

# LMP 112 / 123 series

MULTI PORT

Maximum working pressure up to 8 MPa (80 bar) - Flow rate up to 175 l/min



## Description

## Technical data

### Low & Medium Pressure filters

**Maximum working pressure up to 8 MPa (80 bar)**  
**Flow rate up to 175 l/min**

LMP MULTIPOINT filters is a range of versatile low pressure filter for transmission, protection of sensitive components in low pressure hydraulic systems and filtration of the coolant into the machine tools. They are directly connected to the lines of the system through the hydraulic fittings.

#### Available features:

- Female threaded connections up to 1", for a maximum return flow rate of 175 l/min
- Fine filtration rating, to get a good cleanliness level into the system
- Bypass valve, to relieve excessive pressure drop across the filter media
- Visual, electrical and electronic differential clogging indicators
- Multiport and multifunction schemes, to meet any type of application.
- LMP112: 3/4" additional input port
- LMP116: 3/4" additional output port
- LMP118: 3/4" bypass port, to send the bypass flow to the reservoir instead of the system
- LMP119: 3/4" relief port, to relief the input pressure in the filter, protecting the components downstream the filter against back pressure caused by the pressure drop (cold starts)
- LMP120: connections placed in the same side
- LMP122: connections placed in the same side and 1" additional output port
- LMP123: 2 and 3 bar integrated relief valve

#### Common applications:

Delivery lines, in any low pressure industrial equipment or mobile machines

### Filter housing materials

- Head: Aluminium
- Housing: Cataphoresis - Painted steel
- Bypass valve: Brass - Aluminium

### Pressure

- Test pressure: 12 MPa (120 bar)
- Burst pressure:
  - LMP 112/119: 29 MPa (290 bar)
  - LMP 120/123: 38 MPa (380 bar)
- Pulse pressure fatigue test: 1 000 000 cycles with pressure from 0 to 8 MPa (80 bar)

### Bypass valve

- Opening pressure 350 kPa (3.5 bar) ±10%
- Other opening pressures on request.

### Δp element type

- Microfibre filter elements - series N - W: 20 bar
- Wire mesh filter elements - series N: 20 bar
- Fluid flow through the filter element from OUT to IN

### Seals

- Standard NBR series A
- Optional FPM series V

### Temperature

From -25 °C to +110 °C

### Note

LMP MULTIPOINT filters are provided for vertical mounting

## Weights [kg] and volumes [dm<sup>3</sup>]

Filter series	Weights [kg]				Volumes [dm <sup>3</sup> ]					
	Length	1	2	3	4	Length	1	2	3	4
<b>LMP 112-116-118-119</b>		1.60	1.80	2.10	2.60		0.75	0.81	1.11	1.53
<b>LMP 120-122</b>		1.90	2.10	2.40	2.90		0.75	0.81	1.11	1.53
<b>LMP 123</b>		1.70	1.90	2.20	2.70		0.75	0.81	1.11	1.53

Flow rates [l/min]

Filter series	Length	Filter element design - N Series							
		A03	A06	A10	A16	A25	M25 M60 M90	P10	P25
<b>LMP 112</b>	<b>1</b>	36	38	55	57	67	105	84	86
	<b>2</b>	44	49	66	66	76	105	93	94
	<b>3</b>	56	58	71	77	87	106	96	97
	<b>4</b>	67	77	85	88	97	106	99	99
<b>LMP 116</b>	<b>1</b>	36	38	54	56	64	96	79	80
	<b>2</b>	43	49	63	64	72	96	86	87
	<b>3</b>	54	57	68	73	82	96	88	89
	<b>4</b>	65	73	79	82	89	96	91	91
<b>LMP 118</b>	<b>1</b>	40	42	65	69	85	163	117	120
	<b>2</b>	49	57	83	83	101	163	136	138
<b>LMP 119</b>	<b>3</b>	66	70	92	102	124	164	142	144
	<b>4</b>	86	102	118	124	144	165	148	149
<b>LMP 120</b>	<b>1</b>	40	43	66	70	87	172	121	125
	<b>2</b>	50	58	85	85	104	172	142	144
	<b>3</b>	67	71	94	105	129	173	149	151
	<b>4</b>	88	106	122	129	151	174	155	157
<b>LMP 122</b>	<b>1</b>	39	42	64	67	81	146	109	111
	<b>2</b>	49	56	80	80	96	146	124	126
	<b>3</b>	65	68	88	96	114	146	129	130
	<b>4</b>	82	97	110	115	131	147	134	135

**Maximum flow rate for a complete low and medium pressure filter with a pressure drop  $\Delta p = 0.7$  bar.**

The reference fluid has a kinematic viscosity of 30 mm<sup>2</sup>/s (cSt) and a density of 0.86 kg/dm<sup>3</sup>.

For different pressure drop or fluid viscosity we recommend to use our selection software available on [www.mpfiltri.com](http://www.mpfiltri.com).

You can also calculate the right size using the formulas present on the FILTER SIZING paragraph at the beginning of the full catalogue or at the beginning of the filter family brochure.

Please, contact our Sales Department for further additional information.

Filter series	Length	Filter element design - N Series							
		A03	A06	A10	A16	A25	M25 M60 M90	P10	P25
<b>LMP 123</b>	<b>1</b>	35	37	50	52	59	83	70	71
	<b>2</b>	41	46	58	58	65	83	76	76
	<b>3</b>	51	53	62	65	72	83	77	78
	<b>4</b>	59	65	70	72	78	83	79	79

**Maximum flow rate for a complete low and medium pressure filter with a pressure drop  $\Delta p = 2.7$  bar.**

The reference fluid has a kinematic viscosity of 30 mm<sup>2</sup>/s (cSt) and a density of 0.86 kg/dm<sup>3</sup>.

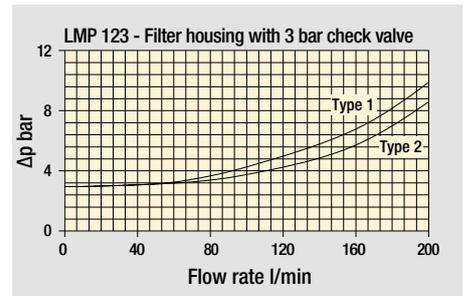
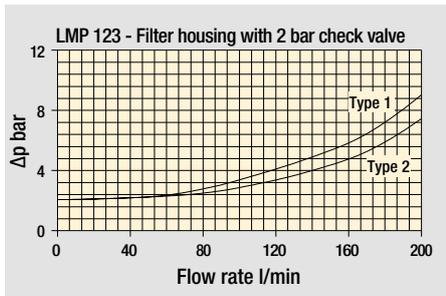
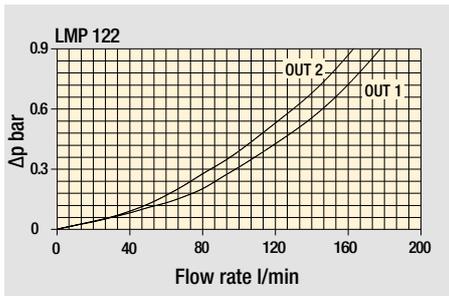
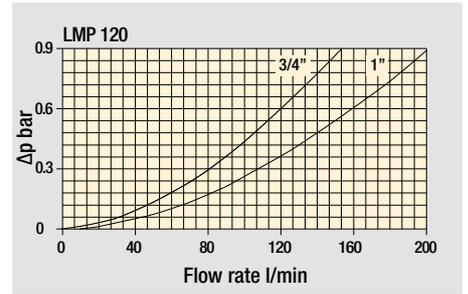
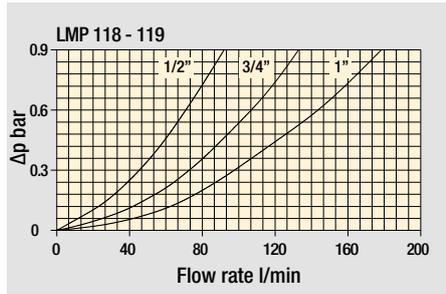
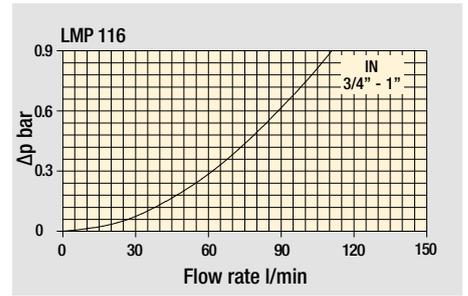
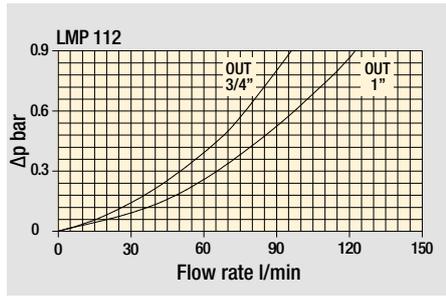
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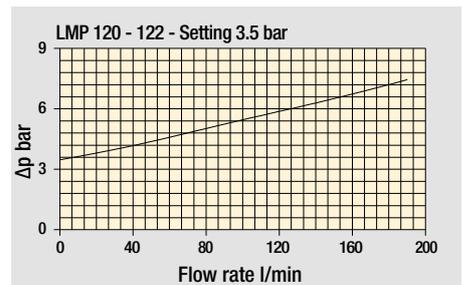
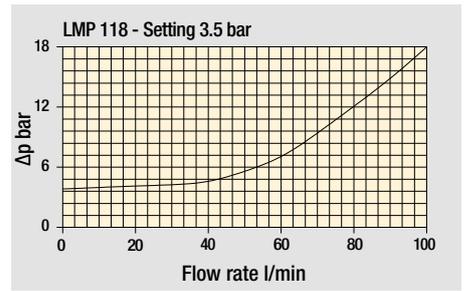
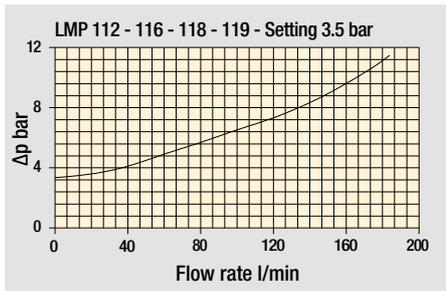
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## Pressure drop

### Filter housings $\Delta p$ pressure drop



### Bypass valve pressure drop



The curves are plotted using mineral oil with density of 0.86 kg/dm<sup>3</sup> in compliance with ISO 3968.  $\Delta p$  varies proportionally with density.

**LMP 112** Double IN port

**LMP 120** Port IN-OUT on the same side

**LMP 116** Double OUT port

**LMP 122** Lateral OUT port high flow

**LMP 118** Bypass lateral  
Always cleaning fluid in OUT port

**LMP 123** Bypass valve  
Type 1  
for heat exchanger high flow

**LMP 119** Safety valve 6 bar  
for heat exchanger

**LMP 123** Type 2

Designation & Ordering code

**COMPLETE FILTER**

Series and size **LMP112 | LMP116** Configuration example: **LMP112** **4** **B** **A** **D** **1** **A10** **N** **P01**

Length **1** | **2** | **3** | **4**

Bypass valve **S** Without bypass **B** With bypass 3.5 bar

Seals and treatments **A** NBR **V** FPM

Connections		Aux (only LMP 112 - 116)
<b>A</b> G 3/4"	G 3/4"	G 3/4"
<b>B</b> G 1"	G 3/4"	G 3/4"
<b>C</b> 3/4" NPT	3/4" NPT	3/4" NPT
<b>D</b> 1" NPT	3/4" NPT	3/4" NPT
<b>E</b> SAE 12 - 1 1/16" - 12 UN	SAE 12 - 1 1/16" - 12 UN	SAE 12 - 1 1/16" - 12 UN
<b>F</b> SAE 16 - 1 5/16" - 12 UN	SAE 12 - 1 1/16" - 12 UN	SAE 12 - 1 1/16" - 12 UN

Connection for differential pressure indicator **1** Without **2** With standard connection **3** With connection on the opposite side **6** With two connections on both sides

Filtration rating (filter media)	
<b>A03</b> Inorganic microfiber 3 µm	<b>M25</b> Wire mesh 25 µm
<b>A06</b> Inorganic microfiber 6 µm	<b>M60</b> Wire mesh 60 µm
<b>A10</b> Inorganic microfiber 10 µm	<b>M90</b> Wire mesh 90 µm
<b>A16</b> Inorganic microfiber 16 µm	<b>P10</b> Resin impregnated paper 10 µm
<b>A25</b> Inorganic microfiber 25 µm	<b>P25</b> Resin impregnated paper 25 µm

Element Δp **N** 20 bar Execution **P01** MP Filtri standard **Pxx** Customized

**FILTER ELEMENT**

Element series and size **CU110** Configuration example: **CU110** **4** **A10** **A** **N** **P01**

Element length **1** | **2** | **3** | **4**

Filtration rating (filter media)	
<b>A03</b> Inorganic microfiber 3 µm	<b>M25</b> Wire mesh 25 µm
<b>A06</b> Inorganic microfiber 6 µm	<b>M60</b> Wire mesh 60 µm
<b>A10</b> Inorganic microfiber 10 µm	<b>M90</b> Wire mesh 90 µm
<b>A16</b> Inorganic microfiber 16 µm	<b>P10</b> Resin impregnated paper 10 µm
<b>A25</b> Inorganic microfiber 25 µm	<b>P25</b> Resin impregnated paper 25 µm

Seals and treatments **A** NBR **V** FPM Element Δp **N** 20 bar Execution **P01** MP Filtri standard **Pxx** Customized

**CLOGGING INDICATORS**

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<b>DEA</b> Electrical differential pressure indicator	<b>DLE</b> Electrical / visual differential pressure indicator
<b>DEM</b> Electrical differential pressure indicator	<b>DTA</b> Electronic differential pressure indicator
<b>DEU</b> Electrical differential pressure indicator	<b>DVA</b> Visual differential pressure indicator
<b>DLA</b> Electrical / visual differential pressure indicator	<b>DVM</b> Visual differential pressure indicator

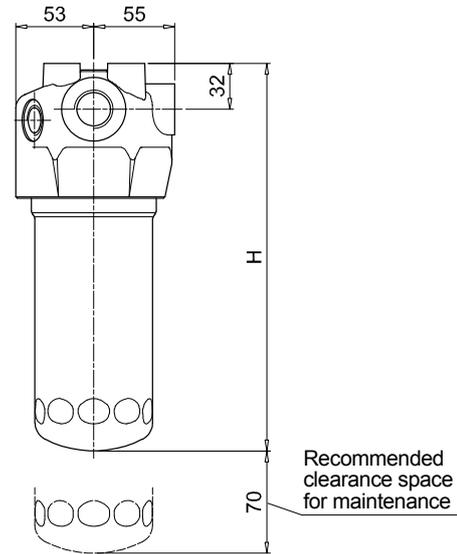
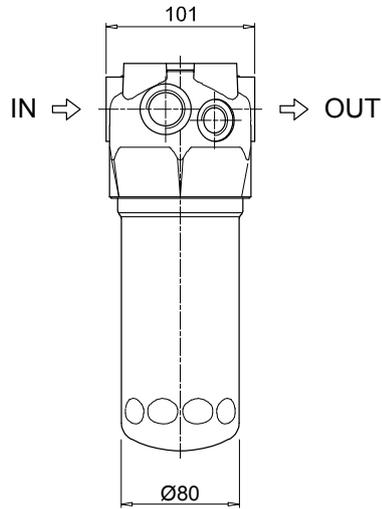
**PLUGS**

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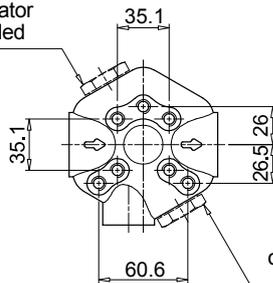
<b>T2</b> Plug (not included)
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### LMP112 - LMP116

Filter length	H [mm]
<b>1</b>	182
<b>2</b>	215
<b>3</b>	265
<b>4</b>	365

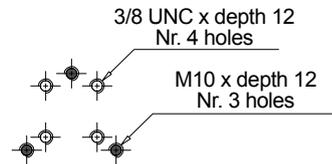


2 - Standard connection for diff. pressure indicator  
T2 plug not included

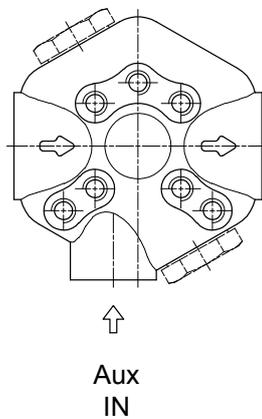


3 - Connection for diff. pressure indicator  
on the opposite side  
T2 plug not included

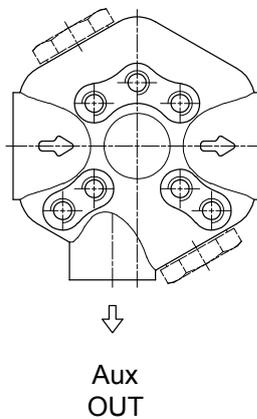
Fixing holes  
Option for Metric and UNC screws



LMP 112



LMP 116



Designation & Ordering code

**COMPLETE FILTER**

Configuration example: **LMP118** | **4** | **B** | **A** | **D** | **1** | **A10** | **N** | **P01**

**Series and size**  
LMP118 | LMP119

**Length**  
1 | 2 | 3 | 4

**Bypass valve**  
B With bypass 3.5 bar

**Seals and treatments**  
A NBR  
V FPM

**Connections**

	Aux OUT
A G 3/4"	G 3/4"
B G 1"	G 3/4"
C 3/4" NPT	3/4" NPT
D 1" NPT	3/4" NPT
E SAE 12 - 1 1/16" - 12 UN	SAE 12 - 1 1/16" - 12 UN
F SAE 16 - 1 5/16" - 12 UN	SAE 12 - 1 1/16" - 12 UN

**Connection for differential pressure indicator**  
1 Without  
2 With standard connection

**Filtration rating (filter media)**

A03 Inorganic microfiber 3 µm	M25 Wire mesh 25 µm
A06 Inorganic microfiber 6 µm	M60 Wire mesh 60 µm
A10 Inorganic microfiber 10 µm	M90 Wire mesh 90 µm
A16 Inorganic microfiber 16 µm	P10 Resin impregnated paper 10 µm
A25 Inorganic microfiber 25 µm	P25 Resin impregnated paper 25 µm

**Element Δp**  
N 20 bar

**Execution**  
P01 MP Filtri standard  
Pxx Customized

**FILTER ELEMENT**

Configuration example: **CU110** | **4** | **A10** | **A** | **N** | **P01**

**Element series and size**  
CU110

**Element length**  
1 | 2 | 3 | 4

**Filtration rating (filter media)**

A03 Inorganic microfiber 3 µm	M25 Wire mesh 25 µm
A06 Inorganic microfiber 6 µm	M60 Wire mesh 60 µm
A10 Inorganic microfiber 10 µm	M90 Wire mesh 90 µm
A16 Inorganic microfiber 16 µm	P10 Resin impregnated paper 10 µm
A25 Inorganic microfiber 25 µm	P25 Resin impregnated paper 25 µm

**Seals and treatments**  
A NBR  
V FPM

**Element Δp**  
N 20 bar

**Execution**  
P01 MP Filtri standard  
Pxx Customized

**CLOGGING INDICATORS**

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DEA Electrical differential pressure indicator	DLE Electrical / visual differential pressure indicator
DEM Electrical differential pressure indicator	DTA Electronic differential pressure indicator
DEU Electrical differential pressure indicator	DVA Visual differential pressure indicator
DLA Electrical / visual differential pressure indicator	DVM Visual differential pressure indicator

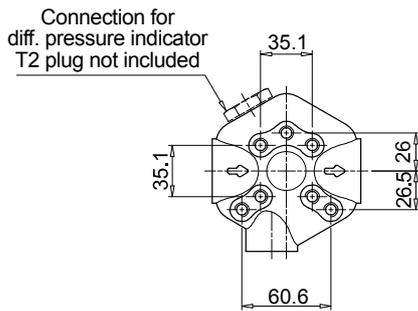
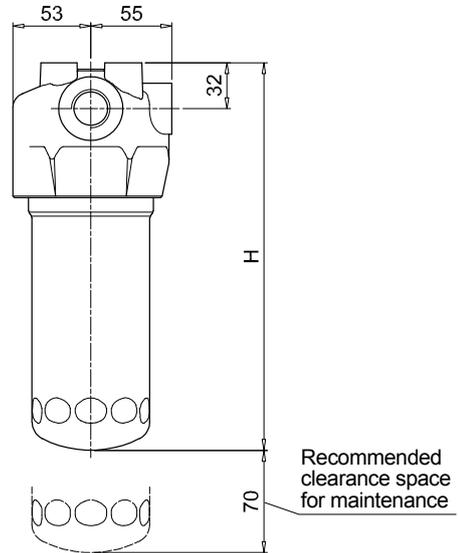
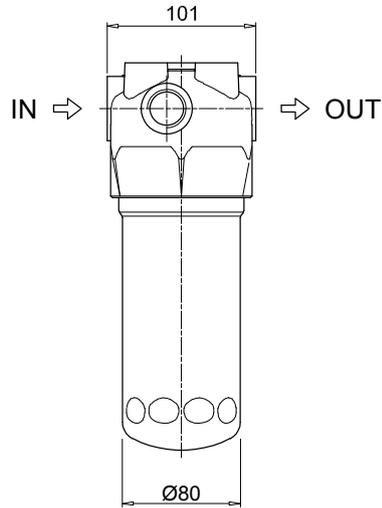
**PLUGS**

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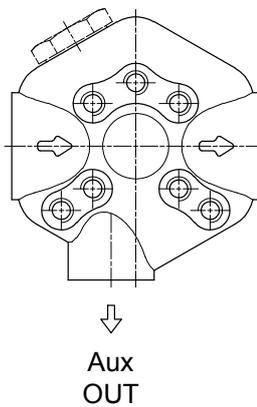
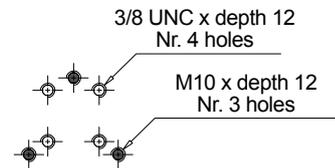
T2 Plug (not included)
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LMP118 - LMP119

Filter length	H [mm]
1	182
2	215
3	265
4	365



Fixing holes  
Option for Metric and UNC screws



Designation & Ordering code

**COMPLETE FILTER**

Series and size **LMP120 | LMP122** Configuration example: **LMP120** **4** **B** **A** **D** **1** **A10** **N** **P01**

**Length**  
1 | 2 | 3 | 4

**Bypass valve**  
**S** Without bypass | **B** With bypass 3.5 bar

**Seals and treatments**  
**A** NBR  
**V** FPM

Connections	LMP120	LMP122
<b>A</b> G 3/4"	•	-
<b>B</b> G 1"	•	•
<b>C</b> 3/4" NPT	•	-
<b>D</b> 1" NPT	•	•
<b>E</b> SAE 12 - 1 1/16" - 12 UN	•	-
<b>F</b> SAE 16 - 1 5/16" - 12 UN	•	•

**Connection for differential pressure indicator**  
1 Without  
2 With standard connection

**Filtration rating (filter media)**

<b>A03</b> Inorganic microfiber 3 µm	<b>M25</b> Wire mesh 25 µm
<b>A06</b> Inorganic microfiber 6 µm	<b>M60</b> Wire mesh 60 µm
<b>A10</b> Inorganic microfiber 10 µm	<b>M90</b> Wire mesh 90 µm
<b>A16</b> Inorganic microfiber 16 µm	<b>P10</b> Resin impregnated paper 10 µm
<b>A25</b> Inorganic microfiber 25 µm	<b>P25</b> Resin impregnated paper 25 µm

**Element Δp**  
**N** 20 bar

**Execution**  
**P01** MP Filtri standard  
**Pxx** Customized

**FILTER ELEMENT**

Element series and size **CU110** Configuration example: **CU110** **4** **A10** **A** **N** **P01**

**Element length**  
1 | 2 | 3 | 4

**Filtration rating (filter media)**

<b>A03</b> Inorganic microfiber 3 µm	<b>M25</b> Wire mesh 25 µm
<b>A06</b> Inorganic microfiber 6 µm	<b>M60</b> Wire mesh 60 µm
<b>A10</b> Inorganic microfiber 10 µm	<b>M90</b> Wire mesh 90 µm
<b>A16</b> Inorganic microfiber 16 µm	<b>P10</b> Resin impregnated paper 10 µm
<b>A25</b> Inorganic microfiber 25 µm	<b>P25</b> Resin impregnated paper 25 µm

**Seals and treatments**  
**A** NBR  
**V** FPM

**Element Δp**  
**N** 20 bar

**Execution**  
**P01** MP Filtri standard  
**Pxx** Customized

**CLOGGING INDICATORS**

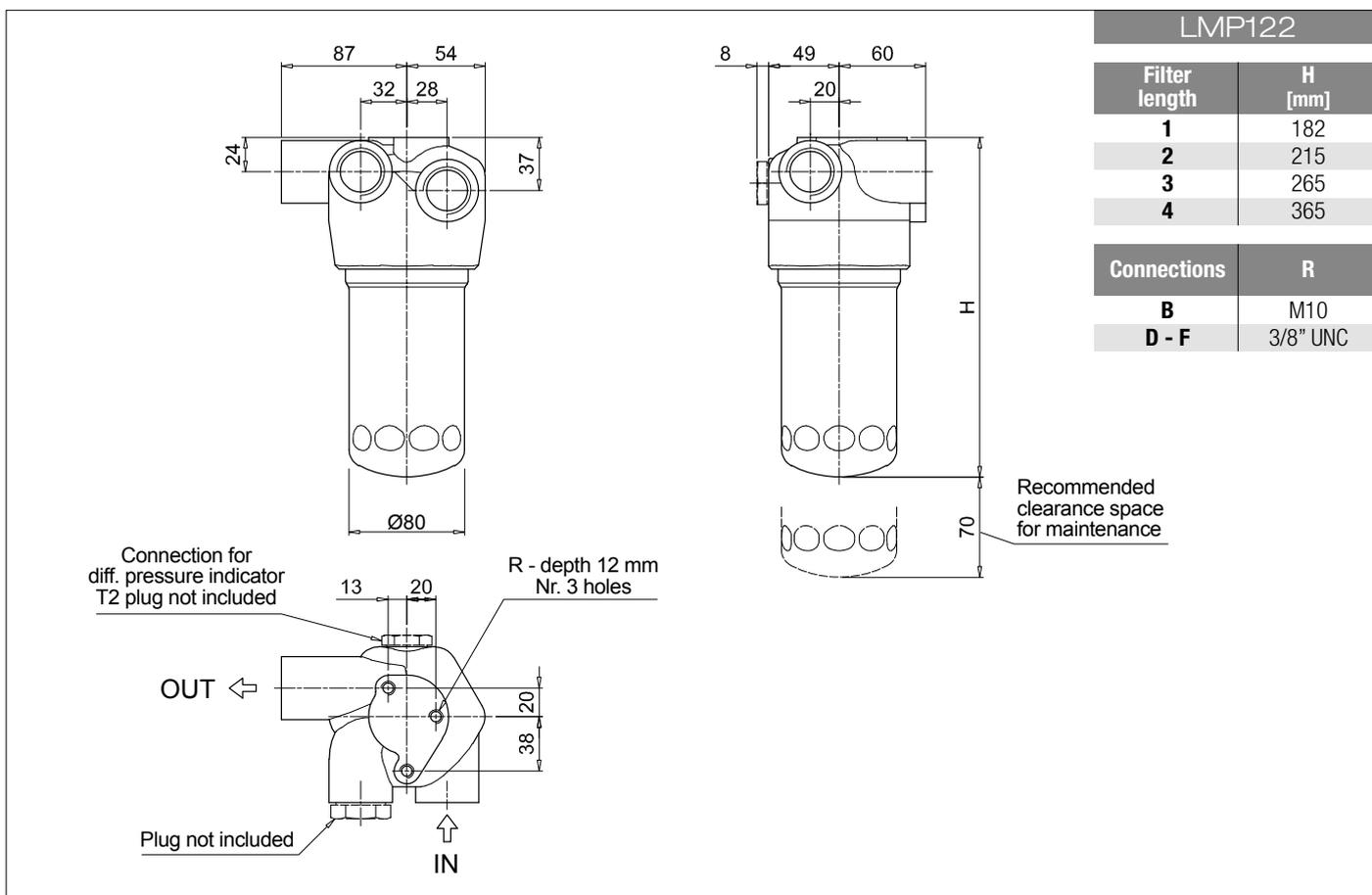
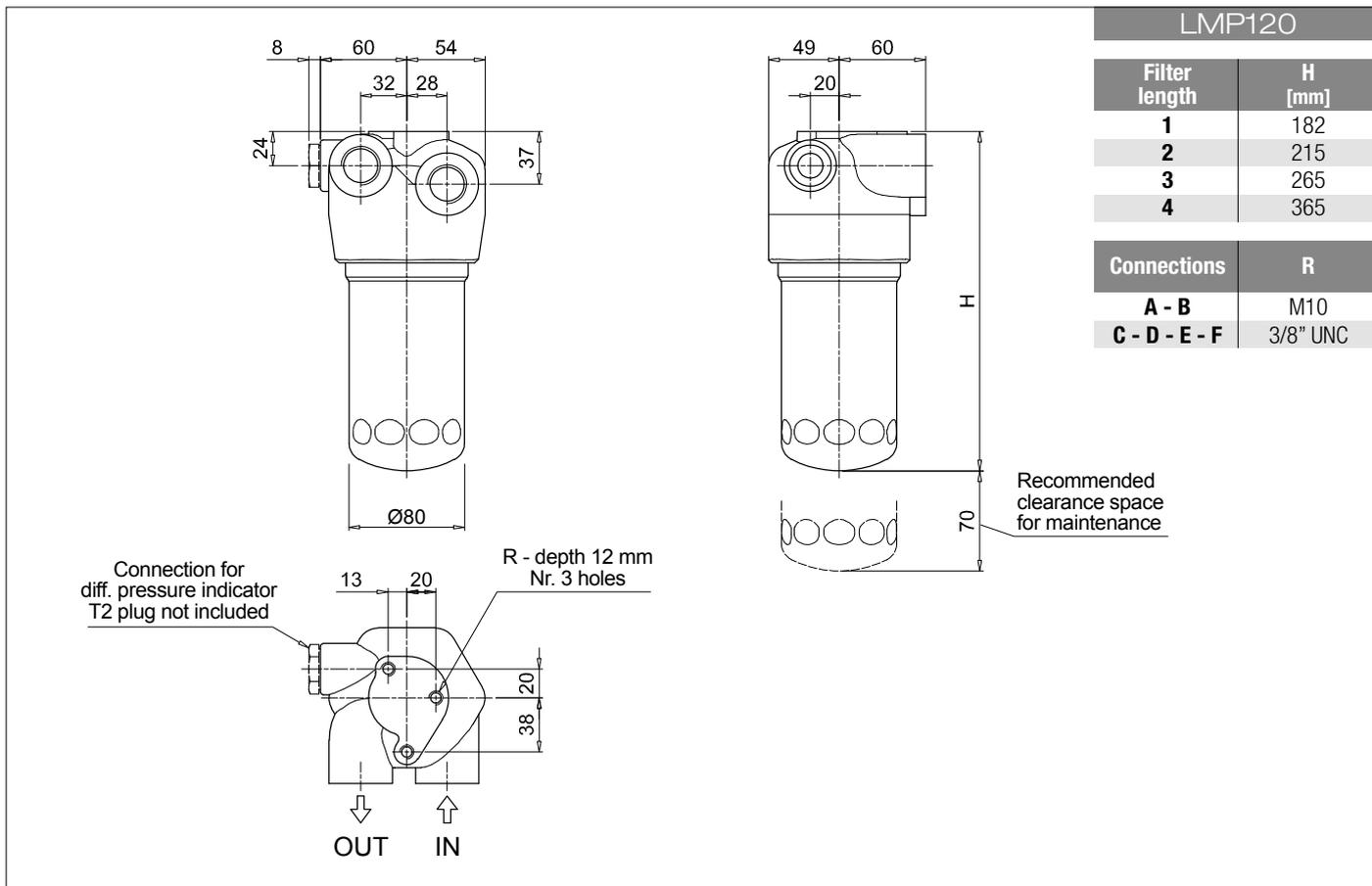
See page 726

<b>DEA</b> Electrical differential pressure indicator	<b>DLE</b> Electrical / visual differential pressure indicator
<b>DEM</b> Electrical differential pressure indicator	<b>DTA</b> Electronic differential pressure indicator
<b>DEU</b> Electrical differential pressure indicator	<b>DVA</b> Visual differential pressure indicator
<b>DLA</b> Electrical / visual differential pressure indicator	<b>DVM</b> Visual differential pressure indicator

**PLUGS**

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<b>T2</b> Plug
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Designation & Ordering code

**COMPLETE FILTER**

Series and size **LMP123** Configuration example: **LMP123** **4** **R** **A** **F** **1** **A10** **N** **P01**

**Length**  
1 | 2 | 3 | 4

Valves	Bypass	OUT to cooler	Check valve
<b>C</b>	without	front	2 bar
<b>D</b>			3 bar
<b>G</b>		side	2 bar
<b>H</b>			3 bar
<b>M</b>	With bypass 3.5 bar	front	2 bar
<b>N</b>			3 bar
<b>Q</b>		side	2 bar
<b>R</b>			3 bar

**Seals and treatments**  
**A** NBR  
**V** FPM

**Connections**  
**B** G 1"  
**F** SAE 16 - 1 5/16" - 12 UN

**Connection for differential pressure indicator**  
**1** Without  
**2** With standard connection

**Filtration rating (filter media)**  
**A03** Inorganic microfiber 3 µm  
**A06** Inorganic microfiber 6 µm  
**A10** Inorganic microfiber 10 µm  
**A16** Inorganic microfiber 16 µm  
**A25** Inorganic microfiber 25 µm  
**M25** Wire mesh 25 µm  
**M60** Wire mesh 60 µm  
**M90** Wire mesh 90 µm  
**P10** Resin impregnated paper 10 µm  
**P25** Resin impregnated paper 25 µm

**Element Δp**  
**N** 20 bar

**Execution**  
**P01** MP Filtri standard  
**Pxx** Customized

**FILTER ELEMENT**

Element series and size **CU110** Configuration example: **CU110** **4** **A10** **A** **N** **P01**

**Element length**  
1 | 2 | 3 | 4

**Filtration rating (filter media)**  
**A03** Inorganic microfiber 3 µm  
**A06** Inorganic microfiber 6 µm  
**A10** Inorganic microfiber 10 µm  
**A16** Inorganic microfiber 16 µm  
**A25** Inorganic microfiber 25 µm  
**M25** Wire mesh 25 µm  
**M60** Wire mesh 60 µm  
**M90** Wire mesh 90 µm  
**P10** Resin impregnated paper 10 µm  
**P25** Resin impregnated paper 25 µm

**Seals and treatments**  
**A** NBR  
**V** FPM

**Element Δp**  
**N** 20 bar

**Execution**  
**P01** MP Filtri standard  
**Pxx** Customized

**CLOGGING INDICATORS**

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**DEA** Electrical differential pressure indicator  
**DEM** Electrical differential pressure indicator  
**DEU** Electrical differential pressure indicator  
**DLA** Electrical / visual differential pressure indicator

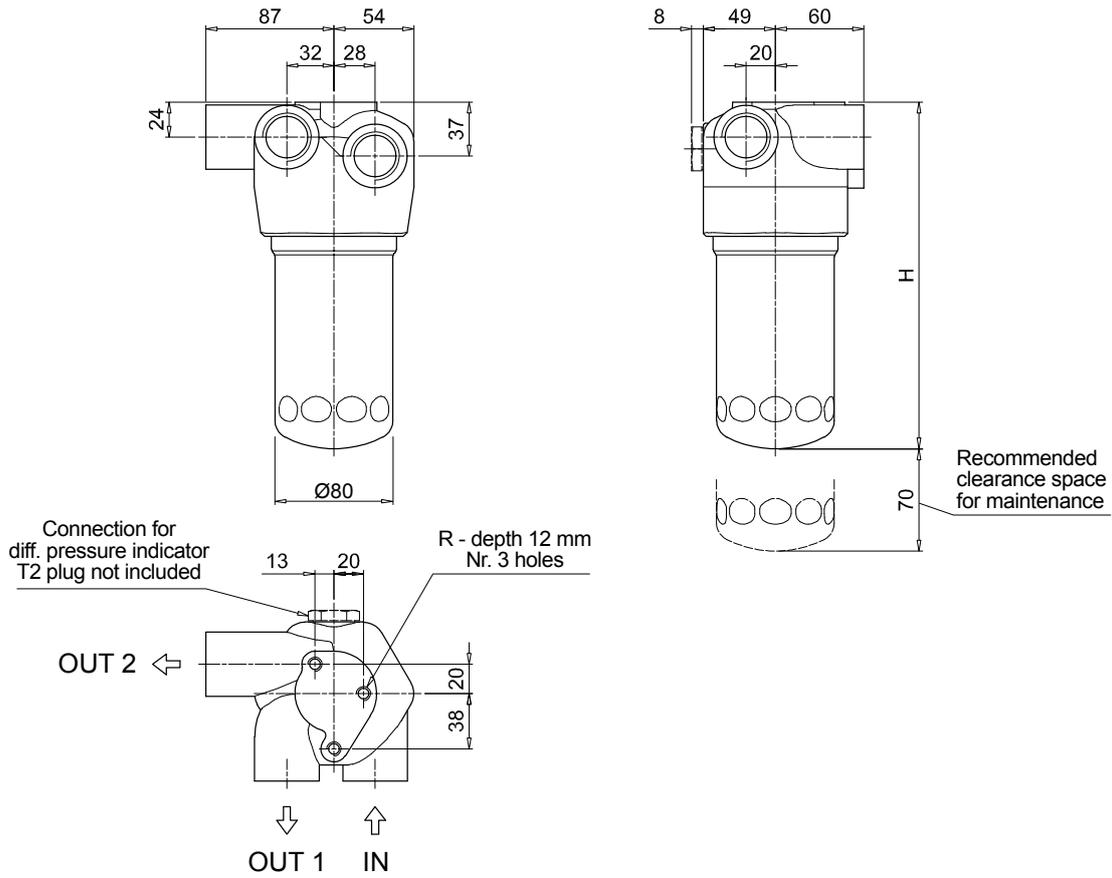
**DLE** Electrical / visual differential pressure indicator  
**DTA** Electronic differential pressure indicator  
**DVA** Visual differential pressure indicator  
**DVM** Visual differential pressure indicator

**PLUGS**

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**T2** Plug

LMP123	
Filter length	H [mm]
1	182
2	215
3	265
4	365
Connections	R
B	M10
F	3/8" UNC

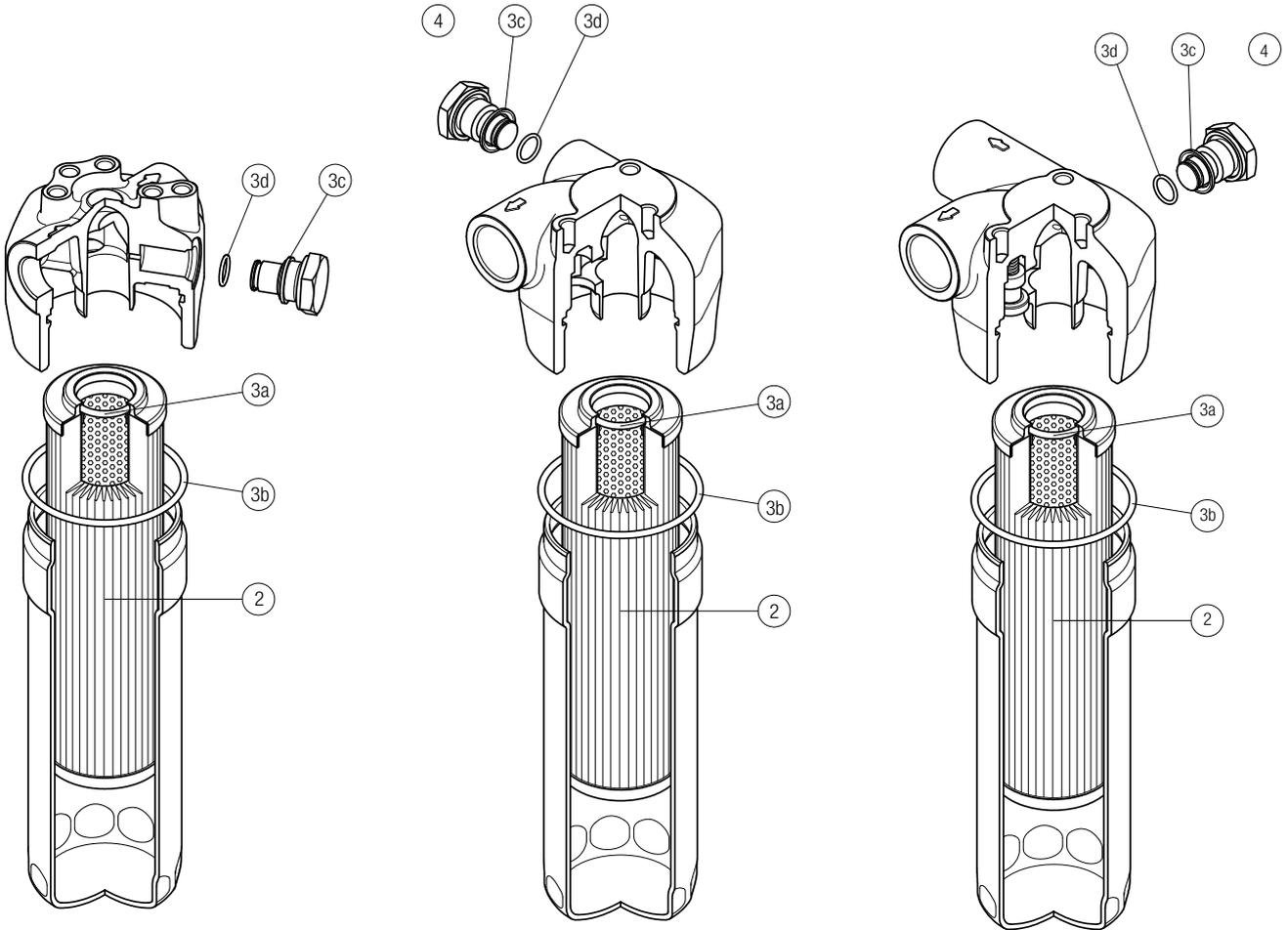


Order number for spare parts

LMP 112 - 116 - 118 - 119

LMP 120

LMP 122 - 123



Item:	Q.ty: 1 pc.		Q.ty: 1 pc.		Q.ty: 1 pc.	
Filter series	Filter element	Seal Kit code number		Indicator connection plug		
LMP 112-116 -118-119	2	NBR	FPM	NBR	FPM	
LMP 120	3 (3a ÷ 3d)	02050478	02050479	T2H	T2V	
LMP 122-123	See order table					

# CLOGGING INDICATORS LOW & MEDIUM PRESS. FILTERS

## Designation & Ordering code

### DIFFERENTIAL PRESSURE INDICATORS

Series	Configuration example 1:	DE	M	20	H	F	50	P01	
<b>DE</b> Electrical differential pressure indicator	Configuration example 2:	DE	U	50	V	A	50	P01	UL
<b>DL</b> Electrical/Visual differential pressure indicator	Configuration example 3:	DL	E	50	V	A	71	P01	
<b>DT</b> Electronic differential pressure indicator	Configuration example 4:	DT	A	20	H	F	70	P01	
<b>DV</b> Visual differential pressure indicator	Configuration example 5:	DV	M	50	V			P01	

Type	DE	DL	DT	DV
<b>A</b> Standard type	•	•	•	<b>A</b> With automatic reset
<b>M</b> With wired electrical connection	•	-	-	<b>M</b> With manual reset
<b>U</b> Standard type 210 bar, UL certified	•	-	-	<b>S</b> With automatic reset
<b>E</b> For high power supply	-	•	-	
<b>S</b> Compact version	•	-	-	

Pressure setting	DEA	DEM	DEU	DES	DLA	DLE	DTA	DVA	DVM	DVS
<b>12</b> 1.2 bar	•	•	-	•	•	•	•	•	•	•
<b>20</b> 2.0 bar	•	•	•	-	•	•	•	•	•	-
<b>25</b> 2.5 bar	-	-	-	-	-	-	-	-	-	•
<b>40</b> 4.0 bar	-	-	-	•	-	-	-	-	-	•
<b>50</b> 5.0 bar	•	•	•	-	•	•	•	•	•	-

Seals	DEA	DEM	DEU	DES	DL	DT	DVA	DVM	DVS
<b>H</b> HNBR	•	•	-	•	•	•	•	•	•
<b>V</b> FPM	•	•	•	-	•	•	•	•	-

Thermostat	DEA	DEM	DEU	DES	DLA	DLE	DT
<b>A</b> Without thermostat	•	•	•	•	•	•	-
<b>F</b> With thermostat	-	•	-	-	-	•	•

Electrical connections	DEA	DEM	DEU	DES	DLA	DLE	DT
<b>10</b> Connection AMP Superseal series 1.5	-	•	-	•	-	-	-
<b>20</b> Connection AMP Timer Junior	-	•	-	-	-	-	-
<b>30</b> Connection Deutsch DT-04-2-P	-	•	-	•	-	-	-
<b>35</b> Connection Deutsch DT-04-3-P	-	•	-	-	-	-	-
<b>50</b> Connection EN 175301-803	•	-	•	-	-	•	-
<b>51</b> Connection EN 175301-803, transparent base with lamps 24 Vdc	-	-	-	-	•	-	-
<b>52</b> Connection EN 175301-803, transparent base with lamps 110 Vdc	-	-	-	-	•	-	-
<b>70</b> Connection IEC 61076-2-101 D (M12)	-	-	-	-	-	-	•
<b>71</b> Connection IEC 61076-2-101 D (M12), black base with lamps 24 Vdc	-	-	-	-	•	-	-
<b>80</b> Connection Stud #10-32 UNF	-	-	-	•	-	-	-

Option
<b>P01</b> MP Filtri standard
<b>Pxx</b> Customized

Certifications	DEU	OTHERS
Without	-	•
<b>UL</b> UL certification	•	-

### PLUGS

Series	Configuration example	T2	H
<b>T2</b> Plug			
<b>T4</b> Plug			

Seals	T2	T4
<b>A</b> NBR	-	•
<b>H</b> HNBR	•	-
<b>V</b> FPM	•	-