTA50xF70P01
	With bypass valve 6 bar	FMP 039 - 065 - 135 - 320 FHP 010 - 011 - 065 - 135 - 350 - 351 - 500 FMMX 050 - 150 FMM 050 - 150 FHA 051 FHB 050 - 135 - 320 FHB 250 - 135 - 320 FHF 325 FHD 021 - 051 - 326 - 333	DVA50xP01	DEA50xA50P01 DEM50xx10P01 DEM50xx20P01 DEM50xx30P01 DEM50xx35P01 DEU50VA50P01UL	DLA50xA51P01 DLA50xA52P01 DLA50xA71P01 DLE50xA50P01 DLE50xF50P01
HIGH PRESSURE FILTERS	Without bypass valve	FMP 039 - 065 - 135 - 320 FHP 010 - 011 - 065 - 135 - 350 - 351 - 500 FMMX 050 - 150 FMM 050 - 150 FHA 051 FHM 006 - 007 - 010 - 050 - 065 - 135 - 320 - 500 FHB 050 - 135 - 320 FHF 325 FHD 021 - 051 - 326 - 333	DVA70xP01 DVA95xP01	DEA70xA50P01 DEA95xA50P01 DEM95xx10P01 DEM70xx20P01 DEM70xx30P01 DEM70xx35P01 DEU70VA50P01UL DEM95xx10P01 DEM95xx20P01 DEM95xx30P01 DEM95xx35P01	DLA70xA51P01 DLA70xA52P01 DLA70xA71P01 DLA95xA51P01 DLA95xA52P01 DLA95xA71P01 DLE70xA50P01 DLE70xF50P01 DLE95xA50P01 DLE95xF50P01

QUICK REFERENCE GUIDE

Filter family	Filter seri	es	Visual indicators	Electrical indicators	Electronic / Electrical-Visual indicators
ı	With bypass valve 6 bar	FZH 012 - 040	DVZ50xP01	DEZ50xA50P01	DLZ50xA51P01 DLZ50xA52P01
S STEEL JRE FILTERS	Without bypass valve	FZH 012 - 040	DVZ70xP01 DVZ95xP01	DEZ70xA50P01 DEZ95xA50P01	DLZ70xA51P01 DLZ70xA52P01 DLZ95xA51P01 DLZ95xA52P01
STAINLESS (HIGH PRESSUR	With bypass valve 6 bar	FZP 039 - 136 FZB 039 FZM 039 FZD 051	DVX50xP01 DVY50xP01	DEX50xA50P01	DLX50xA51P01 DLX50xA52P01
	Without bypass valve	FZP 039 - 136 FZB 039 FZM 039 FZD 010 - 021 - 051	DVX70xP01 DVX95xP01 DVY70xP01 DVY95xP01	DEX70xA50P01 DEX95xA50P01	DLX70xA51P01 DLX70xA52P01 DLX95xA51P01 DLX95xA52P01
	With bypass valve 6 bar	FMMX 050 - 150	DVA50xP01 DVM50xP01	DEH50xA48P01 DEH50xA49P01 DEH50xA70P01	
	Without bypass valve	FMMX 050 - 150	DVA70xP01 DVA95xP01 DVM70xP01 DVM95xP01	DEH70xA48P01 DEH70xA49P01 DEH70xA70P01	
TENTIALLY DSPHERE	With bypass valve 6 bar	FZP 039 - 136	DVX50xP01 DVY50xP01	DEH50xA48P01 DEH50xA49P01 DEH50xA70P01	
FILTERS FOR POTENTIALLY EXPLOSIVE ATMOSPHERE	Without bypass valve	FZP 039 - 136	DVX70xP01 DVX95xP01 DVY70xP01 DVY95xP01	DEH70xA48P01 DEH70xA49P01 DEH70xA70P01	
	With bypass valve 6 bar	FZH 012 - 040	DVZ50xP01		
	Without bypass valve	FZH 012 - 040	DVZ70xP01 DVZ95xP01		



Suitable indicator types

V ACUUM INDICATORS

Vacuum indicators are used on the Suction line to check the efficiency of the filter element.

They measure the pressure downstream of the filter element.

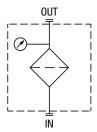
Standard items are produced with R 1/4" EN 10226 connection.

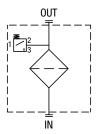
Available products with R 1/8" EN 10226 to be fitted on MPS series.

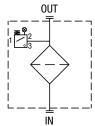
Vacuum indicators are identified in the Hydraulic Filtration catalogue and in the Quick Reference Guide table by the letter "V".

Example:







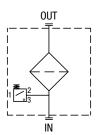


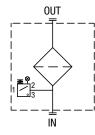
B AROMETRIC (PRESSURE) INDICATORS

Pressure indicators are used on the Return line to check the efficiency of the filter element. They measure the pressure upstream of the filter element.

Standard items are produced with R 1/8" EN 10226 connection.

Barometric (pressure) indicators are identified in the Hydraulic Filtration catalogue and in the Quick Reference Guide table by the letter "B" OUT





Example:

B BVA14P01

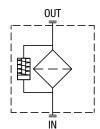
D IFFERENTIAL PRESSURE INDICATORS

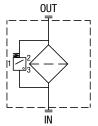
Differential pressure indicators are used on the Pressure line to check the efficiency of the filter element.

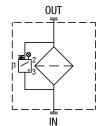
They measure the pressure upstream and downstream of the filter element (differential pressure).

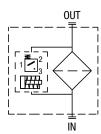
Standard items are produced with special connection G 1/2" size.

Also available in Stainless Steel models. Differential pressure indicators are identified in the Hydraulic Filtration catalogue and in the Quick Reference Guide table by the letter "D"







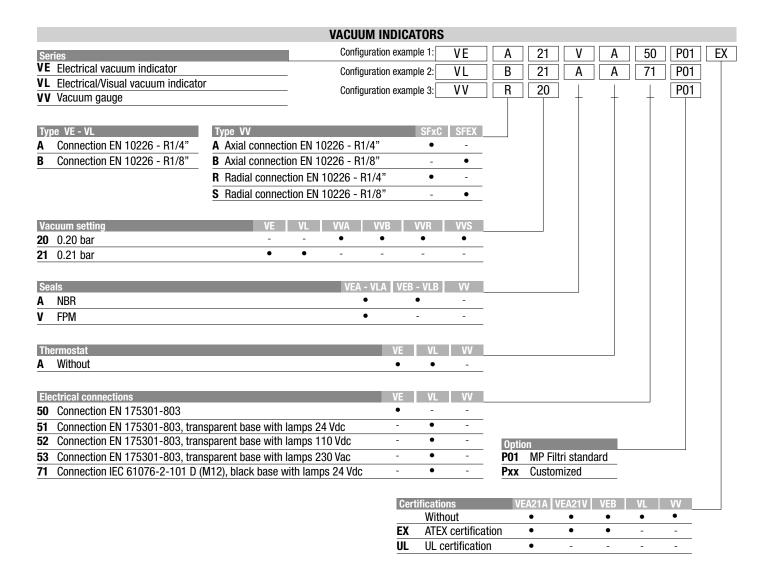


Example

D DVA20xP01

APPLICABLE VACUUM INDICATORS BY FILTER SERIES

Filter Series	VEA	VEB	VLA	VLB	VVA	VVB	VVR	VVS
STRC	-	-	-	-	-	-	-	-
MPAC	-	-	-	-	-	-	-	-
SFEX	-	•	-	•	-	•	-	•
SFMC	•	-	•	-	•	-	•	-
SFSC	•	-	•	-	•	-	•	-



APPLICABLE BAROMETRIC (PRESSURE) INDICATORS BY FILTER SERIES

Filter Series	BEA	BEM	BET	BLA	BVA	BVR	BVP	BVQ
RFEX	•	•	-	•	•	•	•	•
MPFX	•	•	•	•	•	•	•	•
MPLX	-	-	-	-	-	-	-	-
MPTX	•	•	•	•	•	•	•	•
MFBX	-	-	-	-	-	-	-	-
MPF	•	•	•	•	•	•	•	•
MPT	•	•	•	•	•	•	•	•
MFB	-	-	-	-	-	-	-	-
MDH	•	•	•	•	•	•	•	•
MPH	•	•	-	•	•	•	•	•
MPI	-	-	-	-	-	-	-	-
FRI (all sizes, except 255)	-	-	-	-	-		-	-
FRI 255	•	•	-	•	•	•	•	•
RF2	-	-	-	-	-	-	-	-

	BAROMETRIC	C (PRESSURE) I	NDICATORS	3					
Series	C	Configuration example 1	1: BE	Α	15	Н	Α	41 P	01 E
BE Electrical pressure indicator		Configuration example 2			20	H			01
BL Electrical/Visual pressure indicator									
BV Visual pressure indicator	C	Configuration example 3			14				01
		Configuration example 4	4: BV	P :	20	Н	_	_ P	01
Туре	BE BL	BV							
A Standard type		nection pressure g							
M With wired electrical connection		nnection pressure							
T With thermal switch		icator with automa							
	Q Visual indi	icator with manua	l reset						
Pressure setting BEA-BEM BET	BLA BVA-BVR-BVE-B	BVH BVP-BVQ	-BVN-BVO						
14 1.4 bar 15 1.5 bar • -	- •								
15 1.5 bar • - 20 2.0 bar • •	• -		•						
25 2.5 bar - •	<u> </u>								
23 2.3 pai -									
Seals BE	BLA BVA-BVR-BVE-BV	SVH BVP-BVO	-RVN-RVO						
H HNBR •	• -		•						
Thermostat	BEA-BEM B	BET BLA	BV						
A Without thermostat	•	- •	-						
F With thermostat		• -	-						
Electrical connections		BEA BEM	BET BL	BV					
10 Connection AMP Superseal series 1,	,5		• -	-				_	
30 Connection Deutsch DT-04-2-P	·		• -	_					
41 Connection via four-core cable		- •		-					
50 Connection EN 175301-803		• -		-					
51 Connection EN 175301-803, transp	arent base with lamps 24 Vdc		- •						
52 Connection EN 175301-803, transp	arent base with lamps 110 Vdc	;	- •	-	Optio	n			
53 Connection EN 175301-803, transp	arent base with lamps 230 Vac	:	- •	-			i standar	ď	·
71 Connection IEC 61076-2-101 D (M1	12), black base with lamps 24 V	/dc	- •	-	Pxx	Custom	ized		
		Certifica	ations	BEA	BEM	I-BET	BL	BV	
		10.	lithout	_				•	

Cert	ifications	BEA	BEM-BET	BL	BV
	Without	•	•	•	•
EX	ATEX certification	•	-	-	-
UL	UL certification	•	-	-	-

		APPL	ICABLE	DIFFERE	NTIAL F	PRESSU	RE INDIC	ATORS I	BY FILT	ER SERI	ES				
Filter Series	DEA	DEM	DEU	DES	DLA	DLE	DTA	DVA	DVM	DVS					
RFEX	-	-	-	-	-	-	-	-	-	-					
MPFX	-	-	-	-	-	-	-	-	-	-					
MPLX	•	•	•	-	•	•	•	•	•	-					
MPTX	-	-	-	-	-	-	-	-	-	-					
MFBX	-	-	-	-	-	-	-	-	-	-					
MPF	-	-	-	-	-	-	-	-	-	-					
MPT	-	-	-	-	-	-	-	-	-	-					
MFB	-	-	-	-	-	-	-	-	-	-					
MDH	-	-	-	•	-	-	-	-	-	•					
MPH	-	-	-	-	-	-	-	-	-	-					
MPI	-	-	-	-	-	-	-	-	-	-					
FRI (all sizes, except 255)	•	•	•	-	•	•	•	•	•	-					
FRI 255	-	-	-	-	-	-	-	-	-	-					
RF2	-	-	-	-	-	-	-	-	-	-					
Series DE Electrical differential	pressure	indicato			С	onfiguration	example 1: example 2:	DE DE	M	20	Н	F	50	P01	UL
DL Electrical/Visual diffe						-					V		71		UL
DT Electrical differential					U	onnanranon									
		indicator	•			-	example 3:	DL	E	20	_			P01	
visuai ditterentiai pre	•		•			-	example 4:	DT	A	20	Н	F	70	P01	
DV Visual differential pre	•		•		C	onfiguration					_				
Type	•		DL	DT	C	onfiguration	example 4:	DT	Α	20	Н			P01	
Type A Standard type	essure inc	dicator DE		DT A	C With a	onfiguration onfiguration DV utomatic r	example 4: example 5: example 5:	DT	Α	20	Н			P01	
Туре	essure inc	dicator DE	DL		C C With a With m	onfiguration onfiguration DV utomatic r nanual res	example 4: example 5: example 5: eset	DT	Α	20	Н			P01	
Type A Standard type M With wired electrical U Standard type 210 ba	connections, UL cert	DE •	DL	• A	C C With a With m	onfiguration onfiguration DV utomatic r	example 4: example 5: example 5: eset	DT	Α	20	Н			P01	
Type A Standard type M With wired electrical U Standard type 210 ba E For high power suppl	connections, UL cert	DE •	DL •	• A	C C With a With m	onfiguration onfiguration DV utomatic r nanual res	example 4: example 5: example 5: eset	DT	Α	20	Н			P01	
Type A Standard type M With wired electrical U Standard type 210 ba	connections, UL cert	DE On on ified	DL • -	• A M	C C With a With m	onfiguration onfiguration DV utomatic r nanual res	example 4: example 5: example 5: eset	DT	Α	20	Н			P01	
Type A Standard type M With wired electrical U Standard type 210 ba E For high power suppl S Compact version Pressure setting	connections, UL cert	DE on ified -	DL	• A M S	C C With a With m	onfiguration onfiguration DV utomatic r nanual res utomatic r	example 4: example 5: example 5: eset	DT	Α	20	Н			P01	
Type A Standard type M With wired electrical U Standard type 210 ba E For high power suppl S Compact version Pressure setting 12 1.2 bar	connections, UL cert	DE on ified -	DL	• A M S	With a With a	onfiguration onfiguration DV utomatic r nanual res utomatic r	example 4: example 5: eset et eset M DVS	DT	Α	20	Н			P01	
Type A Standard type M With wired electrical U Standard type 210 ba E For high power suppl S Compact version Pressure setting	connections, UL cert	DE On iffied A DEM -	DL	• A M S	With a With a	onfiguration onfiguration DV utomatic r nanual res utomatic r	example 4: example 5: eset et eset M DVS	DT	Α	20	Н			P01	

12 1.2 bar	-	-	-	•	-	-	-	-	•
20 2.0 bar	•	•	•	-	•	•	•	•	
25 2.5 bar	-	-	-	•	-	-	-	-	•
50 5.0 bar	•	•	•	-	•	•	•	•	-
Seals	DEA	DEM	DEU	DES	DL	DT	DVA	DVM	DVS
H HNBR	•	•	-	•	•	•	•	•	•
V FPM	•	•	•	-	•	•	•	•	-
Thermostat			DEA	DEM	DEU	DES	DLA	DLE	DT
A Without thermostat			•	•	•	•	•	•	-
F With thermostat			-	•	-	-	-	•	•
•									

Ele	ctrical connections	DEA	DEM	DEU	DES	DLA	DLE	DT		
10	Connection AMP Superseal series 1.5	-	•	-	•	-	-	-		
20	Connection AMP Timer Junior	-	•	-	-	-	-	-		
30	Connection Deutsch DT-04-2-P	-	•	-	•	-	-	-		
35	Connection Deutsch DT-04-3-P	-	•	-	-	-	-	-		
50	Connection EN 175301-803	•	-	•	-	-	•	-		
51	Connection EN 175301-803, transparent base with lamps 24 Vdc	-	-	-	-	•	-	-		
52	Connection EN 175301-803, transparent base with lamps 110 Vdc	-	-	-	-	•	-	-		
70	Connection IEC 61076-2-101 D (M12)	-	-	-	-	-	-	•	Optio	n
71	Connection IEC 61076-2-101 D (M12), black base with lamps 24 Vdc	-	-	-	-	•	-	-	P01	MP Filtri stand
80	Connection Stud #10-32 UNF	-	-	-	•	-	-	-	Pxx	Customized

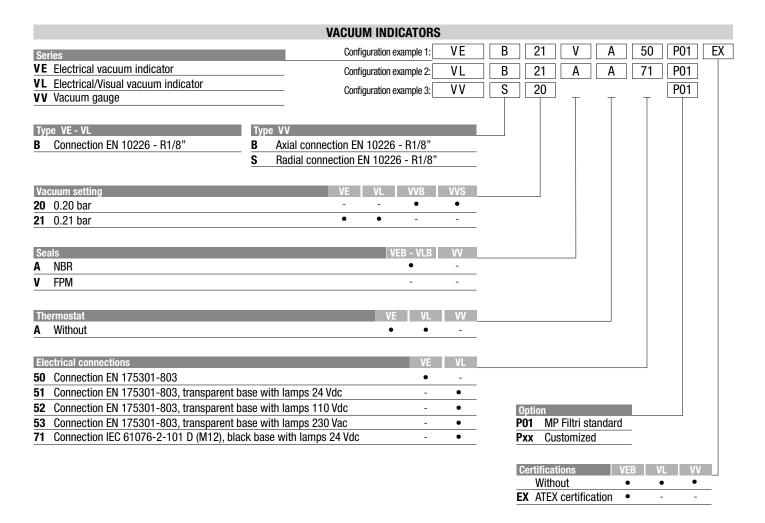
Certifications	DEU	OTHERS
Without	-	•
UL UL certific	ation •	-

PLUGS										
Se	ries		Configuration example	T2	Н					
T2	Plug									
T4	Plug									
Se	als	T2 T4								
Α	NBR	- •								
Н	HNBR	• -								
V	FPM	• -								



APPLICABLE VACUUM INDICATORS BY FILTER SERIES

Filter Series	VEB	VLB	VVB	VVS
MRSX	•	•	•	•
LMP124	-	-	-	-



APPLICABLE BAROMETRIC (PRESSURE) INDICATORS BY FILTER SERIES Filter Series BEA BEM BET BLA BVA BVR BVP BVQ MRSX • • • • • • LMP124 • • • • • •

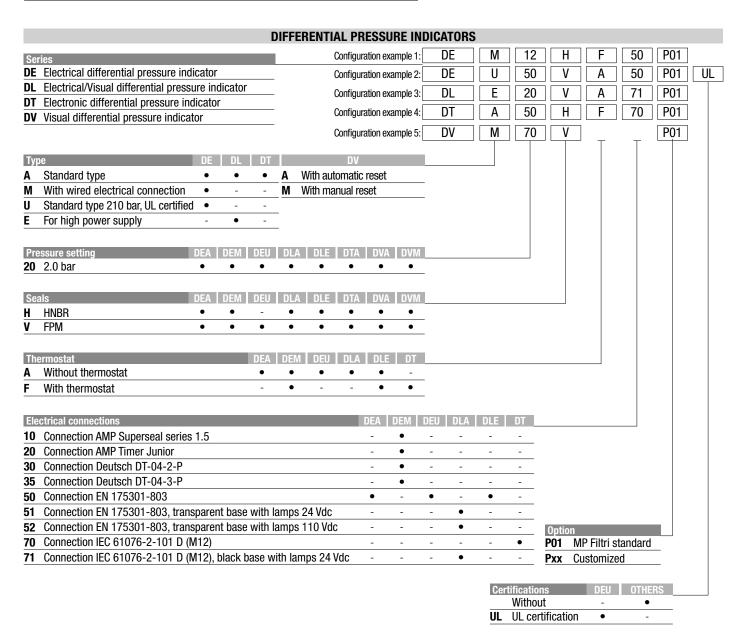
			BA	AROI	METRIC	(PRES	SURE) I	INDIC	ATOR	S								
Series					Cor	nfiguratio	n example	1: E	BE	M	1:	5	Н	Α	4	1	P01	E
E Electrical pressure indicator					Cor	nfiguratio	n example	2.	BL	A	20	<u> </u>	Н	Α	_	<u> </u>	P01	
L Electrical/Visual pressure indicator						-	-		BV	R	14		- ' '				P01	
Visual pressure indicator						-	n example							1		_		
			_		Cor	nfiguratio	n example	4: [BV	P	20	0	Н	J T	=	<u>[</u>	P01	
Гуре	BE	BL				В\												
Standard type	•	•	_ A		al connec													
M With wired electrical connection	•	-	R		dial conne													
With thermal switch	•	-	_ <u>P</u>		ual indica				et									
			Q	Vis	ual indica	tor with	manual	reset										
Pressure setting BEA-BE			LA	BVA	-BVR-BVE	-BVH	BVP-B	VQ-BVN	I-BVO									
4 1.4 bar -	-		-		•			-		_								
5 1.5 bar •			•		-			•		_								
0 2.0 bar •	•		•		-			•		_								
5 2.5 bar -			-		•			-		_								
				D1 4	DVA DVD	DUE D	VIII DVID	DVA D	1/11 BV									
Geals I HNBR		BE		BLA	BVA-BVK	I-RAF-R	VH BVP		AM-RA	U								
I HNBR		•		•		-		•		_								
Pl						EA DEA	A DET	DIA	DW									
Thermostat Without thermostat					Ь	EA-BEN	A BET	BLA	BV									
With thermostat							•			_								
With thermostat										_								
Electrical connections						BEA	BEM	BET	BL									
0 Connection AMP Superseal series 1	.5					-	-	•	-									
O Connection Deutsch DT-04-2-P						-		•	-									
1 Connection via four-core cable						-	•	-	-	_								
O Connection EN 175301-803						•	-	•		_								
1 Connection EN 175301-803, transp						-	-	-	•									
2 Connection EN 175301-803, transp				_		-	-	-	•	_	Opti	on _						
3 Connection EN 175301-803, transp						-	-	-	•	_	P01	MP	Filtri		ard		_	
1 Connection IEC 61076-2-101 D (M	12), blac	k base	e with	h lan	nps 24 Vd	C -	-	-	•	_	Pxx	Cus	stomiz	ed				
									EX A	tificatio Without ATEX ce JL certi	rtificat	tion	BEA	BEM-		BL • -	BV	

DIFFERENTIAL CLOGGING INDICATORS RETURN/SUCTION FILTERS

Designation & Ordering code

APPLICABLE DIFFERENTIAL PRESSURE INDICATORS BY FILTER SERIES

Filter Series	DEA	DEM	DEU	DLA	DLE	DTA	DVA	DVM
MRSX	-	-	-	-	-	-	-	-
LMP124	•	•	•	•	•	•	•	•

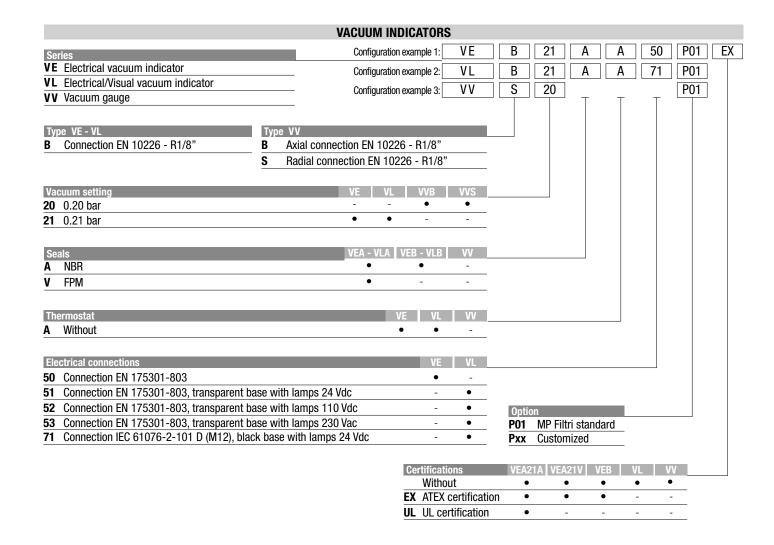


	PLUGS		
Series	Configuration example	T2	Н
Series T2 Plug			
Seals			
H HNBR			
V FPM			



APPLICABLE VACUUM INDICATORS BY FILTER SERIES

Filter Series	VEA	VEB	VLA	VLB	VVA	VVB	VVR	VVS
MPS	-	•	-	•	-	•	-	•



APPLICABLE BAROMETRIC (PRESSURE) INDICATORS BY FILTER SERIES

Filter Series	BEA	BEM	BET	BLA	BVA	BVR	BVP	BVQ
MPS	•	•	•	•	•	•	•	•

BAROMETRIC (PRE	SSURE) INDICATORS
	ion example 1: BE M 15 H A 41 P01
DE Clastriael progrum indicator	ion example 2: BL A 20 H A 71 P01
RI Flectrical/Visual pressure indicator	
BV Visual pressure indicator Configurati	ion example 3: BV R 14
	ion example 4: BV P 20 H P01
Type BE BL B	V
A Standard type • A Axial connection pro	essure gauge
M With wired electrical connection • - R Radial connection p	pressure gauge
P Visual indicator with	n automatic reset
Q Visual indicator with	h manual reset
Pressure setting BEA-BEM BET BLA BVA-BVR-BVE-BVH	BVP-BVQ-BVN-BVO
14 1.4 bar •	<u> </u>
15 1.5 bar • - • -	<u> </u>
20 2.0 bar • • • -	<u> </u>
25 2.5 bar - • - •	<u> </u>
Seals BE BLA BVA-BVR-BVE-B	NA DAD DAO DAN DAO
H HNBR • • -	VH BVP-BVQ-BVN-BVO
n lindn	
Thermostat BEA-BEN	/ BET BLA BV
A Without thermostat	- • -
F With thermostat -	•
Electrical connections	BEA BEM BL
10 Connection AMP Superseal series 1.5	
30 Connection Deutsch DT-04-2-P	
41 Connection via four-core cable	- • -
50 Connection EN 175301-803	•
51 Connection EN 175301-803, transparent base with lamps 24 Vdc	•
52 Connection EN 175301-803, transparent base with lamps 110 Vdc	Option
53 Connection EN 175301-803, transparent base with lamps 230 Vac	• P01 MP Filtri standard
71 Connection IEC 61076-2-101 D (M12), black base with lamps 24 Vdc	• Pxx Customized
	Certifications BEA BEM-BET BL BV
	Without • • •
	EX ATEX certification •
	UL UL certification •

APPLICABLE DIFFERENTIAL PRESSURE INDICATORS BY FILTER SERIES

Filter Series	DEA	DEM	DEU	DLA	DLE	DTA	DVA	DVM
MPS	•	•	•	•	•	•	•	•

	DIFFERENTIAL PR	ESSURE INDIC	ATORS							
Series	Configura	ation example 1:	DE	M	12	Н	F	50	P01	
DE Electrical differential pressure indicator	Configura	ation example 2:	DE	U	50	V	Α	50	P01	UL
DL Electrical/Visual differential pressure indicator	_	-	DL	E	20	V	Α	71	P01	
DT Electronic differential pressure indicator	•	-	DT	A	50	Н	F	70	P01	
DV Visual differential pressure indicator	_]	70		
	Configura	ation example 5:	DV	M	70	V	_	т	P01	
	_									
Type DE DL DT	DV									
A Standard type • • •	A With automatic									
M With wired electrical connection •	M With manual res	set								
U Standard type 210 bar, UL certified •	_									
E For high power supply	_									
D U' DEA DEAL DEAL	DIA DIE DE	D)/4 D)/44								
Pressure setting DEA DEM DEU 12 1.2 bar	DLA DLE DTA	DVA DVM								
20 2.0 bar • •	• • •									
20 2.0 pai										
Seals DEA DEM DEU		DVA DVM								
H HNBR • • -	• • •	• •								
V FPM • • •		• •								
Thermostat DEA	DEM DEU DLA	DLE DT								
A Without thermostat •		• -								
F With thermostat -	•	• •								
Electrical connections		DEA DEM DEU	DLA	DLE	DT					
10 Connection AMP Superseal series 1.5		- • -	-	-	-					
20 Connection AMP Timer Junior		- • -	-	-						
30 Connection Deutsch DT-04-2-P		- • -	-	-	-					
35 Connection Deutsch DT-04-3-P		- • -	-	-	-					
50 Connection EN 175301-803		• - •	-	•	-					
51 Connection EN 175301-803, transparent base with			•	-						
52 Connection EN 175301-803, transparent base with	lamps 110 Vdc		•	-		Option				
70 Connection IEC 61076-2-101 D (M12)			-	-			P Filtri st		_	
71 Connection IEC 61076-2-101 D (M12), black base	vith lamps 24 Vdc		•	-		Pxx C	ustomize	t	_	
									_	
				Certific			DEU (THERS		
					thout	otion	•	•	_	
				UL UL	certific	aแ0П	•	-		

	PLUGS	
Series	Configuration example 7	T2 H
Series T2 Plug		
Seals		
H HNBR		
V FPM		

Designation & Orde	ring co	ode												
		APPL	ICABLE	DIFFER	ENTIAL	PRESSU	JRE INDI	CATORS	BY FIL	TER SEF	RIES			
Filter Series	DEA	DEM	DEU	DES	DLA	DLE	DTA	DVA	DVM	DVS				
LFEX	-	-	-	•	-	-	-	-	-	•				
LPH 630	•	•	•	-	•	•	•	•	•	-	-			
MP 110	•	•	•	-	•	•	•	•	•	_	_			
.MP 112 / 123 MULTIPORT	•	•	•	-	•	•	•	•	•	_	_			
.MP 210 - 211	•	•	•	_	•	•	•	•	•	_	_			
.MP 400 - 401	•	•	•	_	•	•	•	•	•	_	-			
.MP 430 - 431	•	•	•	_	•	•	•	•	•	_	-			
.MP 950 - 951	•	•	•	_	•	•	•	•	•	_	-			
.MP 952 - 953 - 954	•	•	•	_	•	•	•	•	•	_	-			
.MD 211	•	•	•	_	•	•	•	•	•	_	-			
.MD 400 - 401 & 431	•	•	•	_	•	•	•	•	•		-			
.MD 951	•	•	•		•	•	•	•	•		-			
DP-LDD	•	•	•		•	.			•		-			
LMP 900 - 901							•	•			-			
	•	•	•	-	•	•	•	•	•	-	-			
MP 902 - 903	•	•	•	-	•	•	•	•	•	-	-			
				DIFF	ERENTI	AL PRES	SURE IN	IDICATO	RS					
Series						Configuratio	n example 1:	DE	M	20		H F	50	P01
E Electrical differential	ressure	indicato	r				n example 2:		U		==	VA	50	P01 U
DL Electrical/Visual differ												=		
T Electronic differential						-	n example 3:		E	50		V A	71	P01
V Visual differential pres	•					Configuratio	n example 4:	DT	A	20	<u> </u>	H F	70	P01
E						Configuratio	n example 5:	DV	M	50		V		P01
							1		_ 			Γ' Τ	Τ	
Туре		DE	DL	DT		DV								
Standard type		•	•	• A		tomatic res		_						
With wired electrical of			-	- <u>M</u>		anual reset		_						
Standard type 210 bar		tified •	-	- S	With aut	tomatic res	set	_						
For high power supply	1	-	•											
Compact version		•	-											
Pressure setting D	EA DE	M DEU	DES	DLA DL	E DTA	DVA D	OVM DVS							
12 1.2 bar	• DE		● DE9	DLA DL	E DIA	UVA L	• •							
	•			• •	•	•	• -	_						
			_			_	- •	_						
10 4.0 bar			•		-	-	- •	_						
	•	•	-	• •	•	•	• -	=						
							1/11 D1/0	_						
Seals		A DEM	DEU	DES DI	L DT	DVA D	VM DVS							
I HNBR	•		-	• •	•	•	• •	_						
FPM	•	•	•	- •	•	•	• -	_						
Thermostat			DEA	DEM DE	U DES	DLA [DLE DT							
Without thermostat			•		•	•	• -							
With thermostat			-	• -	-	-	• •	_						
								_						
Electrical connections						DEA	DEM D	EU DES	DLA	DLE [T			
O Connection AMP Super						-	•	- •	-	-				
Connection AMP Time						-	•		-	-				
O Connection Deutsch D						-	•	- •	-	-				
5 Connection Deutsch D		-P				-	•		-	-				
O Connection EN 17530	1-803					•	-	• -	-	•				
1 Connection EN 17530		transpare	nt base v	with lamp	s 24 Vdc	-	-		•	-	-			
Connection EN 17530						С -	-		•	-	-			
O Connection IEC 61076						-	-		-	-	•	Option		
1 Connection IEC 61076			black ba	ase with la	amps 24	Vdc -	-		•	-		P01 MP Fi	ltri standa	rd
Connection Stud #10-					p- = -	-	-	- •	-	-		Pxx Custo		
									0	tification				
	F	PLUGS							Ger	tifications Without		DEU -	OTHERS	
Series		Configu	ration exam	nple T	2	Н			III	UL certi		n •	<u> </u>	_
F2 Plug		3**	,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	. (\top			<u> </u>	0 L 001 ti				_
T4 Plug		Seals		T2	T4									
		A NBR		-	•									
		H HNB		•	-									
		V FPM		•	-									

720)-

ADDITIONAL E DIFFERENTIAL	DDECCURE INDICATORS BY FILTER SERVES
APPLIGABLE DIFFERENTIAL	PRESSURE INDICATORS BY FILTER SERIES

Filter Series	DEA	DEM	DEU	DLA	DLE	DTA	DVA	DVM
FMMX	•	•	•	•	•	•	•	•
FMM	•	•	•	•	•	•	•	•
FHA	•	•	•	•	•	•	•	•
FMP 039	•	•	•	•	•	•	•	•
FMP	•	•	•	•	•	•	•	•
FHP	•	•	•	•	•	•	•	•
FHM	•	•	•	•	•	•	•	•
FHB	•	•	•	•	•	•	•	•
FHF	•	•	•	•	•	•	•	•
FHD	•	•	•	•	•	•	•	•
НРВ	-	-	-	-	-	-	-	-

		DIFFERE	ENTIAL PRES	SSURE IN	DICAT	ORS							
Ser	ies		Configuration	on example 1:	DE		M	12	Н	F	50	P01	
	Electrical differential pressure indicator		Configuration	on example 2:	DE	ΠĒ	U	50	V	Α	50	P01	UL
	Electrical/Visual differential pressure indicator	-	ŭ	•		- -	E	20	V		71	P01	
DT	Electronic differential pressure indicator	-	=	on example 3:		<u> </u>			\sqsubseteq	A			
	Visual differential pressure indicator	-	•	on example 4:			Α	50	Н	F	70	P01	
			Configuration	on example 5:	DV		М	70	V	т-	т	P01	
Тур	e DE DL DT		DV										
A	Standard type • • •	A Wi	ith automatic re	set			_						
M	With wired electrical connection •	M Wi	ith manual rese	t	_								
U	Standard type 210 bar, UL certified •				_								
E	For high power supply - • -	_											
Dwa	ssure setting DEA DEM DEU DLA	DLE DI	TA DVA DV	N.6									
	5.0 bar • • • •	DEE DI	IA DVA DVI	IVI									
	7.0 bar • • •	•	• • •										
_	9.5 bar • • - •	•	• •										
Sea		J DLA	DLE DTA	DVA DVN	Λ								
H	HNBR • • -	•	• •	• •	_								
V	FPM • • •	•	• •	• •	_								
The	ermostat DEA DEM DEU	J DLA	DLE DT										
Α	Without thermostat • • •	•	• -										
F	With thermostat - • -	-	• •										
Ela	abical assumations		DE	A DEA	DEU D	ПАІГ	I E	DΤ					
10	ctrical connections Connection AMP Superseal series 1.5		DI-	A DEM	DEO L	LA L	LE	וע					
20	Connection AMP Timer Junior		-	•				_					
30	Connection Deutsch DT-04-2-P												
35	Connection Deutsch DT-04-3-P				-	-	-						
50 50	Connection EN 175301-803		<u>-</u>		•	-	•	_					
50 51	Connection EN 175301-803, transparent base with I	lamne 24			-	•	-						
_	Connection EN 175301-803, transparent base with I					•		_				_	
70	Connection IEC 61076-2-101 D (M12)	iaiiips i i	- 10 Vuc			-		•	Optio		standar	4	
71	Connection IEC 61076-2-101 D (M12), black base w	vith Jama				•	-	<u>-</u>		ustomi		<u>u</u>	
<u>/ I</u>	Confidential IEC 010/0-2-101 D (W12), DIACK DASE W	viui iailip	13 24 VUU -	-	-	•	-	_	PXX (JUSTOIIII	zeu	_	
						C	ertifica			DEU	OTHERS		
								nout		-	•	_	
						UL	. UL (certifica	tion	•	-		

	PLUGS	
Series	Configuration example T2	Н
T2 Plug	Seals	
	H HNBR	
	V FPM	_

STAINLESS STEEL HIGH PRESSURE FILTERS

Designation & Ordering code

		APPL	ICABLE I	Differi	ENTIAL F	PRESSU	RE INDIC	ATORS BY	FILTER SE	RIES
Filter Carios	DEV	DEZ	DLV	DI 7	DVV	DW	DV7			
Filter Series	DEX	DEZ	DLX	DLZ	DAY	DAL	DVZ			
FZP	•	-	•	-	•	•	-			
FZH	-	•	-	•	-	-	•			
FZX	-	-	-	-	-	-	-			
FZM	•	-	•	-	•	•	-			
FZB	•	-	•	-	•	•	-			
FZD	•	-	•	-	•	•	-			

DIFF	ERENTIAL PRESSURE INDICATOR	RS						
Series	Configuration example 1:	DE	Z	50	Н	Α	50	P01
DE Electrical differential pressure indicator	Configuration example 2:	DL	X	70	V	Α	52	P01
DL Electrical / Visual differential pressure indicator					Ť			
DV Visual differential pressure indicator								
Type DE DL D	V							
X Stainless steel standard type 420 bar • •								
Y Stainless steel optional type 420 bar	•							
Z Stainless steel 700 bar (only for FZH) • •	•							
Pressure setting DEX DEZ DL D	V							
50 5.0 bar • • •	<u> </u>							
70 7.0 bar • • •	<u> </u>							
95 9.5 bar • • •	<u> </u>							
Seals DEX DEZ DL D	V							
H HNBR • • •	<u> </u>							
V FPM • •	<u> </u>							
F MFQ • • -	<u>-</u>							
Thermostat DEX DEZ DL D	V							
A Without thermostat • • •	<u>-</u>							
Electrical connections	DEX DEZ DL							
50 Connection EN 175301-803	• • -							
51 Connection EN 175301-803, transparent base with lamp								
52 Connection EN 175301-803, transparent base with lamp	s 110 Vdc •							
						tion	F-11	
					P0		Filtri sta	
					Px	K Cus	tomized	

	PLUGS	
Series	Configuration example	X2 H
X2 Stainless Steel plug 420 bar		
X3 Stainless Steel plug 700 bar (only for FZH)		
Seals		
H HNBR		
V FPM	_	
F MFQ		

722

FILTERS FOR POTENTIALLY EXPLOSIVE ATMOSPHERE

Designation & Ordering code

		APPL	ICABLE	DIFFERI	ENTIAL I	PRESSU	RE INDI	CATORS	BY FILTER SEF
Filter Series	DEH	DEX	DEZ	DVA	DVM	DVX	DVY	DVZ	I
FMMX			•			•	•	•	
FZP	•	•	•	•	•	•		•	=
FZH 012	•	•		•	•	•	•	•	-
FZH 040	•	•	•	•	•	•	•		-
FZX	•	•	•	•	•	•	•	•	=

	DIFFER	ENTI	AL PR	RESSU	RE INDICATOR	RS							
Series				Config	uration example 1:	DE		Н	50	F	Α	48	P01
DE Electrical differential pressure indicator				Config	uration example 2:	DV	一百	χ	70	V			P01
DV Visual differential pressure indicator	_			3						' 🕂	Т	Т	1.01
	_												
Туре	DE	DV											
A With automatic reset	-	•	_										
M With manual reset	-	•	_										
H Stainless steel hazardous area 420 bar	•	-	_										
X Stainless steel standard type 420 bar	-	•	_										
Y Stainless steel optional type 420 bar	-	•	_										
Pressure setting	DEH	DVA	DVM	DVX	DVY								
50 5.0 bar	•	•	•	•	•								
70 7.0 bar	•	•	•	•	•								
95 9.5 bar	-	•	•	•	•								
Seals	DEH	DVA	DVM	DVX	DVY								
H HNBR	-	•	•	•	•								
V FPM	•	•	•	•	•								
F MFQ	•	-	-	-	<u>-</u>								
Thermostat	DEH												
A Without thermostat	•												
T With thermostat	-												
Electrical connections	DEH												
48 Connection via three-core cable - fitting M20x1.5	•												
49 Connection via four-core cable - fitting 1/2" NPT	•												
70 Connection IEC 61076-2-101 D (M12)	•										ption	ID Filte: a	tondord
										P(1P Filtri s	
										P	XX U	ustomize	ŧu

					PLUGS
Se	ries				Configuration example X2 H
T2	Plug				
X2	Stainless Steel plug 420 bar				
Х3	Stainless Steel plug 700 bar (only for FZH)				
Se	als	T2	Х2	Х3	
Н	HNBR	•	•	•	
V	FPM	•	•	•	-
F	MFQ	-	•	•	

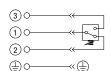
Technical data

VE*50 (EX) **Electrical Vacuum Indicator** Connection: EN 175301-803 Ordering code VE A 21 x A 50 P01 EN 10226 - R1/4" VE A 21 x A 50 P01 EX VE B 21 A A 50 P01 EN 10226 - R1/8" VE B 21 A A 50 P01 EX 77 Max tightening 7 25 N∙m R

Hydraulic symbol



Electrical symbol







- Certification: ATEX, IECEx
- Certification included as standard

Materials

- Body: Brass - Base: Black polyamide - Contacts: Silver - Seal: VEA: NBR/FPM VEB: NBR

Technical data

- Vacuum setting: 0.21 bar ±10% - Max working pressure: 10 bar - Proof pressure: 15 bar

- Working temperature: From -25 °C to +80 °C - Compatibility with fluids: Mineral oils, Synthetic fluids HFB and HFC according to ISO 2943

- Degree of protection: IP65 according to EN 60529

Electrical data

- Electrical connection: EN 175301-803 - Resistive load: 5 A / 14 Vdc 4 A / 30 Vdc 5 A / 125 Vac

4 A / 250 Vac

- CE certification

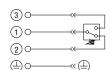
- Available Atex product: II 1GD Ex ia IIC Tx Ex ia IIIC Tx °C X

VEA50 UL **Electrical Vacuum Indicator** Connection: EN 175301-803 Ordering code EN 10226 - R1/4" VE A 21 A A 50 P01 UL 77 VF 27

Hydraulic symbol



Electrical symbol





- Certification: UL
- Certification included as standard

Materials

- Body: Brass - Base: Black polyamide - Contacts: Silver VEA: NBR/FPM - Seal: VEB: NBR

Technical data

- Vacuum setting: 0.21 bar ±10% - Max working pressure: 10 bar - Proof pressure: 15 bar - Working temperature:

From -25 °C to +80 °C - Compatibility with fluids: Mineral oils, Synthetic fluids HFB and HFC according to ISO 2943 - Degree of protection: IP65 according to EN 60529

Electrical data

- Electrical connection: EN 175301-803 - Resistive load: 5 A / 14 Vdc 4 A / 30 Vdc

5 A / 125 Vac 4 A / 250 Vac

VL*51 - VL*52 - VL*53

R

Max tightening

Ordering code

torque:

25 N⋅m

Electrical/Visual Vacuum Indicator Connection: EN 175301-803

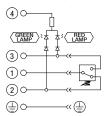
- 51: Transparent base with lamps 24 Vdc
- 52: Transparent base with lamps 110 Vdc
- 53: Transparent base with lamps 230 Vac

- 11	or dorning oodo
EN 10226 - R1/4"	VL A 21 x A xx P01
EN 10226 - R1/8"	VL B 21 A A xx P01
<i>x</i>	
2	A/F 27 Max tightening
_	torque: 25 N·m

Hydraulic symbol



Electrical symbol



Materials

- Body: Brass

- Base: Transparent polyamide Brass - Polvamide - Contacts: VLA: NBR/FPM - Seal: VLB: NBR

Technical data

- Vacuum setting: 0.21 bar ±10% - Max working pressure: 10 bar - Proof pressure: 15 har - Working temperature: From -25 °C to +80 °C

- Compatibility with fluids: Mineral oils, Synthetic fluids HFB and HFC according to ISO 2943

- Degree of protection: IP65 according to EN 60529

Electrical data

- Electrical connection: EN 175301-803

- Type 51 - Lamps 110 Vdc 230 Vac 24 Vdc - Resistive load: 1 A / 24 Vdc 1 A / 110 Vdc 1 A / 230 Vac

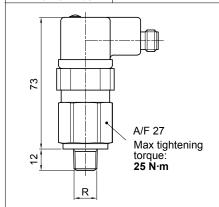
12

Technical data

VL*71

Electrical/Visual Vacuum Indicator Connection IEC 61076-2-101 D (M12), black base with lamps 24 Vdc

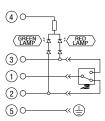
Connections	Indicator code
EN 10226 - R1/4"	VL A 21 x A 71 P01
EN 10226 - R1/8"	VL B 21 A A 71 P01



Hydraulic symbol



Electrical symbol



Materials

- Body: Brass
- Base: Black polyamide
- Contacts: Silver
- Seal: VLA: NBR/FPM
VLB: NBR

Technical data

Vacuum setting: 0.21 bar ±10%
Max working pressure: 10 bar
Proof pressure: 15 bar

Working temperature: From -25 °C to +80 °C
 Compatibility with fluids: Mineral oils, Synthetic fluids

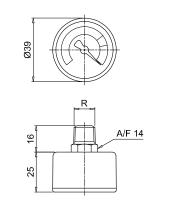
HFB and HFC according to ISO 2943

- Degree of protection: IP65 according to EN 60529

Electrical data

Electrical connection: IEC 61076-2-101 D (M12)
 Lamps 24 Vdc (black base)
 Resistive load: 0.4 A / 24 Vdc

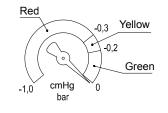
VVA - VVB Axial Vacuum Gauge R Ordering code EN 10226 - R1/4" VVA 20 P01 EN 10226 - R1/8" VVB 20 P01



Hydraulic symbol



Dial scale



Conversion	to SI	units
OULIVEISION	to oi	uiiito

[cmHg]	[bar]
-12	-0.16
-18	-0.24
-76	-1.01

Materials

Case: Black plastic
Window: Clear plastic
Dial: White plastic
Pointer: Black plastic
Pressure connection: Cu-alloy

- Pressure element: Bourdon tube Cu-alloy soft soldered, C type

- Movement: Cu-alloy

Technical data

- Max working pressure: Steady: -0.7 bar

Fluctuating: -0.6 bar Short time: -1.0 bar

- Working temperature: Ambienti from -40 °C to +60 °C

Fluid max + 60 °C

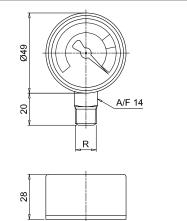
Storage from -40 °C to +60 °C s: Mineral oils, Synthetic fluids

- Compatibility with fluids: Mineral oils, Synthetic fluids

HFB and HFC according to ISO 2943 Class 2.5 according to EN 13190 IP31 according to EN 60529

V 1	/II - VI	10
Radial	Vacuum	Gauge

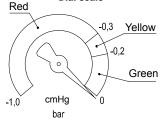
R	A/F	Ordering code
EN 10226 - R1/4"	14	VVR 20 P01
EN 10226 - R1/8"	11	VVS 20 P01



Hydraulic symbol



Dial scale



Conversion to SI units

[cmHg]	[bar]
-12	-0.16
-18	-0.24
76	1 01

Materials

- Accuracy:

- Degree of protection:

- Case: Black plastic
- Window: Clear plastic
- Dial: White plastic
- Pointer: Black plastic
- Pressure connection: Cu-alloy

- Pressure element: Bourdon tube Cu-alloy soft soldered, C type

- Movement: Cu-alloy

Technical data

- Compatibility with fluids:

- Max working pressure: Steady: -0.7 bar

Fluctuating: -0.6 bar Short time: -1.0 bar

- Working temperature: Ambienti from -40 °C to +60 °C

Fluid max + 60 °C

Storage from -40 °C to +60 °C

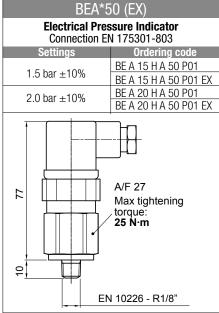
Mineral oils, Synthetic fluids HFB and HFC according to ISO 2943

- Accuracy: Class 2.5 according to EN 13190
- Degree of protection: IP31 according to EN 60529



ROMETRIC (PRESSURE) INDICATO

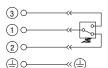
Dimensions



Hydraulic symbol



Electrical symbol







- Certification: ATEX, IECEx
- Certification included as standard

Materials

- Body: Brass - Base: Black polyamide

- Contacts: Silver - Seal: **HNBR**

Technical data

- Max working pressure: 40 bar - Proof pressure: 60 bar

From -25 °C to +80 °C - Working temperature: - Compatibility with fluids: Mineral oils, Synthetic fluids HFB and HFC according to ISO 2943

- Degree of protection: IP65 according to EN 60529

Electrical data

- Electrical connection: EN 175301-803 - Resistive load: 5 A / 14 Vdc

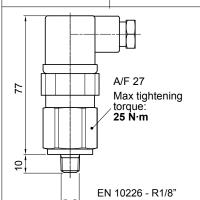
4 A / 30 Vdc 5 A / 125 Vac 4 A / 250 Vac

- CE certification

- Available Atex product: I M1 Ex ia I Ma

II 1GD Ex ia IIC Tx Ex ia IIIC Tx °C X

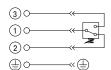
BEA*50 UL **Electrical Pressure Indicator** Connection EN 175301-803 Ordering code 1.5 bar ±10% BE A 15 H A 50 P01 UL 2.0 bar ±10% BE A 20 H A 50 P01 UL



Hydraulic symbol



Electrical symbol





- Certification: UL
- Certification included as standard

Materials

- Body: Brass - Base: Black polyamide - Contacts: Silver - Seal: **HNBR**

Technical data

- Max working pressure: 40 bar - Proof pressure: 60 bar

From -25 °C to +80 °C - Working temperature: - Compatibility with fluids: Mineral oils, Synthetic fluids HFB and HFC according to ISO 2943

IP65 according to EN 60529

- Degree of protection:

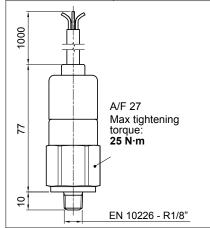
Electrical data

- Electrical connection: EN 175301-803 - Resistive load: 5 A / 14 Vdc 4 A / 30 Vdc

5 A / 125 Vac 4 A / 250 Vac

BEM*41 **Electrical Pressure Indicator** Connection via four-core cable

Connoction via	Tour ouro oubio
Settings	Ordering code
1.5 bar ±10%	BE M 15 H A 41 P01
2.0 bar ±10%	BE M 20 H A 41 P01



Hydraulic symbol



Electrical symbol



Materials

- Body: Brass - Base: Black polyamide - Contacts: Silver

HNBR - Seal:

Technical data

- Max working pressure: 40 bar - Proof pressure: 60 bar

- Working temperature: From -25 °C to +80 °C Mineral oils, Synthetic fluids - Compatibility with fluids: HFB and HFC according to ISO 2943

- Degree of protection: IP67 according to EN 60529

Electrical data

- Electrical connection: Four-core cable - Resistive load: 5 A / 14 Vdc

4 A / 30 Vdc 5 A / 125 Vac 4 A / 250 Vac

CE certification

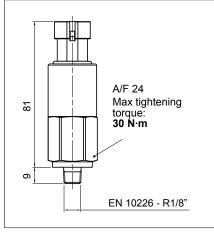
On request this indicator can be provided with main connectors

in use for wirings.

Dimensions



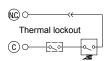
Settings	Ordering code
2.0 bar ±10%	BE T 20 H F 10 P01
2.5 bar ±10%	BE T 25 H F 10 P01



Hydraulic symbol



Electrical symbol



Materials

- Body: Brass
- Base: Black r

Base: Black polyamideContacts: SilverSeal: HNBR

Technical data

Max working pressure: 10 barProof pressure: 15 bar

Working temperature:
 Compatibility with fluids:
 Degree of protection:
 From -25 °C to +100 °C
 Mineral oils, Synthetic fluids
 HFB and HFC according to ISO 2943
 IP65 according to EN 60529

Electrical data

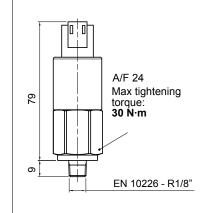
Electrical connection:
 Resistive load:
 Thermostat condition:
 AMP Superseal series 1.5
 0.5 A / 48 Vdc
 Open up to 30 °C

- CE certification

BET*F30

Electrical Pressure Indicator Deutsch DT-04-2-P

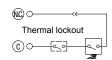
Settings	Ordering code
2.0 bar ±10%	BE T 20 H F 30 P01
2.5 bar ±10%	BE T 25 H F 30 P01



Hydraulic symbol



Electrical symbol



Materials

Body: Brass
Base: Black polyamide
Contacts: Silver
Seal: HNBR

Technical data

Max working pressure: 10 barProof pressure: 15 bar

Working temperature: From -25 °C to +100 °C
 Compatibility with fluids: Mineral oils, Synthetic fluids

HFB and HFC according to ISO 2943

- Degree of protection: IP65 according to EN 60529

Electrical data

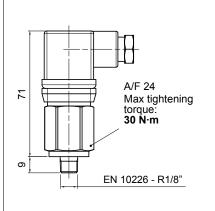
- Electrical data
- Electrical connection: Deutsch DT-04-2-P
- Resistive load: 0.5 A / 48 Vdc
- Thermostat condition: Open up to 30 °C

- CE certification

BET*F50

Electrical Pressure Indicator Connection EN 175301-803

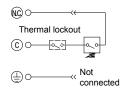
Settings	Ordering code
2.0 bar ±10%	BE T 20 H F 50 P01
2.5 bar ±10%	BE T 25 H F 50 P01



Hydraulic symbol



Electrical symbol



Materials

- Body: Brass
- Base: Black polyamide
- Contacts: Silver
- Seal: HNBR

Technical data

Max working pressure: 10 barProof pressure: 15 bar

Working temperature:
 Compatibility with fluids:
 Degree of protection:
 From -25 °C to +100 °C
 Mineral oils, Synthetic fluids
 HFB and HFC according to ISO 2943
 IP65 according to EN 60529

Electrical data
- Electrical connection: EN 175301-803
- Resistive load: 0.5 A / 48 Vdc
- Thermostat condition: Open up to 30 °C

- CE certification

DMETRIC (PRESSURE) INDICATO

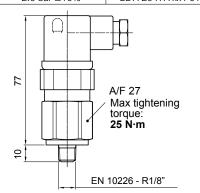
Dimensions

BL*51 - BL*52 - BL*53

Electrical/Visual Pressure Indicator Connection: EN 175301-803

- 51: Transparent base with lamps 24 Vdc
- 52: Transparent base with lamps 110 Vdc 53: Transparent base with lamps 230 Vac

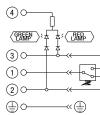
Settings	Ordering code
1.5 bar ±10%	BL A 15 H A xx P01
2.0 bar ±10%	BL A 20 H A xx P01



Hydraulic symbol



Electrical symbol



Materials

- Body: Brass

Transparent polyamide - Base:

- Contacts: Silver - Seal: **HNBR**

Technical data

- Max working pressure: 40 bar - Proof pressure: 60 bar

From -25 °C to +80 °C - Working temperature: - Compatibility with fluids: Mineral oils, Synthetic fluids HFB and HFC according to ISO 2943 - Degree of protection: IP65 according to EN 60529

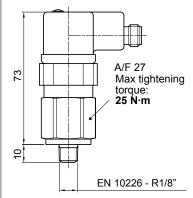
Electrical data

- Electrical connection: EN 175301-803

- Type 51 52 53 - Lamps 24 Vdc 110 Vdc 230 Vac - Resistive load: 1 A / 24 Vdc 1 A / 110 Vdc 1 A / 230 Vac

Electrical/Visual Pressure Indicator Connection IEC 61076-2-101 D (M12), black base with lamps 24 Vdc

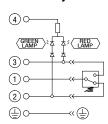
Settings	Ordering code
1.5 bar ±10%	BL A 15 H A 71 P01
2.0 bar ±10%	BL A 20 H A 71 P01



Hydraulic symbol



Electrical symbol



Materials

- Body: Brass - Base: Black polyamide - Contacts: Silver HNBR - Seal:

Technical data

- Max working pressure: 40 bar - Proof pressure: 60 bar

From -25 °C to +80 °C - Working temperature: - Compatibility with fluids: Mineral oils. Synthetic fluids HFB and HFC according to ISO 2943

- Degree of protection: IP65 according to EN 60529

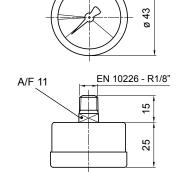
Electrical data

IEC 61076-2-101 D (M12) - Electrical connection: - Lamps: 24 Vdc (black base) - Resistive load: 0.4 A / 24 Vdc

BVA Hydraulic symbol

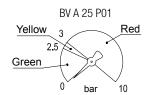
	•
Settings	Ordering code
1.4 bar ±10%	BV A 14 P01
2.5 har ±10%	BV A 25 PO1

Axial Pressure Gauge



Dial scale

BV A 14 P01 Red Yellow 1.7 Green 14 10 har



Materials

- Case: Painted Steel Clear plastic - Window: Painted Steel - Dial: - Pointer: Black plastic - Pressure connection: Brass

- Pressure element: Bourdon tube Cu-alloy sof t soldered, C type

- Movement: Cu-alloy

Technical data

- Compatibility with fluids:

- Max working pressure: Static: 7 bar

Fluctuating: 6 bar Short time: 10 bar

Ambient from -40 °C to +60 °C - Working temperature:

Fluid max +60 °C

Storage from -40 °C to +60 °C

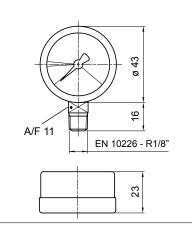
Mineral oils, Synthetic fluids HFB and HFC according to ISO 2943

Class 2.5 according to EN 13190 - Accuracy: IP31 according to EN 60529 - Degree of protection:

Dimensions

BVR Radial Pressure Gauge

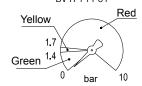
Settings	Ordering code
1.4 bar ±10%	BV R 14 P01
2.5 bar +10%	BV R 25 P01



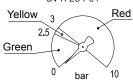
Hydraulic symbol



Dial scale BV R 14 P01



BV R 25 P01



Materials

- Case: Painted Steel - Window: Clear plastic - Dial: Painted Steel - Pointer: Black plastic - Pressure connection: Brass

- Pressure element: Bourdon tube Cu-alloy sof t soldered, C type

- Movement: Cu-alloy

Technical data

Static: 7 bar - Max working pressure: Fluctuating: 6 bar

Short time: 10 bar Ambient from -40 °C to +60 °C - Working temperature:

Fluid max +60 °C

Storage from -40 °C to +60 °C

- Compatibility with fluids: Mineral oils, Synthetic fluids

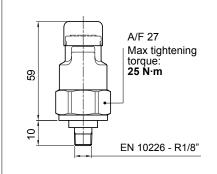
HFB and HFC according to ISO 2943 Class 2.5 according to EN 13190

- Accuracy: - Degree of protection: IP31 according to EN 60529

BVP - BVQ **Visual Pressure Indicator**

BVP - Automatic reset BVQ - Manual reset

Setting	Ordering code
1.5 bar ±10%	BV P 15 H P01
	BV Q 15 H P01
2.0 bar ±10%	BV P 20 H P01
	BV 0 20 H P01



Hydraulic symbol



Materials

- Body: Brass - Cover / internal parts: Nylon - Caps: VMQ - Seal: **HNBR**

Technical data

- Reset: BVP - Automatic reset

BVQ - Manual reset

- Max working pressure: 10 bar - Proof pressure: 15 bar

From -25 °C to +80 °C - Working temperature: - Compatibility with fluids: Mineral oils, Synthetic fluids

HFB and HFC according to ISO 2943

- Degree of protection: IP45 according to EN 60529





Absence of pressure (no indicator)



Presence of pressure (green button rises gradually)



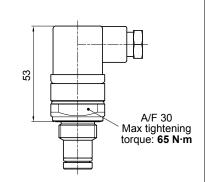
Clogged filter element (red button risen)

ERENTIAL PRESSURE INDICATORS

Dimensions

DEA*50 Electrical Differential Pressure Indicator Connection: EN 175301-803

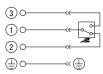
Settings	Ordering code
1.2 bar ±10%	DE A 12 x A 50 P01
2.0 bar ±10%	DE A 20 x A 50 P01
5.0 bar ±10%	DE A 50 x A 50 P01
7.0 bar ±10%	DE A 70 x A 50 P01
9.5 har +10%	DF A 95 x A 50 P01



Hydraulic symbol



Electrical symbol



Materials

- Body: Brass - Base: Black polyamide - Contacts: Silver - Seal: HNBR - FPM

Technical data

- Max working pressure: 420 bar - Proof pressure: 630 bar - Burst pressure: 1260 bar

From -25 °C to +110 °C - Working temperature: - Compatibility with fluids: Mineral oils, Synthetic fluids HFB and HFC according to ISO 2943

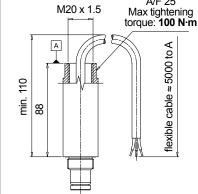
- Degree protection: IP66 according to EN 60529 IP69K according to ISO 20653

Electrical data

- Electrical connection: EN 175301-803 - Resistive load: 0.2 A / 115 Vdc

DEH*48 Hazardous Area Electrical Differential Pressure Indicator Connection via three-core cable - fitting M20x1 5

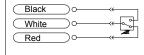
Confection via time core capie inting wizoxi.	
Settings	Ordering code
2.0 bar ±10%	DE H 20 x A 48 P01
5.0 bar ±10%	DE H 50 x A 48 P01
7.0 bar ±10%	DE H 70 x A 48 P01
M20 x 1.5	A/F 25 Max tightening



Hydraulic symbol



Electrical symbol





Certification / Approvals: ATEX, IECEx, EAC TR CU, INMETRO Certification included as standard

Materials

AISI 316L - Body: - Contacts: Rhodium - Seal: FPM - MFQ

Technical data

420 bar - Max working pressure: - Proof pressure: 630 har - Burst pressure: 1260 bar Working temperature:

From -60 °C to +125 °C - Compatibility with fluids: Mineral oils, Synthetic fluids HFB and HFC according to ISO 2943 T4 (135 °C) and T6 (85 °C) - Temperature class:

- Degree of protection: IP 66/67/68 according to EN 60529 - Connection type: Three-core cable, fitting M20x1.5

SPCO/SPDT (Hermetically sealed - Volt-free contacts) Contact type:

Electrical data

Connection via three-core cable - fitting M20x1.5

- Resistive Load: 830 mA / 24 Vdc - 180 mA / 110 Vac - Electrical Ratings: Ui = 30 Vdc / Ii = 250 mA / Pi = 1.3 W Available ATEX product: II 1 GD Ex ia IIC T6 Ga -60° C \leq Ta \leq 80 $^{\circ}$ C

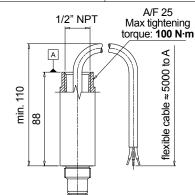
Ex ia IIC T4 Ga -60° C \leq Ta \leq 125 $^{\circ}$ C II 2 GD Ex db IIC T6* Gb Ex tb IIIC T85 $^{\circ}$ C* Db $(Tamb := -60^{\circ}C to +70^{\circ}C)^{*} IP66/67$ alternative T/Class and ambients T4, T135°C

 $(Tamb = -60^{\circ}C \text{ to } +120^{\circ}C)$

DEH*49

Hazardous Area Electrical Differential Pressure Indicator Connection via four-core cable - fitting 1/2" NPT

Settings	Ordering code
2.0 bar ±10%	DE H 20 x A 49 P01
5.0 bar ±10%	DE H 50 x A 49 P01
7.0 bar ±10%	DE H 70 x A 49 P01

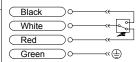


730

Hydraulic symbol



Electrical symbol











Certification / Approvals ATEX, IECEx, EAC TR CU, INMETRO, UL/CSA Class I Division 1 Groups A-D, UL/CSA Class II Division 1 Groups E-G Certification included as standard

Materials

- Body: AISI 316L - Contacts: Rhodium FPM - MFQ - Seal:

Technical data

- Max working pressure: 420 bar - Proof pressure: 630 har 1260 bar - Burst pressure:

From -60 °C to +120 °C : ATEX, IECEx, EAC TR CU, INMETRO From -60 °C to +105 °C : UL/CSA - Working temperature:

- Compatibility with fluids: Mineral oils, Synthetic fluids HFB and HFC according to ISO 2943

- Temperature class: T4 (135 °C) and T6 (85 °C) IP 66/67/68 according to EN 60529 - Degree of protection:

- Connection type:Four-core cable, fitting 1/2" NPT

SPCO/SPDT (Hermetically sealed - Volt-free contacts) Contact type:

Electrical data

()) MPFILTRI

Connection via four-core cable - fitting 1/2" NPT Resistive Load: 830 mA / 24 Vdc - 180 mA / 110 Vac - Resistive Load:

- Max voltage 150 Vac/dc

- Power

- Available ATEX product: II 1 GD Ex ia IIC T6 Ga -60° C \leq Ta \leq 80 $^{\circ}$ C Ex ia IIC T4 Ga -60° C \leq Ta \leq 125 $^{\circ}$ C

II 2 GD Ex db IIC T6* Gb Ex tb IIIC T85°C* Db $(Tamb : = -60^{\circ}C \text{ to } +70^{\circ}C)^{*} \text{ IP66/67}$ alternative T/Class and ambients T4, T135°C

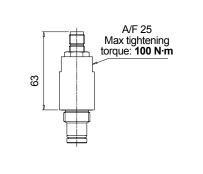
 $(Tamb = -60^{\circ}C \text{ to } +120^{\circ}C)$

Dimensions

DEH*70 Hazardous Area Electrical Differential Pressure Indicator

Connection IEC 61076-2-101 D (M12)

Settings	Ordering code
2.0 bar ±10%	DE H 20 x A 70 P01
5.0 bar ±10%	DE H 50 x A 70 P01
7.0 bar ±10%	DE H 70 x A 70 P01



Hvdraulic symbol



Electrical symbol



Materials

AISI 316L with internal engineered resin switch - Body: Contacts:

Rhodium FPM - MFQ

Seal: **Technical data**

Max working pressure: Proof pressure: 420 bar 630 bar Burst pressure: 1260 bar

Working temperature: Compatibility with fluids: From -60 °C to +80 °C Mineral oils, Synthetic fluids HFB and HFC according to ISO 2943

Temperature class: T6 (85 °C)

IP 66/67 according to EN 60529 Degree of protection:

Connection type:IEC 61076-2-101 D (M12)

Contact type: SPCO/SPDT (Hermetically sealed - Volt-free contacts)

Electrical data Connection IEC 61076-2-101 D (M12)

830 mA / 24 Vdc - 180 mA / 110 Vdc Resistive Load:

Ui = 30 Vdc Electrical Ratings: li = 250 mA

Pi = 1.3 W

Available ATEX product:

FI = 1.3 W II 1 GD Ex ia IIC T6 Ga -60° C \leq Ta \leq 80°C Ex ia IIC T4 Ga -60° C \leq Ta \leq 125°C II 2 GD Ex db IIC T6* Gb Ex tb IIIC T85°C* Db (Tamb : = -60° C to $+70^{\circ}$ C)* IP66/67 * alternative T/Class and ambients T4, T135°C

 $(Tamb = -60^{\circ}C \text{ to } +120^{\circ}C)$





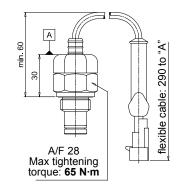
Certification / Approvals: ATEX, IECEx, EAC TR CU, INMETRO

Certification included as standard

Electrical Differential Pressure Indicator Connection: AMP Superseal series 1.5

DEM*F10

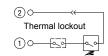
Settings	Ordering code
1.2 bar ±10%	DE M 12 x F 10 P01
2.0 bar ±10%	DE M 20 x F 10 P01
5.0 bar ±10%	DE M 50 x F 10 P01
7.0 bar ±10%	DE M 70 x F 10 P01
9.5 bar ±10%	DE M 95 x F 10 P01



Hydraulic symbol



Electrical symbol



Materials

- Body: Brass - Base: Black polyamide - Contacts: Silver HNBR - FPM - Seal:

Technical data

- Max working pressure: 420 bar 630 bar - Proof pressure: - Burst pressure: 1260 bar

From -25 °C to +110 °C - Working temperature: - Compatibility with fluids: Mineral oils, Synthetic fluids HFB and HFC according to ISO 2943

- Degree protection: IP66 according to EN 60529

Electrical data

- Electrical connection: AMP Superseal series 1.5

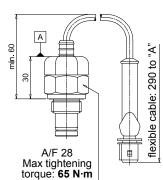
- Resistive load: 0.2 A / 115 Vdc

- Switching type: Normally open contacts (NC on request) Normally open up to 30 °C (option "F") - Thermal lockout:

DEM*F20

Electrical Differential Pressure Indicator AMP Time junior

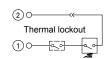
Settings	Ordering code
1.2 bar ±10%	DE M 12 x F 20 P01
2.0 bar ±10%	DE M 20 x F 20 P01
5.0 bar ±10%	DE M 50 x F 20 P01
7.0 bar ±10%	DE M 70 x F 20 P01
9.5 bar ±10%	DE M 95 x F 20 P01



Hydraulic symbol



Electrical symbol



Materials

- Body: Brass

- Base: Black polyamide - Contacts: Silver HNBR - FPM - Seal:

Technical data

420 bar - Max working pressure: 630 bar - Proof pressure: Burst pressure: 1260 bar

From -25 °C to +110 °C - Working temperature: - Compatibility with fluids: Mineral oils, Synthetic fluids HFB and HFC according to ISO 2943 - Degree protection: IP66 according to EN 60529

Electrical data

AMP Time junior - Electrical connection: - Resistive load: 0.2 A / 115 Vdc

Switching type: Normally open contacts (NC on request) Normally open up to 30 °C (option "F") - Thermal lockout:

DIFFERENTIAL PRESSURE INDICATORS

Dimensions

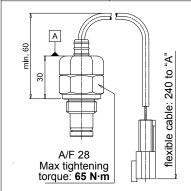
 $7.0 \text{ bar } \pm 10\%$

9.5 bar ±10%

| DEM*F30 | Electrical Differential Pressure Indicator | Deutsch DT-04-2-P | Settings | Ordering code | 1.2 bar ±10% | DE M 12 x F 30 P01 | 2.0 bar ±10% | DE M 20 x F 30 P01 | 5.0 bar ±10% | DE M 50 x F 30 P01

DE M 70 x F 30 P01

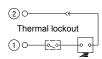
DE M 95 x F 30 P01



Hydraulic symbol



Electrical symbol



Materials

Body: Brass
Base: Black polyamide
Contacts: Silver
Seal: HNBR - FPM

Technical data

Max working pressure: 420 barProof pressure: 630 barBurst pressure: 1260 bar

Working temperature: From -25 °C to +110 °C
 Compatibility with fluids: Mineral oils, Synthetic fluids HFB and HFC according to ISO 2943

- Degree protection: IP66 according to EN 60529

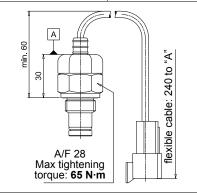
Electrical data

Electrical connection: Deutsch DT-04-2-P
 Resistive load: Deutsch DT-04-2-P
 0.2 A / 115 Vdc

Switching type: Normally open contacts (NC on request)
 Thermal lockout: Normally open up to 30 °C (option "F")

DEM*F35 Electrical Differential Pressure Indicator Deutsch DT-04-3-P

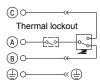
DCUIDON DT OT OT	
Settings	Ordering code
1.2 bar ±10%	DE M 12 x F 35 P01
2.0 bar ±10%	DE M 20 x F 35 P01
5.0 bar ±10%	DE M 50 x F 35 P01
7.0 bar ±10%	DE M 70 x F 35 P01
9.5 bar ±10%	DE M 95 x F 35 P01



Hydraulic symbol



Electrical symbol



Materials

Body: Brass
Base: Black polyamide
Contacts: Silver
Seal: HNBR - FPM

Technical data

Max working pressure: 420 barProof pressure: 630 barBurst pressure: 1260 bar

Working temperature: From -25 °C to +110 °C
 Compatibility with fluids: Mineral oils, Synthetic fluids HFB and HFC according to ISO 2943

- Degree protection: IP66 according to EN 60529

Electrical data

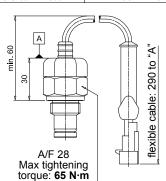
Electrical connection: Deutsch DT-04-3-P
 Resistive load: 0.2 A / 115 Vdc
 Switching type: SPDT contact

- Thermal lockout: Normally open up to 30 °C (option "F")

DEM*A10

Electrical Differential Pressure Indicator Connection: AMP Superseal series 1.5

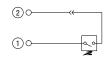
Settings	Ordering code	
1.2 bar ±10%	DE M 12 x A 10 P01	
2.0 bar ±10%	DE M 20 x A 10 P01	
5.0 bar ±10%	DE M 50 x A 10 P01	
7.0 bar ±10%	DE M 70 x A 10 P01	
9.5 bar ±10%	DE M 95 x A 10 P01	



Hydraulic symbol



Electrical symbol



Materials

- Body: Brass
- Base: Black polyamide
- Contacts: Silver
- Seal: HNBR - FPM

Technical data

Max working pressure: 420 bar
Proof pressure: 630 bar
Burst pressure: 1260 bar
Working temperature: From -25

Working temperature:
 Compatibility with fluids:
 Degree protection:
 From -25 °C to +110 °C
 Mineral oils, Synthetic fluids
 HFB and HFC according to ISO 2943
 IP66 according to EN 60529

Electrical data

Electrical connection: AMP Superseal series 1.5
 Resistive load: 0.2 A / 115 Vdc

- Switching type: Normally open contacts (NC on request)

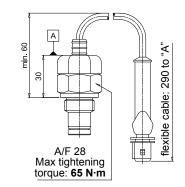
Clogging Indicators



Dimensions

DEM*A20 Electrical Differential Pressure Indicator AMP Time junior

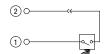
Settings	Ordering code
1.2 bar ±10%	DE M 12 x A 20 P01
2.0 bar ±10%	DE M 20 x A 20 P01
5.0 bar ±10%	DE M 50 x A 20 P01
$7.0 \text{ bar } \pm 10\%$	DE M 70 x A 20 P01
9.5 bar ±10%	DE M 95 x A 20 P01



Hydraulic symbol



Electrical symbol



Materials

Body: Brass
Base: Black polyamide
Contacts: Silver
Seal: HNBR - FPM

Technical data

- Max working pressure: 420 bar - Proof pressure: 630 bar - Burst pressure: 1260 bar - Working temperature: From -25

Working temperature:
 Compatibility with fluids:
 Degree protection:
 From -25 °C to +110 °C
 Mineral oils, Synthetic fluids
 HFB and HFC according to ISO 2943
 IP66 according to EN 60529

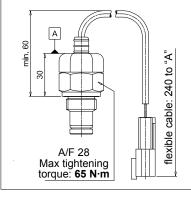
Electrical data

Electrical connection: AMP Time junior
 Resistive load: 0.2 A / 115 Vdc

- Switching type: Normally open contacts (NC on request)

DEM*A30 Electrical Differential Pressure Indicator Deutsch DT-04-2-P Settings Ordering code

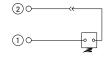
Settings	Ordering code
1.2 bar ±10%	DE M 12 x A 30 P01
2.0 bar ±10%	DE M 20 x A 30 P01
5.0 bar ±10%	DE M 50 x A 30 P01
7.0 bar ±10%	DE M 70 x A 30 P01
9.5 bar ±10%	DE M 95 x A 30 P01



Hydraulic symbol



Electrical symbol



Materials

Body: Brass
Base: Black polyamide
Contacts: Silver
Seal: HNBR - FPM

Technical data

Max working pressure:
Proof pressure:
Burst pressure:
Working temperature:
From -25

Working temperature: From -25 °C to +110 °C
 Compatibility with fluids: Mineral oils, Synthetic fluids HFB and HFC according to ISO 2943
 Degree protection: IP66 according to EN 60529

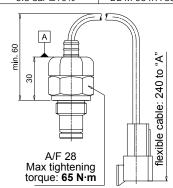
Electrical data

Electrical connection: Deutsch DT-04-2-P
 Resistive load: 0.2 A / 115 Vdc

- Switching type: Normally open contacts (NC on request)

DEM*A35 Electrical Differential Pressure Indicator Deutsch DT-04-3-P

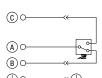
200.0020	
Settings	Ordering code
1.2 bar ±10%	DE M 12 x A 35 P01
2.0 bar ±10%	DE M 20 x A 35 P01
5.0 bar ±10%	DE M 50 x A 35 P01
7.0 bar ±10%	DE M 70 x A 35 P01
9.5 bar ±10%	DE M 95 x A 35 P01



Hydraulic symbol



Electrical symbol



Materials

- Body: Brass
- Base: Black polyamide
- Contacts: Silver
- Seal: HNBR - FPM

Technical data

- Max working pressure: 420 bar - Proof pressure: 630 bar - Burst pressure: 1260 bar - Working temperature: From -25.5

Working temperature:
 Compatibility with fluids:
 Degree protection:
 From -25 °C to +110 °C
 Mineral oils, Synthetic fluids
 HFB and HFC according to ISO 2943
 IP66 according to EN 60529

Electrical data

Electrical connection: Deutsch DT-04-3-P
 Resistive load: 0.2 A / 115 Vdc
 Switching type: SPDT contact



ERENTIAL PRESSURE INDICATORS

Dimensions

DES*10 **Electrical Differential Pressure Indicator** AMP Superseal series 1.5 Ordering code 1.2 bar ±10% DE S 12 H A 10 P01 2.5 bar ±10% DE S 25 H A 10 P01 4.0 bar ±10% DE S 40 H A 10 P01 39 A/F 19 Max tightening torque: 20 N·m

Hydraulic symbol



Electrical symbol

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200

Materials

- Body: Brass Brass - Polyamide - Internal parts:

- Contacts: Silver - Seal: **HNBR**

Technical data

- Max working pressure: 16 bar - Proof pressure: 24 bar - Burst pressure: 48 har

- Working temperature: From -25 °C to +110 °C - Compatibility with fluids: Mineral oils, Synthetic fluids HFB and HFC according to ISO 2943

IP67 according to EN 60529 - Degree protection:

Electrical data

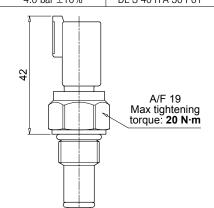
Electrical connection: AMP Superseal series 1.5

0.2 A / 24 Vdc - Resistive load:

- Switching type: Normally open contacts (NC on request)

DES*30 Electrical Differential Pressure Indicator Deutsch DT-04-2-P

2000001121	
Settings	Ordering code
1.2 bar ±10%	DE S 12 H A 30 P01
2.5 bar ±10%	DE S 25 H A 30 P01
4.0 bar ±10%	DE S 40 H A 30 P01



Hydraulic symbol



Materials

- Body: Brass - Internal parts: Brass - Polyamide

- Contacts: Silver - Seal: **HNBR**

Technical data

- Max working pressure: 16 bar - Proof pressure: 24 bar - Burst pressure: 48 bar

From -25 °C to +110 °C - Working temperature: - Compatibility with fluids: Mineral oils, Synthetic fluids HFB and HFC according to ISO 2943

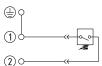
- Degree protection: IP67 according to EN 60529

Electrical data

- Electrical connection: Deutsch DT-04-2-P - Resistive load: 0.2 A / 24 Vdc

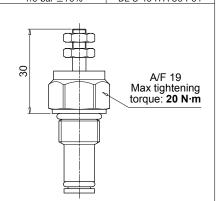
- Switching type: Normally open contacts (NC on request)

Electrical symbol



DES*80 Electrical Differential Pressure Indicator Stud #10-32 UNF

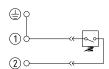
Oldu # 10-32 ONI	
Settings	Ordering code
1.2 bar ±10%	DE S 12 H A 80 P01
2.5 bar ±10%	DE S 25 H A 80 P01
4.0 bar +10%	DF S 40 H A 80 P01



Hydraulic symbol



Electrical symbol



Materials

- Body: Brass

Brass - Polyamide - Internal parts:

- Contacts: Silver **HNBR** - Seal:

Technical data

- Max working pressure: 16 bar - Proof pressure: 24 bar - Burst pressure: 48 bar

From -25 °C to +110 °C - Working temperature: - Compatibility with fluids: Mineral oils, Synthetic fluids HFB and HFC according to ISO 2943

- Degree protection: IP67 according to EN 60529

Electrical data

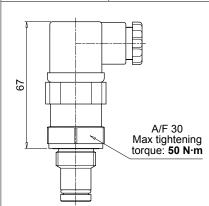
- Electrical connection: Stud #10-32 UNF - Resistive load: 0.2 A / 24 Vdc

- Switching type: Normally open contacts (NC on request)

Dimensions

DEU*50 UL Electrical Differential Pressure Indicator Connection EN 175301-803

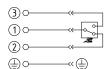
Settings	Ordering code
2.0 bar ±10%	DE U 20 V A 50 P01 UL
5.0 bar ±10%	DE U 50 V A 50 P01 UL
7.0 bar ±10%	DE U 70 V A 50 P01 UL



Hydraulic symbol



Electrical symbol





- Certification: UL
- Certification included as standard

Materials

Body: Brass
Base: Black Polyamide
Contacts: Silver
Seal: FPM

Technical data

Max working pressure: 210 barProof pressure: 220 barBurst pressure: 880 bar

Working temperature:
 Compatibility with fluids:
 Mineral oils, Synthetic fluids
 HFB and HFC according to ISO 2943

- Degree protection: IP65 according to EN 60529

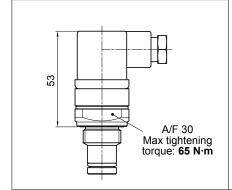
Electrical data

- Electrical connection: EN 175301-803 - Resistive load: 3 A / 30 Vdc

3 A / 125 Vac 3 (3) A / 250 Vac

DEX*50 Electrical Differential Pressure Indicator Connection: EN 175301-803 Settings Ordering code

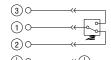
Settings	Ordering code
1.2 bar ±10%	DE X 12 x A 50 P01
2.0 bar ±10%	DE X 20 x A 50 P01
5.0 bar ±10%	DE X 50 x A 50 P01
7.0 bar ±10%	DE X 70 x A 50 P01
9.5 bar ±10%	DE X 95 x A 50 P01



Hydraulic symbol



Electrical symbol



Materials

Body: AISI 316L
Base: Black polyamide
Contacts: Silver
Seal: HNBR - MFQ

Technical data

Max working pressure:
 Proof pressure:
 Burst pressure:
 Working temperature:
 Working temperature:

420 bar
630 bar
1260 bar
From -25 °C to +110 °C

- Compatibility with fluids: Mineral oils, Synthetic fluids HFB and HFC according to ISO 2943
- Degree protection: IP66 according to EN 60529

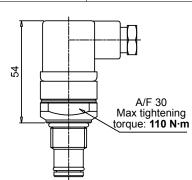
IP69K according to ISO 20653

Electrical data

- Electrical connection: EN 175301-803 - Resistive load: 0.2 A / 115 Vdc

DEZ*50 Electrical Differential Pressure Indicator Connection: EN 175301-803

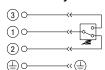
Settings	Ordering code
1.2 bar ±10%	DE Z 12 x A 50 P01
2.5 bar ±10%	DE Z 25 x A 50 P01
5.0 bar ±10%	DE Z 50 x A 50 P01
7.0 bar ±10%	DE Z 70 x A 50 P01
9.5 bar ±10%	DE Z 95 x A 50 P01



Hydraulic symbol



Electrical symbol



Materials

Body: AISI 316L
Base: Black polyamide
Contacts: Silver
Seal: HNBR - MFQ

Technical data

Max working pressure: 700 bar
 Proof pressure: 1050 bar
 Burst pressure: 2100 bar
 Working temperature: From -25 °C to +110 °C

Compatibility with fluids: Mineral oils, Synthetic fluids
 HFA, HFB, HFC according to ISO 2943
 Degree protection: IP66 according to EN 60529
 IP69K according to ISO 20653

Electrical data

Electrical connection: EN 175301-803
 Resistive load: 0.2 A / 115 Vdc



ERENTIAL PRESSURE INDICATORS

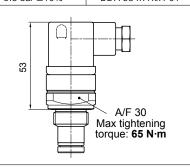
Dimensions

DLA*51 - DLA*52

Electrical/Visual Differential Pressure Indicator Connection: EN 175301-803

- 51: Transparent base with lamps 24 Vdc
- 52: Transparent base with lamps 110 Vdc

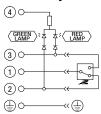
Settings	Ordering code
1.2 bar ±10%	DL A 12 x A xx P01
2.0 bar ±10%	DL A 20 x A xx P01
5.0 bar ±10%	DL A 50 x A xx P01
7.0 bar ±10%	DL A 70 x A xx P01
9.5 bar ±10%	DL A 95 x A xx P01



Hydraulic symbol



Electrical symbol



Materials

- Body: Brass

- Base: Transparent polyamide - Contacts: Silver

- Seal: HNBR - FPM

Technical data

- Max working pressure: 420 bar - Proof pressure: 630 bar - Burst pressure: 1260 bar

- Working temperature: From -25 °C to +110 °C - Compatibility with fluids: Mineral oils, Synthetic fluids HFB and HFC according to ISO 2943

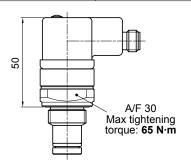
IP66 according to EN 60529 - Degree protection: IP69K according to ISO 20653

Electrical data

- Electrical connection: EN 175301-803 - Type 51 52 - Lamps 24 Vdc 110 Vdc 1 A / 110 Vdc - Resistive load: 1 A / 24 Vdc

Electrical/Visual Differential pressure indicator Connection IEC 61076-2-101 D (M12), black base with lamps 24 Vdc

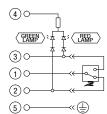
Settings	Ordering code
1.2 bar ±10%	DL A 12 x A 71 P01
2.0 bar ±10%	DL A 20 x A 71 P01
5.0 bar ±10%	DL A 50 x A 71 P01
7.0 bar ±10%	DL A 70 x A 71 P01
9.5 bar ±10%	DL A 95 x A 71 P01



Hydraulic symbol



Electrical symbol



Materials

- Body: Brass - Base: Black polyamide - Contacts: Silver HNBR - FPM - Seal:

Technical data

- Max working pressure: 420 bar - Proof pressure: 630 bar - Burst pressure: 1260 bar

From -25 °C to +110 °C - Working temperature: - Compatibility with fluids: Mineral oils, Synthetic fluids HFB and HFC according to ISO 2943 - Degree protection:

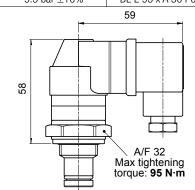
IP65 according to EN 60529 IP69K according to ISO 20653

Electrical data

- Electrical connection: IEC 61076-2-101 D (M12) - Lamps 24 Vdc (black base) - Resistive load: 0.4 A / 24 Vdc

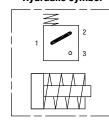
Electrical/Visual Differential Pressure Indicator Without term. Connections: EN 175301-803

Settings	Ordering code
1.2 bar ±10%	DL E 12 x A 50 P01
2.0 bar ±10%	DL E 20 x A 50 P01
5.0 bar ±10%	DL E 50 x A 50 P01
7.0 bar ±10%	DL E 70 x A 50 P01
9.5 har +10%	DL F 95 x A 50 P01

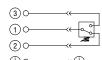


Clogging Indicators

Hydraulic symbol



Electrical symbol



Materials

- Body: Brass - Base: Black polyamide - Contacts: Silver HNBR - FPM - Seal:

Technical data

420 bar - Max working pressure: - Proof pressure: 630 bar - Burst pressure: 1260 bar - Working temperature:

From -25 °C to +110 °C - Compatibility with fluids: Mineral oils, Synthetic fluids HFB and HFC according to ISO 2943 - Degree protection: IP65 according to EN 60529

Electrical data

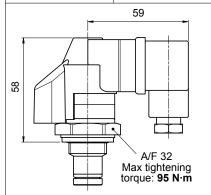
- Electrical connections: EN 175301-803 5 A / 250 Vac - Resistive load: - Available the connector with lamps



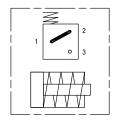
Dimensions

DLE*F50 **Electrical/Visual Differential Pressure Indicator** With term Connections: FN 175301-803

With term. Connections. Liv 175501-005	
Settings	Ordering code
1.2 bar ±10%	DL E 12 x F 50 P01
2.0 bar ±10%	DL E 20 x F 50 P01
5.0 bar ±10%	DL E 50 x F 50 P01
7.0 bar $\pm 10\%$	DL E 70 x F 50 P01
9.5 bar ±10%	DL E 95 x F 50 P01



Hydraulic symbol



Electrical symbol



Materials

- Body: Brass - Base: Black polyamide - Contacts: Silver - Seal: HNBR - FPM

Technical data

420 bar - Max working pressure: - Proof pressure: 630 bar - Burst pressure: 1260 bar

- Working temperature: From -25 °C to +110 °C - Compatibility with fluids: Mineral oils, Synthetic fluids HFB and HFC according to ISO 2943 - Degree protection: IP65 according to EN 60529

Electrical data

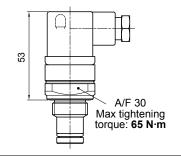
EN 175301-803 - Electrical connections: - Resistive load: 5 A / 250 Vac +30 °C - Thermal lockout setting:

DLX*51 - DLX*52

Electrical/Visual Differential Pressure Indicator Connection: EN 175301-803

- 51: Transparent base with lamps 24 Vdc
- **52**: Transparent base with lamps 110 Vdc

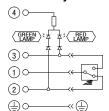
Settings	Ordering code
1.2 bar ±10%	DL X 12 x A 5x P01
2.0 bar ±10%	DL X 20 x A 5x P01
5.0 bar ±10%	DL X 50 x A 5x P01
7.0 bar ±10%	DL X 70 x A 5x P01
9.5 bar ±10%	DL X 95 x A 5x P01



Hydraulic symbol



Electrical symbol



Materials

- Body: AISI 316L - Base: Transparent polyamide - Contacts: Silver HNBR - MFQ - Seal:

Technical data

- Max working pressure: 420 bar - Proof pressure: 630 bar 1260 bar - Burst pressure: From -25 °C to +110 °C - Working temperature:

- Compatibility with fluids: Mineral oils, Synthetic fluids HFB and HFC according to ISO 2943 IP66 according to EN 60529 - Degree protection:

IP69K according to ISO 20653

Electrical data

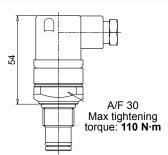
- Electrical connection: EN 175301-803 - Type - Lamps 110 Vdc 24 Vdc - Resistive load: 1 A / 24 Vdc 1 A / 110 Vdc

DLZ*51 - DLZ*52

Electrical/Visual Differential Pressure Indicator Connection: EN 175301-803

- 51: Transparent base with lamps 24 Vdc
- **52**: Transparent base with lamps 110 Vdc

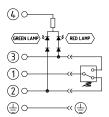
Settings	Ordering code
1.2 bar ±10%	DL Z 12 x A 5x P01
2.5 bar ±10%	DL Z 25 x A 5x P01
$5.0 \text{ bar } \pm 10\%$	DL Z 50 x A 5x P01
$7.0 \text{ bar } \pm 10\%$	DL Z 70 x A 5x P01
9.5 bar ±10%	DL Z 95 x A 5x P01



Hydraulic symbol



Electrical symbol



Materials

- Body: AISI 316L

- Base: Transparent polyamide Silver

- Contacts: HNBR - MFQ - Seal:

Technical data

- Max working pressure: 700 bar 1050 bar - Proof pressure: - Burst pressure: 2100 bar

From -25 °C to +110 °C - Working temperature: - Compatibility with fluids: Mineral oils, Synthetic fluids HFB and HFC according to ISO 2943 - Degree protection: IP66 according to EN 60529 IP69K according to ISO 20653

Electrical data

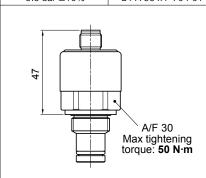
- Electrical connection: EN 175301-803 - Type 51 110 Vdc - Lamps 24 Vdc - Resistive load: 1 A / 24 Vdc 1 A / 110 Vdc

RENTIAL PRESSURE INDICATORS

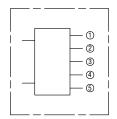
Dimensions

DTA*F70 **Electronic Differential Pressure Indicator** Connection: IEC 61076-2-101 D (M12)

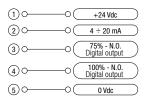
Settings	Ordering code
1.2 bar ±10%	DT A 12 x F 70 P01
2.0 bar ±10%	DT A 20 x F 70 P01
5.0 bar ±10%	DT A 50 x F 70 P01
7.0 bar ±10%	DT A 70 x F 70 P01
9.5 bar ±10%	DT A 95 x F 70 P01



Hydraulic symbol



Electrical symbol



Materials

- Body: Brass - Internal parts:

Brass - Polyamide - Contacts: Silver - Seal: HNBR - FPM

Technical data

- Max working pressure: 420 bar 630 bar - Proof pressure: 1260 bar - Burst pressure:

- Compatibility with fluids: Mineral oils, Synthetic fluids HFB and HFC according to ISO 2943

- Degree protection: IP67 according to EN 60529

Electrical data

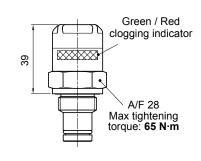
- Electrical connection: IEC 61076-2-101 D (M12)

- Power supply: 24 Vdc - Analogue output: From 4 to 20 mA

- Thermal lockout: 30 °C (all output signals stalled up to 30 °C)

DVA **Visual Differential Pressure Indicator**

Settings	Ordering code
1.2 bar ±10%	DV A 12 x P01
2.0 bar ±10%	DV A 20 x P01
5.0 bar ±10%	DV A 50 x P01
7.0 bar ±10%	DV A 70 x P01
9.5 bar ±10%	DV A 95 x P01



Hydraulic symbol



Materials

- Body: Brass - Internal parts: Brass - Polyamide HNBR - FPM - Seal:

Technical data

Automatic reset - Reset: - Max working pressure: 420 bar 630 bar - Proof pressure: - Burst pressure: 1260 bar

From -25 °C to +110 °C - Working temperature: - Compatibility with fluids: Mineral oils, Synthetic fluids

HFB and HFC according to ISO 2943

IP65 according to EN 60529 - Degree protection:

DVM **Hydraulic symbol Visual Differential Pressure Indicator**

Ordering code

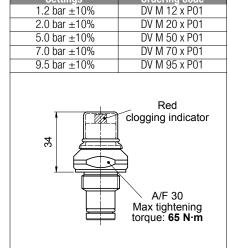


Materials	
- Body:	Brass
- Internal parts:	Brass - Polyamide
- Seal:	HNBR - FPM

Technical data

Manual reset - Reset: - Max working pressure: 420 bar 630 bar - Proof pressure: - Burst pressure: 1260 bar

From -25 °C to +110 °C - Working temperature: - Compatibility with fluids: Mineral oils, Synthetic fluids HFB and HFC according to ISO 2943 - Degree protection: IP65 according to EN 60529



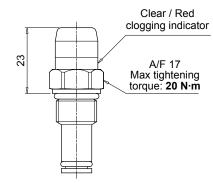


Settings

1.2 bar ±10%

Dimensions

DVS **Visual Differential Pressure Indicator** Settings Ordering code 1.2 bar ±10% DV S 12 H P01 2.5 bar ±10% DV S 25 H P01 4.0 bar ±10% DV S 40 H P01



Hydraulic symbol



Materials

- Body: Brass

- Internal parts: Brass - Polyamide

- Seal: **HNBR**

Technical data

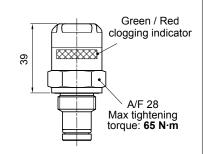
Automatic reset - Reset: - Max working pressure: 16 bar - Proof pressure: 24 bar - Burst pressure: 48 bar

- Working temperature: From -25 °C to +110 °C - Compatibility with fluids: Mineral oils, Synthetic fluids

HFB and HFC according to ISO 2943 IP67 according to EN 60529 - Degree protection:

DVX **Visual Differential Pressure Indicator**

Settings	Ordering code
1.2 bar ±10%	DV X 12 x P01
2.0 bar ±10%	DV X 20 x P01
5.0 bar ±10%	DV X 50 x P01
7.0 bar ±10%	DV X 70 x P01
9.5 bar ±10%	DV X 95 x P01



Visual Differential Pressure Indicator

Ordering code

DV Y 12 x P01

DV Y 20 x P01

DV Y 50 x P01

DV Y 70 x P01

DV Y 95 x P01

Settings

1.2 bar ±10%

2.0 bar ±10%

5.0 bar ±10%

7.0 bar ±10%

9.5 bar ±10%

Hydraulic symbol



Materials

- Body: AISI 316L AISI 316L - Polyamide - Internal parts: - Seal: HNBR - MFQ

Technical data

Automatic reset - Reset: - Max working pressure: 420 bar 630 bar - Proof pressure: - Burst pressure: 1260 bar

From -25 °C to +110 °C - Working temperature: - Compatibility with fluids: Mineral oils, Synthetic fluids HFB and HFC according to ISO 2943

IP65 according to EN 60529 - Degree protection:

DVY **Hydraulic symbol**



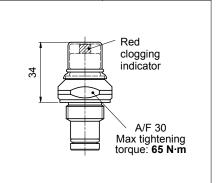
- Body:	AISI 316L
- Internal parts:	AISI 316L - Polyamide
- Seal:	HNBR - MFQ

Technical data

Materials

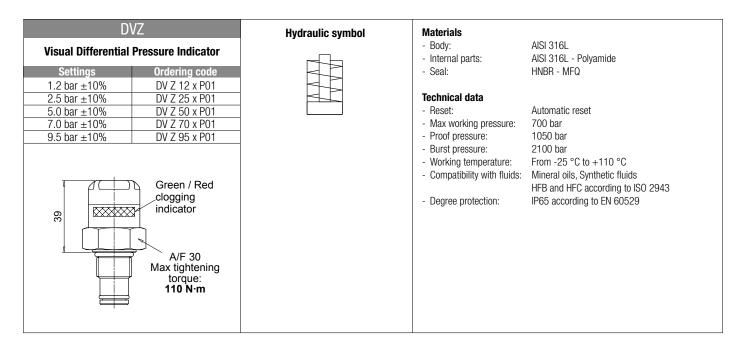
Manual reset - Reset: - Max working pressure: 420 bar 630 bar - Proof pressure: - Burst pressure: 1260 bar

- Working temperature: From -25 °C to +110 °C - Compatibility with fluids: Mineral oils, Synthetic fluids HFB and HFC according to ISO 2943 - Degree protection: IP65 according to EN 60529

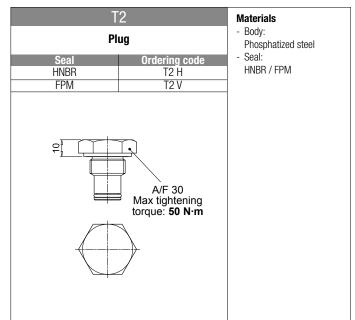


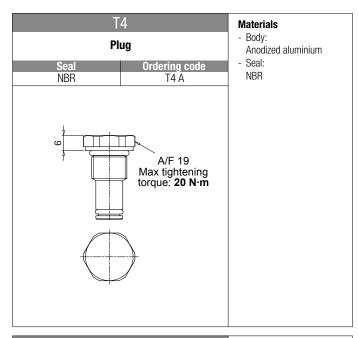
DIFFERENTIAL PRESSURE INDICATORS

Dimensions

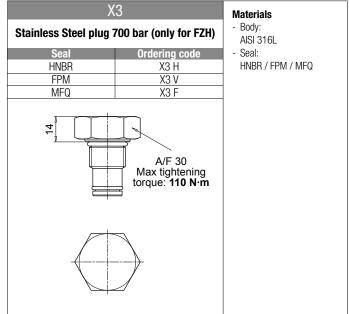


Dimensions





Х	2	Materials
Stainless Stee	Stainless Steel plug 420 bar	
Seal HNBR FPM MFQ	Ordering code X2 H X2 V X2 F	- Seal: HNBR / FPM / MFQ
A/F 30 Max tightening torque: 50 N·m		













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