

LMP 430-431 series

Maximum working pressure up to 6 MPa (60 bar) - Flow rate up to 780 l/min



Description

Low & Medium Pressure filters

Maximum working pressure up to 6 MPa (60 bar) Flow rate up to 780 l/min

LMP431-431 is a range of low pressure filter with large filtration surface mainly suitable for lubrication, off-line filtration of the reservoirs and filtration equipment.

They are directly connected to the lines of the system through the hydraulic fittings.

Available features:

- Female threaded connections up to 2" and flanged connections up to 2 1/2", for a maximum flow rate of 780 l/min
- In line or 90° connections, to meet any type of application
- Base-mounting design also available, for ease of the replacement of the filter element
- Fine filtration rating, to get a good cleanliness level into the system
- Water removal elements, to remove the free water from the hydraulic fluid.
 For further information, see the Contamination Management document and the dedicate leaflet.
- Bypass valve, to relieve excessive pressure drop across the filter media
- Vent ports, to avoid air trapped into the filter going into the system
- Drain ports, to remove the fluid from the housing prior the maintenance work
- Visual, electrical and electronic differential clogging indicators

Common applications:

- Off-line filtration of reservoirs
- Filtration systems

Technical data

Filter housing materials

- Head: Anodized Aluminium
- Housing: Anodized Aluminium
- Bypass valve: Steel

Pressure LMP 430-431 length 5 - 6

- Working pressure: 5 MPa (50 bar)
- Test pressure: 7.5 MPa (75 bar)
- Burst pressure: 15 MPa (150 bar)
- Pulse pressure fatigue test: 1 000 000 cycles with pressure from 0 to 5 MPa (50 bar)

Bypass valve

- Opening pressure 350 kPa (3.5 bar) ±10%
- Other opening pressures on request.

Δp element type

- Microfibre filter elements series N W: 20 bar
- Fluid flow through the filter element from OUT to IN

Seals

- Standard NBR series A
- Optional FPM series V

Temperature

From -25 °C to +110 °C

Connections

LMP 400 - 430: In-line Inlet/Outlet LMP 401 - 431: 90° Inlet/Outlet

Note

LMP 400 filters are provided for vertical mounting

Weights [kg] and volumes [dm3]

Filter series	Weights [kg]	Volumes [dm³]		
	Length 5 6	Length 5 6		
LMP 430 - 431	11.90 14.40	9.50 13.50		





Flow rates [I/min]

		Filter element design - N Series							
Filter series	Length	A03	A06	A10	A16	A25	M25 M60 M90	P10	P25
LMP 430	5	459	501	610	660	717	781	700	721
LIVIF 430	6	504	575	676	689	728	783	708	727
LMP 431	5	423	456	544	582	626	674	613	629
LIVIF 431	6	459	516	594	604	634	676	619	633

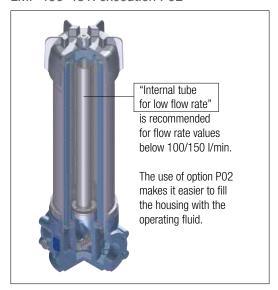
Maximum flow rate for a complete low and medium pressure filter with a pressure drop $\Delta p = 0.7$ bar.

The reference fluid has a kinematic viscosity of 30 mm²/s (cSt) and a density of 0.86 kg/dm³.

For different pressure drop or fluid viscosity we recommend to use our selection software available on www.mpfiltri.com.

You can also calculate the right size using the formulas present on the FILTER SIZING paragraph at the beginning of the full catalogue or at the beginning of the filter family brochure. Please, contact our Sales Department for further additional information.

LMP 430-431: execution P02

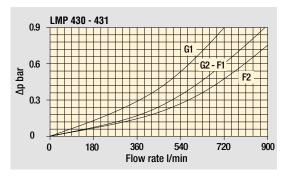


Hydraulic symbols

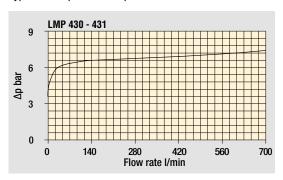
Filter series	Execution S	Execution B		
LMP 430-431	•	•		
	OUT D.I.	D.I.		

Pressure drop

Filter housings Δp pressure drop



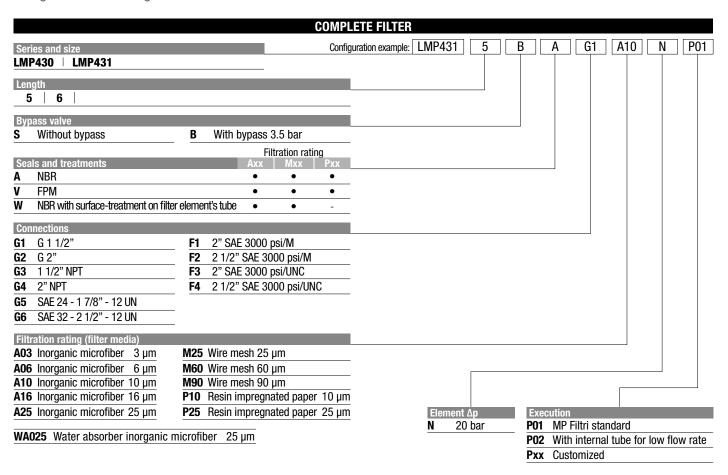
Bypass valve pressure drop

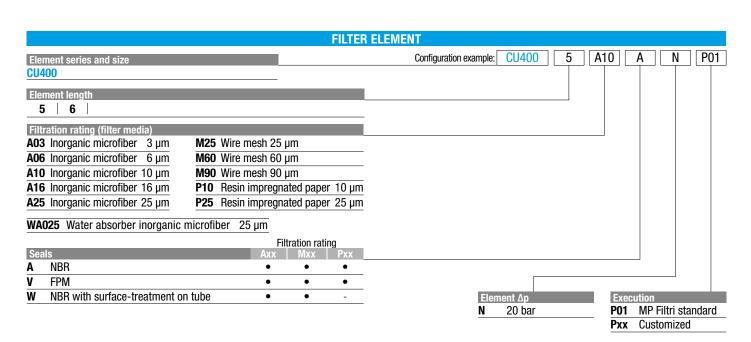


The curves are plotted using mineral oil with density of 0.86 kg/dm³ in compliance with ISO 3968. ∆p varies proportionally with density.

LMP 430-431

Designation & Ordering code





CLOGGING INDICATORS					
DEA	Electrical differential pressure indicator	DLE	Electrical / visual differential pressure indicator		
DEM	Electrical differential pressure indicator	DTA	Electronic differential pressure indicator		
DEU	Electrical differential pressure indicator	DVA	Visual differential pressure indicator		
DLA	Electrical / visual differential pressure indicator	DVN	Visual differential pressure indicator		

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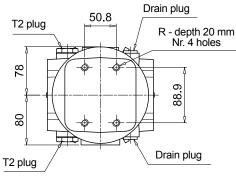
PLUGS See page 747
2 Plug

Dimensions

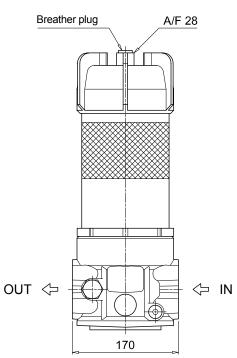
LMP430

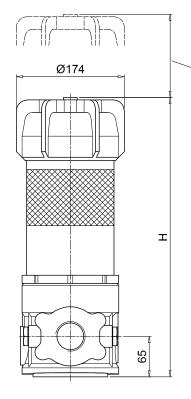
Filter length	H [mm]	H2 [mm]
5	828	660
6	1158	690

Connections	R
G1-G2	M12
G3-G4-G5-G6	1/2" UNC
F1-F2	M12
F3-F4	1/2" UNC



T2 plug = connection for diff. pressure indicator





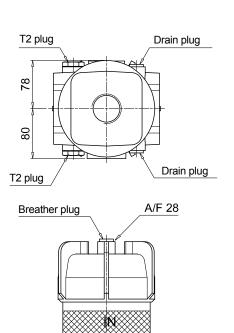
H2 - Recommended clearance space for maintenance

Dimensions

LMP431

Filter length	H [mm]	H2 [mm]
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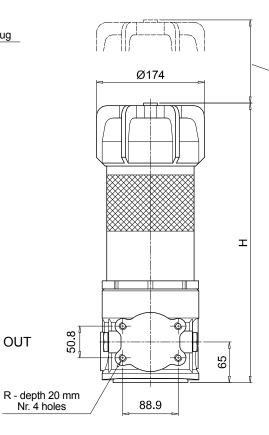
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T2 plug = connection for diff. pressure indicator

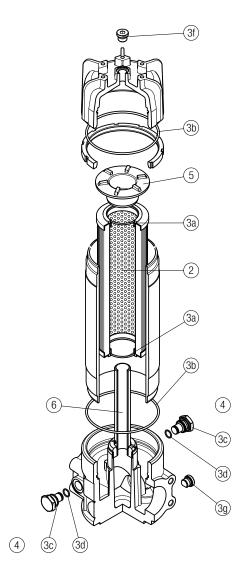


H2 - Recommended clearance space for maintenance

⇔ OUT

Order number for spare parts

LMP 430 - 431 length 5 - 6



Item:	Q.ty: 1 pc.	c. Q.ty: 1 pc. (3a ÷ 3g)		Q.ty: 2 pcs.		Q.ty: 2 pcs.		Q.ty: 1 pc.	
Filter series	Filter element	Seal Kit co NBR	de number FPM	Indicator cor NBR	nnection plug FPM		g spigot with bypass		or low flow rate, tion PO2
LMP 430-431 length 5-6	See order table	02050393	02050394	T2H	T2V	01044108	02001414	Length 5: 02025041	Length 6: 02025042

CLOGGING INDICATORS LOW & MEDIUM PRESS, FILTERS

Designation & Ordering code

