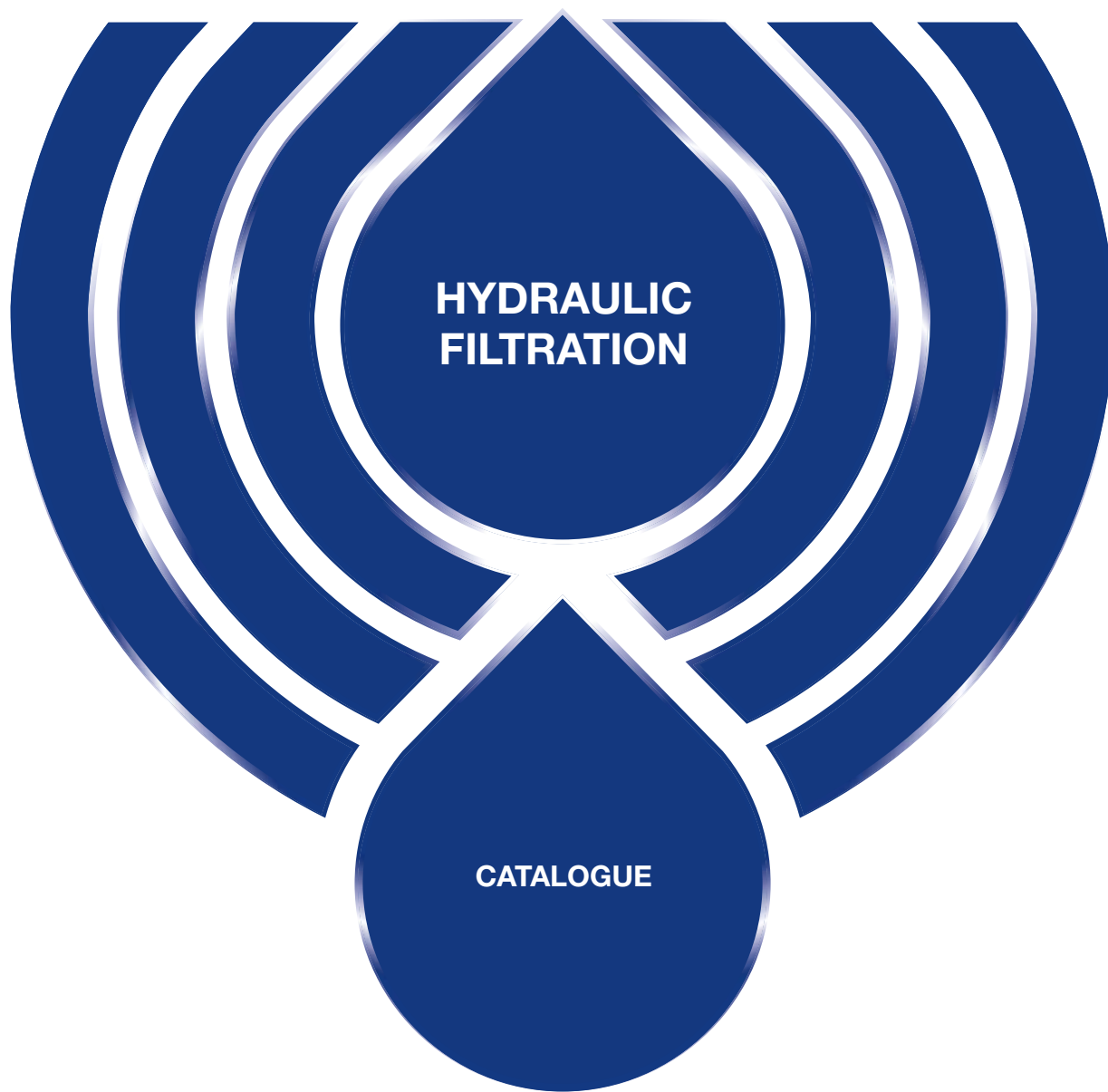




MPFILTRI®

PASSION TO PERFORM



A WORLDWIDE LEADER IN THE FIELD OF HYDRAULIC FILTRATION EQUIPMENT.

Our company started life in 1964, when Bruno Pasotto decided to attempt to cater for the requests of a market still to be fully explored, with the study, design, development, production and marketing of a vast range of filters for hydraulic equipment, capable of satisfying the needs of manufacturers in all sectors. The quality of our products, our extreme competitiveness compared with major international producers and our constant activities of research, design and development has made us a worldwide leader in the field of hydraulic circuit filtering. Present for over 50 years in the market, we have played a truly decisive role in defining our sector, and by now we are a group capable of controlling our entire chain of production, monitoring all manufacturing processes to guarantee superior quality standards and to provide concrete solutions for the rapidly evolving needs of customers and the market.

HYDRAULIC FILTRATION PRODUCTS

1	page	INTRODUCTION
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8		PRODUCT RANGE
11		CONTAMINATION MANAGEMENT
21		FILTER SIZING

30	page	SUCTION FILTERS		up to Q_{max}
				l/min gpm
33	STRC & MPAC	Submerged suction filter, with bypass or magnetic filter		1000 264
41	SFEX	In-line filter with plastic bowl		100 26
51	SFMC	Semi-submerged positive head suction filter, low flow rate		160 42
61	SFSC	Semi-submerged positive head suction filter, high flow rate		700 185
719		CLOGGING INDICATORS		

72	page	RETURN FILTERS	up to P_{max}	up to Q_{max}
			bar psi	l/min gpm
75	RFEX	Return filter, tank mounted filter suitable for all mineral oil and water glycol applications	16 232	260 69
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175	MPT	Tank top semi-immersed filter, easy filter element disassembly	8 116	300 79
193	MFB	Bowl assembly	8 116	700 185
201	MDH	Heavy industrial applications integrated in the tank - air separation	10 145	500 132
209	MPH	Tank top semi-immersed filter, standard filter element disassembly	10 145	3500 925
233	MPI	Tank top semi-immersed filter, standard filter element disassembly	10 145	3500 925
245	FRI	Tank top semi-immersed filter, easy filter element disassembly, it can be used also as in-line filter	20 290	2500 660
261	RF2	Semi-immersed under-head filter, easy filter element disassembly	20 290	615 162
268		ACCESSORIES		
720		CLOGGING INDICATORS		

270	page	RETURN / SUCTION FILTERS	up to P_{max}	up to Q_{max}
			bar psi	l/min gpm
273	MRSX	Unique TANK TOP filter for mobile machinery, with combined filtration on return and suction to the inlet at the hydrostatic transmissions in closed circuit	10 145	250 66
287	LMP 124 MULTIPOST	Unique IN-LINE filter for mobile machinery, with combined filtration on return and suction to the inlet at the hydrostatic transmissions in closed circuit	80 1160	120 32
722		CLOGGING INDICATORS		

294	page	SPIN-ON FILTERS	up to P_{max}	up to Q_{max}
			bar psi	l/min gpm
297	MPS	Low pressure filter, available with single cartridge (CS) for in-line or flange mounting or with two cartridge on the same axis on the opposite sides	12 174	365 96
313	MSH	In-line low and medium pressure filter available with single cartridge (CH)	35 508	195 52
724		CLOGGING INDICATORS		

320 page			LOW & MEDIUM PRESSURE FILTERS		up to P _{max}		up to Q _{max}	
			bar	psi	l/min	gpm		
323	LFEX	In-line filter with plastic bowl	16	232	300	79		
333	LPH 630	Off-line low pressure filter	10	145	1600	352		
341	LMP 110	In-line low & medium pressure filter, low to medium flow rate	80	1160	165	44		
349	LMP 112 - 123 MULTIPOST	In-line filter with Multiport design for multiple choice connection	80	1160	175	46		
365	LMP 210 - 211	In-line low & medium pressure filter, low flow rate	60	870	365	96		
375	LMP 400 - 401	In-line low & medium pressure filter, high flow rate	60	870	780	206		
383	LMP 430 - 431	In-line low & medium pressure filter, high flow rate	60	870	780	206		
393	LMP 950 - 951	In-line filter, available with 2 and up to 6 different heads	30	435	2400	634		
399	LMP 952 - 953 - 954	In-line low pressure filter specifically designed to be mounted in series	25	363	4500	1189		
411	LMD 211	In-line duplex medium pressure filter	60	870	200	53		
419	LMD 400 - 401 & 431	In-line duplex low pressure filter	16	232	600	159		
435	LMD 951	In-line duplex filter, available with 2 up to 6 different heads	16	232	1200	317		
443	Filters featuring filter elements designed according to DIN24550							
445	LDP - LDD	In-line and duplex medium pressure filter	60	870	360	95		
455	LMP 900 - 901	In-line low pressure filter	30	435	2000	528		
463	LMP 902 - 903	In-line filter specifically designed to be mounted in series	20	290	3000	793		
472	ACCESSORIES							
726	CLOGGING INDICATORS							

			up to P _{max}		up to Q _{max}	
474	page	HIGH PRESSURE FILTERS	bar	psi	l/min	gpm
477	FMMX	Typical high pressure filter for mobile applications, low flow rate	420	6092	300	79
487	FMM	Typical high pressure filter for mobile applications, low flow rate	420	6092	300	79
497	FHA	Filter optimized for use in high pressure operating systems, low flow rate	560	8122	150	40
505	FMP 039	Filter high pressure, low flow rate applications	110	1595	80	21
513	FMP	Filter high pressure, high flow rate applications	320	4641	500	132
525	FHP	Typical high pressure filter for mobile applications, high flow rate	420	6092	630	166
545	FHM	High pressure filter with intermediate manifold construction	320	4641	400	106
563	FHB	High pressure for block mounting	320	4641	485	128
577	FHF	In-line manifold top mounting according to SAE J2066	350	5076	550	145
587	FHD	In-line duplex high pressure filter	350	5076	250	66
601	HPB	Pressure filter kits for integration in control manifolds	420	6092	300	79
727	CLOGGING INDICATORS					

			up to P _{max}		up to Q _{max}	
610	page	STAINLESS STEEL HIGH PRESSURE FILTERS	bar	psi	l/min	gpm
613	FZP	In-line pressure filter with threaded mount	420	6092	160	42
623	FZH	In-line pressure filter with threaded mount for higher pressure	700	10153	80	21
633	FZX	In-line pressure filter with threaded mount up to 1000 bar	1000	14504	10	3
641	FZM	Manifold top mounting	320	4641	70	18
649	FZB	Manifold side mounting	320	4641	70	18
657	FZD	Duplex pressure filter for continuous operation requirements	350	5076	60	16
728	CLOGGING INDICATORS					

			up to P _{max}		up to Q _{max}	
668	page	FILTERS FOR POTENTIALLY EXPLOSIVE ATMOSPHERE	bar	psi	l/min	gpm
671	FMMX	Typical high pressure filter for mobile applications, low flow rate	420	6092	300	79
681	FZP	In-line pressure filter with threaded mount	420	6092	160	42
691	FZH	In-line pressure filter with threaded mount for higher pressure	700	10153	80	21
701	FZX	In-line pressure filter with threaded mount up to 1000 bar	1000	14504	10	3
729	CLOGGING INDICATORS					

709 page	CLOGGING INDICATORS	up to P _{max}		up to Q _{max}	
		bar	psi	l/min	gpm
714	QUICK REFERENCE GUIDE				
718	DESIGNATION AND ORDERING CODES				
730	TECHNICAL DATA				

Our work is based on a skillful interaction between advanced technology and fine workmanship, **customizing products according to specific market requests**, focusing strongly on innovation and quality, and following every step in the manufacturing of both standard and special products, fully respecting customer expectations.

MARKET
LEADER



Our customer-oriented philosophy, which enables us to satisfy all customer requests **rapidly** and **with personalized products**, makes us a **dynamic and flexible enterprise**.

The possibility of constantly controlling and monitoring the entire production process is essential to allow us to guarantee the quality of our products.

WORLDWIDE PRESENCE



Scan or click me!

Our foreign Branches enable us to offer a diversified range of products that allow us to successfully face the aggressive challenge of international competition, and also to maintain a stable presence at a local level.

The Group boasts **9** business branches



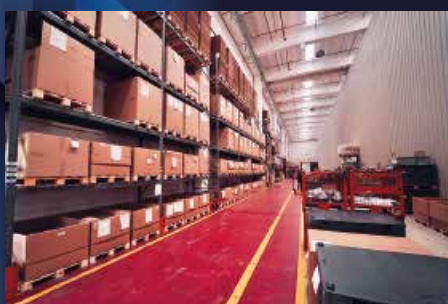
TECHNOLOGY

Our constant **quest for excellence in quality and technological innovation** allows us to offer only the best solutions and services for applications in many fields, including general industry, test rigs, lubrication, heavy engineering, renewable energies, naval engineering, offshore engineering, aviation systems, emerging technologies and mobile plant (i.e. tractors, excavators, concrete pumps, platforms).



AND PRODUCTION

Our high level of technological expertise means **we can rely entirely on our own resources, without resorting to external providers.** This in turn enables us to satisfy a growing number of customer requests, also exploiting our constantly updated range of machines and equipment, featuring **fully-automated workstations** capable of **24-hour production.**





SUCTION FILTERS

Mounting:

- Tank immersed
- In-Line
- In tank with shut off valve
- In tank with flooded suction



RETURN FILTERS

Mounting:

- In-Line
- Tank top
- In single and duplex designs



RETURN / SUCTION FILTERS

Mounting:

- In-Line
- Tank top



SPIN-ON FILTERS

Mounting:

- In-Line
- Tank top



LOW & MEDIUM PRESSURE FILTERS

Mounting:

- In-Line
- Parallel manifold version
- In single and duplex designs



HIGH PRESSURE FILTERS

Mounting:

- In-Line
- Manifold
- In single and duplex designs

PRODUCT RANGE

MP Filtri can offer a vast and articulated range of products for the global market, suitable for all industrial sectors using hydraulic equipment.

This includes filters (suction, return, return/suction, spin-on, pressure, stainless steel pressure, ATEX filters) and structural components (motor/pump bell-housings, transmission couplings, damping rings, foot brackets, aluminium tanks, cleaning covers).

We can provide all the skills and solutions required by the modern hydraulics industry to monitor contamination levels and other fluid conditions.

Mobile filtration units and a full range of accessories allow us to supply everything necessary for a complete service in the hydraulic circuits.



STAINLESS STEEL HIGH PRESSURE FILTERS

Mounting:
- In-Line
- Manifold
- In single
and duplex designs



FILTERS FOR POTENTIALLY EXPLOSIVE ATMOSPHERE

Mounting:
- In-Line



CONTAMINATION CONTROL SOLUTIONS

- Off-line, in-line particle analyser
- Off-line bottle sampling products
- Fully calibrated using relevant ISO standards
- A wide range of variants to support fluid types and communication protocols
- Mobile Filtration Units with flow rates from 15 l/min up to 200 l/min



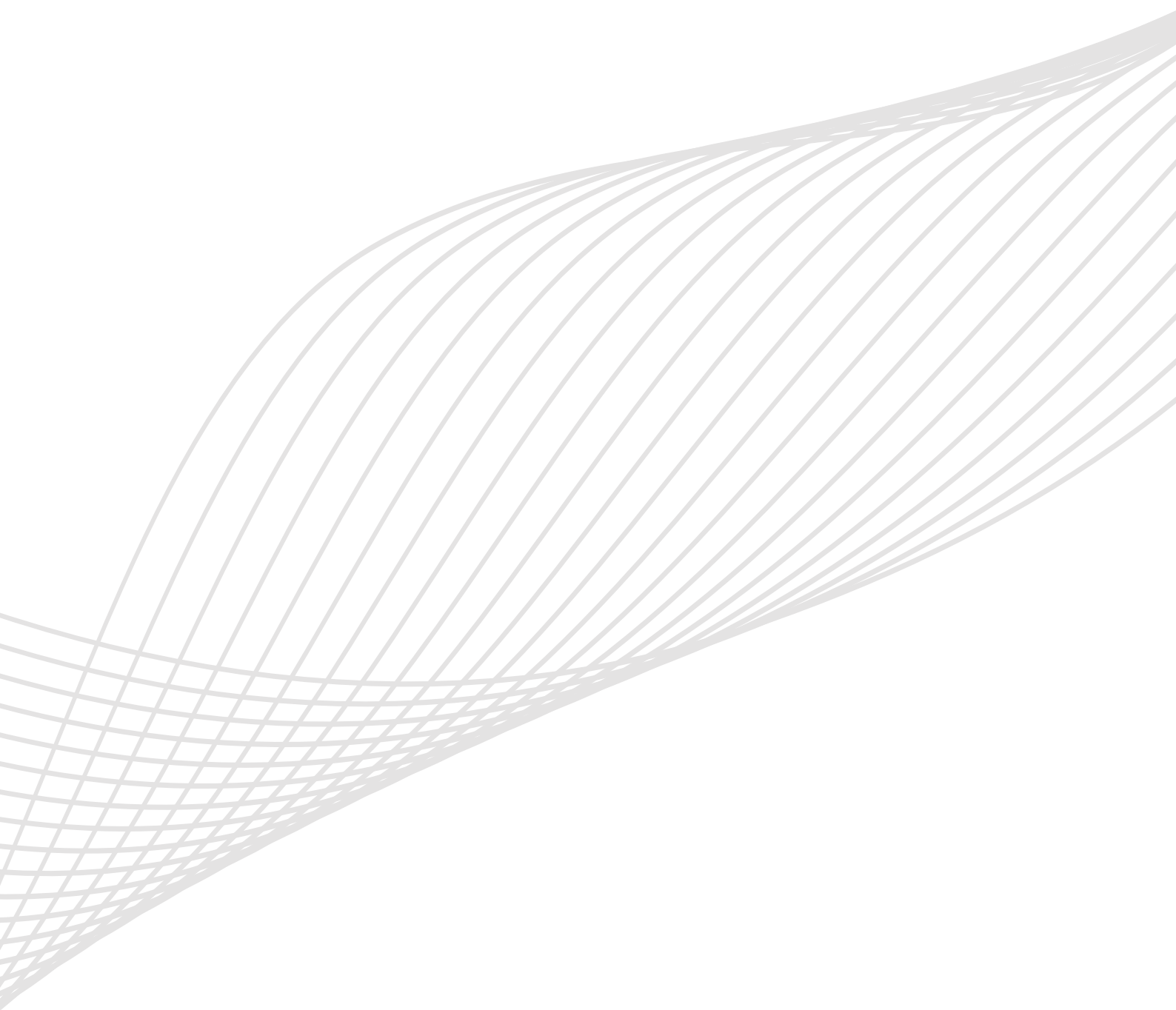
POWER TRANSMISSION PRODUCTS

- Aluminium bell-housings for motors from 0.12 kW to 400 kW
- Couplings in Aluminium Cast Iron - Steel
- Damping rings
- Foot bracket
- Aluminium tanks
- Cleaning covers



TANK ACCESSORIES

- Oil filler and air breather plugs
- Optical and electrical level gauges
- Pressure gauge valve selectors
- Pipe fixing brackets
- Pressure gauges



CONTAMINATION MANAGEMENT

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1 HYDRAULIC FLUIDS

The fluid is the vector that transmits power, energy within an oleodynamic circuit. In addition to transmitting energy through the circuit, it also performs additional functions such as lubrication, protection and cooling of the surfaces.

The classification of fluids used in hydraulic systems is coded in many regulatory references, different Standards.

The most important classification system for hydraulic fluids is the one defined by International Organization for Standardization (ISO), which established a classification system within their standard: "ISO 6743-4 Lubricants, Industrial Oils and Related Products". In particular, the parts of interest for hydraulic fluids are:

- Lubricants, industrial oils and related products (class L)
- Classifications - Part 4L - Family H (Hydraulic systems)

The ISO 6743-4 classification system can be generally applied to the three primary classes of hydraulic fluids:

- Mineral Oils (i.e.: petroleum) Hydraulic Fluids (i.e.: HH: Mineral lubricants without corrosion inhibitors; HL: HH-type lubricants with oxidation reduction and anticorrosive additives; HM: HL-type lubricants with anti-wear additives; HV: HM-type lubricants with a higher viscosity grade and temperature properties; and others).
- Biodegradable Hydraulic Fluids (HExx), also defined as "Environmentally acceptable hydraulic fluids".
- Fire Resistant Hydraulic Fluids (HFxx), which could be further split into: Fire-resistant aqueous fluids (HFAx, HFB; HFC); Fire-resistant synthetic anhydrous fluids (HFDx).

The choice of fluid for an hydraulic system must take into account several parameters.

These parameters can adversely affect the performance of an hydraulic system, causing delay in the controls, pump cavitation, excessive absorption, excessive temperature rise, efficiency reduction, increased drainage, wear, jam/block or air intake in the plant.

The main properties that characterize hydraulic fluids and affect their choice are:

- **DYNAMIC VISCOSITY**
It identifies the fluid's resistance to sliding due to the impact of the particles forming it.
- **KINEMATIC VISCOSITY**
It is a widespread formal dimension in the hydraulic field.
It is calculated with the ratio between the dynamic viscosity and the fluid density.
Kinematic viscosity varies with temperature and pressure variations.
- **VISCOSITY INDEX**
This value expresses the ability of a fluid to maintain viscosity when the temperature changes.
A high viscosity index indicates the fluid's ability to limit viscosity variations by varying the temperature.
- **FILTERABILITY INDEX**
It is the value that indicates the ability of a fluid to cross the filter materials.
A low filterability index could cause premature clogging of the filter material.
- **WORKING TEMPERATURE**
Working temperature affects the fundamental characteristics of the fluid.
As already seen, some fluid characteristics, such as cinematic viscosity, vary with the temperature variation.

When choosing a hydraulic oil, must therefore be taken into account of the environmental conditions in which the machine will operate.

- **COMPRESSIBILITY MODULE**
Every fluid subjected to a pressure contracts, increasing its density.
The compressibility module identifies the increase in pressure required to cause a corresponding increase in density.
- **HYDROLYTIC STABILITY**
It is the characteristic that prevents galvanic pairs that can cause wear in the plant/system.
- **ANTIOXIDANT STABILITY AND WEAR PROTECTION**
These features translate into the capacity of a hydraulic oil to avoid corrosion of metal elements inside the system.
- **HEAT TRANSFER CAPACITY**
It is the characteristic that indicates the capacity of hydraulic oil to exchange heat with the surfaces and then cool them.

2 FLUID CONTAMINATION

Whatever the nature and properties of fluids, they are inevitably subject to contamination. Fluid contamination can have two origins:

- **INITIAL CONTAMINATION**
Caused by the introduction of contaminated fluid into the circuit, or by incorrect storage, transport or transfer operations.
- **PROGRESSIVE CONTAMINATION**
Caused by factors related to the operation of the system, such as metal surface wear, sealing wear, oxidation or degradation of the fluid, the introduction of contaminants during maintenance, corrosion due to chemical or electrochemical action between fluid and components, cavitation.
The contamination of hydraulic systems can be of different nature:
- **SOLID CONTAMINATION**
For example rust, slag, metal particles, fibers, rubber particles, paint particles or additives
- **LIQUID CONTAMINATION**
For example, the presence of water due to condensation or external infiltration or acids
- **GASEOUS CONTAMINATION**
For example, the presence of air due to inadequate oil level in the tank, drainage in suction ducts, incorrect sizing of tubes or tanks.

3 FLUID COMPATIBILITY CHARTS

For more detailed information on specific fluid compatibility please refer to the fluid compatibility charts on our website:

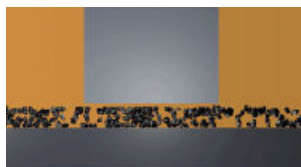


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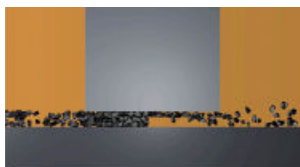
4 EFFECTS OF CONTAMINATION ON HYDRAULIC COMPONENTS

Solid contamination is recognized as the main cause of malfunction, failure and early degradation in hydraulic systems. It is impossible to delete it completely, but it can be effectively controlled by appropriate devices.

CONTAMINATION IN PRESENCE OF LARGE TOLERANCES



CONTAMINATION IN PRESENCE OF NARROW TOLERANCES



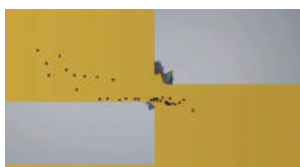
Solid contamination mainly causes surface damage and component wear.

- ABRASION OF SURFACES
Cause of leakage through mechanical seals, reduction of system performance, failures.
- SURFACE EROSION
Cause of leakage through mechanical seals, reduction of system performance, variation in adjustment of control components, failures.
- ADHESION OF MOVING PARTS
Cause of failure due to lack of lubrication.
- DAMAGES DUE TO FATIGUE
Cause of breakdowns and components breakdown.

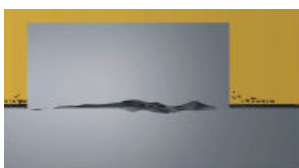
ABRASION



EROSION



ADHESION



FATIGUE



Liquid contamination mainly results in decay of lubrication performance and protection of fluid surfaces.

DISSOLVED WATER

- INCREASING FLUID ACIDITY
Cause of surface corrosion and premature fluid oxidation
- GALVANIC COUPLE AT HIGH TEMPERATURES
Cause of corrosion

FREE WATER - ADDITIONAL EFFECTS

- DECAY OF LUBRICANT PERFORMANCE
Cause of rust and sludge formation, metal corrosion and increased solid contamination
- BATTERY COLONY CREATION
Cause of worsening in the filterability feature

- ICE CREATION AT LOW TEMPERATURES
Cause damage to the surface
- ADDITIVE DEPLETION
Free water retains polar additives

Gaseous contamination mainly results in decay of system performance.

- CUSHION SUSPENSION
Cause of increased noise and cavitation.
- FLUID OXIDATION
Cause of corrosion acceleration of metal parts.
- MODIFICATION OF FLUID PROPERTIES (COMPRESSIBILITY MODULE, DENSITY, VISCOSITY)
Cause of system's reduction of efficiency and of control.
It is easy to understand how a system without proper contamination management is subject to higher costs than a system that is provided.
- MAINTENANCE
Increase maintenance activities, spare parts, machine stop costs.
- ENERGY AND EFFICIENCY
Efficiency and performance reduction due to friction, drainage, cavitation.

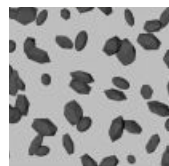
5 MEASURING THE SOLID CONTAMINATION LEVEL

The level of contamination of a system identifies the amount of contaminant contained in a fluid. This parameter refers to a unit volume of fluid. The level of contamination may be different at different points in the system. From the information in the previous paragraphs it is also apparent that the level of contamination is heavily influenced by the working conditions of the system, by its working years and by the environmental conditions.

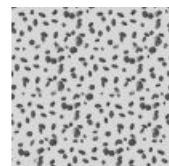
What is the size of the contaminating particles that we must handle in our hydraulic circuit?



HUMAN HAIR
(75 µm)



MINIMUM DIMENSION
VISIBLE WITH HUMAN
EYES
(40 µm)



TYPICAL CONTAMINANT
DIMENSION IN A
HYDRAULIC CIRCUIT
(4 - 14 µm)

Contamination level analysis is significant only if performed with a uniform and repeatable method, conducted with standard test methods and suitably calibrated equipment. To this end, ISO has issued a set of standards that allow tests to be conducted and express the measured values in the following ways.

- GRAVIMETRIC LEVEL - ISO 4405

The level of contamination is defined by checking the weight of particles collected by a laboratory membrane. The membrane must be cleaned, dried and desiccated, with fluid and conditions defined by the Standard. The volume of fluid is filtered through the membrane by using a suitable suction system. The weight of the contaminant is determined by checking the weight of the membrane before and after the fluid filtration.



CLEAN
MEMBRANE



CONTAMINATED
MEMBRANE

CONTAMINATION MANAGEMENT

- CUMULATIVE DISTRIBUTION OF THE PARTICLES SIZE - ISO 4406

The level of contamination is defined by counting the number of particles of certain dimensions per unit of volume of fluid. Measurement is performed by Contamination Monitoring Products (CMP).

Following the count, the contamination classes are determined, corresponding to the number of particles detected in the unit of fluid.

The most common classification methods follow ISO 4406 and SAE AS 4059 (Aerospace Sector) regulations.

NAS 1638 is still used although obsolete.

Classification example according to ISO 4406

The International Standards Organization standard ISO 4406 is the preferred method of quoting the number of solid contaminant particles in a sample. The level of contamination is defined by counting the number of particles of certain dimensions per unit of volume of fluid. The measurement is performed by Contamination Monitoring Products (CMP).

The numbers represent a code which identifies the number of particles of certain sizes in 1ml of fluid. Each code number has a particular size range.

The first scale number represents the number of particles equal to or larger than 4 $\mu\text{m}_{(c)}$ per millilitre of fluid;

The second scale number represents the number of particles equal to or larger than 6 $\mu\text{m}_{(c)}$ per millilitre of fluid;

The third scale number represents the number of particles equal to or larger than 14 $\mu\text{m}_{(c)}$ per millilitre of fluid.

ISO 4406 - Allocation of Scale Numbers

Class	Number of particles per ml	
	Over	Up to
28	1 300 000	2 500 000
27	640 000	1 300 000
26	320 000	640 000
25	160 000	320 000
24	80 000	160 000
23	40 000	80 000
22	20 000	40 000
21	10 000	20 000
20	5 000	10 000
19	2 500	5 000
18	1 300	2 500
17	640	1 300
16	320	640
15	160	320
14	80	160
13	40	80
12	20	40
11	10	20
10	5	10
9	2.5	5
8	1.3	2.5
7	0.64	1.3
6	0.32	0.64
5	0.16	0.32
4	0.08	0.16
3	0.04	0.08
2	0.02	0.04
1	0.01	0.02
0	0	0.01

> 4 $\mu\text{m}_{(c)}$ = 350 particles

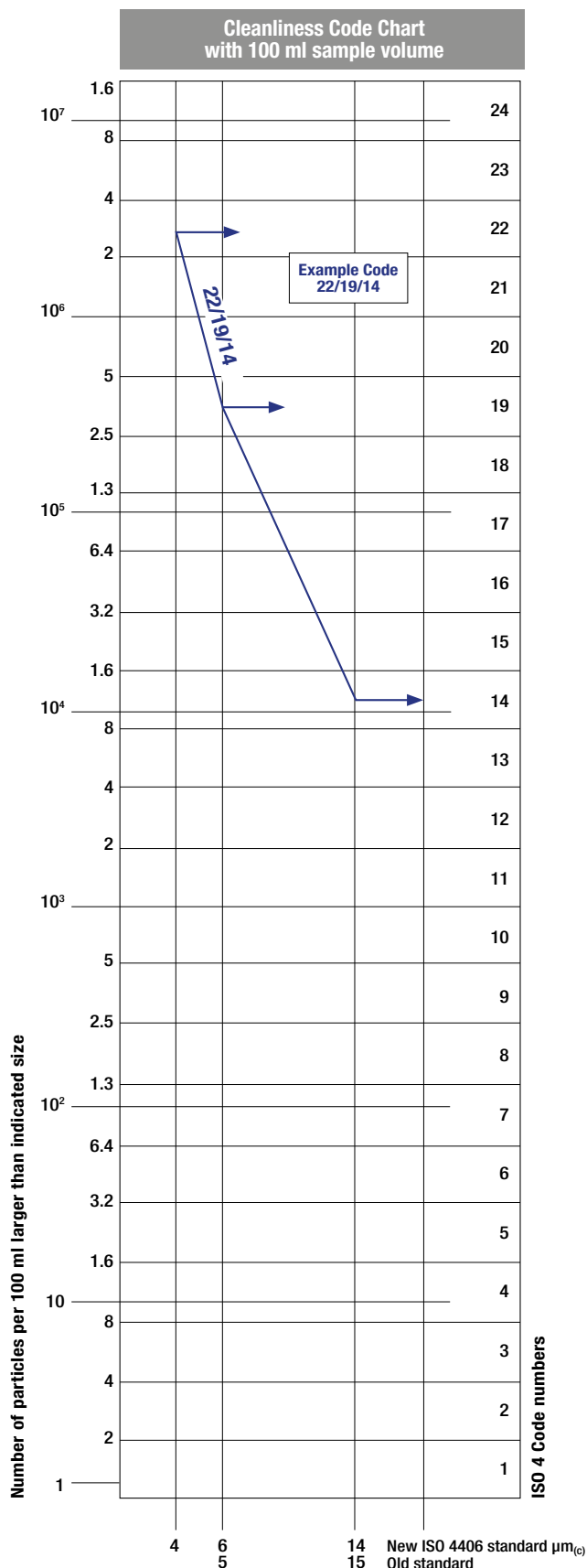
> 6 $\mu\text{m}_{(c)}$ = 100 particles

> 14 $\mu\text{m}_{(c)}$ = 25 particles

16 / 14 / 12

ISO 4406 Cleanliness Code System

Microscope counting examines the particles differently to Contamination Monitoring Products (CMP) and the code is given with two scale numbers only. These are at 5 μm and 15 μm equivalent to the 6 $\mu\text{m}_{(c)}$ and 14 $\mu\text{m}_{(c)}$ of Contamination Monitoring Products (CMP).



- CUMULATIVE DISTRIBUTION OF THE PARTICLES SIZE SAE AS4059-1 and SAE AS4059-2

Classification example according to SAE AS4059 - Rev. G

The code, prepared for the aerospace industry, is based on the size, quantity, and particle spacing in a 100 ml fluid sample. The contamination classes are defined by numeric codes, the size of the contaminant is identified by letters (A-F).

This SAE Aerospace Standard (AS) defines cleanliness levels for particulate contamination of hydraulic fluids and includes methods of reporting data relating to the contamination levels. Tables 1 and 2 below provide differential and cumulative particle counts respectively for counts obtained by an automatic particle counter, e.g. LPA3.

Table 1 - Class for differential measurement

Class	Dimension of contaminant Maximum Contamination Limits per 100 ml					(3)
	5-15 µm	15-25 µm	25-50 µm	50-100 µm	>100 µm	
	6-14 µm _(c)	14-21 µm _(c)	21-38 µm _(c)	38-70 µm _(c)	>70 µm _(c)	
00	125	22	4	1	0	(1)
0	250	44	8	2	0	(2)
1	500	89	16	3	1	
2	1 000	178	32	6	1	
3	2 000	356	63	11	2	
4	4 000	712	126	22	4	
5	8 000	1 425	253	45	8	
6	16 000	2 850	506	90	16	
7	32 000	5 700	1 012	180	32	
8	64 000	11 400	2 025	360	64	
9	128 000	22 800	4 050	720	128	
10	256 000	45 600	8 100	1 440	256	
11	512 000	91 200	16 200	2 880	512	
12	1 024 000	182 400	32 400	5 760	1 024	

6 - 14 µm _(c) = 15 000 particles
14 - 21 µm _(c) = 2 200 particles
21 - 38 µm _(c) = 200 particles
38 - 70 µm _(c) = 35 particles
> 70 µm _(c) = 3 particles
SAE AS4059 REV G - Class 6

(1) Size range, optical microscope, based on longest dimension as measured per AS598 or ISO 4407. (2) Size range CMP calibrated per ISO 11171 or an optical or electron microscope with image analysis software, based on projected area equivalent diameter. (3) Contamination classes and particle count limits are identical to NAS 1638.

Table 2 - Class for cumulative measurement

Class	Dimension of contaminant Maximum Contamination Limits per 100 ml						(1)
	>1 µm	>5 µm	>15 µm	>25 µm	>50 µm	>100 µm	
	>4 µm _(c)	>6 µm _(c)	>14 µm _(c)	>21 µm _(c)	>38 µm _(c)	>70 µm _(c)	
000	195	76	14	3	1	0	(2)
00	390	152	27	5	1	0	
0	780	304	54	10	2	0	
1	1 560	609	109	20	4	1	
2	3 120	1 217	217	39	7	1	
3	6 250	2 432	432	76	13	2	
4	12 500	4 864	864	152	26	4	
5	25 000	9 731	1 731	306	53	8	
6	50 000	19 462	3 462	612	106	16	
7	100 000	38 924	6 924	1 224	212	32	
8	200 000	77 849	13 849	2 449	424	64	
9	400 000	155 698	27 698	4 898	848	128	
10	800 000	311 396	55 396	9 796	1 696	256	
11	1 600 000	622 792	110 792	19 592	3 392	512	
12	3 200 000	1 245 584	221 584	39 184	6 784	1 024	

> 4 µm _(c) = 45 000 particles
> 6 µm _(c) = 15 000 particles
> 14 µm _(c) = 1 500 particles
> 21 µm _(c) = 250 particles
> 38 µm _(c) = 15 particles
> 70 µm _(c) = 3 particle
SAE AS4059 REV G
cpc* Class 6 6/6/5/5/4/2

* cumulative particle count

- CLASSES OF CONTAMINATION ACCORDING TO NAS 1638 (January 1964)

The NAS system was originally developed in 1964 to define contamination classes for the contamination contained within aircraft components.

The application of this standard was extended to industrial hydraulic systems simply because nothing else existed at the time.

The coding system defines the maximum numbers permitted of 100 ml volume at various size intervals (differential counts) rather than using cumulative counts as in ISO 4406. Although there is no guidance given in the standard on how to quote the levels, most industrial users quote a single code which is the highest recorded in all sizes and this convention is used on MP Filtri Contamination Monitoring Products (CMP).

The contamination classes are defined by a number (from 00 to 12) which indicates the maximum number of particles per 100 ml, counted on a differential basis, in a given size bracket.

Size Range Classes (in microns)

Maximum Contamination Limits per 100 ml					
Class	5-15	15-25	25-50	50-100	>100
00	125	22	4	1	0
0	250	44	8	2	0
1	500	89	16	3	1
2	1 000	178	32	6	1
3	2 000	356	63	11	2
4	4 000	712	126	22	4
5	8 000	1 425	253	45	8
6	16 000	2 850	506	90	16
7	32 000	5 700	1 012	180	32
8	64 000	11 400	2 025	360	64
9	128 000	22 800	4 050	720	128
10	256 000	45 600	8 100	1 440	256
11	512 000	91 200	16 200	2 880	512
12	1 024 000	182 400	32 400	5 760	1 024

5-15 µm = 42 000 particles
15-25 µm = 2 200 particles
25-50 µm = 150 particles
50-100 µm = 18 particles
> 100 µm = 3 particles
Class NAS 8

- CUMULATIVE DISTRIBUTION OF THE PARTICLES SIZE - ISO 4407

The level of contamination is defined by counting the number of particles collected by a laboratory membrane per unit of fluid volume. The measurement is done by a microscope. The membrane must be cleaned, dried and desiccated, with fluid and conditions defined by the Standard. The fluid volume is filtered through the membrane, using a suitable suction system.

The level of contamination is identified by dividing the membrane into a predefined number of areas and by counting the contaminant particles using a suitable laboratory microscope.

MICROSCOPE CONTROL
AND MEASUREMENT



Example figure 1 and 2

COMPARISON PHOTOGRAPH'S
1 graduation = 10µm



Fig. 1



Fig. 2



Scan or click me!

For other comparison photographs for contamination classes see the "Filtration and Particle Analyser Handbook".

- CLEANLINESS CODE COMPARISON

Although ISO 4406 standard is being used extensively within the hydraulics industry other standards are occasionally required and a comparison may be requested. The table below gives a very general comparison but often no direct comparison is possible due to the different classes and sizes involved.

ISO 4406	SAE AS4059 Table 2	SAE AS4059 Table 1	NAS 1638
> 4 $\mu\text{m}_{(c)}$ 6 $\mu\text{m}_{(c)}$ 14 $\mu\text{m}_{(c)}$	> 4 $\mu\text{m}_{(c)}$ 6 $\mu\text{m}_{(c)}$ 14 $\mu\text{m}_{(c)}$	4-6 6-14 14-21 21-38 38-70 >70	5-15 15-25 25-50 50-100 >100
23 / 21 / 18	13A / 12B / 12C	12	12
22 / 20 / 17	12A / 11B / 11C	11	11
21 / 19 / 16	11A / 10B / 10C	10	10
20 / 18 / 15	10A / 9B / 9B	9	9
19 / 17 / 14	9A / 8B / 8C	8	8
18 / 16 / 13	8A / 7B / 7C	7	7
17 / 15 / 12	7A / 6B / 6C	6	6
16 / 14 / 11	6A / 5B / 5C	5	5
15 / 13 / 10	5A / 4B / 4C	4	4
14 / 12 / 09	4A / 3B / 3C	3	3

6 FILTRATION TECHNOLOGIES

Various mechanisms such as mechanical stoppage, magnetism, gravimetric deposit, or centrifugal separation can be used to reduce the level of contamination.

The mechanical stoppage method is most effective and can take place in two ways:

- SURFACE FILTRATION

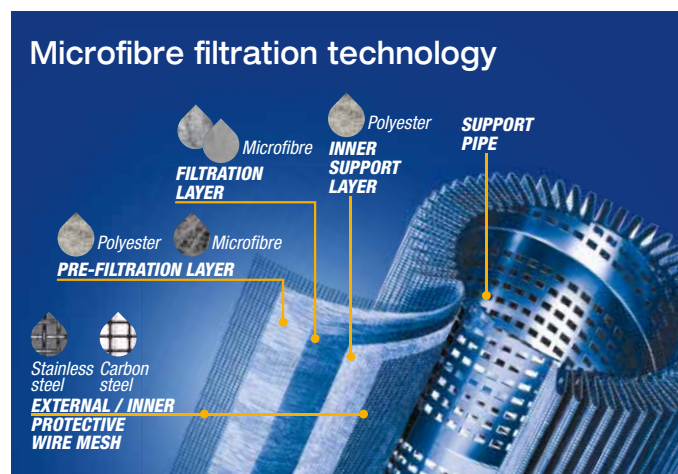
It is by direct interception. The filter prevents particles larger than the pores from continuing in the plant / system. Surface filters are generally manufactured with metal canvases or meshes.

- DEPTH FILTERING

Filters are constructed by fiber interlacing. Such wraps form pathways of different shapes and sizes in which the particles remain trapped when they find smaller apertures than their diameter.

Depth filters are generally produced with papers impregnated with phenolic resins, metal fibers or inorganic fibers.

In inorganic fiber filtration, commonly called microfibre, the filtering layers are often overlapped in order to increase the ability to retain the contaminant.



The filtration efficiency of metallic mesh filtrations is defined as the maximum particle size that can pass through the meshes of the filtering grid.

The efficiency of microfibre and paper filtration ($\beta_{x(c)}$) is defined through a lab test called Multipass Test. The efficiency value ($\beta_{x(c)}$) is defined as the ratio between the number of particles of certain dimensions detected upstream and downstream of the filter.

$$\frac{\text{Upstream particles number} > X \mu\text{m}_{(c)}}{\text{Downstream particles number} > X \mu\text{m}_{(c)}} = \beta_{x(c)}$$



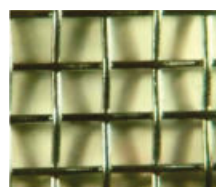
Value ($\beta_{x(c)}$)	2	10	75	100	200	1000
Efficiency	50%	90%	98.7%	99%	99.5%	99.9%

Test conditions, such as type of fluid to be used (MIL-H-5606), type of contaminant to be used (ISO MTD), fluid viscosity, test temperature, are determined by ISO 16889.

In addition to the filtration efficiency value during the Multipass test, other important features, such as filtration stability (β stability) and dirt holding capacity (DHC), are also tested.

Poor filtration stability is the cause of the filtering quality worsening as the filter life rises. Low dirt holding capacity causes a reduction in the life of the filter.

WIRE MESH FILTRATION



PAPER FILTRATION



MICROFIBER FILTRATION



Filtration ISO Standard Comparison

$\beta_{x(c)} > 1000$ ISO 16889	$\beta_x > 200$ ISO 4572	MP Filtri Filter media code
5 $\mu\text{m}_{(c)}$	3 μm	A03
7 $\mu\text{m}_{(c)}$	6 μm	A06
10 $\mu\text{m}_{(c)}$	10 μm	A10
16 $\mu\text{m}_{(c)}$	18 μm	A16
21 $\mu\text{m}_{(c)}$	25 μm	A25

7 RECOMMENDED CONTAMINATION CLASSES

Any are the nature and the properties of fluids, they are inevitably subject to contamination. The level of contamination can be managed by using special components called filters.

Hydraulic components builders, knowing the problem of contamination, recommend the filtration level appropriate to the use of their products.

Example of recommended contamination levels for pressures below 140 bar.

Piston pumps with fixed flow rate	•					
Piston pumps with variable flow rate			•			
Vane pumps with fixed flow rate		•				
Vane pumps with variable flow			•			
Engines	•					
Hydraulic cylinders	•					
Actuators					•	
Test benches						•
Check valve	•					
Directional valves	•					
Flow regulating valves	•					
Proportional valves				•		
Servo-valves					•	
Flat bearings			•			
Ball bearings				•		
ISO 4406 CODE	20/18/15	19/17/14	18/16/13	17/15/12	16/14/11	15/13/10
Recommended filtration $\beta_{x(c)} \geq 1.000$	$\beta_{21(c)} > 1000$	$\beta_{15(c)} > 1000$	$\beta_{10(c)} > 1000$	$\beta_{7(c)} > 1000$	$\beta_{7(c)} > 1000$	$\beta_{5(c)} > 1000$
MP Filtri media code	A25	A16	A10	A06	A06	A03

The common classification of filters is determined by their position in the plant.

8 TYPES OF FILTERS

Suction filters

They are positioned before the pump and are responsible for protecting the pump from dirty contaminants. It also provides additional flow guidance to the pump suction line.

Being subject to negligible working pressures are manufactured with simple and lightweight construction.

They are mainly produced with gross grade surface filtrations, mainly $60 \div 125 \mu\text{m}$.

They can be equipped with a magnetic filter for retaining ferrous particles.

They are generally placed under the fluid head to take advantage of the piezometric thrust of the fluid and reduce the risk of cavitation.

There are two types of suction filters:

- IMMERSION FILTERS

Simple filter element screwed on the suction pipe

- FILTERS WITH CONTAINER

Container filters that are more bulky, but provide easier maintenance of the tank

Delivery (or Pressure) filters

They are positioned between the pump and most sensitive regulating and controlling components, such as servo valves or proportional valves, and are designed to ensure the class of contamination required by the components used in the circuit.

Being subjected to high working pressures are manufactured with more robust and articulated construction. In particular situations of corrosive environments or aggressive fluids can be made of stainless steel.

They are mainly produced with filtering depths of $3 \div 25 \mu\text{m}$.

They can be manufactured with in-line connections, with plate or flange connections or directly integrated into the circuit control blocks / manifolds.

They can also be manufactured in duplex configuration to allow the contaminated section to be maintained even when the plant / system is in operation without interruption of the working cycle.

Return filters

They are positioned on the return line to the tank and perform the task of filtering the fluid from particles entering the system from the outside or generated by the wear of the components.

They are generally fixed to the reservoir (for this reason also called top tank mounted), positioned semi-immersed or completely immersed.

The positioning of the return filters must guarantee in all operating conditions that the fluid drainage takes place in immersed condition; this is to avoid creating foams in the tank that can cause malfunctions or cavitation in the pumps.

For the sizing of the return filters, account must be taken of the presence of accumulators or cylinders that can make the return flow considerably greater than the pump suction flow rate.

Being subject to contained working pressures are manufactured with simple and lightweight construction.

Normally it is possible to extract the filter element without disconnecting the filter from the rest of the system.

Combined filters

They are designed to be applied to systems with two or more circuits. They are commonly used in hydrostatic transmission machines where they have a dual filtration function of the return line and suction line of the hydrostatic transmission pump.

The filter is equipped with a valve that keeps the 0.5 bar pressure inside the filter. A portion of the fluid that returns to the tank is filtered by the return filter element, generally produced with absolute filtration, and returns to the transmission booster pump.

Only excess fluid returns to the tank through the valve.

The internal pressure of the filter and the absolute filtration help to avoid the cavitation phenomenon inside the pump.

Off-line filters

They are generally used in very large systems / plants, placed in a closed circuit independent from the main circuit. They remain in operation regardless of the operation of the main circuit and are crossed by a constant flow rate.

They can also be manufactured in duplex configuration to allow the contaminated section to be maintained even when the unit is in operation without interruption of the work cycle.

Venting filters

During the operation of the plants, the fluid level present in the reservoir changes continuously.

The result of this continuous fluctuation is an exchange of air with the outside environment.

The venting filter function, positioned on the tank, is to filter the air that enters the tank to compensate for fluid level variations.

9 FILTER SIZING PARAMETERS

The choice of the filter system for an hydraulic system is influenced by several factors.

It is necessary to consider the characteristics of the various components present in the plant and their sensitivity to contamination.

It is also necessary to consider all the tasks that the filter will have to do within the plant:

- FLUID PROTECTION FROM CONTAMINATION
- PROTECTION OF OLEODYNAMIC COMPONENTS SENSITIVE TO CONTAMINATION
- PROTECTION OF OLEODYNAMIC PLANTS FROM ENVIRONMENTAL WASTE
- PROTECTION OF OLEODYNAMIC PLANTS FROM CONTAMINATION CAUSED BY COMPONENTS' FAILURES

The advantages of proper positioning and sizing of the filters are

- MORE RELIABILITY OF THE SYSTEM
- LONGER LIFE OF THE FLUID COMPONENTS
- REDUCTION OF STOP TIME
- REDUCTION OF FAILURE CASUALTIES

Each hydraulic filter is described by general features that identify the possibility of use in different applications.

- **MAXIMUM WORKING PRESSURE (P_{max})**

The maximum working pressure of the filter must be greater than or equal to the pressure of the circuit section in which it will be installed.

- **PRESSURE DROP (ΔP)**

The pressure drop depends on a number of factors, such as the working circuit temperature, the fluid viscosity, the filter element cleaning condition.

- **WORKING TEMPERATURE (T)**

The working temperature deeply affect the choice of materials. Excessively high or low temperatures may adversely affect the strength of the materials or the characteristics of the seals.

- **FILTRATION EFFICIENCY (%) / FILTRATION RATIO ($\beta_{x(c)}$)**

Filtration efficiency is the most important parameter to consider when selecting a filter.

When choosing the filtration performances, the needs of the most sensitive components in the system must be considered.

- **FLUID TYPE**

The type of fluid influences the choice of filters in terms of compatibility and viscosity. It is always mandatory to check the filterability.

- **PLACEMENT IN THE PLANT**

The position of the filter in the system conditions the efficiency of all filter performances.

10 APPLICABLE STANDARDS FOR FILTER DEVELOPMENT

In order to obtain unique criteria for development and verification of the filters performance, specific regulations for the filters and filter elements testing have been issued by ISO. These norms describe the target, the methodology, the conditions and the presentation methods for the test results.

ISO 2941

Hydraulic fluid power -- Filter elements -- Verification of collapse/burst pressure rating

This Standard describes the method for testing the collapse / burst resistance of the filter elements.

The test is performed by crossing the contaminated fluid filter element at a predefined flow rate. The progressive clogging of the filter element, determined by contamination, causes an increase in differential pressure.

ISO 2942

Hydraulic fluid power -- Filter elements -- Verification of fabrication integrity and determination of the first bubble point

This Standard describes the method to verify the integrity of the assembled filter elements.

It can be used to verify the quality of the production process or the quality of the materials by verifying the pressure value of the first bubble point.

ISO 2943

Hydraulic fluid power -- Filter elements -- Verification of material compatibility with fluids

This Standard describes the method to verify the compatibility of materials with certain hydraulic fluids.

The test is carried out by keeping the element (the material sample) immersed in the fluid under high or low temperature conditions for a given period of time and verifying the retention of the characteristics.

ISO 3723

Hydraulic fluid power -- Filter elements -- Method for end load test

This Standard describes the method for verifying the axial load resistance of the filter elements.

After performing the procedure described in ISO 2943, the designed axial load is applied to the filter element. To verify the test results, then the test described in ISO 2941 is performed.

ISO 3968

Hydraulic fluid power -- Filters -- Evaluation of differential pressure versus flow characteristics

This Standard describes the method for checking the pressure drop across the filter.

The test is carried out by crossing the filter from a given fluid and by detecting upstream and downstream pressures.

Some of the parameters defined by the Standard are the fluid, the test temperature, the size of the tubes, the position of the pressure detection points.

ISO 16889

Hydraulic fluid power -- Filters -- Multi-pass method for evaluating filtration performance of a filter element

This Standard describes the method to check the filtration characteristics of the filter elements.

The test is performed by constant introduction of contaminant (ISO MTD). The characteristics observed during the test are the filtration efficiency and the dirty holding capacity related to the differential pressure.

ISO 23181

Hydraulic fluid power -- Filter elements -- Determination of resistance to flow fatigue using high viscosity fluid

This Standard describes the method for testing the fatigue resistance of the filter elements. The test is carried out by subjecting the filter to continuous flow variations, thus differential pressure, using a high viscosity fluid.

ISO 11170

Hydraulic fluid power -- Sequence of tests for verifying performance characteristics of filter elements

The Standard describes the method for testing the performance of filter elements. The protocol described by the regulations provides the sequence of all the tests described above in order to verify all the working characteristics (mechanical, hydraulic and filtration).

ISO 10771-1

Hydraulic fluid power -- Fatigue pressure testing of metal pressure-containing envelopes -- Test method

This Standard describes the method to check the resistance of the hydraulic components with pulsing pressure.

It can be applied to all metal components (excluding tubes) subject to cyclic pressure used in the hydraulic field.

Saturation Levels

Since the effects of free (also emulsified) water is more harmful than those of dissolved water, water levels should remain well below the saturation point.

However, even water in solution can cause damage and therefore every reasonable effort should be made to keep saturation levels as low as possible. There is no such thing as too little water. As a guideline, we recommend maintaining saturation levels below 50% in all equipment.

TYPICAL WATER SATURATION LEVEL FOR NEW OILS

Examples:

Hydraulic oil @ 30°C = 200 ppm = 100% saturation

Hydraulic oil @ 65°C = 500 ppm = 100% saturation

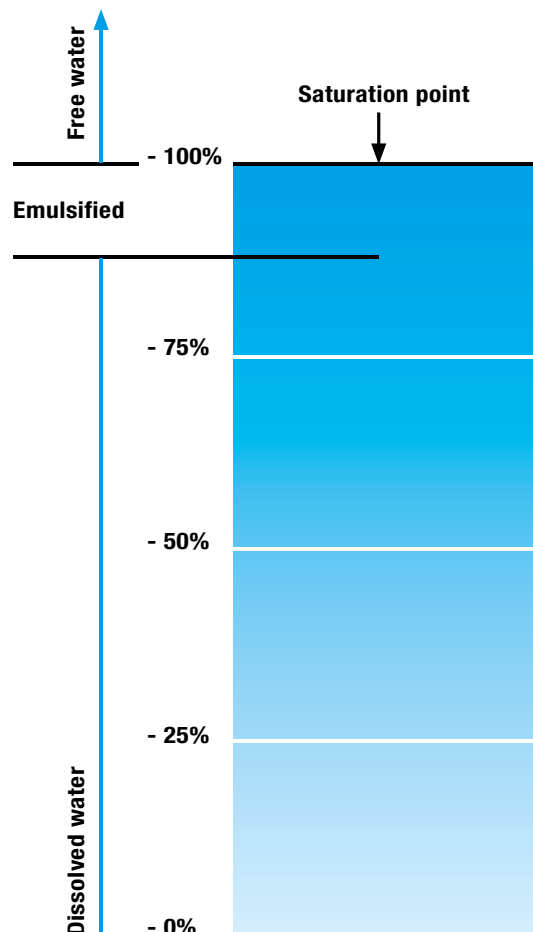
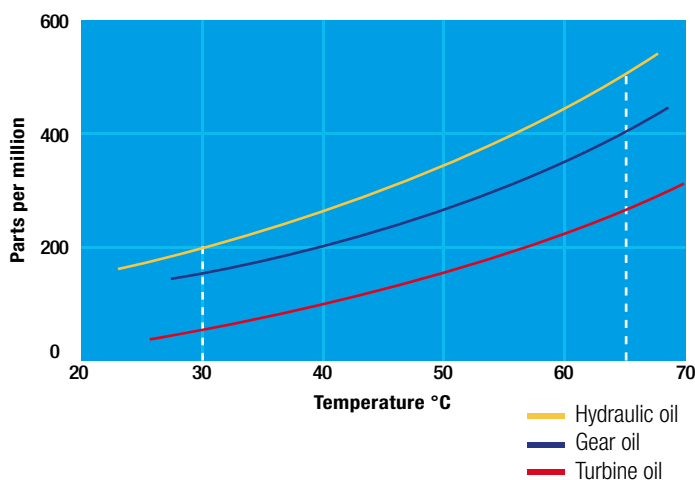
11 WATER IN HYDRAULIC AND LUBRICATING FLUIDS

Water Content

In mineral oils and non aqueous resistant fluids water is undesirable. Mineral oil usually has a water content of 50-300 ppm (@40°C) which it can support without adverse consequences.

Once the water content exceeds about 300ppm the oil starts to appear hazy. Above this level there is a danger of free water accumulating in the system in areas of low flow. This can lead to corrosion and accelerated wear.

Similarly, fire resistant fluids have a natural water which may be different to mineral oil.



WATER REMOVAL

Water is present everywhere, during storage, handling and servicing.

MP Filtri filter elements feature an absorbent media which protects hydraulic systems from both particulate and water contamination.

MP Filtri's filter element technology is available with inorganic microfiber media with a filtration rating 25 μm (therefore identified with media designation WA025), providing absolute filtration of solid particles to $\beta_{x(c)} = 1000$.

Absorbent media is made by water absorbent fibres which increase in size during the absorption process.

Free water is thus bonded to the filter media and completely removed from the system (it cannot even be squeezed out).

Filter Media

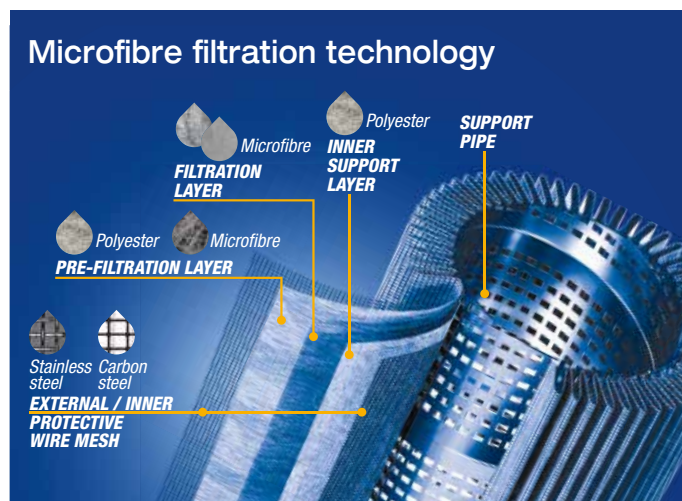


Fabric that absorbs water

Absorber media layer



The Filter Media has absorbed water



By removing water from your fluid power system, you can prevent such key problems as:

- corrosion (metal etching)
- loss of lubricant power
- accelerated abrasive wear in hydraulic components
- valve-locking
- bearing fatigue
- viscosity variance (reduction in lubricating properties)
- additive precipitation and oil oxidation
- increase in acidity level
- increased electrical conductivity (loss of dielectric strength)
- slow/weak response of control systems



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For more details please refer to our dedicate brochure "WATER REMOVAL"

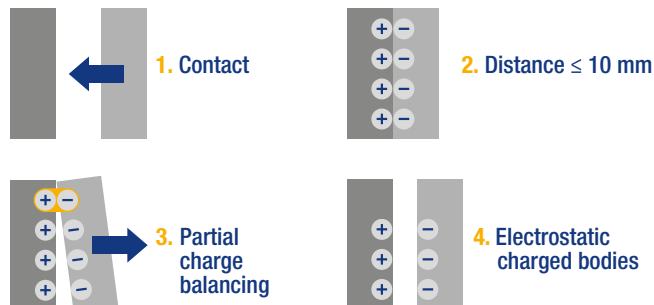
12 THE ANTI-STATIC FILTERS

zerospark®

zerospark is a specialist solution designed to solve the problem of electrostatic discharge inside hydraulic filters. Caused by the electrical charge build-up due to the passage of oil through the filters, this can result in damage to filter elements, oils and circuit components. It can even cause fire hazards in environments where flammable materials are present.

THE TRIBOELECTRIC EFFECT

The body with the most electronegativity strips electrons from the other, generating a build-up of a net negative charge on itself. The other body is charged by the same amount but with the opposite sign, giving rise to very high potential differences. These, if not dissipated, can give rise to electrostatic discharges.



Scan or click me!

For more details please refer to our dedicate brochure "ZEROSPARK"

FILTER SIZING

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FILTER SIZING Calculation

THE CORRECT FILTER SIZING HAS TO BE BASED ON THE TOTAL PRESSURE DROP DEPENDING ON THE APPLICATION.

FOR EXAMPLE, THE MAXIMUM TOTAL PRESSURE DROP ALLOWED BY A NEW AND CLEAN RETURN FILTER HAS TO BE IN THE RANGE 0.4 - 0.6 bar / 5.80 - 8.70 psi.

The pressure drop calculation is performed by adding together the value of the housing with the value of the filter element. The pressure drop Δp_c of the housing is proportional to the fluid density (kg/dm^3 / lb/ft^3). The filter element pressure drop Δp_e is proportional to its viscosity (mm^2/s / SUS), the corrective factor Y have to be used in case of an oil viscosity different than $30 \text{ mm}^2/\text{s}$ (cSt) / 150 SUS.

Sizing data for single filter element, head at top

Δp_c = Filter housing pressure drop [bar / psi]

Δp_e = Filter element pressure drop [bar / psi]

Y = Corrective factor Y (see correspondent table), depending on the filter type, on the filter element size, on the filter element length and on the filter media

Q = flow rate (l/min - gpm)

V_1 reference oil viscosity = $30 \text{ mm}^2/\text{s}$ (cSt) / 150 SUS

V_2 = operating oil viscosity in mm^2/s (cSt) / SUS

Filter element pressure drop calculation with an oil viscosity different than $30 \text{ mm}^2/\text{s}$ (cSt) / 150 SUS

International system:

$$\Delta p_e = Y : 1000 \times Q \times (V_2:V_1)$$

Imperial system:

$$\Delta p_e = Y : 17.2 \times Q \times (V_2:V_1)$$

$$\Delta p_{\text{Tot.}} = \Delta p_c + \Delta p_e$$

Verification formula

$$\Delta p_{\text{Tot.}} \leq \Delta p_{\text{max allowed}}$$

Maximum total pressure drop (Δp_{max}) allowed by a new and clean filter

Filter family	Δp_{max}	
	[bar]	[psi]
Suction	0.08 bar	1.15 psi
Return	0.50 bar	7.25 psi
Return - Suction (*)	1.50 bar	22.00 psi
Low & Medium Pressure/Duplex	0.70 bar	10.15 psi
High Pressure Pressure/Duplex	1.50 bar	22.00 psi
Stainless Steel	1.50 bar	22.00 psi
ATEX	1.50 bar	22.00 psi

(*) The suction flow rate should not exceed 30% of the return flow rate

Filter pressure drop calculation example

Application data:

Selected filter: tank top return filter - MPT110 series with bypass valve and G 1 1/4" inlet connection.

Selected filter element: **MF100 length 4**

Required filtration efficiency = **25 μm** absolute filtration with microfibre

Pressure P_{max} = 10 bar / 145.03 psi

Flow rate Q = 120 l/min / 31.7 gpm

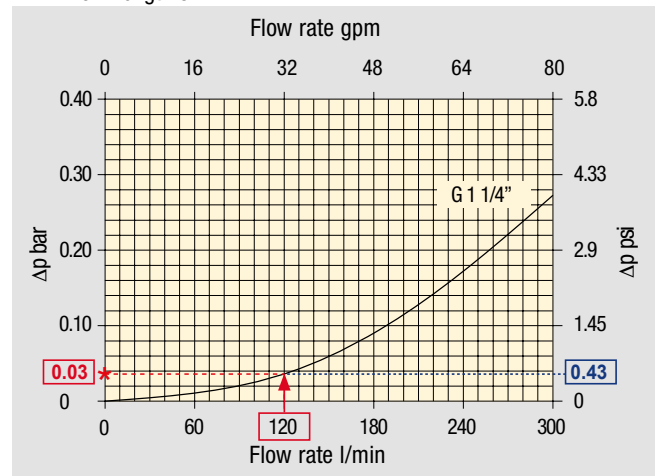
Viscosity V_2 = 46 mm^2/s (cSt) / 216 SUS

Oil density = 0.86 kg/dm^3 / 53.68 lb/ft^3

Calculation:

$$\Delta p_c = \mathbf{0.03 \text{ bar}} / \mathbf{0.43 \text{ psi}}$$
 (see graphic below)

MPT 110 - Length 3 - 4



Filter housings Δp pressure drop.

The curves are plotted using mineral oil with density of 0.86 kg/dm^3 in compliance with ISO 3968. Δp varies proportionally with density.

Filter element	Absolute filtration H Series					Nominal filtration N Series		
Type	A03	A06	A10	A16	A25	P(00)10	P(00)25	M(00)25 M(00)60 M(00)90
Return filters								
MF 020	2	74.00	50.08	20.00	16.00	9.00	6.43	5.51
	3	29.20	24.12	8.00	7.22	5.00	3.33	2.85
	3	22.00	19.00	6.56	5.33	4.33	1.68	1.44
MF 030	1	74.00	50.08	20.00	16.00	9.00	6.43	5.51
MF 030	1	74.00	50.08	20.00	16.00	9.00	6.43	5.51
MF 100	1	28.20	24.40	8.67	8.17	6.88	4.62	3.96
	2	17.33	12.50	6.86	5.70	4.00	3.05	2.47
	3	10.25	9.00	3.65	3.33	2.50	1.63	1.32
	4	6.10	5.40	2.30	2.20	2.00	1.19	0.96
MF 100	4	6.10	5.40	2.30	2.20	2.00	1.19	0.96

$$\Delta p_e = (2.00 : 1000) \times 120 \times (46 : 30) = 0.37 \text{ bar}$$

$$\Delta p_e = (2.00 : 17.2) \times 32 \times (216 : 150) = 5.36 \text{ psi}$$

$$\Delta p_{\text{Tot.}} = 0.03 + 0.37 = 0.4 \text{ bar}$$

$$\Delta p_{\text{Tot.}} = 0.43 + 5.36 = 5.79 \text{ psi}$$

The selection is correct because the total pressure drop value is inside the admissible range for top tank return filters.

In case the max allowed total pressure drop is not verified, it is necessary to repeat the calculation changing the filter and/or filter element length/size.

SUCTION FILTERS

Filter element		Nominal filtration Filter element ΔP Series : A - C					
Type	Length	P0010	P0025	M0025	M0060	M0090	M0250
SMC 250	10	0.65	0.20	0.10	0.08	0.05	0.03
SSC 503	10	-	-	0.17	0.11	0.11	0.11
SSC 504	10	-	-	0.11	0.08	0.08	0.08
SSC 505	10	-	-	0.23	0.18	0.18	0.18
SSC 510	10	-	-	0.18	0.14	0.14	0.14
SSC 535	10	-	-	0.08	0.05	0.05	0.05
SSC 540	10	-	-	0.05	0.04	0.04	0.04
FEX 060	10	4.58	3.22	1.02	0.89	0.63	0.63
	20	1.97	1.38	0.62	0.45	0.29	0.29
FEX 110	10	1.33	1.12	0.22	0.18	0.14	0.14
	20	0.90	0.76	0.15	0.10	0.09	0.09

RETURN FILTERS

Filter element		Absolute filtration Filter element ΔP Series: H					Nominal filtration Filter Element ΔP Series: N		
Type	Length	A03	A06	A10	A16	A25	P10	P25	M25 - M60 - M90
MF 020	1	74.00	50.08	20.00	16.00	9.00	6.43	5.51	4.40
	2	29.20	24.12	8.00	7.22	5.00	3.33	2.85	2.00
	3	22.00	19.00	6.56	5.33	4.33	1.68	1.44	1.30
MF 030 MFX 030	1	74.00	50.08	20.00	16.00	9.00	6.43	5.51	3.40
MF 100 MFX 100	1	28.20	24.40	8.67	8.17	6.88	4.62	3.96	1.25
	2	17.33	12.50	6.86	5.70	4.00	3.05	2.47	1.10
	3	10.25	9.00	3.65	3.33	2.50	1.63	1.32	0.96
	4	6.10	5.40	2.30	2.20	2.00	1.19	0.96	0.82
MF 180 MFX 180	1	3.67	3.05	1.64	1.56	1.24	1.18	1.06	0.26
	2	1.69	1.37	0.68	0.54	0.51	0.43	0.39	0.12
MF 190 MFX 190	2	1.69	1.37	0.60	0.49	0.44	0.35	0.31	0.11
MF 400 MFX 400	1	3.20	2.75	1.39	1.33	1.06	0.96	0.87	0.22
	2	2.00	1.87	0.88	0.85	0.55	0.49	0.45	0.13
	3	1.90	1.60	0.63	0.51	0.49	0.39	0.35	0.11
MF 750 MFX 750	1	1.08	0.84	0.49	0.36	0.26	0.21	0.19	0.06
MLX 250	2	3.00	3.04	1.46	1.25	1.17	-	-	M25 0.20
MLX 660	2	1.29	1.26	0.52	0.44	0.38	-	-	M25 0.10
CU 025		78.00	48.00	28.00	24.00	9.33	9.33	8.51	1.25
CU 040		25.88	20.88	10.44	10.00	3.78	3.78	3.30	1.25
CU 100		15.20	14.53	5.14	4.95	2.00	2.00	0.17	1.10
CU 250		3.25	2.55	1.55	1.35	0.71	0.71	0.59	0.25
CU 630		1.96	1.68	0.85	0.72	0.24	0.42	0.36	0.09
CU 850		1.06	0.84	0.42	0.33	0.17	0.17	0.13	0.04

TO BE CONTINUED >>

Corrective factor Y to be used for the filter element pressure drop calculation. The values depend to the filter size and length and to the filter media.
Reference oil viscosity 30 mm²/s

FILTER SIZING Corrective factor

RETURN FILTERS

Filter element		Absolute filtration Filter element ΔP Series: H					Nominal filtration Filter Element ΔP Series: N		
Type	Length	A03	A06	A10	A16	A25	P10	P25	M25 - M60 - M90
MR 250	2	3.61	4.08	1.81	1.71	1.35	-	-	M25 0.55
	4	2.10	1.70	1.14	0.77	0.53	-	-	0.60
MR 100	1	19.00	17.00	6.90	6.30	4.60	2.94	2.52	1.60
	2	11.70	10.80	4.40	4.30	3.00	2.94	2.52	1.37
	3	7.80	6.87	3.70	3.10	2.70	2.14	1.84	1.34
	4	5.50	4.97	2.60	2.40	2.18	1.72	1.47	1.34
	5	4.20	3.84	2.36	2.15	1.90	1.60	1.37	1.34
MR 250	1	5.35	4.85	2.32	1.92	1.50	1.38	1.20	0.15
	2	4.00	3.28	1.44	1.10	1.07	0.96	0.83	0.13
	3	2.60	2.20	1.08	1.00	0.86	0.77	0.64	0.12
	4	1.84	1.56	0.68	0.56	0.44	0.37	0.23	0.11
MR 630	1	3.10	2.48	1.32	1.14	0.92	0.83	0.73	0.09
	2	2.06	1.92	0.82	0.76	0.38	0.33	0.27	0.08
	3	1.48	1.30	0.60	0.56	0.26	0.22	0.17	0.08
	4	1.30	1.20	0.48	0.40	0.25	0.21	0.16	0.08
	5	0.74	0.65	0.30	0.28	0.13	0.10	0.08	0.04
MR 850	1	0.60	0.43	0.34	0.25	0.13	0.12	0.09	0.03
	2	0.37	0.26	0.23	0.21	0.11	0.08	0.07	0.03
	3	0.27	0.18	0.17	0.17	0.05	0.04	0.04	0.02
	4	0.23	0.16	0.13	0.12	0.04	0.03	0.03	0.02

RETURN / SUCTION FILTERS

Filter element		Absolute filtration		
Type	Length	A10	A16	A25
RSX 116	1	5.12	4.33	3.85
	2	2.22	1.87	1.22
RSX 165 RSX 166	1	2.06	1.75	1.46
	2	1.24	1.05	0.96
	3	0.94	0.86	0.61

Filter element		Absolute filtration Filter Element ΔP Series: N							
Type	Length	A03	A06	A10	A16	A25	P10	P25	M25 - M60 - M90
CU 110	1	16.25	15.16	8.75	8.14	5.87	2.86	2.65	0.14
	2	12.62	10.44	6.11	6.02	4.16	1.60	1.49	0.12
	3	8.57	7.95	5.07	4.07	2.40	1.24	1.15	0.11
	4	5.76	4.05	4.05	2.36	1.14	0.91	0.85	0.05

Corrective factor Y to be used for the filter element pressure drop calculation. The values depend to the filter size and length and to the filter media.
Reference oil viscosity 30 mm²/s

LOW & MEDIUM PRESSURE FILTERS

Filter element		Absolute filtration Filter Element ΔP Series: N - W					Nominal filtration Filter Element ΔP Series: N		
Type	Length	A03	A06	A10	A16	A25	P10	P25	M25
CU 110	1	16.25	15.16	8.75	8.14	5.87	2.86	2.65	0.14
	2	12.62	10.44	6.11	6.02	4.15	1.60	1.49	0.12
	3	8.57	7.95	5.07	4.07	2.40	1.24	1.15	0.11
	4	5.76	4.05	2.80	2.36	1.14	0.91	0.85	0.05
CU 210	1	5.30	4.80	2.00	1.66	1.32	0.56	0.43	0.12
	2	3.44	2.95	1.24	1.09	0.70	0.42	0.35	0.09
	3	2.40	1.70	0.94	0.84	0.54	0.33	0.23	0.05
DN	016	7.95	7.20	3.00	2.49	1.98	0.84	0.65	0.18
	025	5.00	4.53	1.89	1.57	1.25	0.53	0.41	0.11
	040	3.13	2.66	1.12	0.98	0.63	0.38	0.32	0.08
CU 400	2	3.14	2.55	1.46	1.22	0.78	0.75	0.64	0.19
	3	2.15	1.70	0.94	0.78	0.50	0.40	0.34	0.10
	4	1.60	1.28	0.71	0.61	0.40	0.34	0.27	0.08
	5	1.00	0.83	0.47	0.34	0.20	0.24	0.19	0.06
	6	0.82	0.58	0.30	0.27	0.17	0.22	0.18	0.105
CU 900	1	0.86	0.63	0.32	0.30	0.21	-	-	0.05
CU 950	2	1.03	0.80	0.59	0.40	0.26	-	-	0.05
	3	0.44	0.40	0.27	0.18	0.15	-	-	0.02
MR 630	7	0.88	0.78	0.36	0.34	0.16	0.12	0.96	0.47

HIGH PRESSURE FILTERS

Filter element		Absolute filtration Filter Element ΔP Series: N - R					Nominal filtration Filter El. ΔP Series: N
Type	Length	A03	A06	A10	A16	A25	M25
HP 010 HP 011	1	332.71	250.07	184.32	152.36	128.36	-
	2	220.28	165.56	74.08	59.13	37.05	-
	3	123.24	92.68	41.48	33.08	20.72	-
	4	77.76	58.52	28.37	22.67	16.17	-
HP 039	2	70.66	53.20	25.77	20.57	14.67	4.90
	3	36.57	32.28	18.00	13.38	8.00	2.90
	4	26.57	23.27	12.46	8.80	5.58	2.20
HP 050 HPX 050	1	31.75	30.30	13.16	12.3	7.29	1.60
	2	24.25	21.26	11.70	9.09	4.90	1.40
	3	17.37	16.25	8.90	7.18	3.63	1.25
	4	12.12	10.75	6.10	5.75	3.08	1.07
	5	7.00	6.56	3.60	3.10	2.25	0.80
HP 065	1	58.50	43.46	23.16	19.66	10.71	1.28
	2	42.60	25.64	16.22	13.88	7.32	1.11
	3	20.50	15.88	8.18	6.81	3.91	0.58
HP 135	1	20.33	18.80	9.71	8.66	4.78	2.78
	2	11.14	10.16	6.60	6.38	2.22	1.11
	3	6.48	6.33	3.38	3.16	2.14	1.01
HP 150 HPX 150	1	17.53	15.91	7.48	6.96	5.94	1.07
	2	8.60	8.37	3.54	3.38	3.15	0.58
	3	6.53	5.90	2.93	2.79	2.12	0.49

TO BE CONTINUED >>

Corrective factor Y to be used for the filter element pressure drop calculation. The values depend to the filter size and length and to the filter media.
Reference oil viscosity 30 mm²/s

FILTER SIZING Corrective factor

HIGH PRESSURE FILTERS

Filter element		Absolute filtration Filter Element ΔP Series: N - R					Nominal filtration Filter El. ΔP Series: N
Type	Length	A03	A06	A10	A16	A25	M25
HP 320	1	10.88	9.73	5.02	3.73	2.54	1.04
	2	4.40	3.83	1.75	1.48	0.88	0.71
	3	2.75	2.11	1.05	0.87	0.77	0.61
	4	2.12	1.77	0.98	0.78	0.55	0.47
HP 500	1	4.44	3.67	2.30	2.10	1.65	0.15
	2	3.37	2.77	1.78	1.68	1.24	0.10
	3	2.22	1.98	1.11	1.09	0.75	0.08
	4	1.81	1.33	0.93	0.86	0.68	0.05
	5	1.33	1.15	0.77	0.68	0.48	0.04
HP 325	1	3.65	2.95	2.80	1.80	0.90	0.38
	2	2.03	1.73	1.61	1.35	0.85	0.36
	3	1.84	1.42	1.32	1.22	0.80	0.35

Filter element		Absolute filtration Filter Element ΔP Series: S - H - U				
Type	Length	A03	A06	A10	A16	A25
HP 010 HP 011	1	424.58	319.74	235.17	194.44	163.78
	2	281.06	211.25	94.35	75.45	47.26
	3	130.14	97.50	43.63	34.82	21.81
	4	109.39	82.25	36.79	29.37	18.40
HP 039	2	73.00	57.00	28.00	24.00	17.20
	3	40.90	36.33	21.88	18.80	11.20
	4	31.50	28.22	17.22	9.30	6.70
HP 050 HPX 050	1	47.33	34.25	21.50	20.50	14.71
	2	29.10	25.95	10.04	10.90	5.88
	3	20.85	19.50	10.68	8.61	4.36
	4	14.55	12.90	7.32	6.90	3.69
	5	9.86	9.34	6.40	4.80	2.50
HP 135	1	29.16	25.33	13.00	12.47	5.92
	2	14.28	11.04	7.86	7.90	4.44
	3	8.96	7.46	4.89	4.16	3.07
HP 320	1	13.00	12.19	6.80	6.40	3.32
	2	6.45	5.31	3.01	2.89	1.73
	3	4.13	3.14	1.90	1.78	1.17
	4	3.17	2.71	1.80	1.70	1.10
HP 500	1	9.70	8.81	4.55	4.47	2.80
	2	5.46	4.63	2.88	2.68	2.20
	3	3.90	3.74	2.22	2.07	1.53
	4	3.10	2.84	1.56	1.53	1.02
	5	1.93	1.83	1.14	1.08	0.69

Corrective factor Y to be used for the filter element pressure drop calculation. The values depend to the filter size and length and to the filter media.
Reference oil viscosity 30 mm²/s

STAINLESS STEEL HIGH PRESSURE FILTERS

Filter element		Absolute filtration Filter Element ΔP Series: N - R					Nominal filtration Filter El. ΔP Series: N
Type	Length	A03	A06	A10	A16	A25	M25
HP 010 HP 011	1	332.71	250.07	184.32	152.36	128.36	-
	2	220.28	165.56	74.08	59.13	37.05	-
	3	123.24	92.68	41.48	33.08	20.72	-
	4	77.76	58.52	28.37	22.67	16.17	-
HP 039	2	70.66	53.20	25.77	20.57	14.67	4.90
	3	36.57	32.28	18.00	13.38	8.00	2.90
	4	26.57	23.27	12.46	8.80	5.58	2.20
HP 050	1	31.75	30.30	13.16	12.3	7.29	1.60
	2	24.25	21.26	11.70	9.09	4.90	1.40
	3	17.37	16.25	8.90	7.18	3.63	1.25
	4	12.12	10.75	6.10	5.75	3.08	1.07
	5	7.00	6.56	3.60	3.10	2.25	0.80
HP 135	1	20.33	18.80	9.71	8.66	4.78	2.78
	2	11.14	10.16	6.60	6.38	2.22	1.11
	3	6.48	6.33	3.38	3.16	2.14	1.01

Filter element		Absolute filtration Filter Element ΔP Series: S - H - U				
Type	Length	A03	A06	A10	A16	A25
HP 010 HP 011	1	424.58	319.74	235.17	194.44	163.78
	2	281.06	211.25	94.35	75.45	47.26
	3	130.14	97.50	43.63	34.82	21.81
	4	109.39	82.25	36.79	29.37	18.40
HP 039	2	73.00	57.00	28.00	24.00	17.20
	3	40.90	36.33	21.88	18.80	11.20
	4	31.50	28.22	17.22	9.30	6.70
HP 050	1	47.33	34.25	21.50	20.50	14.71
	2	29.10	25.95	10.04	10.90	5.88
	3	20.85	19.50	10.68	8.61	4.36
	4	14.55	12.90	7.32	6.90	3.69
	5	9.86	9.34	6.40	4.80	2.50
HP 135	1	29.16	25.33	13.00	12.47	5.92
	2	14.28	11.04	7.86	7.90	4.44
	3	8.96	7.46	4.89	4.16	3.07

Corrective factor Y to be used for the filter element pressure drop calculation. The values depend to the filter size and length and to the filter media.
Reference oil viscosity 30 mm²/s

FILTER SIZING Corrective factor

FILTERS FOR POTENTIALLY EXPLOSIVE ATMOSPHERE

Filter element		Absolute filtration Filter Element ΔP Series: N - R					Nominal filtration Filter El. ΔP Series: N
Type	Length	A03	A06	A10	A16	A25	M25
HP 010 HP 011	1	332.71	250.07	184.32	152.36	128.36	-
	2	220.28	165.56	74.08	59.13	37.05	-
	3	123.24	92.68	41.48	33.08	20.72	-
	4	77.76	58.52	28.37	22.67	16.17	-
HP 039	2	70.66	53.20	25.77	20.57	14.67	4.90
	3	36.57	32.28	18.00	13.38	8.00	2.90
	4	26.57	23.27	12.46	8.80	5.58	2.20
HPX 050	1	31.75	30.30	13.16	12.3	7.29	1.60
	2	24.25	21.26	11.70	9.09	4.90	1.40
	3	17.37	16.25	8.90	7.18	3.63	1.25
	4	12.12	10.75	6.10	5.75	3.08	1.07
	5	7.00	6.56	3.60	3.10	2.25	0.80
HP 135	1	20.33	18.80	9.71	8.66	4.78	2.78
	2	11.14	10.16	6.60	6.38	2.22	1.11
	3	6.48	6.33	3.38	3.16	2.14	1.01
HP 150	1	17.53	15.91	7.48	6.96	5.94	1.07
	2	8.60	8.37	3.54	3.38	3.15	0.58
	3	6.53	5.90	2.93	2.79	2.12	0.49

Filter element		Absolute filtration Filter Element ΔP Series: S - H - U				
Type	Length	A03	A06	A10	A16	A25
HP 010 HP 011	1	424.58	319.74	235.17	194.44	163.78
	2	281.06	211.25	94.35	75.45	47.26
	3	130.14	97.50	43.63	34.82	21.81
	4	109.39	82.25	36.79	29.37	18.40
HP 039	2	73.00	57.00	28.00	24.00	17.20
	3	40.90	36.33	21.88	18.80	11.20
	4	31.50	28.22	17.22	9.30	6.70
HPX 050	1	47.33	34.25	21.50	20.50	14.71
	2	29.10	25.95	10.04	10.90	5.88
	3	20.85	19.50	10.68	8.61	4.36
	4	14.55	12.90	7.32	6.90	3.69
	5	9.86	9.34	6.40	4.80	2.50
HP 135	1	29.16	25.33	13.00	12.47	5.92
	2	14.28	11.04	7.86	7.90	4.44
	3	8.96	7.46	4.89	4.16	3.07

Corrective factor Y to be used for the filter element pressure drop calculation. The values depend to the filter size and length and to the filter media.

Filters sizing software

The web-based software program will allow you to select the most suitable MP Filtri's Filters, in accordance with your process design requirements.

The program will automatically check your input design process prior to propose you the acceptable solutions and create an output in PDF report style format.

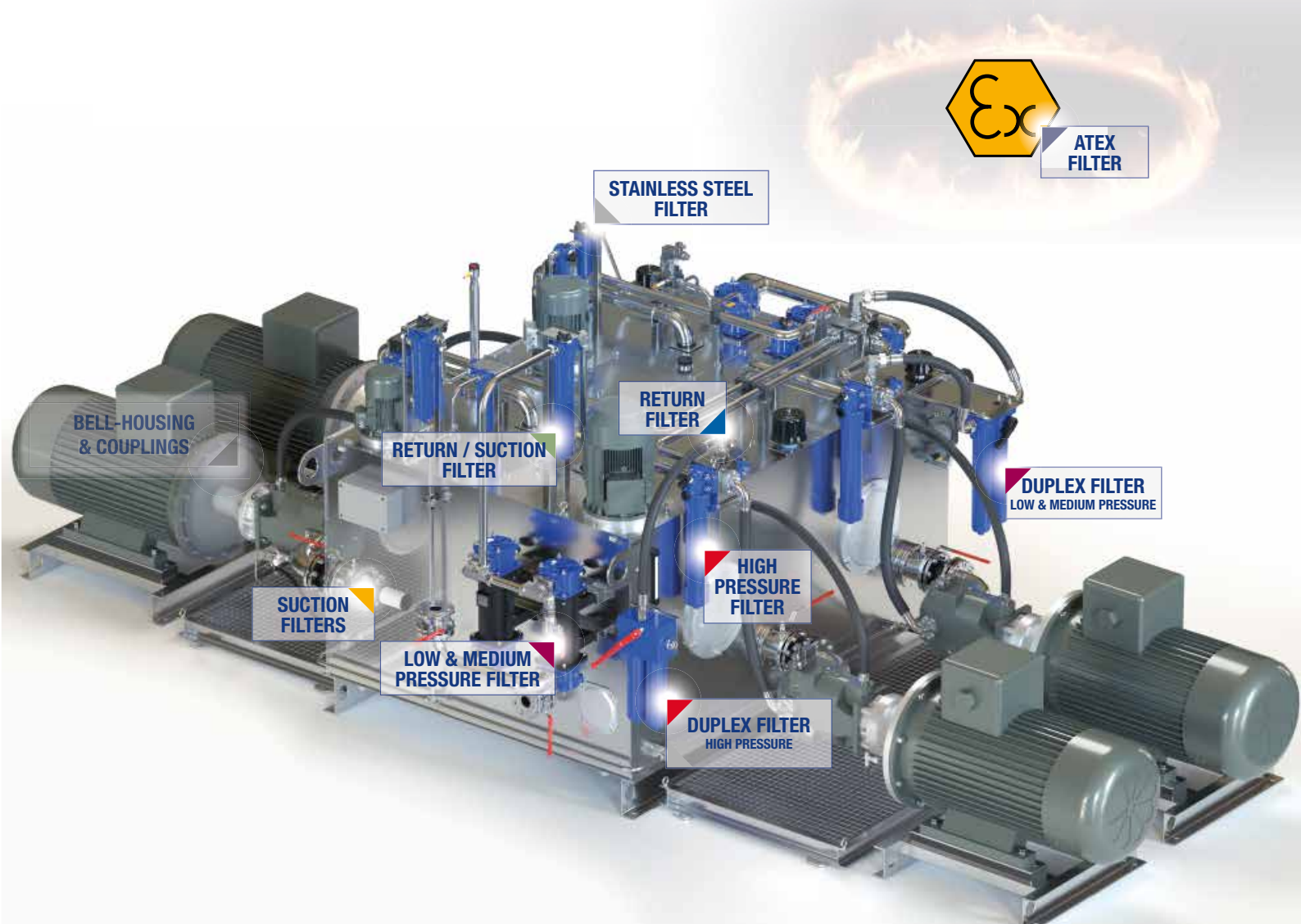
The MP Filtri Selection Tool software program is easy to use with a flexible fast design method and provides improved layout formats with full descriptions.

The web-based tool is available at MP Filtri website at following link:
<https://www.mpfiltri.com/tools/>

The related, complete user guide is available as Manual and downloadable from the "Download" section of MP Filtri website, as well as scanning the following QR code



Scan or click me!



LMP - low and medium pressure filters are used as process filters to protect pumps, pressure reducers and hydraulic circuits from damage due to oil contamination as per ISO 4406.

LMP series is available in 5 different sizes: 100, 200, 400, 900 and 950 and a wide range of versions.

LMP filters are available with several working pressures suitable for all hydraulic circuits as:

- **return filters in external tank mounting construction for medium and high flow rates in single and duplex versions**
- **in-line filters for low and medium pressures for off-line applications**
- **in-line process filters for medium pressures, for example, for forced lubrication applications, in single or duplex versions**
- **in-line filters for medium pressures for filtering hydraulic boost circuits**
- **in-line filters as high holding capacity filters on test beds**

LMP filters are thus specifically designed to be suitable for a wide range of application: from steel plants to mobile equipments, from test benches to naval application, providing the right solution for filtering requirements in all sectors.

LMP filters are available in single, manifold and duplex versions (LMD series).

FILTER SIZING

For the proper calculation see pag. 22

Low & Medium Pressure filters



LFEX ELIXIR®	page 323
LPH 630	333
LMP 110	341
LMP 113 - 123 MULTIPORT	349
LMP 210 - 211	365
LMP 400 - 401	375
LMP 430 - 431	383
LMP 950 - 951	391
LMP 952 - 953 - 954	399

LMD 211	page 411
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Filters featuring filter elements designed according to DIN 24550	page 443
LDP - LDD	445
LMP 900 - 901	455
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ACCESSORIES	472
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THE **X** CONCEPT FOR OUR FILTERS

Protect the performance of your system with MYclean.
Quality and efficiency are fundamental for MP Filtri:
this exclusive new filter element possesses polygon shape geometry and specific seal
that ensures only original spare parts can be used - ensuring correct operation and
higher system reliability.

LFEX series

with **MYCLEAN** FEX Filter Element



- ◆ **Protects the machine from improper use of non-original products.**
- ◆ **Safety of constant quality protection & reliability**

With exclusive filter element you are sure that only MP Filtri filter elements can be used, ensuring the best cleaning level of the oil due to the use of originals filter elements.

The products identified as LFEX are protected by:

- ◆ Italian Patent n° 102014902261205
- ◆ Canadian Patent n° 2,937,258
- ◆ European Patent n° 3 124 092 B1
- ◆ US Patent n° 20170030384 A1

LFEX series

Maximum working pressure up to 1.6 MPa (16 bar) - Flow rate up to 300 l/min



INSTALLATION, SERVICE AND MAINTENANCE MANUAL AND SAFETY INSTRUCTIONS



Please scan or click the QR codes to get updated electronic version of the related document:



LFEX060



LFEX080



LFEX110



LFEX160

For all the QR codes: Scan or click me!

Description

Technical data

Low & Medium Pressure filters

Maximum working pressure up to 1.6 MPa (16 bar)
Flow rate up to 300 l/min

LFEX is a range of low pressure filter for protection of sensitive components in low pressure hydraulic systems.
 They are also suitable for the off-line filtration of small reservoirs.
 They are directly connected to the lines of the system through the hydraulic fittings.

Available features:

- Female threaded connections up to 1 1/4" and SAE connections up to 1 5/8", for a maximum flow rate of 300 l/min
- Fine filtration rating, to get a good cleanliness level into the system
- Water removal elements, to remove the free water from the hydraulic fluid
- Bypass valve, to relieve excessive pressure drop across the filter media
- NEW Visual and electrical differential clogging indicators, capable to hold the overall dimension
- MYclean interface connection for the filter element, to protect the product against non-original spare parts
- External protective wrap, to optimize the flow through the element and to save the element efficiency against non-proper handling

Common applications:

Delivery lines, in any low pressure industrial equipment or mobile machines

Filter housing materials

- Head: Aluminium
- Bypass valve: Polyamide - Steel
- Bowl: Polyamide

Bypass valve

Opening pressure 350 kPa (3.5 bar) $\pm 10\%$

Δp element type

- Microfibre filter elements - series N: 8 bar
- Fluid flow through the filter element from OUT to IN

Seals

Standard NBR series A

Temperature

From -25 °C to +110 °C

Note

LFEX filters are provided for vertical mounting

Weights [kg] and volumes [dm³]

Filter series	Weights [kg]	Volumes [dm ³]
LFEX 060	1.00	0.60
LFEX 080	1.15	0.80
LFEX 110	1.90	1.60
LFEX 160	2.10	2.00

Hydraulic symbols

Filter series	Style S	Style B
LFEX 060	•	•
LFEX 080	•	•
LFEX 110	•	•
LFEX 160	•	•

Flow rates [l/min]

Filter element design - N Series

Filter series	A03	A06	A10	A16	A25	M25	M60	M90	P10	P25
LFEX 060	49	51	75	77	80	104	105	107	74	95
LFEX 080	67	67	86	87	92	107	108	110	96	112

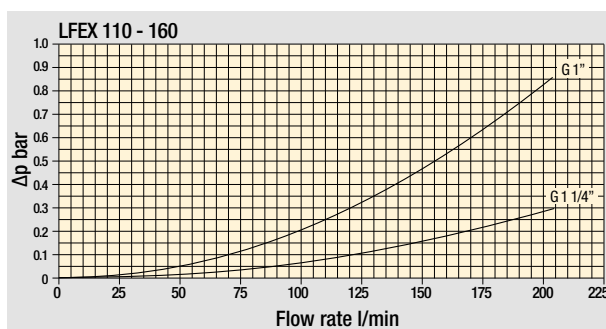
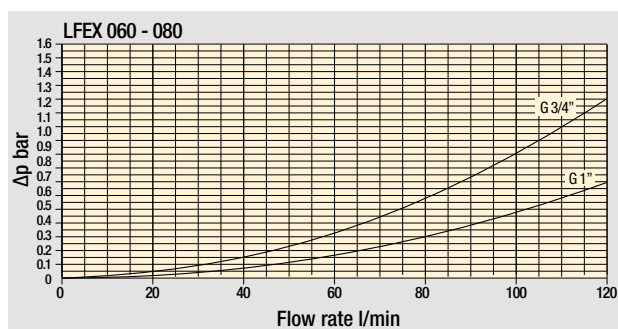
Filter series	A03	A06	A10	A16	A25	M25	M60	M90	P10	P25
LFEX 110	107	115	182	195	216	295	298	300	232	242
LFEX 160	146	150	210	212	237	300	303	304	254	262

Maximum flow rate for a complete delivery filter with a pressure drop $\Delta p = 0.7$ bar.

The reference fluid has a kinematic viscosity of 30 mm²/s (cSt) and a density of 0.86 kg/dm³.

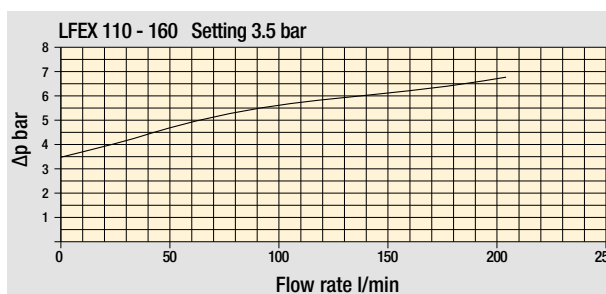
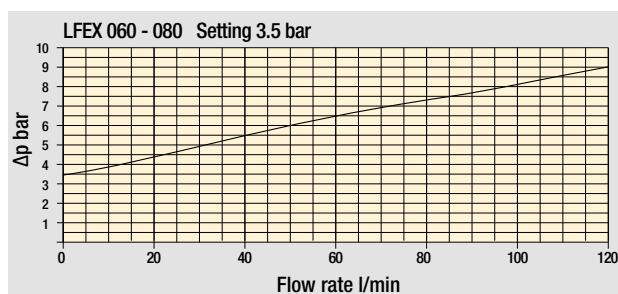
For different pressure drop or fluid viscosity we recommend to use our selection software available on www.mpfiltri.com.

Please, contact our Sales Department for further additional information.



Pressure drop

Filter housings
 Δp pressure drop



Bypass valve
pressure drop

The curves are plotted using mineral oil with density of 0.86 kg/dm³ in compliance with ISO 3968.

Δp varies proportionally with density.

LFEX LFEX060 - LFEX080

Designation & Ordering code

COMPLETE FILTER

Series and size	Configuration example: LFEX060							B	A	A	6	A10	N	P01
LFEX060 LFEX080 Filter featuring  Filter Element														
Bypass valve														
S Without bypass														
B With bypass 3.5 bar														
Seals and treatments														
A NBR														
Connections														
A G 3/4"														
B G 1"														
C 3/4" NPT														
D 1" NPT														
E SAE 12 - 1 1/16" - 12 UN														
F SAE 16 - 1 5/16" - 12 UN														
Connection for clogging indicator														
1 Without														
6 With plugged connections														
Filtration rating														
A03 Inorganic microfiber 3 µm														
A06 Inorganic microfiber 6 µm														
A10 Inorganic microfiber 10 µm														
A16 Inorganic microfiber 16 µm														
A25 Inorganic microfiber 25 µm														
M25 Wire mesh 25 µm														
M60 Wire mesh 60 µm														
M90 Wire mesh 90 µm														
P10 Resin impregnated paper 10 µm														
P25 Resin impregnated paper 25 µm														
WA025 Water absorber inorganic microfiber 25 µm														

Element Δp	Execution
N 8 bar	P01 MP Filtri standard
	Pxx Customized

FILTER ELEMENT

Element series and size	Configuration example: FEX060					A10	A	N	P01
FEX060 FEX080 Filter Element with  feature									
Filtration rating									
A03 Inorganic microfiber 3 µm									
A06 Inorganic microfiber 6 µm									
A10 Inorganic microfiber 10 µm									
A16 Inorganic microfiber 16 µm									
A25 Inorganic microfiber 25 µm									
M25 Wire mesh 25 µm									
M60 Wire mesh 60 µm									
M90 Wire mesh 90 µm									
P10 Resin impregnated paper 10 µm									
P25 Resin impregnated paper 25 µm									
WA025 Water absorber inorganic microfiber 25 µm									
Seals and treatments									
A NBR									

Element Δp	Execution
N 8 bar	P01 MP Filtri standard
	Pxx Customized

CLOGGING INDICATORS

See page 726

- DES** Electrical differential pressure indicator
- DVS** Visual differential pressure indicator

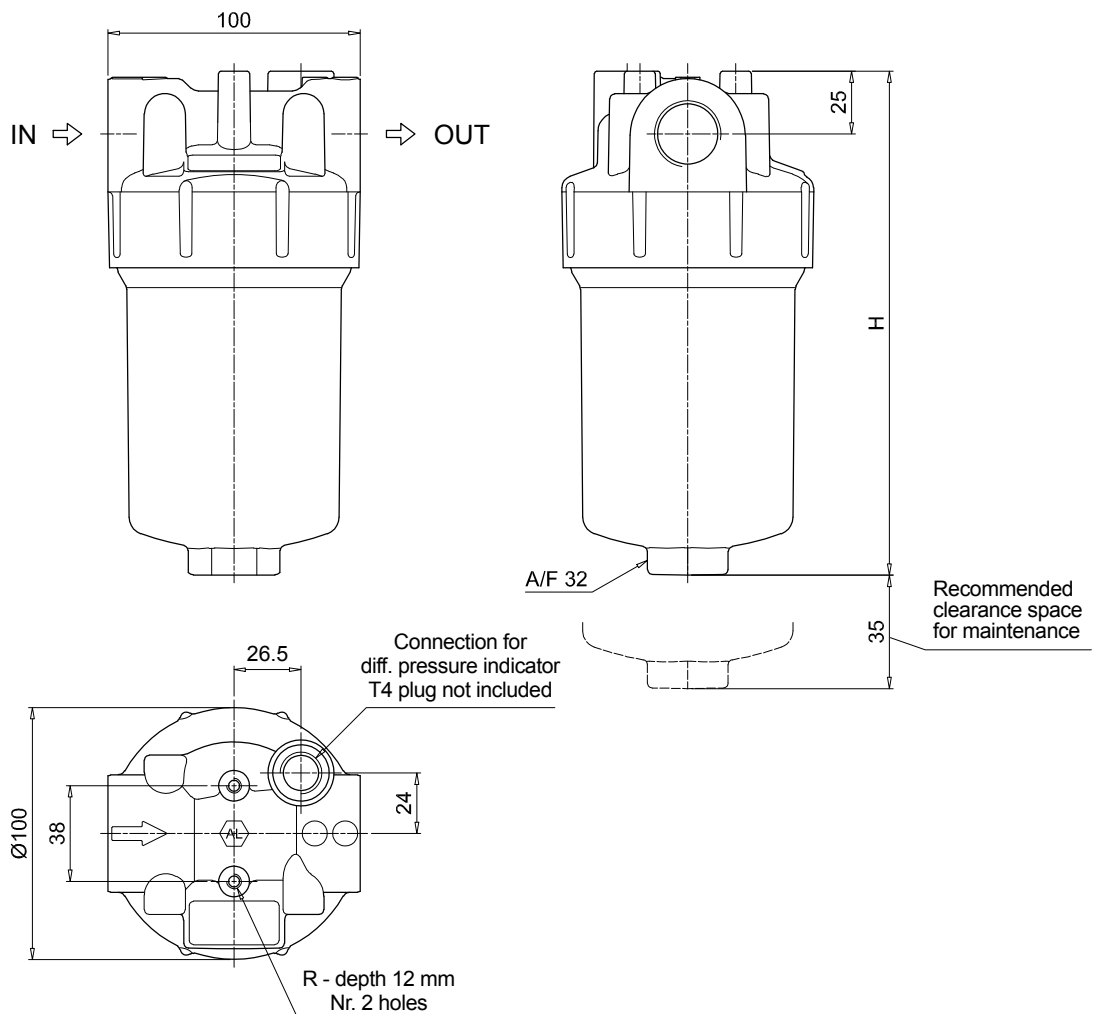
PLUGS

See page 747

- T4** Plug

Filter size	H [mm]
060	202
080	265

Connections	R
A	M6
B	M6
C	1/4" UNC
D	1/4" UNC
E	1/4" UNC
F	1/4" UNC



Designation & Ordering code

COMPLETE FILTER

Series and size		Configuration example: LFEX110		B	A	A	6	A10	N	P01
LFEX110 LFEX160 Filter featuring  Filter Element										
Bypass valve										
S Without bypass										
B With bypass 3.5 bar										
Seals and treatments										
A NBR										
Connections										
A G 1"										
B G 1 1/4"										
C 1" NPT										
D 1 1/4" NPT										
E SAE 16 - 1 5/16" - 12 UN										
F SAE 20 - 1 5/8" - 12 UN										
Connection for clogging indicator										
1 Without										
6 With plugged connections										
Filtration rating										
A03 Inorganic microfiber	3 µm	M25 Wire mesh	25 µm							
A06 Inorganic microfiber	6 µm	M60 Wire mesh	60 µm							
A10 Inorganic microfiber	10 µm	M90 Wire mesh	90 µm							
A16 Inorganic microfiber	16 µm	P10 Resin impregnated paper	10 µm							
A25 Inorganic microfiber	25 µm	P25 Resin impregnated paper	25 µm							
WA025 Water absorber inorganic microfiber		25 µm								

Element Δp	Execution
N 8 bar	P01 MP Filtri standard
	Pxx Customized

FILTER ELEMENT

Element series and size		Configuration example: FEX110		A10	A	N	P01
FEX110 FEX160 Filter Element with  feature							
Filtration rating							
A03 Inorganic microfiber	3 µm	M25 Wire mesh	25 µm				
A06 Inorganic microfiber	6 µm	M60 Wire mesh	60 µm				
A10 Inorganic microfiber	10 µm	M90 Wire mesh	90 µm				
A16 Inorganic microfiber	16 µm	P10 Resin impregnated paper	10 µm				
A25 Inorganic microfiber	25 µm	P25 Resin impregnated paper	25 µm				
WA025 Water absorber inorganic microfiber		25 µm					
Seals and treatments							
A NBR							

Element Δp	Execution
N 8 bar	P01 MP Filtri standard
	Pxx Customized

CLOGGING INDICATORS

See page 726

- DES Electrical differential pressure indicator
- DVS Visual differential pressure indicator

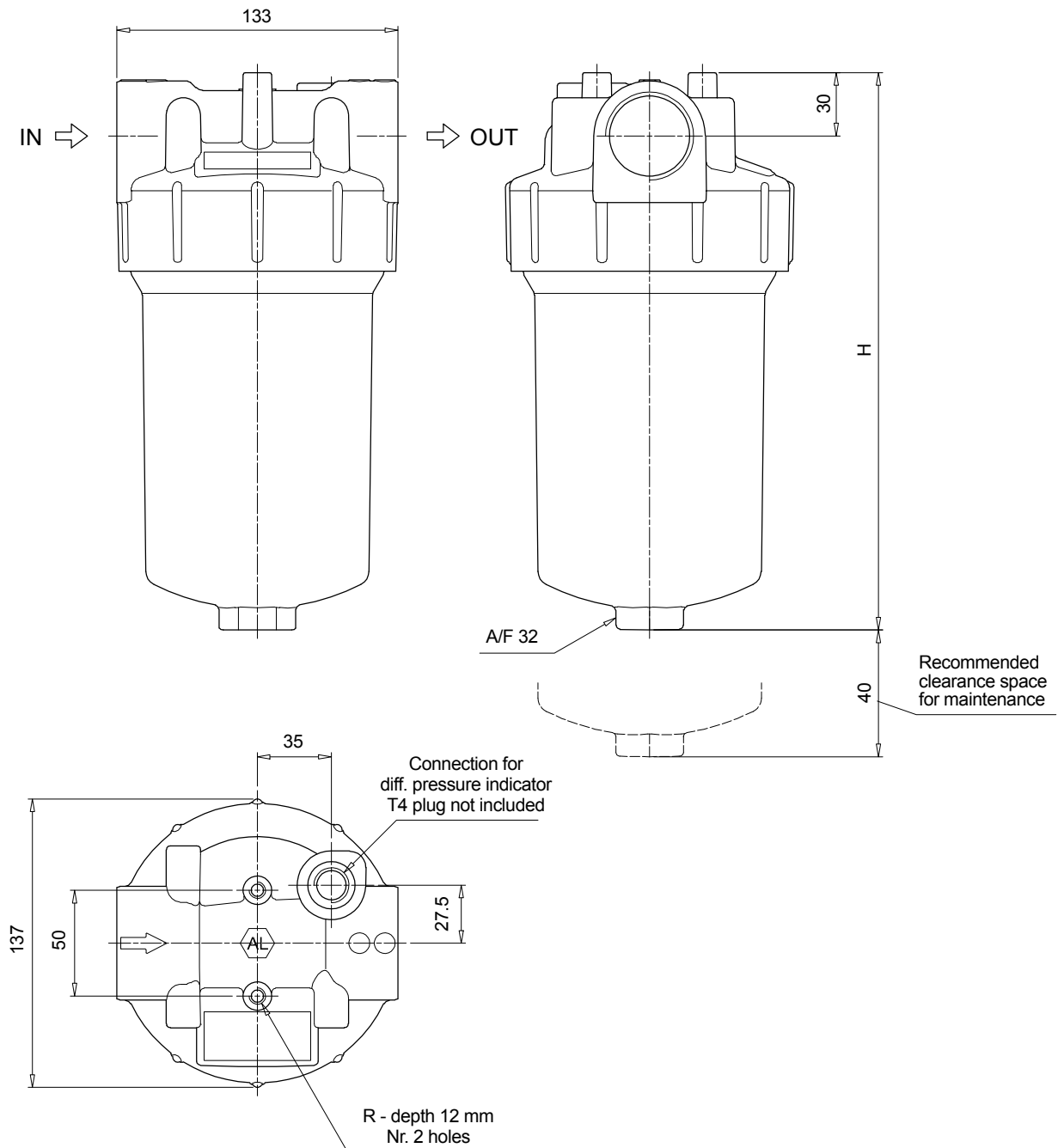
PLUGS

See page 747

- T4 Plug

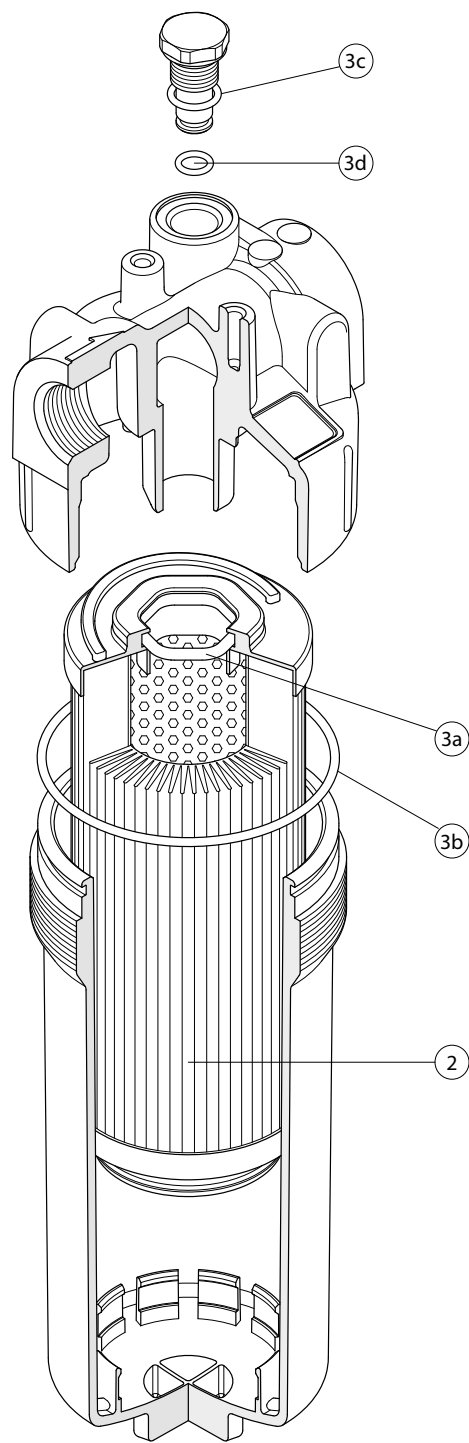
Filter size	H [mm]
110	266
160	315

Connections	R
A	M8
B	M8
C	5/16" UNC
D	5/16" UNC
E	5/16" UNC
F	5/16" UNC



LFEX SPARE PARTS

Order number for spare parts



Q.ty: 1 pc.		Q.ty: 1 pc.	Q.ty: 1 pc.
Item:	2	3 (3a ÷ 3d)	4
Filter series	Filter element	Seal Kit code number NBR	Indicator connection plug NBR
LFEX 060-080	See order table	02050771	T4A
LFEX 110-160		02050772	

LPH 630 series

Maximum working pressure up to 1 MPa (10 bar) Flow rate up to 1600 l/min



LPH 630 GENERAL INFORMATION

Description

Low & Medium Pressure filters

Maximum working pressure up to 1 MPa (10 bar)
Flow rate up to 1600 l/min

LPH630 is a high capacity low pressure filter with large filtration surface particularly suitable for industrial applications and off-line filtration of the lubrication system reservoirs.

Available features:

- 2 1/2" flanged connection connections, for a maximum flow rate of 1600 l/min
- Versatile orientation of the connections, to suite a variety of hydraulic systems
- Fine filtration rating, to get a good cleanliness level into the system
- Water removal elements, to remove the free water from the hydraulic fluid.
- Bypass valve, to relieve excessive pressure drop across the filter media
- Magnetic filter, to hold the ferrous particles
- Visual, electrical and electronic differential clogging indicators.

Common applications:

- Lubrication
- Off-line filtration of reservoirs
- Filtration systems

Technical data

Filter housing materials

- Head & Cover: Anodized Aluminium
- Bypass valve: Phosphatized steel
- Bowl: Phosphatized steel

Bypass valve

Opening pressure 175 kPa (1.75 bar) $\pm 10\%$
Opening pressure 250 kPa (2.5 bar) $\pm 10\%$

Δp element type

- Microfibre filter elements - series MR: 10 bar
- Fluid flow through the filter element from IN to OUT

Seals

Standard NBR series A
Optional FPM series V

Temperature

From -25 °C to +110 °C

Note

LPH filters are provided
for vertical mounting

Weights [kg] and volumes [dm³]

Filter series	Weights [kg]	Volumes [dm ³]
	Length 7	Length 7
LPH 630	1.50	0.60

Flow rates [l/min]

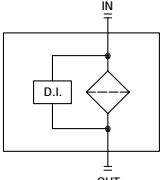
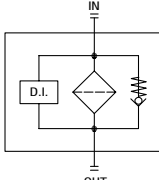
Filter series	Length	Filter element design - N Series							
		A03	A06	A10	A16	A25	M25 M60 M90	P10	P25
LPH 630	7	633	671	1091	1130	1217	1669	1518	1602

Maximum flow rate for a complete delivery filter with a pressure drop $\Delta p = 0.7$ bar.

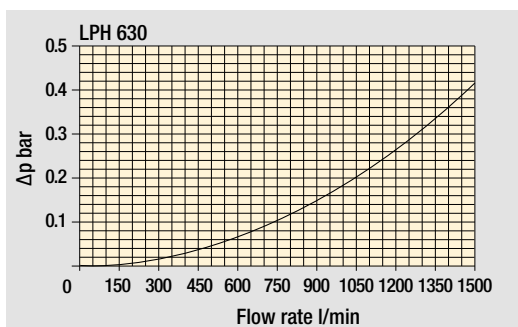
The reference fluid has a kinematic viscosity of 30 mm²/s (cSt) and a density of 0.86 kg/dm³.

For different pressure drop or fluid viscosity we recommend to use our selection software available on www.mpfiltri.com.

Please, contact our Sales Department for further additional information.

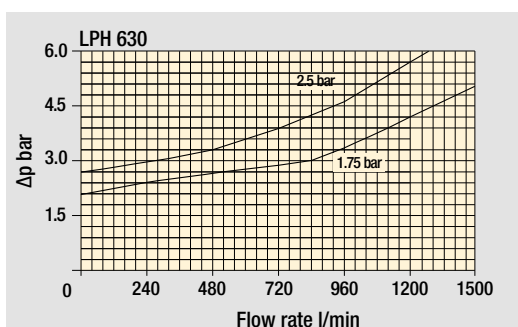
Filter series	Style S	Style C-E
LPH 630		

Hydraulic symbols



Pressure drop

Filter housings
Δp pressure drop



Bypass valve
pressure drop

The curves are plotted using mineral oil with density of 0.86 kg/dm³ in compliance with ISO 3968. Δp varies proportionally with density.

LPH 630

Designation & Ordering code

COMPLETE FILTER

Series and size	Configuration example: LPH630										
LPH630	7	C	E	1	1	A	F1	A10	P01		
Length											
7											
Bypass valve											
S Without bypass											
C With bypass 1.75 bar											
E With bypass 2.5 bar											
Diffuser and magnetic filter											
O With magnetic filter											
E Without magnetic filter											
Port IN position											
1 On the left of the bracket											
Port OUT position											
1 On the left of the bracket											
Seals and treatments											
A NBR											
V FPM											
Connection											
F1 2 1/2" SAE 3000 psi/M											
F3 2 1/2" SAE 3000 psi/UNC											
Filtration rating (filter media)											
A03 Inorganic microfiber 3 µm											
A06 Inorganic microfiber 6 µm											
A10 Inorganic microfiber 10 µm											
A16 Inorganic microfiber 16 µm											
A25 Inorganic microfiber 25 µm											
M25 Wire mesh 25 µm											
M60 Wire mesh 60 µm											
M90 Wire mesh 90 µm											
P10 Resin impregnated paper 10 µm											
P25 Resin impregnated paper 25 µm											
WA025 Water absorber inorganic microfiber 25 µm											
Execution											
P01 MP Filtri standard											
Pxx Customized											

FILTER ELEMENT

Element series and size	Configuration example: MR630				
MR630	7	M25	A	P01	
Element length					
7					
Filtration rating (filter media)					
A03 Inorganic microfiber 3 µm					
A06 Inorganic microfiber 6 µm					
A10 Inorganic microfiber 10 µm					
A16 Inorganic microfiber 16 µm					
A25 Inorganic microfiber 25 µm					
M25 Wire mesh 25 µm					
M60 Wire mesh 60 µm					
M90 Wire mesh 90 µm					
P10 Resin impregnated paper 10 µm					
P25 Resin impregnated paper 25 µm					
WA025 Water absorber inorganic microfiber 25 µm					
Seals and treatments					
A NBR					
V FPM					
Execution					
P01 MP Filtri standard					
Pxx Customized					

CLOGGING INDICATORS

See page 726

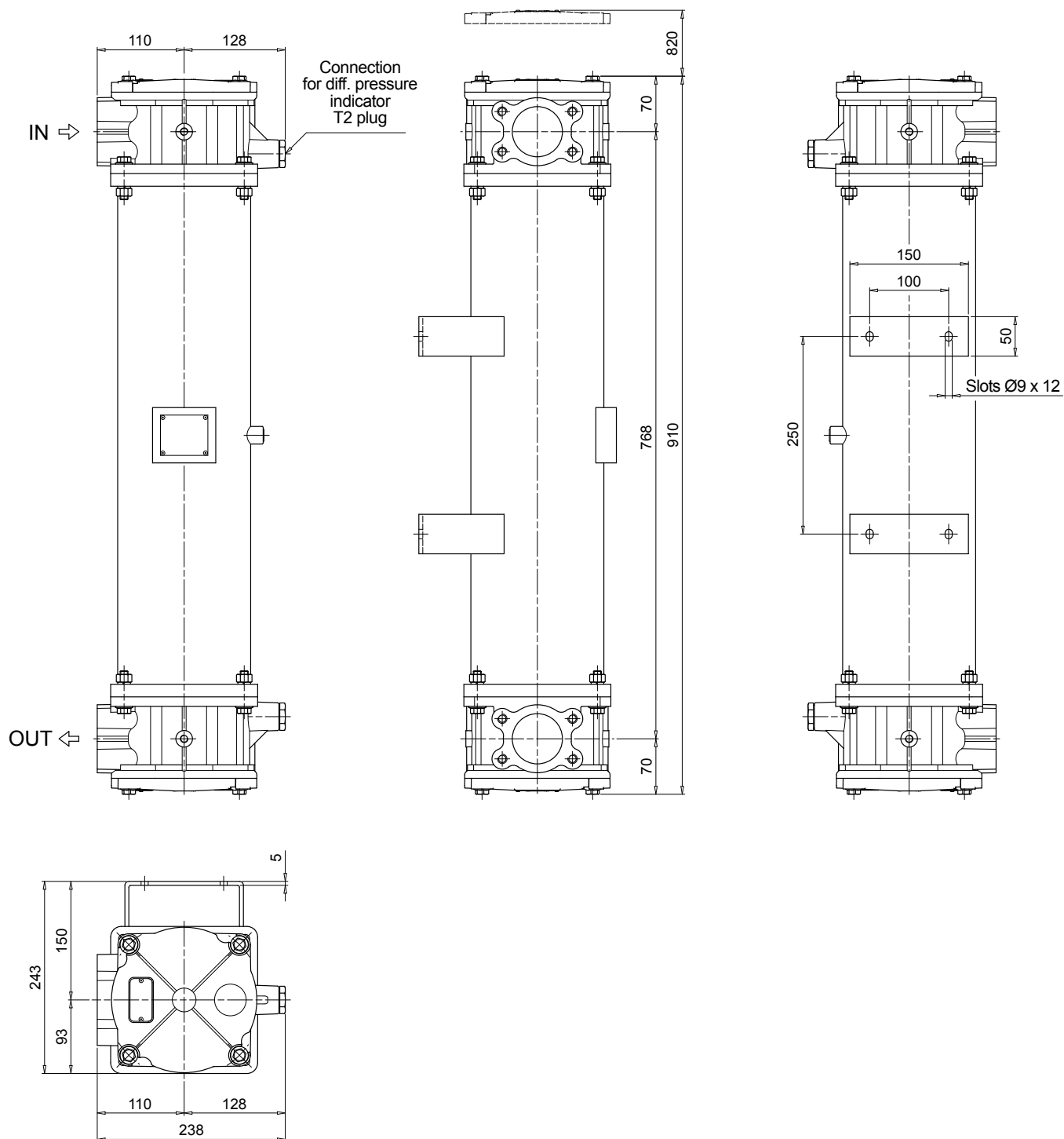
DEA Electrical differential pressure indicator	DLE Electrical / visual differential pressure indicator
DEM Electrical differential pressure indicator	DTA Electronic differential pressure indicator
DEU Electrical differential pressure indicator	DVA Visual differential pressure indicator
DLA Electrical / visual differential pressure indicator	DVM Visual differential pressure indicator

PLUGS

See page 747

T2 Plug

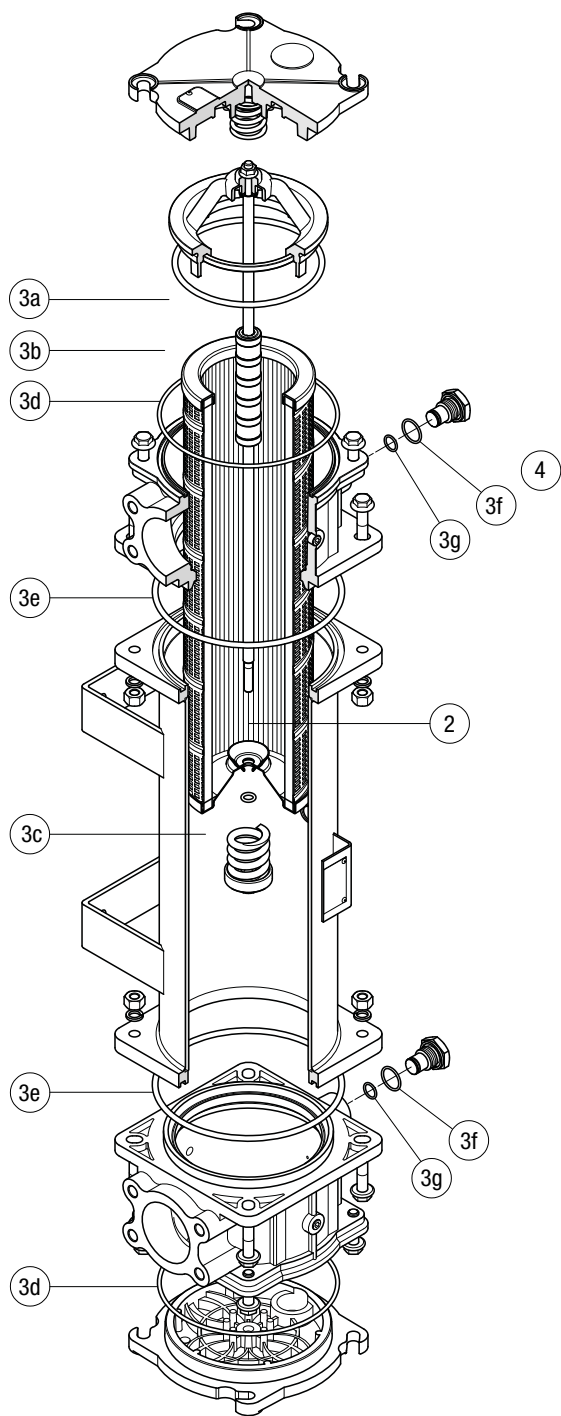
LPH630



LPH 630

Order number for spare parts

LPH 630



Q.ty: 1 pc.		Q.ty: 1 pc.		Q.ty: 2 pc.	
Item:	2	3 (3a ÷ 3g)		4	
Filter series	Filter element	Seal Kit code number		Indicator connection plug	
		NBR	FPM	NBR	FPM
LPH 630	See order table	02050640	02050641	T2H	T2V

LMP 110 series

Maximum working pressure up to 8 MPa (80 bar) - Flow rate up to 165 l/min



LMP 110 GENERAL INFORMATION

Description

Low & Medium Pressure filters

Maximum working pressure up to 8 MPa (80 bar)
Flow rate up to 165 l/min

LMP110 is a range of versatile low pressure filter for transmission, protection of sensitive components in low pressure hydraulic systems and filtration of the coolant into the machine tools. They are directly connected to the lines of the system through the hydraulic fittings.

Available features:

- Female threaded connections up to 1", for a maximum return flow rate of 165 l/min
- Fine filtration rating, to get a good cleanliness level into the system
- Bypass valve, to relieve excessive pressure drop across the filter media
- Visual, electrical and electronic differential clogging indicators.

Common applications:

Delivery lines, in any low pressure industrial equipment or mobile machines

Technical data

Filter housing materials

- Head: Aluminium
- Housing: Cathaphoresis - Painted steel
- Bypass valve: Brass - Aluminium

Pressure

- Test pressure: 12 MPa (120 bar)
- Burst pressure: 29 MPa (290 bar)
- Pulse pressure fatigue test: 1 000 000 cycles with pressure from 0 to 8 MPa (80 bar)

Bypass valve

- Opening pressure 350 kPa (3.5 bar) $\pm 10\%$
- Other opening pressures on request.

Δp element type

- Microfibre filter elements - series N - W: 20 bar
- Wire mesh filter elements - series N: 20 bar
- Fluid flow through the filter element from OUT to IN

Seals

- Standard NBR series A
- Optional FPM series V

Temperature

From -25 °C to +110 °C

Note

LMP filters are provided for vertical mounting

Weights [kg] and volumes [dm³]

Filter series	Weights [kg]					Volumes [dm³]				
	Length	1	2	3	4	Length	1	2	3	4
LMP 110		1.60	1.80	2.10	2.60		0.75	0.81	1.11	1.53

Flow rates [l/min]

Filter series	Length	Filter element design - N Series							
		A03	A06	A10	A16	A25	M25 M60 M90	P10	P25
LMP 110	1	40	42	65	69	85	163	117	120
	2	49	57	83	83	101	163	136	138
	3	66	70	92	102	124	164	142	144
	4	86	102	118	124	144	165	148	149

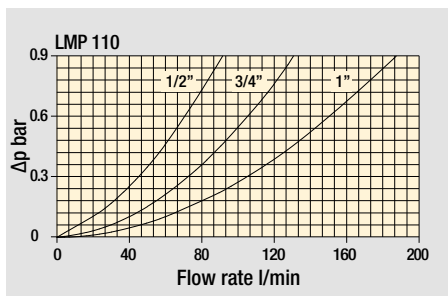
Maximum flow rate for a complete low and medium pressure filter with a pressure drop $\Delta p = 0.7$ bar.

The reference fluid has a kinematic viscosity of 30 mm²/s (cSt) and a density of 0.86 kg/dm³.

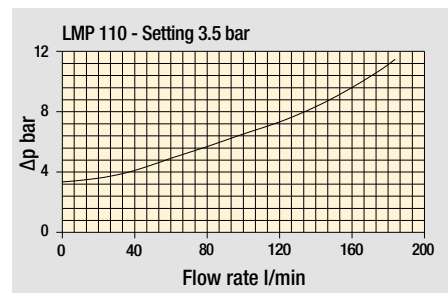
For different pressure drop or fluid viscosity we recommend to use our selection software available on www.mpfiltri.com.

You can also calculate the right size using the formulas present on the FILTER SIZING paragraph at the beginning of the full catalogue or at the beginning of the filter family brochure. Please, contact our Sales Department for further additional information.

Pressure drop



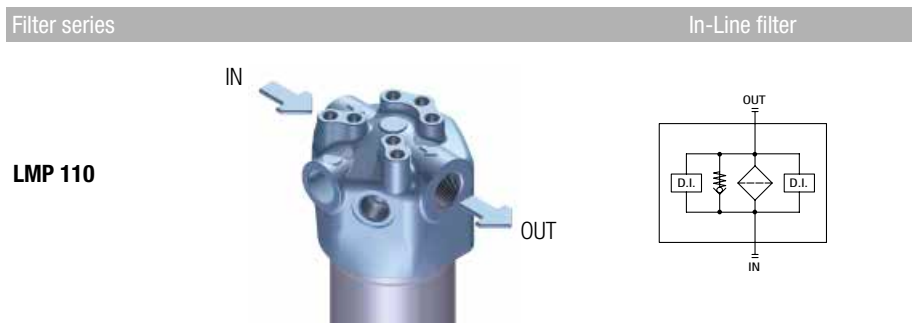
Filter housings Δp pressure drop



Bypass valve pressure drop

The curves are plotted using mineral oil with density of 0.86 kg/dm³ in compliance with ISO 3968. Δp varies proportionally with density.

Hydraulic symbols



LMP 110

Designation & Ordering code

COMPLETE FILTER

Series and size		Configuration example: LMP110									
LMP110		4	B	A	D	1	A10	N	P01		
Length											
1 2 3 4											
Bypass valve											
S Without bypass		B With bypass 3.5 bar									
Seals and treatments											
A NBR											
V FPM											
Connections											
		Aux (only LMP 112 - 116)									
A	G 3/4"	G 3/4"									
B	G 1"	G 3/4"									
C	3/4" NPT	3/4" NPT									
D	1" NPT	3/4" NPT									
E	SAE 12 - 1 1/16" - 12 UN	SAE 12 - 1 1/16" - 12 UN									
F	SAE 16 - 1 5/16" - 12 UN	SAE 12 - 1 1/16" - 12 UN									
Connection for differential pressure indicator											
1 Without											
2 With standard connection											
3 With connection on the opposite side											
6 With two connections on both sides											
Filtration rating (filter media)											
A03	Inorganic microfiber 3 µm	M25 Wire mesh 25 µm									
A06	Inorganic microfiber 6 µm	M60 Wire mesh 60 µm									
A10	Inorganic microfiber 10 µm	M90 Wire mesh 90 µm									
A16	Inorganic microfiber 16 µm	P10 Resin impregnated paper 10 µm									
A25	Inorganic microfiber 25 µm	P25 Resin impregnated paper 25 µm									
		Element Δp				Execution					
		N 20 bar				P01 MP Filtri standard					
						Pxx Customized					

FILTER ELEMENT

Element series and size		Configuration example: CU110					
CU110		4	A10	A	N	P01	
Element length							
1 2 3 4							
Filtration rating (filter media)							
A03	Inorganic microfiber 3 µm	M25 Wire mesh 25 µm					
A06	Inorganic microfiber 6 µm	M60 Wire mesh 60 µm					
A10	Inorganic microfiber 10 µm	M90 Wire mesh 90 µm					
A16	Inorganic microfiber 16 µm	P10 Resin impregnated paper 10 µm					
A25	Inorganic microfiber 25 µm	P25 Resin impregnated paper 25 µm					
		Seals and treatments		Element Δp		Execution	
		A NBR		N 20 bar		P01 MP Filtri standard	
		V FPM				Pxx Customized	

CLOGGING INDICATORS

See page 726

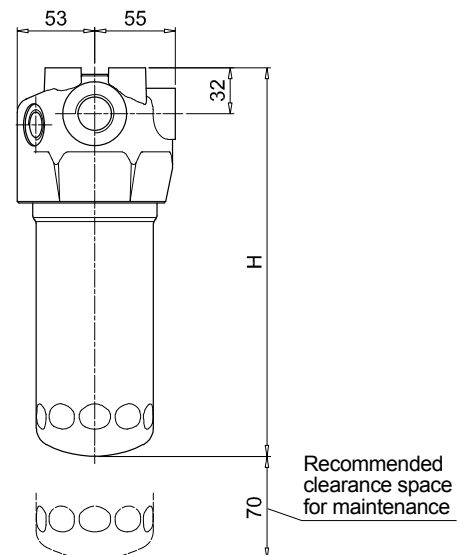
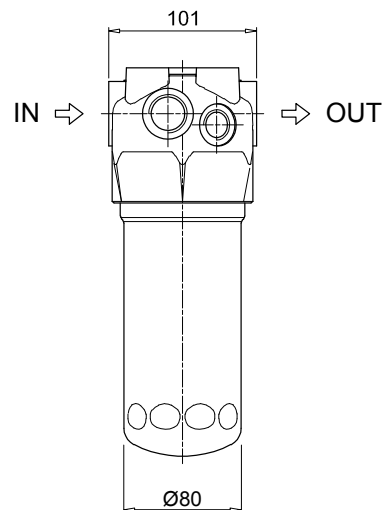
DEA Electrical differential pressure indicator	DLE Electrical / visual differential pressure indicator
DEM Electrical differential pressure indicator	DTA Electronic differential pressure indicator
DEU Electrical differential pressure indicator	DVA Visual differential pressure indicator
DLA Electrical / visual differential pressure indicator	DVM Visual differential pressure indicator

PLUGS

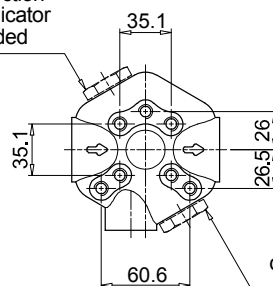
See page 747

T2 Plug (not included)

LMP110	
Filter length	H [mm]
1	182
2	215
3	265
4	365

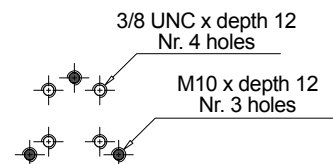


2 - Standard connection for diff. pressure indicator
T2 plug not included

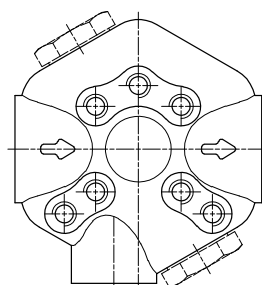


3 - Connection for diff. pressure indicator on the opposite side
T2 plug not included

Fixing holes
Option for Metric and UNC screws

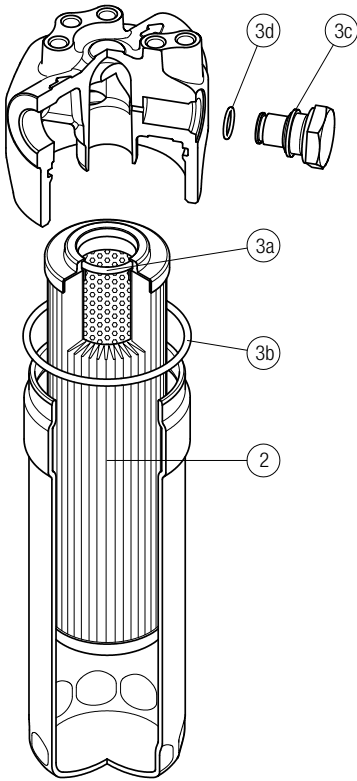


LMP 110



Order number for spare parts

LMP 110



Item:		Seal Kit code number		Indicator connection plug	
Filter series		NBR		NBR	
Filter element		FPM		FPM	
LMP 110		02050478	02050479	T2H	T2V

LMP 112 / 123 series

MULTIPORT

Maximum working pressure up to 8 MPa (80 bar) - Flow rate up to 175 l/min



Description

Technical data

Low & Medium Pressure filters

Maximum working pressure up to 8 MPa (80 bar)
Flow rate up to 175 l/min

LMP MULTIPOINT filters is a range of versatile low pressure filter for transmission, protection of sensitive components in low pressure hydraulic systems and filtration of the coolant into the machine tools. They are directly connected to the lines of the system through the hydraulic fittings.

Available features:

- Female threaded connections up to 1", for a maximum return flow rate of 175 l/min
- Fine filtration rating, to get a good cleanliness level into the system
- Bypass valve, to relieve excessive pressure drop across the filter media
- Visual, electrical and electronic differential clogging indicators
- Multiport and multifunction schemes, to meet any type of application.
- LMP112: 3/4" additional input port
- LMP116: 3/4" additional output port
- LMP118: 3/4" bypass port, to send the bypass flow to the reservoir instead of the system
- LMP119: 3/4" relief port, to relief the input pressure in the filter, protecting the components downstream the filter against back pressure caused by the pressure drop (cold starts)
- LMP120: connections placed in the same side
- LMP122: connections placed in the same side and 1" additional output port
- LMP123: 2 and 3 bar integrated relief valve

Common applications:

Delivery lines, in any low pressure industrial equipment or mobile machines

Filter housing materials

- Head: Aluminium
- Housing: Cathaphoresis - Painted steel
- Bypass valve: Brass - Aluminium

Pressure

- Test pressure: 12 MPa (120 bar)
- Burst pressure:
 - LMP 112/119: 29 MPa (290 bar)
 - LMP 120/123: 38 MPa (380 bar)
- Pulse pressure fatigue test: 1 000 000 cycles with pressure from 0 to 8 MPa (80 bar)

Bypass valve

- Opening pressure 350 kPa (3.5 bar) $\pm 10\%$
- Other opening pressures on request.

Δp element type

- Microfibre filter elements - series N - W: 20 bar
- Wire mesh filter elements - series N: 20 bar
- Fluid flow through the filter element from OUT to IN

Seals

- Standard NBR series A
- Optional FPM series V

Temperature

From -25 °C to +110 °C

Note

LMP MULTIPOINT filters are provided for vertical mounting

Weights [kg] and volumes [dm³]

Filter series	Weights [kg]					Volumes [dm³]				
	Length	1	2	3	4	Length	1	2	3	4
LMP 112-116-118-119		1.60	1.80	2.10	2.60		0.75	0.81	1.11	1.53
LMP 120-122		1.90	2.10	2.40	2.90		0.75	0.81	1.11	1.53
LMP 123		1.70	1.90	2.20	2.70		0.75	0.81	1.11	1.53

Flow rates [l/min]

Filter series	Length	Filter element design - N Series							
		A03	A06	A10	A16	A25	M25 M60 M90	P10	P25
LMP 112	1	36	38	55	57	67	105	84	86
	2	44	49	66	66	76	105	93	94
	3	56	58	71	77	87	106	96	97
	4	67	77	85	88	97	106	99	99
LMP 116	1	36	38	54	56	64	96	79	80
	2	43	49	63	64	72	96	86	87
	3	54	57	68	73	82	96	88	89
	4	65	73	79	82	89	96	91	91
LMP 118 LMP 119	1	40	42	65	69	85	163	117	120
	2	49	57	83	83	101	163	136	138
	3	66	70	92	102	124	164	142	144
	4	86	102	118	124	144	165	148	149
LMP 120	1	40	43	66	70	87	172	121	125
	2	50	58	85	85	104	172	142	144
	3	67	71	94	105	129	173	149	151
	4	88	106	122	129	151	174	155	157
LMP 122	1	39	42	64	67	81	146	109	111
	2	49	56	80	80	96	146	124	126
	3	65	68	88	96	114	146	129	130
	4	82	97	110	115	131	147	134	135

Maximum flow rate for a complete low and medium pressure filter with a pressure drop $\Delta p = 0.7$ bar.

The reference fluid has a kinematic viscosity of 30 mm²/s (cSt) and a density of 0.86 kg/dm³.

For different pressure drop or fluid viscosity we recommend to use our selection software available on www.mpfiltri.com.

You can also calculate the right size using the formulas present on the FILTER SIZING paragraph at the beginning of the full catalogue or at the beginning of the filter family brochure.

Please, contact our Sales Department for further additional information.

Filter series	Length	Filter element design - N Series							
		A03	A06	A10	A16	A25	M25 M60 M90	P10	P25
LMP 123	1	35	37	50	52	59	83	70	71
	2	41	46	58	58	65	83	76	76
	3	51	53	62	65	72	83	77	78
	4	59	65	70	72	78	83	79	79

Maximum flow rate for a complete low and medium pressure filter with a pressure drop $\Delta p = 2.7$ bar.

The reference fluid has a kinematic viscosity of 30 mm²/s (cSt) and a density of 0.86 kg/dm³.

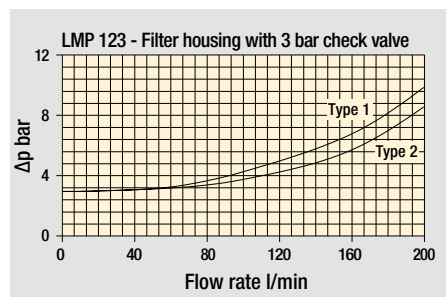
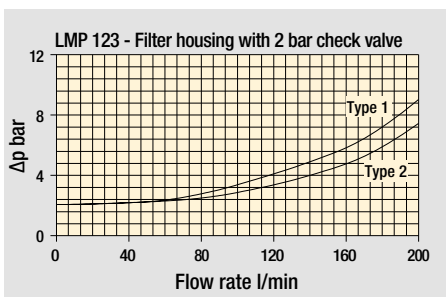
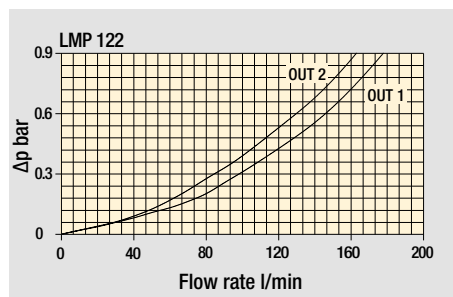
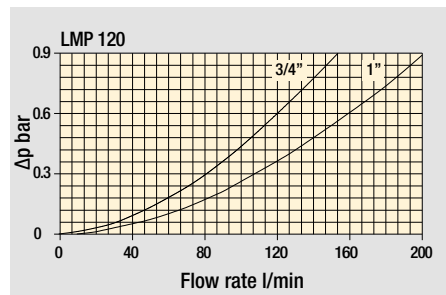
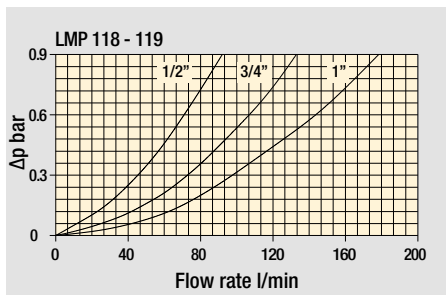
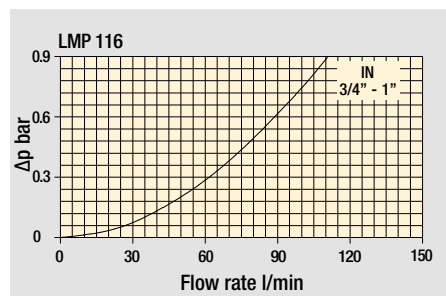
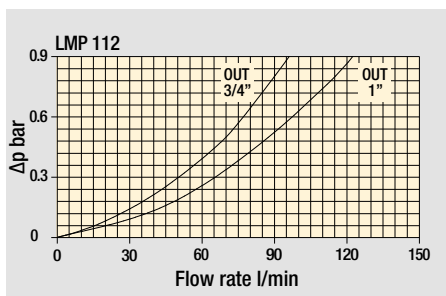
For different pressure drop or fluid viscosity we recommend to use our selection software available on www.mpfiltri.com.

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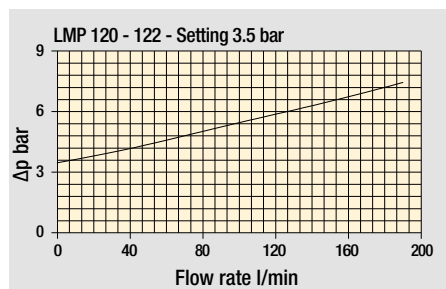
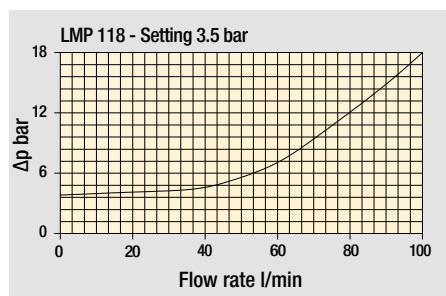
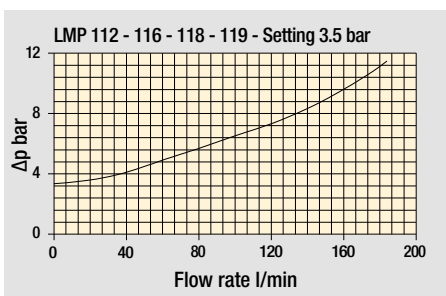
Please, contact our Sales Department for further additional information.

Pressure drop

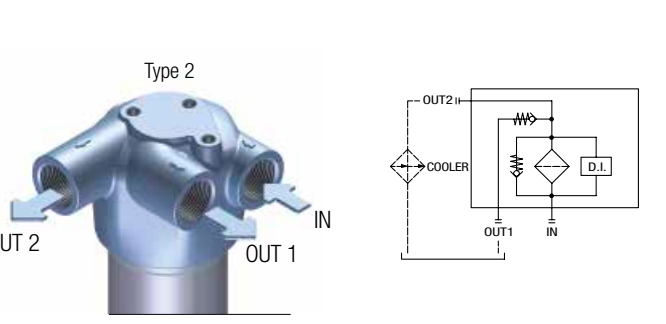
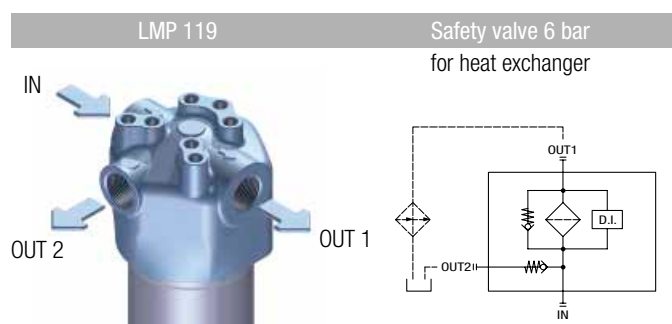
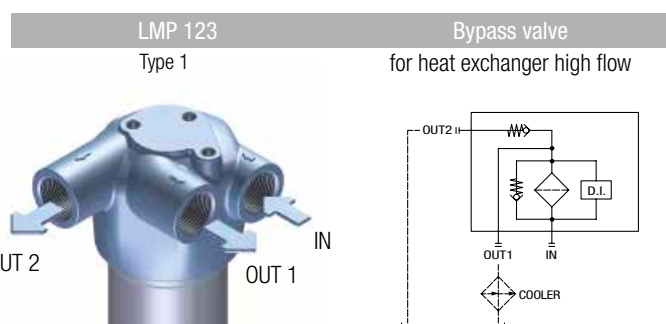
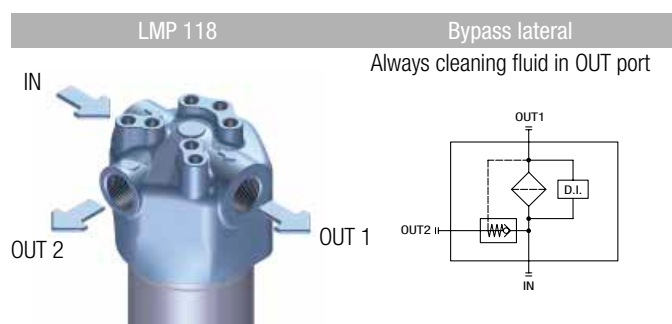
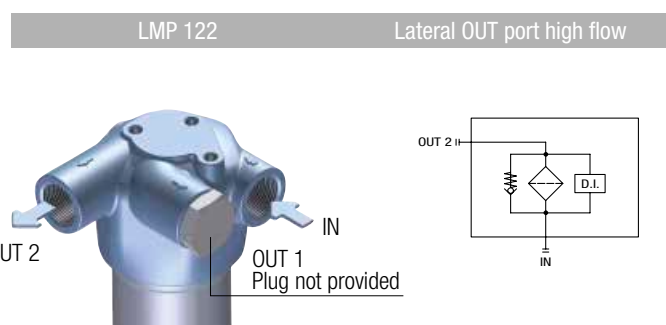
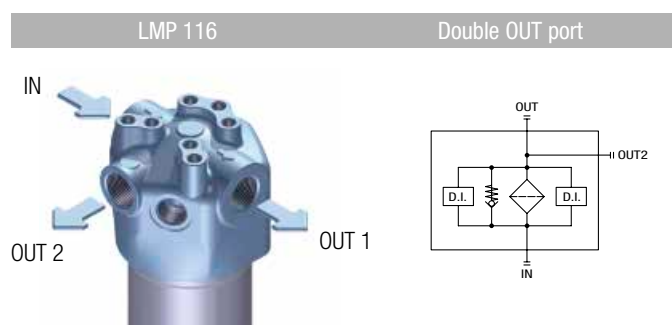
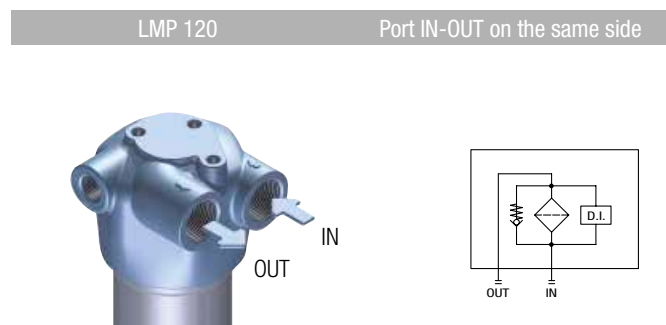
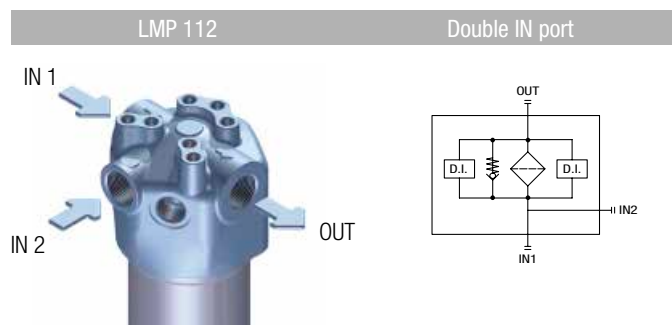
Filter housings Δp pressure drop



Bypass valve pressure drop



The curves are plotted using mineral oil with density of 0.86 kg/dm³ in compliance with ISO 3968. Δp varies proportionally with density.



Designation & Ordering code

COMPLETE FILTER

Series and size		Configuration example: LMP112 4 B A D 1 A10 N P01									
LMP112 LMP116											
Length											
1 2 3 4											
Bypass valve											
S Without bypass		B With bypass 3.5 bar									
Seals and treatments											
A NBR											
V FPM											
Connections											
		Aux (only LMP 112 - 116)									
A	G 3/4"	G 3/4"									
B	G 1"	G 3/4"									
C	3/4" NPT	3/4" NPT									
D	1" NPT	3/4" NPT									
E	SAE 12 - 1 1/16" - 12 UN	SAE 12 - 1 1/16" - 12 UN									
F	SAE 16 - 1 5/16" - 12 UN	SAE 12 - 1 1/16" - 12 UN									
Connection for differential pressure indicator											
1 Without											
2 With standard connection											
3 With connection on the opposite side											
6 With two connections on both sides											
Filtration rating (filter media)											
A03	Inorganic microfiber 3 µm	M25 Wire mesh 25 µm									
A06	Inorganic microfiber 6 µm	M60 Wire mesh 60 µm									
A10	Inorganic microfiber 10 µm	M90 Wire mesh 90 µm									
A16	Inorganic microfiber 16 µm	P10 Resin impregnated paper 10 µm									
A25	Inorganic microfiber 25 µm	P25 Resin impregnated paper 25 µm									
		Element Δp				Execution					
		N 20 bar				P01 MP Filtri standard					
						Pxx Customized					

FILTER ELEMENT

Element series and size		Configuration example: CU110 4 A10 A N P01					
CU110							
Element length							
1 2 3 4							
Filtration rating (filter media)							
A03	Inorganic microfiber 3 µm	M25 Wire mesh 25 µm					
A06	Inorganic microfiber 6 µm	M60 Wire mesh 60 µm					
A10	Inorganic microfiber 10 µm	M90 Wire mesh 90 µm					
A16	Inorganic microfiber 16 µm	P10 Resin impregnated paper 10 µm					
A25	Inorganic microfiber 25 µm	P25 Resin impregnated paper 25 µm					
		Seals and treatments		Element Δp		Execution	
		A NBR		N 20 bar		P01 MP Filtri standard	
		V FPM				Pxx Customized	

CLOGGING INDICATORS

See page 726

DEA Electrical differential pressure indicator	DLE Electrical / visual differential pressure indicator
DEM Electrical differential pressure indicator	DTA Electronic differential pressure indicator
DEU Electrical differential pressure indicator	DVA Visual differential pressure indicator
DLA Electrical / visual differential pressure indicator	DVM Visual differential pressure indicator

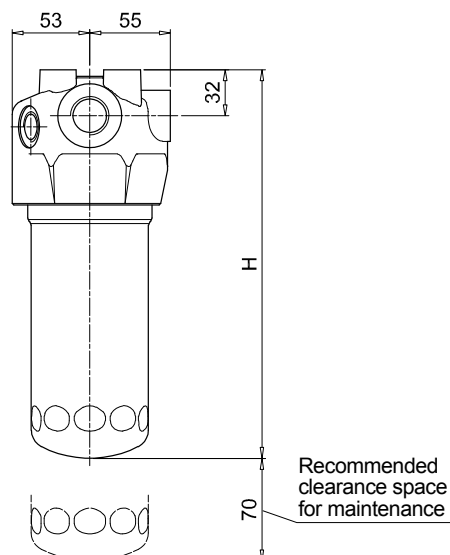
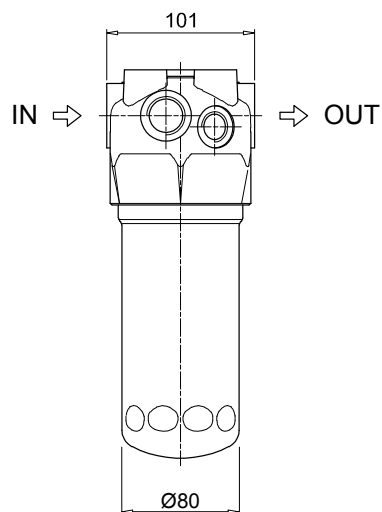
PLUGS

See page 747

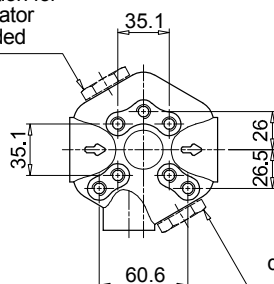
T2 Plug (not included)

LMP112 - LMP116

Filter length	H [mm]
1	182
2	215
3	265
4	365

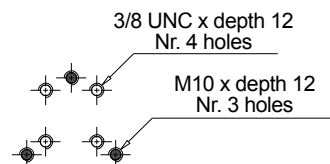


2 - Standard connection for diff. pressure indicator
T2 plug not included

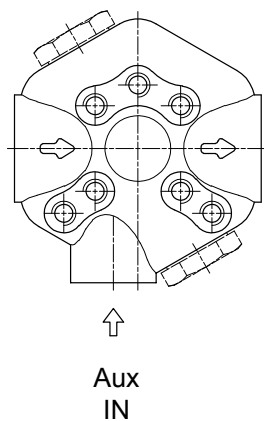


3 - Connection for diff. pressure indicator
on the opposite side
T2 plug not included

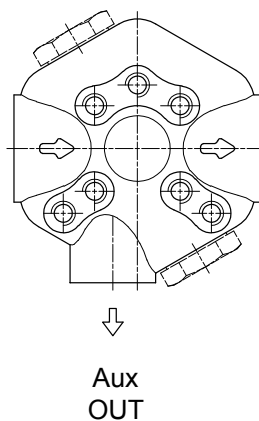
Fixing holes
Option for Metric and UNC screws



LMP 112



LMP 116



Designation & Ordering code

COMPLETE FILTER

Series and size		Configuration example: LMP118 4 B A D 1 A10 N P01									
LMP118 LMP119											
Length											
1 2 3 4											
Bypass valve											
B With bypass 3.5 bar											
Seals and treatments											
A NBR											
V FPM											
Connections											
		Aux OUT									
A	G 3/4"	G 3/4"									
B	G 1"	G 3/4"									
C	3/4" NPT	3/4" NPT									
D	1" NPT	3/4" NPT									
E	SAE 12 - 1 1/16" - 12 UN	SAE 12 - 1 1/16" - 12 UN									
F	SAE 16 - 1 5/16" - 12 UN	SAE 12 - 1 1/16" - 12 UN									
Connection for differential pressure indicator											
1 Without											
2 With standard connection											
Filtration rating (filter media)											
A03	Inorganic microfiber 3 µm	M25 Wire mesh 25 µm									
A06	Inorganic microfiber 6 µm	M60 Wire mesh 60 µm									
A10	Inorganic microfiber 10 µm	M90 Wire mesh 90 µm									
A16	Inorganic microfiber 16 µm	P10 Resin impregnated paper 10 µm									
A25	Inorganic microfiber 25 µm	P25 Resin impregnated paper 25 µm									
		Element Δp				Execution					
		N 20 bar				P01 MP Filtri standard					
						Pxx Customized					

FILTER ELEMENT

Element series and size		Configuration example: CU110 4 A10 A N P01					
CU110							
Element length							
1 2 3 4							
Filtration rating (filter media)							
A03	Inorganic microfiber 3 µm	M25 Wire mesh 25 µm					
A06	Inorganic microfiber 6 µm	M60 Wire mesh 60 µm					
A10	Inorganic microfiber 10 µm	M90 Wire mesh 90 µm					
A16	Inorganic microfiber 16 µm	P10 Resin impregnated paper 10 µm					
A25	Inorganic microfiber 25 µm	P25 Resin impregnated paper 25 µm					
		Seals and treatments		Element Δp		Execution	
		A NBR		N 20 bar		P01 MP Filtri standard	
		V FPM				Pxx Customized	

CLOGGING INDICATORS

See page 726

DEA Electrical differential pressure indicator	DLE Electrical / visual differential pressure indicator
DEM Electrical differential pressure indicator	DTA Electronic differential pressure indicator
DEU Electrical differential pressure indicator	DVA Visual differential pressure indicator
DLA Electrical / visual differential pressure indicator	DVM Visual differential pressure indicator

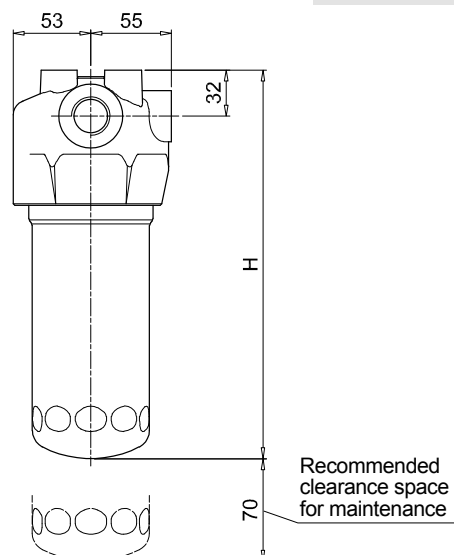
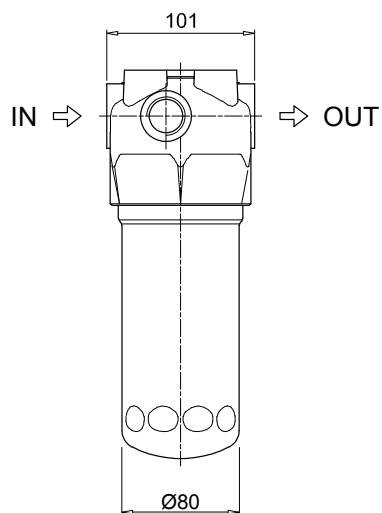
PLUGS

See page 747

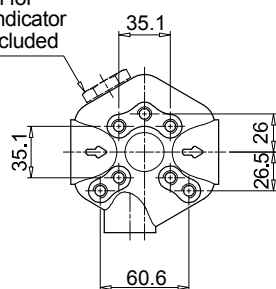
T2 Plug (not included)

LMP118 - LMP119

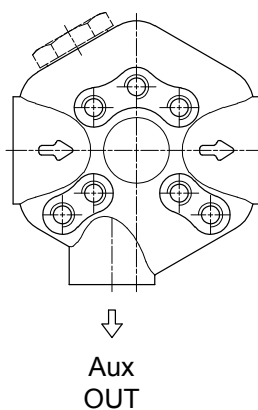
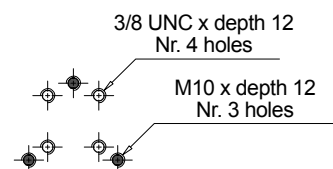
Filter length	H [mm]
1	182
2	215
3	265
4	365



Connection for
diff. pressure indicator
T2 plug not included



Fixing holes
Option for Metric and UNC screws



Designation & Ordering code

COMPLETE FILTER

Series and size		Configuration example: LMP120 4 B A D 1 A10 N P01									
LMP120 LMP122											
Length											
1 2 3 4											
Bypass valve											
S Without bypass		B With bypass 3.5 bar									
Seals and treatments											
A NBR											
V FPM											
Connections		LMP120	LMP122								
A G 3/4"		•	-								
B G 1"		•	•								
C 3/4" NPT		•	-								
D 1" NPT		•	•								
E SAE 12 - 1 1/16" - 12 UN		•	-								
F SAE 16 - 1 5/16" - 12 UN		•	•								
Connection for differential pressure indicator											
1 Without											
2 With standard connection											
Filtration rating (filter media)											
A03 Inorganic microfiber 3 µm		M25 Wire mesh 25 µm									
A06 Inorganic microfiber 6 µm		M60 Wire mesh 60 µm									
A10 Inorganic microfiber 10 µm		M90 Wire mesh 90 µm									
A16 Inorganic microfiber 16 µm		P10 Resin impregnated paper 10 µm									
A25 Inorganic microfiber 25 µm		P25 Resin impregnated paper 25 µm									
		Element Δp		Execution							
		N 20 bar		P01 MP Filtri standard							
				Pxx Customized							

FILTER ELEMENT

Element series and size		Configuration example: CU110 4 A10 A N P01					
CU110							
Element length							
1 2 3 4							
Filtration rating (filter media)							
A03 Inorganic microfiber 3 µm		M25 Wire mesh 25 µm					
A06 Inorganic microfiber 6 µm		M60 Wire mesh 60 µm					
A10 Inorganic microfiber 10 µm		M90 Wire mesh 90 µm					
A16 Inorganic microfiber 16 µm		P10 Resin impregnated paper 10 µm					
A25 Inorganic microfiber 25 µm		P25 Resin impregnated paper 25 µm					
		Seals and treatments		Element Δp		Execution	
		A NBR		N 20 bar		P01 MP Filtri standard	
		V FPM				Pxx Customized	

CLOGGING INDICATORS

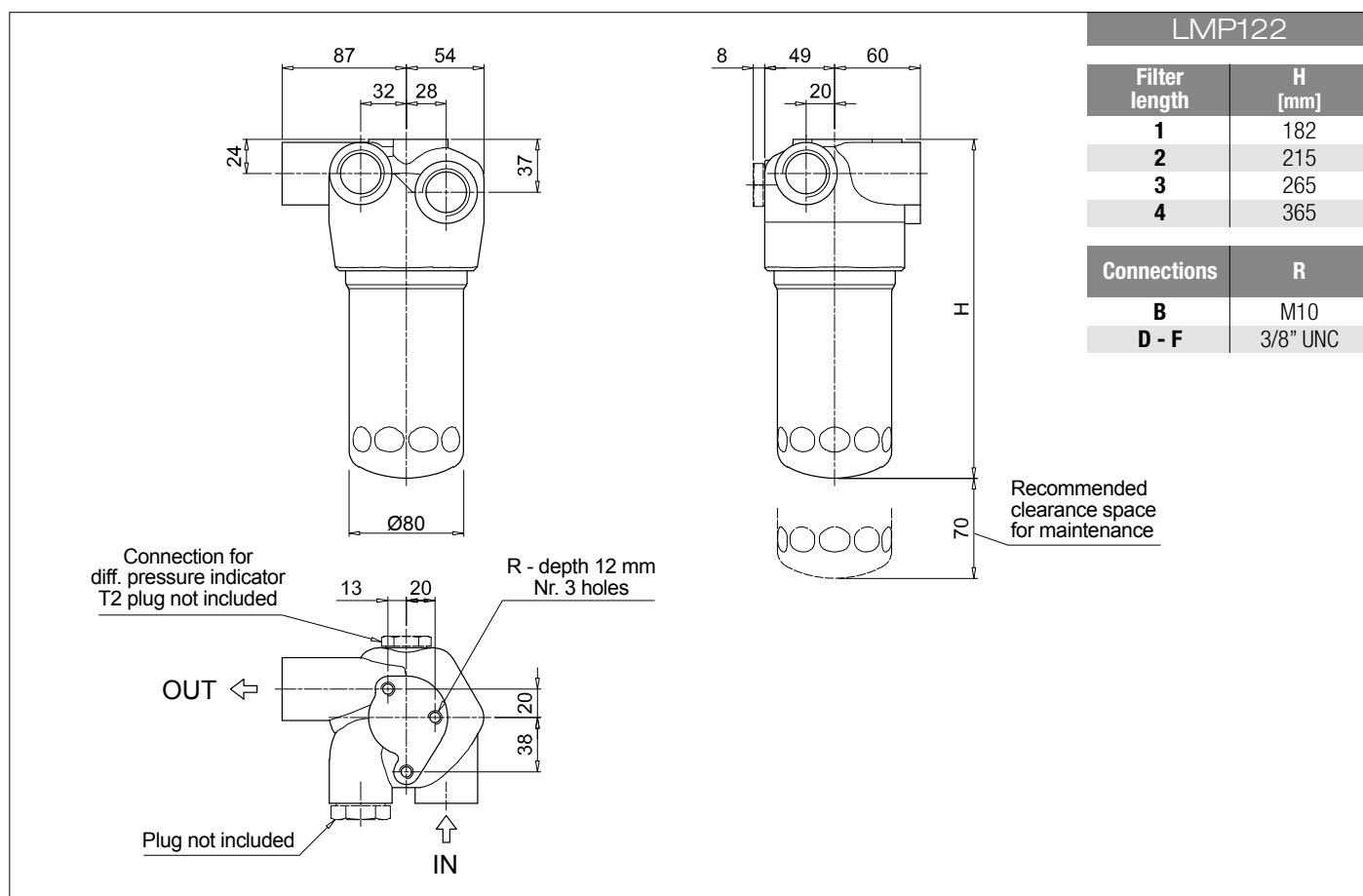
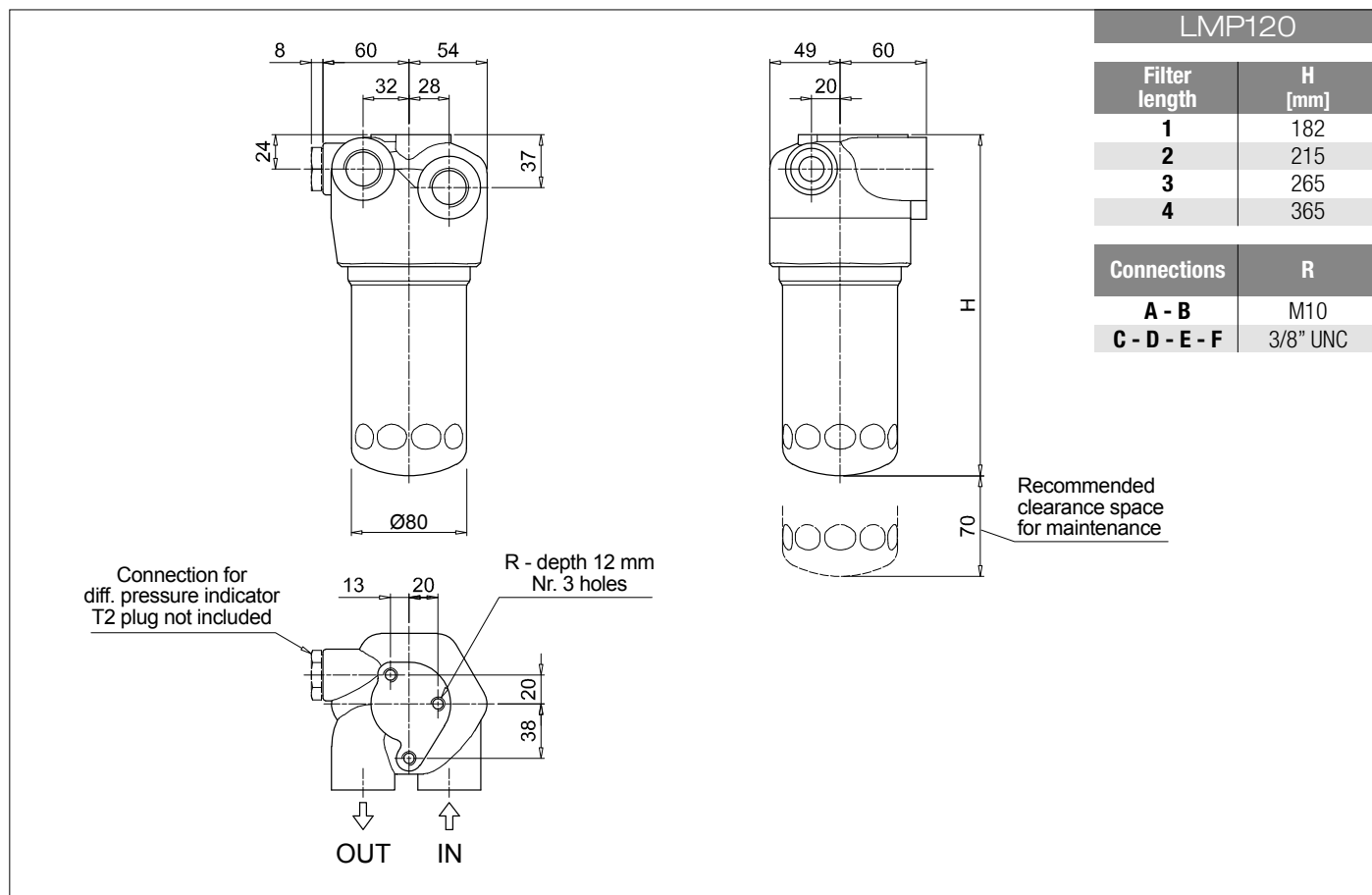
See page 726

DEA Electrical differential pressure indicator	DLE Electrical / visual differential pressure indicator
DEM Electrical differential pressure indicator	DTA Electronic differential pressure indicator
DEU Electrical differential pressure indicator	DVA Visual differential pressure indicator
DLA Electrical / visual differential pressure indicator	DVM Visual differential pressure indicator

PLUGS

See page 747

T2 Plug



Designation & Ordering code

COMPLETE FILTER

Series and size		Configuration example: LMP123									
LMP123		4	R	A	F	1	A10	N	P01		
Length											
1 2 3 4											
Valves	Bypass	OUT to cooler	Check valve								
C	without	front	2 bar								
D			3 bar								
G		side	2 bar								
H			3 bar								
M	With bypass 3.5 bar	front	2 bar								
N			3 bar								
Q		side	2 bar								
R			3 bar								
Seals and treatments											
A NBR											
V FPM											
Connections											
B G 1"											
F SAE 16 - 1 5/16" - 12 UN											
Connection for differential pressure indicator											
1 Without											
2 With standard connection											
Filtration rating (filter media)											
A03 Inorganic microfiber 3 µm			M25 Wire mesh 25 µm								
A06 Inorganic microfiber 6 µm			M60 Wire mesh 60 µm								
A10 Inorganic microfiber 10 µm			M90 Wire mesh 90 µm								
A16 Inorganic microfiber 16 µm			P10 Resin impregnated paper 10 µm								
A25 Inorganic microfiber 25 µm			P25 Resin impregnated paper 25 µm								
						Element Δp		Execution			
						N 20 bar		P01 MP Filtri standard			
								Pxx Customized			

FILTER ELEMENT

Element series and size		Configuration example: CU110									
CU110		4	A10	A	N	P01					
Element length											
1 2 3 4											
Filtration rating (filter media)											
A03 Inorganic microfiber 3 µm			M25 Wire mesh 25 µm								
A06 Inorganic microfiber 6 µm			M60 Wire mesh 60 µm								
A10 Inorganic microfiber 10 µm			M90 Wire mesh 90 µm								
A16 Inorganic microfiber 16 µm			P10 Resin impregnated paper 10 µm								
A25 Inorganic microfiber 25 µm			P25 Resin impregnated paper 25 µm								
						Seals and treatments		Element Δp		Execution	
						A NBR		N 20 bar		P01 MP Filtri standard	
						V FPM				Pxx Customized	

CLOGGING INDICATORS

See page 726

DEA Electrical differential pressure indicator

DEM Electrical differential pressure indicator

DEU Electrical differential pressure indicator

DLA Electrical / visual differential pressure indicator

DLE Electrical / visual differential pressure indicator

DTA Electronic differential pressure indicator

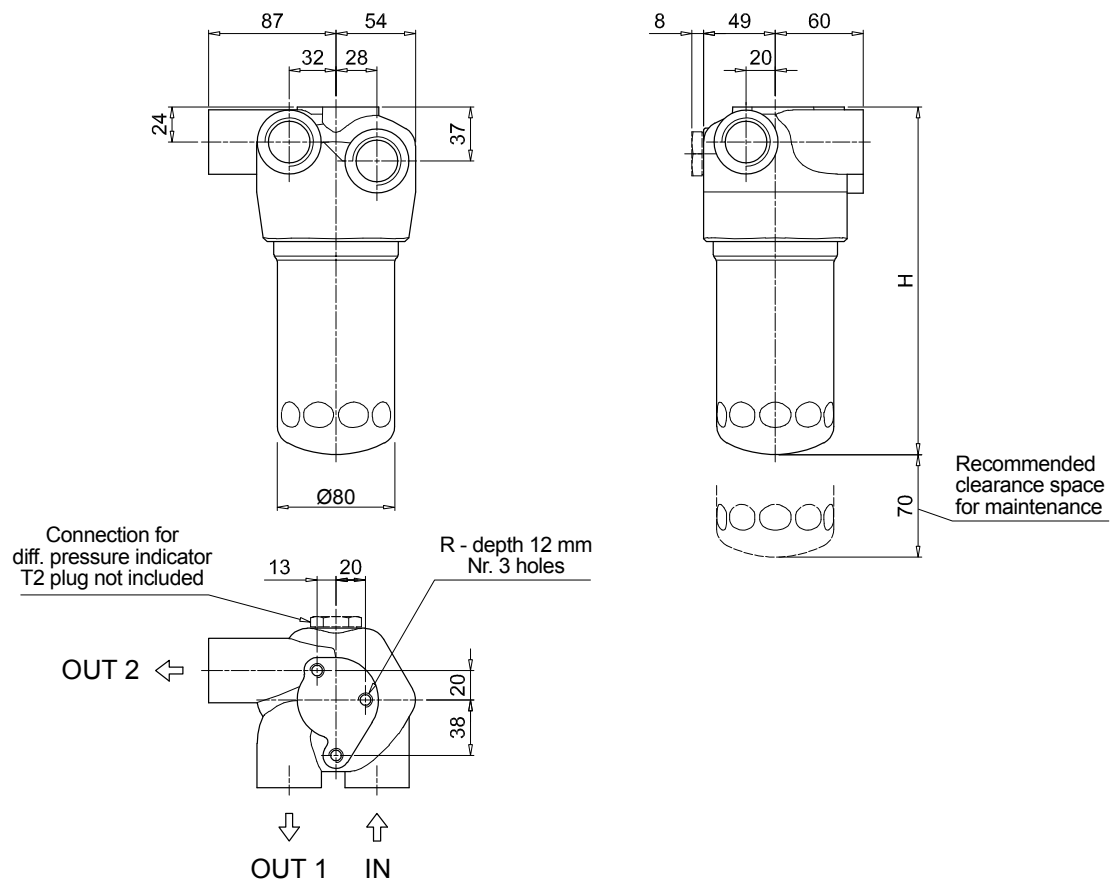
DVA Visual differential pressure indicator

DVM Visual differential pressure indicator

PLUGS

See page 747

T2 Plug



LMP123

Filter length	H [mm]
1	182
2	215
3	265
4	365

Connections	R
B	M10
F	3/8" UNC

Order number for spare parts

LMP 112 - 116 - 118 - 119

LMP 120

LMP 122 - 123

Item:	Q.ty: 1 pc.	Q.ty: 1 pc.		Q.ty: 1 pc.	
	2	3 (3a ÷ 3d)		4	
Filter series	Filter element	Seal Kit code number		Indicator connection plug	
		NBR	FPM	NBR	FPM
LMP 112-116 -118-119	See order table	02050478	02050479	T2H	T2V
LMP 120					
LMP 122-123					

LMP 210-211

Maximum working pressure up to 6 MPa (60 bar) - Flow rate up to 365 l/min



LMP 210-211 GENERAL INFORMATION

Description

Technical data

Low & Medium Pressure filters

Maximum working pressure up to 6 MPa (60 bar)

Flow rate up to 365 l/min

LMP210 is a range of versatile low pressure filter for transmission, protection of sensitive components in low pressure hydraulic systems and filtration of the coolant into the machine tools.

They are also suitable for the off-line filtration of small reservoirs.

They are directly connected to the lines of the system through the hydraulic fittings.

Available features:

- Flanged connections up to 1 1/2", for a maximum flow rate of 365 l/min (LMP210)
- Female threaded connections up to 1 1/2", for a maximum return flow rate of 365 l/min (LMP211)
- Fine filtration rating, to get a good cleanliness level into the system
- Water removal elements, to remove the free water from the hydraulic fluid. For further information, see the Contamination Management document and the dedicate leaflet.
- Bypass valve, to relieve excessive pressure drop across the filter media
- Visual, electrical and electronic differential clogging indicators

Common applications:

Delivery lines, in any low pressure industrial equipment or mobile machines

Filter housing materials

- Head: Aluminium
- Bowl: Cataphoretic painted steel
- Bypass valve: AISI 304 - Polyamide

Pressure

- Test pressure: 9 MPa (90 bar)
- Burst pressure: 21 MPa (210 bar)
- Pulse pressure fatigue test: 1 000 000 cycles with pressure from 0 to 6 MPa (60 bar)

Bypass valve

- Opening pressure 350 kPa (3.5 bar) $\pm 10\%$
- Other opening pressures on request.

Δp element type

- Microfibre filter elements - series N: 20 bar
- Fluid flow through the filter element from OUT to IN

Seals

- Standard NBR series A
- Optional FPM series V

Temperature

From -25 °C to +110 °C

Connections

Inlet/Outlet In-Line

Note

LMP 210 - 211 filters are provided for vertical mounting

Weights [kg] and volumes [dm³]

Filter series	Weights [kg]			Volumes [dm³]				
	Length	1	2	3	Length	1	2	3
LMP 210-211		3.10	4.80	6.40		1.60	2.10	2.80

GENERAL INFORMATION LMP 210-211

Flow rates [l/min]

Filter series	Length	Filter element design - N Series									
		A03	A06	A10	A16	A25	M25	M60	M90	P10	P25
LMP 210	1	106	130	190	200	221	286	287	287	261	265
	2	153	175	220	237	249	288	289	290	265	269
	3	204	214	248	260	265	289	290	291	277	281
LMP 211	1	118	149	227	240	269	358	359	360	324	330
	2	178	207	268	292	307	361	362	363	329	335
	3	247	260	306	323	329	362	363	364	345	351

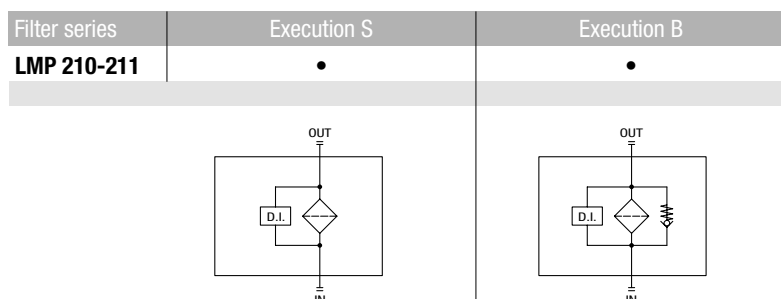
Maximum flow rate for a complete low and medium pressure filter with a pressure drop $\Delta p = 0.7$ bar.

The reference fluid has a kinematic viscosity of 30 mm²/s (cSt) and a density of 0.86 kg/dm³.

For different pressure drop or fluid viscosity we recommend to use our selection software available on www.mpfiltri.com.

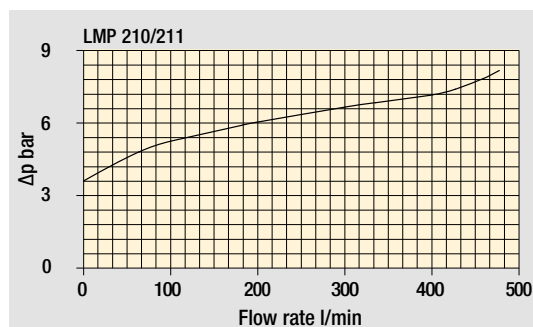
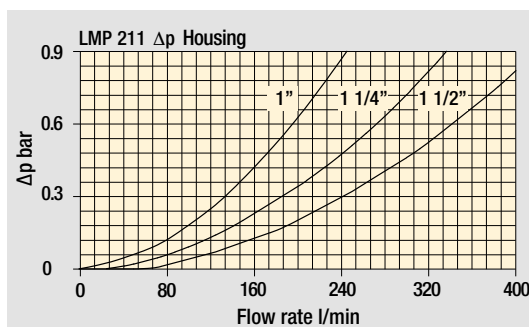
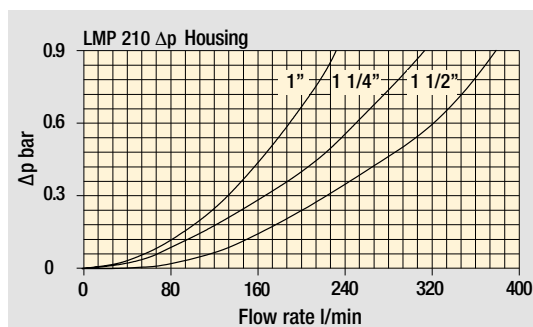
You can also calculate the right size using the formulas present on the FILTER SIZING paragraph at the beginning of the full catalogue or at the beginning of the filter family brochure. Please, contact our Sales Department for further additional information.

Hydraulic symbols



Pressure drop

Filter housings
 Δp pressure drop



Bypass valve
pressure drop

The curves are plotted using mineral oil with density of 0.86 kg/dm³ in compliance with ISO 3968. Δp varies proportionally with density.

LMP 210

Designation & Ordering code

COMPLETE FILTER

Series and size	Configuration example: LMP210 3 B A F1 A10 N P01							
LMP210								
Length								
1 2 3								
Bypass valve								
S Without bypass B With bypass 3.5 bar								
Seals and treatments								
A NBR V FPM								
Connections								
F1 1" SAE 3000 psi/M								
F2 1 1/4" SAE 3000 psi/M								
F3 1 1/2" SAE 3000 psi/M								
F4 1" SAE 3000 psi/UNC								
F5 1 1/4" SAE 3000 psi/UNC								
F6 1 1/2" SAE 3000 psi/UNC								
Filtration rating (filter media)								
A03 Inorganic microfiber 3 µm								
A06 Inorganic microfiber 6 µm								
A10 Inorganic microfiber 10 µm								
A16 Inorganic microfiber 16 µm								
A25 Inorganic microfiber 25 µm								
M25 Wire mesh 25 µm								
M60 Wire mesh 60 µm								
M90 Wire mesh 90 µm								
P10 Resin impregnated paper 10 µm								
P25 Resin impregnated paper 25 µm								
WA025 Water absorber inorganic microfiber 25 µm								
Element Δp								
N 20 bar								
Execution								
P01 MP Filtri standard								
Pxx Customized								

FILTER ELEMENT

Element series and size	Configuration example: CU210 3 A10 A N P01					
CU210						
Element length						
1 2 3						
Filtration rating (filter media)						
A03 Inorganic microfiber 3 µm						
A06 Inorganic microfiber 6 µm						
A10 Inorganic microfiber 10 µm						
A16 Inorganic microfiber 16 µm						
A25 Inorganic microfiber 25 µm						
M25 Wire mesh 25 µm						
M60 Wire mesh 60 µm						
M90 Wire mesh 90 µm						
P10 Resin impregnated paper 10 µm						
P25 Resin impregnated paper 25 µm						
WA025 Water absorber inorganic microfiber 25 µm						
Seals and treatments						
A NBR V FPM						
Element Δp						
N 20 bar						
Execution						
P01 MP Filtri standard						
Pxx Customized						

CLOGGING INDICATORS

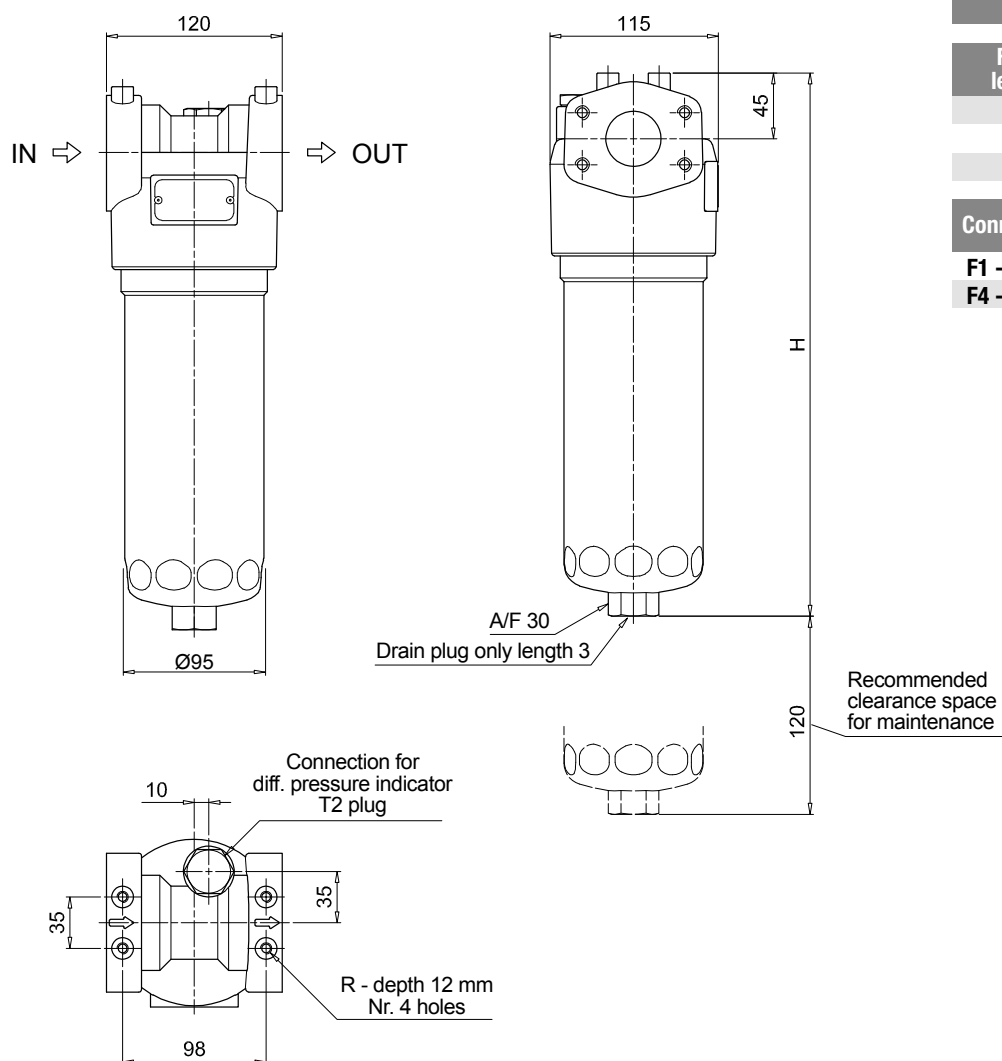
See page 726

DEA Electrical differential pressure indicator	DLE Electrical / visual differential pressure indicator
DEM Electrical differential pressure indicator	DTA Electronic differential pressure indicator
DEU Electrical differential pressure indicator	DVA Visual differential pressure indicator
DLA Electrical / visual differential pressure indicator	DVM Visual differential pressure indicator

PLUGS

See page 747

T2 Plug



LMP210

Filter length	H [mm]
1	362
2	492
3	633

Connections	R
F1 - F2 - F3	M8
F4 - F5 - F6	5/16" UNC

LMP 211

Designation & Ordering code

COMPLETE FILTER

Series and size LMP211	Configuration example: LMP211	3	B	A	D	6	A10	N	P01
Length 1 2 3									
Bypass valve S Without bypass B With bypass 3.5 bar									
Seals and treatments A NBR V FPM									
Connections A G 1" B G 1 1/4" C G 1 1/2" D 1" NPT E 1 1/4" NPT F 1 1/2" NPT G SAE 16 - 1 5/16" - 12 UN H SAE 20 - 1 5/8" - 12 UN I SAE 24 - 1 7/8" - 12 UN									
Connection for differential pressure indicator 6 With plugged connection									
Filtration rating (filter media) A03 Inorganic microfiber 3 µm A06 Inorganic microfiber 6 µm A10 Inorganic microfiber 10 µm A16 Inorganic microfiber 16 µm A25 Inorganic microfiber 25 µm M25 Wire mesh 25 µm M60 Wire mesh 60 µm M90 Wire mesh 90 µm P10 Resin impregnated paper 10 µm P25 Resin impregnated paper 25 µm WA025 Water absorber inorganic microfiber 25 µm									
						Element Δp N 20 bar	Execution P01 MP Filtri standard Pxx Customized		

FILTER ELEMENT

Element series and size CU210	Configuration example: CU210	3	A10	A	N	P01
Element length 1 2 3						
Filtration rating (filter media) A03 Inorganic microfiber 3 µm A06 Inorganic microfiber 6 µm A10 Inorganic microfiber 10 µm A16 Inorganic microfiber 16 µm A25 Inorganic microfiber 25 µm M25 Wire mesh 25 µm M60 Wire mesh 60 µm M90 Wire mesh 90 µm P10 Resin impregnated paper 10 µm P25 Resin impregnated paper 25 µm WA025 Water absorber inorganic microfiber 25 µm						
Seals and treatments A NBR V FPM	Element Δp N 20 bar	Execution P01 MP Filtri standard Pxx Customized				

CLOGGING INDICATORS

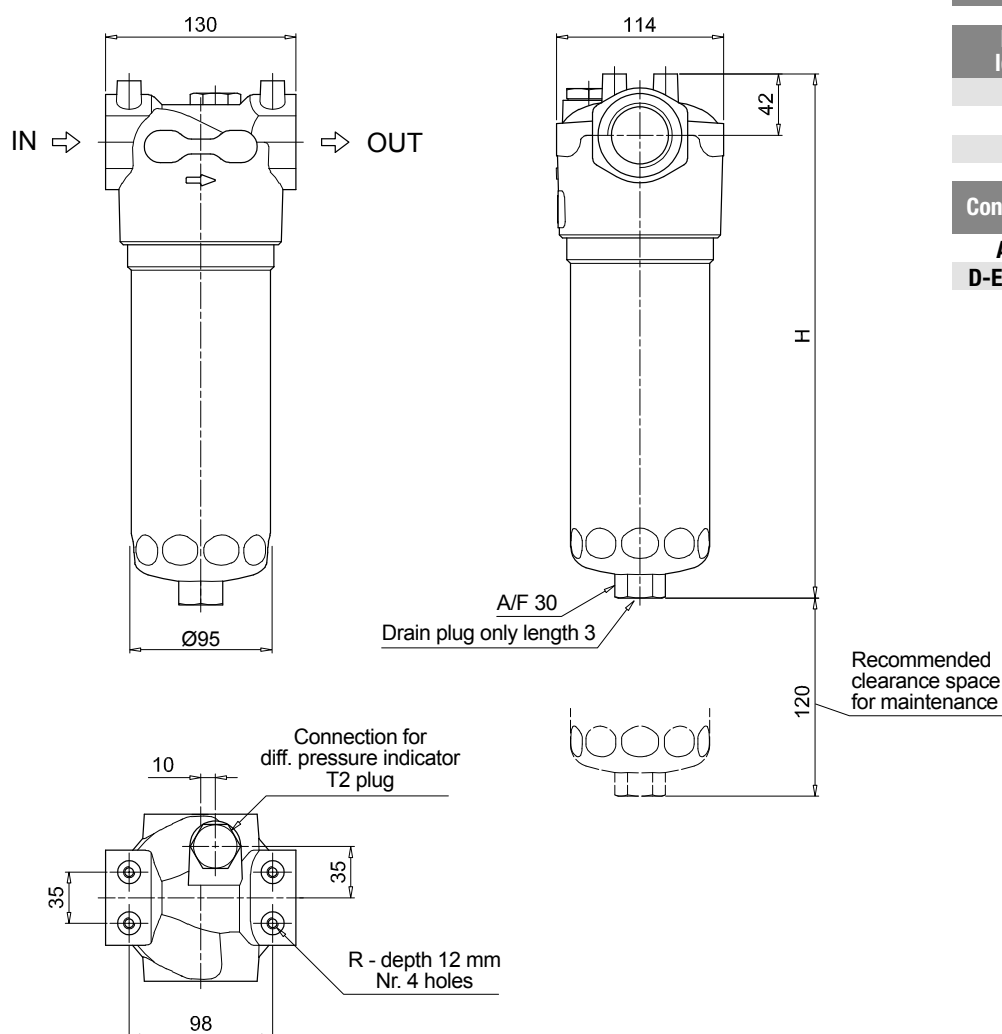
See page 726

DEA Electrical differential pressure indicator	DLE Electrical / visual differential pressure indicator
DEM Electrical differential pressure indicator	DTA Electronic differential pressure indicator
DEU Electrical differential pressure indicator	DVA Visual differential pressure indicator
DLA Electrical / visual differential pressure indicator	DVM Visual differential pressure indicator

PLUGS

See page 747

T2 Plug



LMP211

Filter length	H [mm]
1	358
2	488
3	629

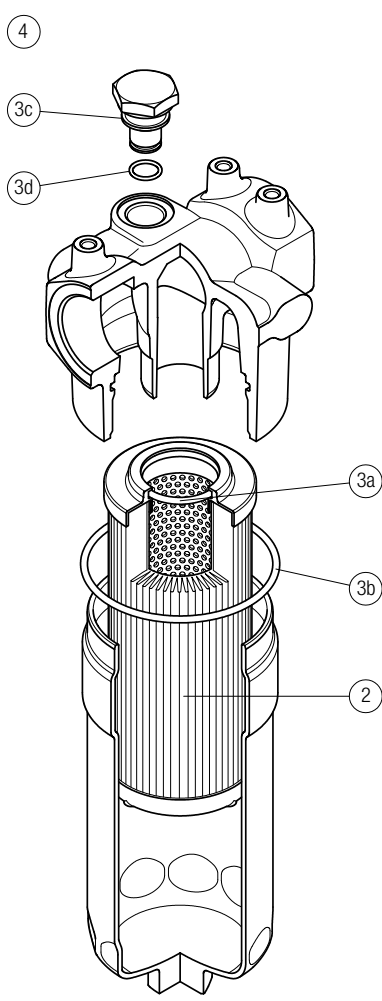
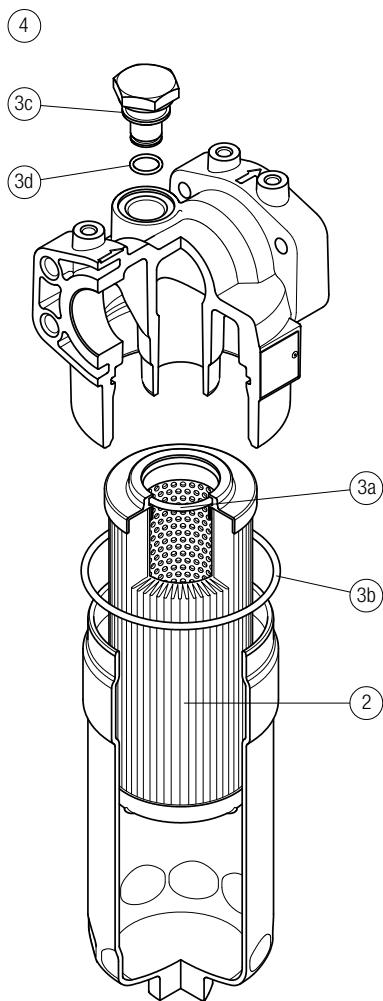
Connections	R
A-B-C	M8
D-E-F-G-H-I	5/16" UNC

LMP 210-211 SPARE PARTS

Order number for spare parts

LMP 210

LMP 211



Q.ty: 1 pc.		Q.ty: 1 pc.		Q.ty: 1 pc.	
Item:		3 (3a ÷ 3d)		4	
Filter series	Filter element	Seal Kit code number		Indicator connection plug	
	See order table	NBR	FPM	NBR	FPM
LMP 210-211		02050435	02050436	T2H	T2V

LMP 400-401 series

Maximum working pressure up to 6 MPa (60 bar) - Flow rate up to 780 l/min



Description

Technical data

Low & Medium Pressure filters

Maximum working pressure up to 6 MPa (60 bar)

Flow rate up to 780 l/min

LMP400 is a range of low pressure filter with large filtration surface mainly suitable for lubrication, off-line filtration of the reservoirs and filtration equipment.

They are directly connected to the lines of the system through the hydraulic fittings.

Available features:

- Female threaded connections up to 2" and flanged connections up to 2 1/2", for a maximum flow rate of 780 l/min
- In line or 90° connections, to meet any type of application
- Base-mounting design also available, for ease of the replacement of the filter element
- Fine filtration rating, to get a good cleanliness level into the system
- Water removal elements, to remove the free water from the hydraulic fluid. For further information, see the Contamination Management document and the dedicate leaflet.
- Bypass valve, to relieve excessive pressure drop across the filter media
- Vent ports, to avoid air trapped into the filter going into the system
- Drain ports, to remove the fluid from the housing prior the maintenance work
- Visual, electrical and electronic differential clogging indicators

Common applications:

- Off-line filtration of reservoirs
- Filtration systems

Filter housing materials

- Head: Anodized Aluminium
- Housing: Anodized Aluminium
- Bypass valve: Steel

Pressure LMP 400-401 length 2 - 3 - 4

- Working pressure: 6 MPa (60 bar)
- Test pressure: 9 MPa (90 bar)
- Burst pressure: 21 MPa (210 bar)
- Pulse pressure fatigue test: 1 000 000 cycles with pressure from 0 to 6 MPa (60 bar)

Pressure LMP 400-401 length 5 - 6

- Working pressure: 5 MPa (50 bar)
- Test pressure: 7.5 MPa (75 bar)
- Burst pressure: 15 MPa (150 bar)
- Pulse pressure fatigue test: 1 000 000 cycles with pressure from 0 to 5 MPa (50 bar)

Bypass valve

- Opening pressure 350 kPa (3.5 bar) ±10%
- Other opening pressures on request.

Δp element type

- Microfibre filter elements - series N - W: 20 bar
- Fluid flow through the filter element from OUT to IN

Seals

- Standard NBR series A
- Optional FPM series V

Temperature

From -25 °C to +110 °C

Connections

LMP 400: In-line Inlet/Outlet

LMP 401: 90° Inlet/Outlet

Note

LMP 400 filters are provided for vertical mounting

Weights [kg] and volumes [dm³]

Filter series	Weights [kg]						Volumes [dm³]					
	Length	2	3	4	5	6	Length	2	3	4	5	6
LMP 400-401		7.20	8.10	8.80	11.90	14.40		3.50	5.00	6.50	9.50	13.50

Flow rates [l/min]

		Filter element design - N Series							
Filter series	Length	A03	A06	A10	A16	A25	M25 M60 M90	P10	P25
LMP 400	2	205	244	370	411	515	720	524	556
	3	280	333	474	515	602	760	637	660
	4	347	400	535	564	637	769	660	688
	5	459	501	610	660	717	781	700	721
	6	504	575	676	689	728	783	708	727
LMP 401	2	200	236	347	382	468	628	475	501
	3	268	315	434	468	537	659	565	582
	4	328	373	484	507	565	665	582	603
	5	423	456	544	582	626	674	613	629
	6	459	516	594	604	634	676	619	633

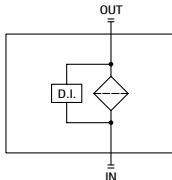
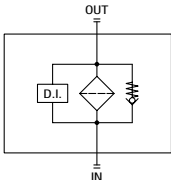
Maximum flow rate for a complete low and medium pressure filter with a pressure drop $\Delta p = 0.7$ bar.

The reference fluid has a kinematic viscosity of 30 mm²/s (cSt) and a density of 0.86 kg/dm³.

For different pressure drop or fluid viscosity we recommend to use our selection software available on www.mpfiltri.com.

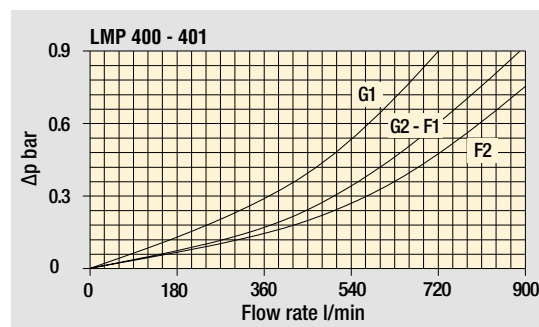
You can also calculate the right size using the formulas present on the FILTER SIZING paragraph at the beginning of the full catalogue or at the beginning of the filter family brochure. Please, contact our Sales Department for further additional information.

Hydraulic symbols

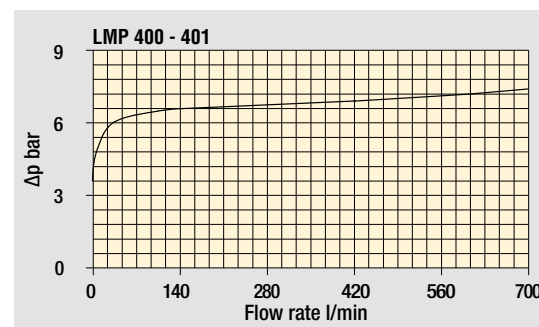
Filter series	Execution S	Execution B
LMP 400-401	•	•
		

Pressure drop

Filter housings Δp pressure drop



Bypass valve pressure drop



The curves are plotted using mineral oil with density of 0.86 kg/dm³ in compliance with ISO 3968. Δp varies proportionally with density.

LMP 400-401

Designation & Ordering code

COMPLETE FILTER

Series and size		Configuration example: LMP401									
LMP400 LMP401		3	B	A	G1	A10	N	P01			
Length											
2 3 4 5 6											
Bypass valve											
S Without bypass		B With bypass 3.5 bar									
Seals and treatments		Filtration rating									
		Axx	Mxx	Pxx							
A NBR		•	•	•							
V FPM		•	•	•							
W NBR with surface-treatment on filter element's tube		•	•	-							
Connections											
G1 G 1 1/2"		F1 2" SAE 3000 psi/M									
G2 G 2"		F2 2 1/2" SAE 3000 psi/M									
G3 1 1/2" NPT		F3 2" SAE 3000 psi/UNC									
G4 2" NPT		F4 2 1/2" SAE 3000 psi/UNC									
G5 SAE 24 - 1 7/8" - 12 UN											
G6 SAE 32 - 2 1/2" - 12 UN											
Filtration rating (filter media)											
A03 Inorganic microfiber 3 µm		M25 Wire mesh 25 µm									
A06 Inorganic microfiber 6 µm		M60 Wire mesh 60 µm									
A10 Inorganic microfiber 10 µm		M90 Wire mesh 90 µm									
A16 Inorganic microfiber 16 µm		P10 Resin impregnated paper 10 µm									
A25 Inorganic microfiber 25 µm		P25 Resin impregnated paper 25 µm									
WA025 Water absorber inorganic microfiber 25 µm											
Element Δp		Filter length									
N 20 bar		2 3 4 5 6									
		P01 MP Filtri standard									
		P02 Maintenance from the bottom of the housing									
		Pxx Customized									

FILTER ELEMENT

Element series and size		Configuration example: CU400					
CU400		3	A10	A	N	P01	
Element length							
2 3 4 5 6							
Filtration rating (filter media)							
A03 Inorganic microfiber 3 µm		M25 Wire mesh 25 µm					
A06 Inorganic microfiber 6 µm		M60 Wire mesh 60 µm					
A10 Inorganic microfiber 10 µm		M90 Wire mesh 90 µm					
A16 Inorganic microfiber 16 µm		P10 Resin impregnated paper 10 µm					
A25 Inorganic microfiber 25 µm		P25 Resin impregnated paper 25 µm					
WA025 Water absorber inorganic microfiber 25 µm							
Seals		Filtration rating					
		Axx	Mxx	Pxx			
A NBR		•	•	•			
V FPM		•	•	•			
W NBR with surface-treatment on tube		•	•	-			
Element Δp		Execution					
N 20 bar		P01 MP Filtri standard					
		Pxx Customized					

CLOGGING INDICATORS

See page 726

DEA Electrical differential pressure indicator

DEM Electrical differential pressure indicator

DEU Electrical differential pressure indicator

DLA Electrical / visual differential pressure indicator

DLE Electrical / visual differential pressure indicator

DTA Electronic differential pressure indicator

DVA Visual differential pressure indicator

DVM Visual differential pressure indicator

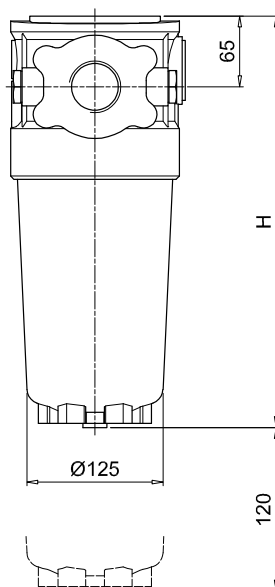
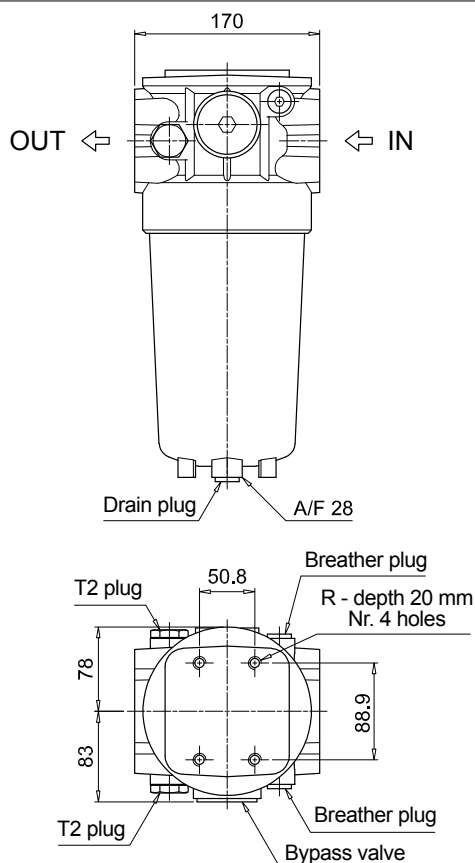
PLUGS

See page 747

T2 Plug

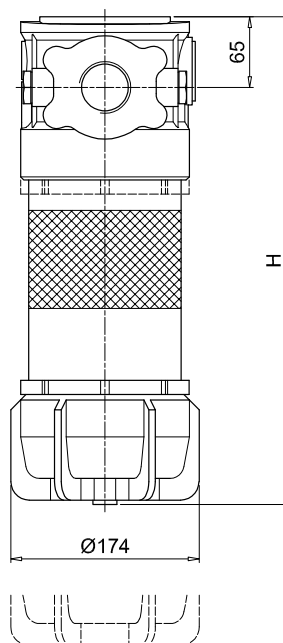
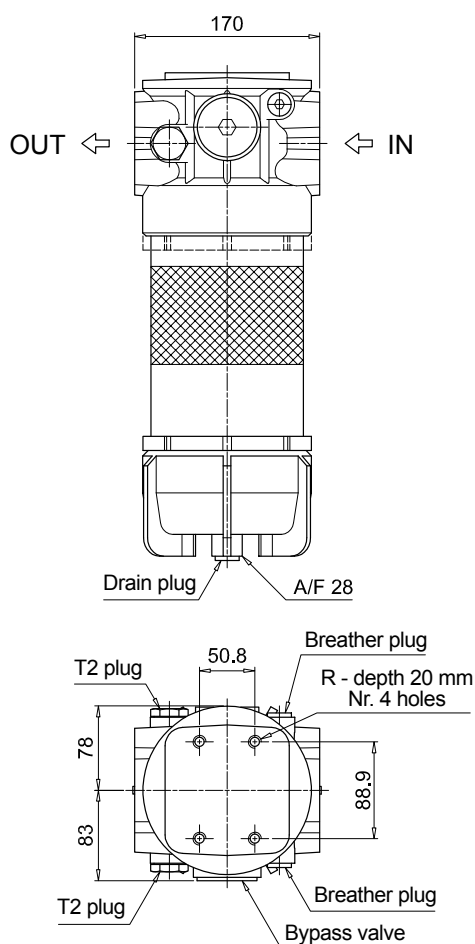
LMP 400-401

Dimensions



T2 plug =
connection for diff. pressure indicator

LMP400	
Length 2 - 3 - 4	
Filter length	H [mm]
2	378
3	478
4	578
Connections	R
G1-G2	M12
G3-G4-G5-G6	1/2" UNC
F1-F2	M12
F3-F4	1/2" UNC



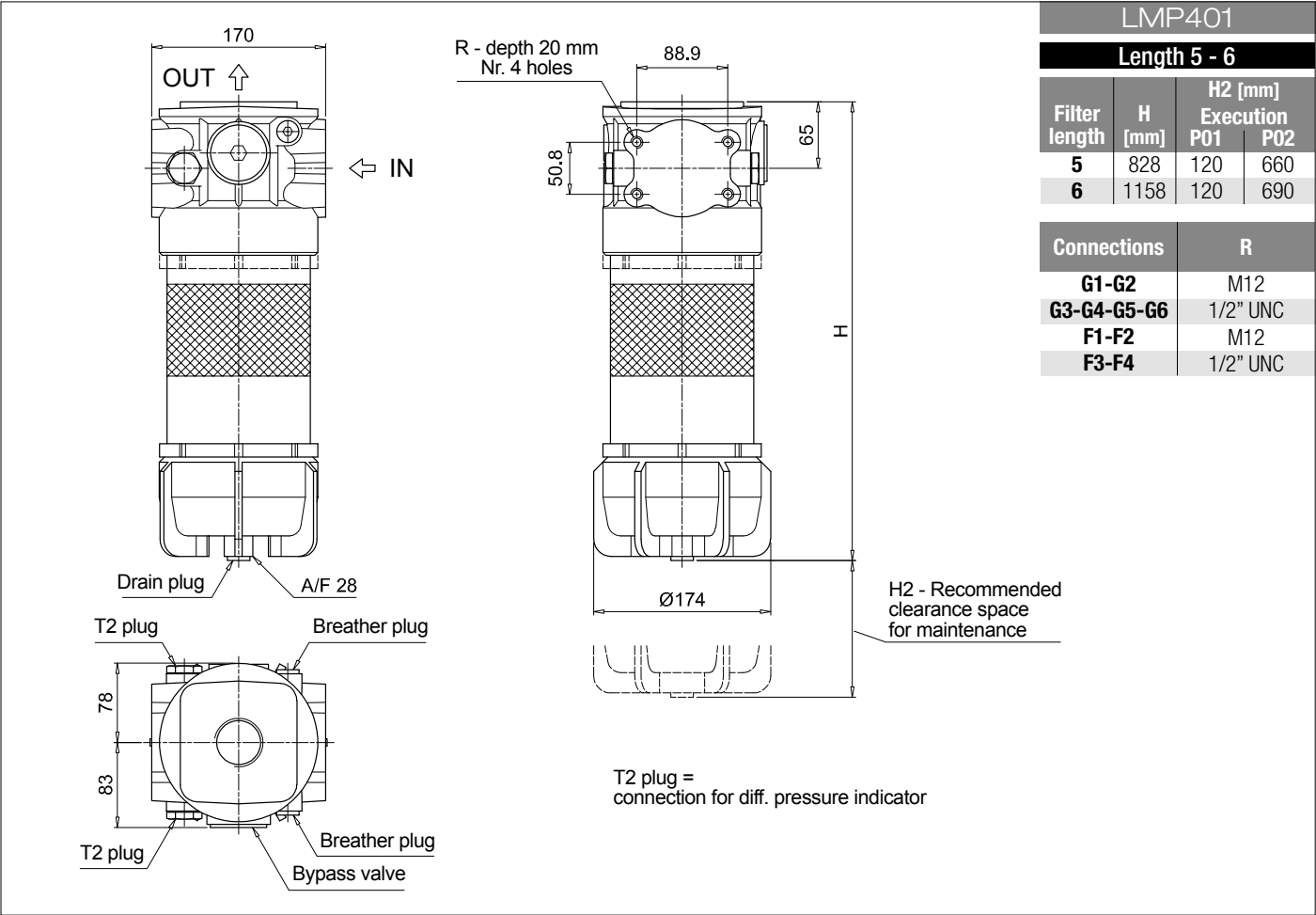
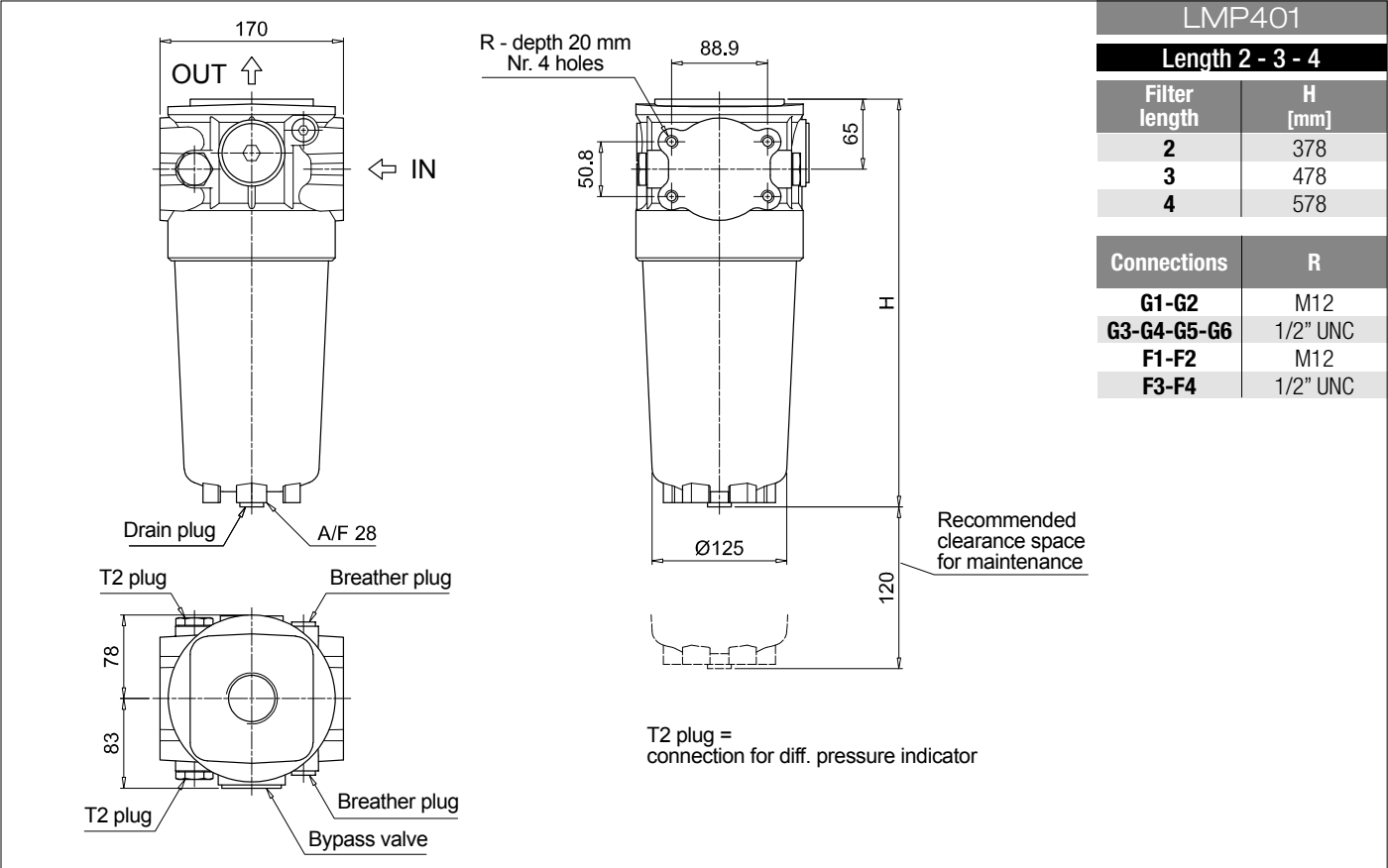
T2 plug =
connection for diff. pressure indicator

LMP400			
Length 5 - 6			
Filter length	H [mm]	H2 [mm]	
		Execution P01	P02
5	828	120	660
6	1158	120	690

Connections	R
G1-G2	M12
G3-G4-G5-G6	1/2" UNC
F1-F2	M12
F3-F4	1/2" UNC

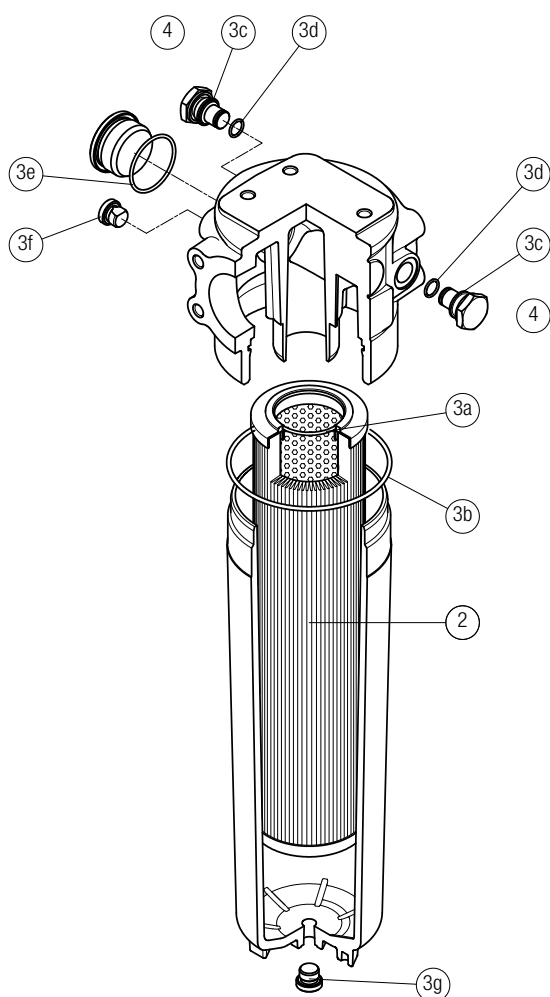
LMP 400-401

Dimensions

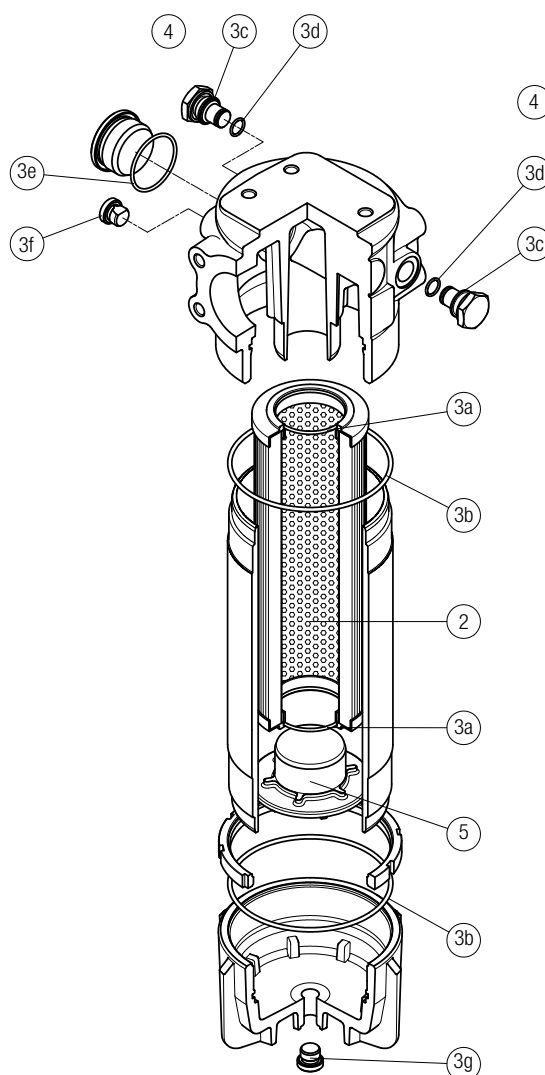


LMP 400 - 401

length 2 - 3 - 4



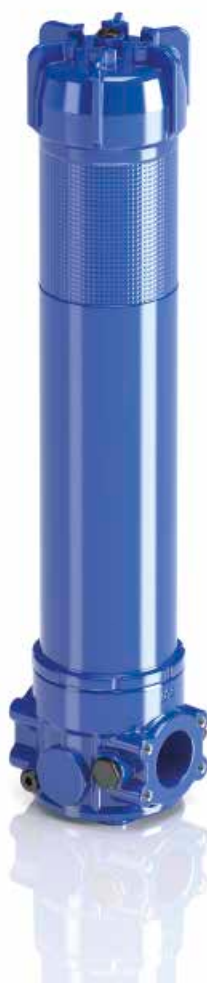
length 5 - 6



Item:	Q.ty: 1 pc. 2	Q.ty: 1 pc. 3 (3a ÷ 3g)	Q.ty: 2 pcs. 4	Q.ty: 2 pcs. 5
Filter series	Filter element	Seal Kit code number NBR	Indicator connection plug NBR	Housing spigot no bypass
LMP 400-401 length 2-3-4	See order table	02050391		-
LMP 400-401 length 5-6		02050393	T2H	01044108
		02050392	T2V	

LMP 430-431 series

Maximum working pressure up to 6 MPa (60 bar) - Flow rate up to 780 l/min



Description

Technical data

Low & Medium Pressure filters

Maximum working pressure up to 6 MPa (60 bar)
Flow rate up to 780 l/min

LMP431-431 is a range of low pressure filter with large filtration surface mainly suitable for lubrication, off-line filtration of the reservoirs and filtration equipment.

They are directly connected to the lines of the system through the hydraulic fittings.

Available features:

- Female threaded connections up to 2" and flanged connections up to 2 1/2", for a maximum flow rate of 780 l/min
- In line or 90° connections, to meet any type of application
- Base-mounting design also available, for ease of the replacement of the filter element
- Fine filtration rating, to get a good cleanliness level into the system
- Water removal elements, to remove the free water from the hydraulic fluid. For further information, see the Contamination Management document and the dedicate leaflet.
- Bypass valve, to relieve excessive pressure drop across the filter media
- Vent ports, to avoid air trapped into the filter going into the system
- Drain ports, to remove the fluid from the housing prior the maintenance work
- Visual, electrical and electronic differential clogging indicators

Common applications:

- Off-line filtration of reservoirs
- Filtration systems

Filter housing materials

- Head: Anodized Aluminium
- Housing: Anodized Aluminium
- Bypass valve: Steel

Pressure LMP 430-431 length 5 - 6

- Working pressure: 5 MPa (50 bar)
- Test pressure: 7.5 MPa (75 bar)
- Burst pressure: 15 MPa (150 bar)
- Pulse pressure fatigue test: 1 000 000 cycles with pressure from 0 to 5 MPa (50 bar)

Bypass valve

- Opening pressure 350 kPa (3.5 bar) ±10%
- Other opening pressures on request.

Δp element type

- Microfibre filter elements - series N - W: 20 bar
- Fluid flow through the filter element from OUT to IN

Seals

- Standard NBR series A
- Optional FPM series V

Temperature

From -25 °C to +110 °C

Connections

LMP 400 - 430: In-line Inlet/Outlet
 LMP 401 - 431: 90° Inlet/Outlet

Note

LMP 400 filters
 are provided
 for vertical mounting

Weights [kg] and volumes [dm³]

Filter series	Weights [kg]			Volumes [dm³]		
	Length	5	6	Length	5	6
LMP 430 - 431		11.90	14.40		9.50	13.50

Flow rates [l/min]

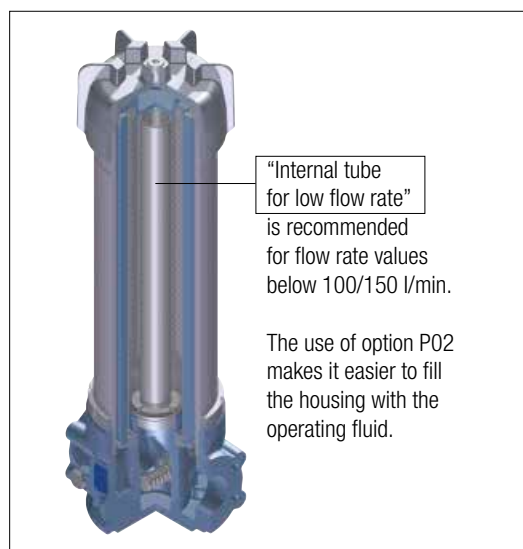
Filter series	Length	Filter element design - N Series							
		A03	A06	A10	A16	A25	M25 M60 M90	P10	P25
LMP 430	5	459	501	610	660	717	781	700	721
	6	504	575	676	689	728	783	708	727
LMP 431	5	423	456	544	582	626	674	613	629
	6	459	516	594	604	634	676	619	633

Maximum flow rate for a complete low and medium pressure filter with a pressure drop $\Delta p = 0.7$ bar.

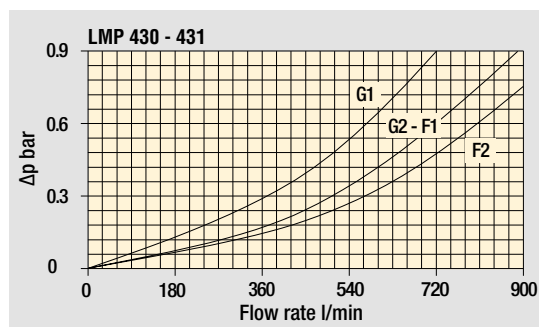
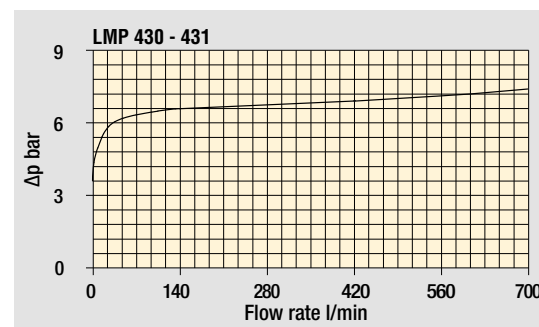
The reference fluid has a kinematic viscosity of 30 mm²/s (cSt) and a density of 0.86 kg/dm³.

For different pressure drop or fluid viscosity we recommend to use our selection software available on www.mpfiltri.com.

You can also calculate the right size using the formulas present on the FILTER SIZING paragraph at the beginning of the full catalogue or at the beginning of the filter family brochure. Please, contact our Sales Department for further additional information.

LMP 430-431: execution P02

Hydraulic symbols

Filter series	Execution S	Execution B
LMP 430-431	•	•

Pressure drop
Filter housings Δp pressure drop

Bypass valve pressure drop

The curves are plotted using mineral oil with density of 0.86 kg/dm³ in compliance with ISO 3968. Δp varies proportionally with density.

LMP 430-431

Designation & Ordering code

COMPLETE FILTER

Series and size		Configuration example: LMP431							
LMP430 LMP431		5	B	A	G1	A10	N	P01	
Length									
5 6									
Bypass valve									
S Without bypass		B With bypass 3.5 bar							
Seals and treatments		Filtration rating							
A NBR		Axx	Mxx	Pxx					
V FPM		•	•	•					
W NBR with surface-treatment on filter element's tube		•	•	-					
Connections									
G1 G 1 1/2"		F1 2" SAE 3000 psi/M							
G2 G 2"		F2 2 1/2" SAE 3000 psi/M							
G3 1 1/2" NPT		F3 2" SAE 3000 psi/UNC							
G4 2" NPT		F4 2 1/2" SAE 3000 psi/UNC							
G5 SAE 24 - 1 7/8" - 12 UN									
G6 SAE 32 - 2 1/2" - 12 UN									
Filtration rating (filter media)									
A03 Inorganic microfiber 3 µm		M25 Wire mesh 25 µm							
A06 Inorganic microfiber 6 µm		M60 Wire mesh 60 µm							
A10 Inorganic microfiber 10 µm		M90 Wire mesh 90 µm							
A16 Inorganic microfiber 16 µm		P10 Resin impregnated paper 10 µm							
A25 Inorganic microfiber 25 µm		P25 Resin impregnated paper 25 µm							
WA025 Water absorber inorganic microfiber 25 µm									
Element Δp		Execution							
N 20 bar		P01 MP Filtri standard							
		P02 With internal tube for low flow rate							
		Pxx Customized							

FILTER ELEMENT

Element series and size		Configuration example: CU400					
CU400		5	A10	A	N	P01	
Element length							
5 6							
Filtration rating (filter media)							
A03 Inorganic microfiber 3 µm		M25 Wire mesh 25 µm					
A06 Inorganic microfiber 6 µm		M60 Wire mesh 60 µm					
A10 Inorganic microfiber 10 µm		M90 Wire mesh 90 µm					
A16 Inorganic microfiber 16 µm		P10 Resin impregnated paper 10 µm					
A25 Inorganic microfiber 25 µm		P25 Resin impregnated paper 25 µm					
WA025 Water absorber inorganic microfiber 25 µm							
Seals		Filtration rating					
A NBR		Axx	Mxx	Pxx			
V FPM		•	•	•			
W NBR with surface-treatment on tube		•	•	-			
Element Δp		Execution					
N 20 bar		P01 MP Filtri standard					
		Pxx Customized					

CLOGGING INDICATORS

See page 726

DEA Electrical differential pressure indicator

DEM Electrical differential pressure indicator

DEU Electrical differential pressure indicator

DLE Electrical / visual differential pressure indicator

DTA Electronic differential pressure indicator

DVA Visual differential pressure indicator

DVM Visual differential pressure indicator

PLUGS

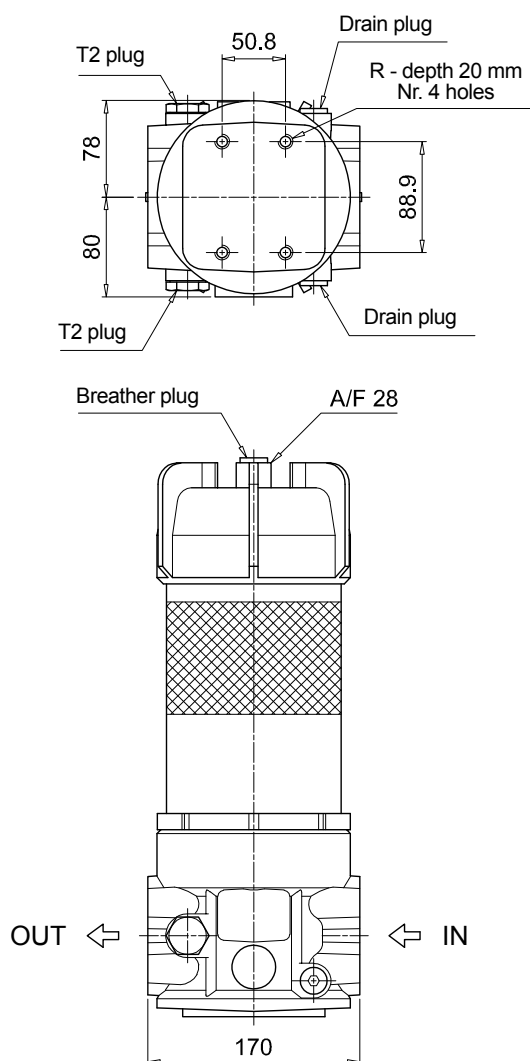
See page 747

T2 Plug

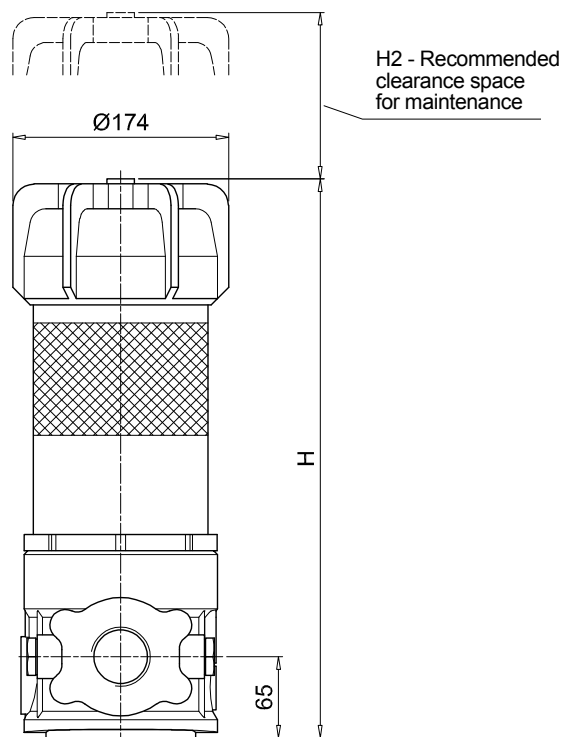
LMP430

Filter length	H [mm]	H2 [mm]
5	828	660
6	1158	690

Connections	R
G1-G2	M12
G3-G4-G5-G6	1/2" UNC
F1-F2	M12
F3-F4	1/2" UNC



T2 plug =
connection for diff. pressure indicator

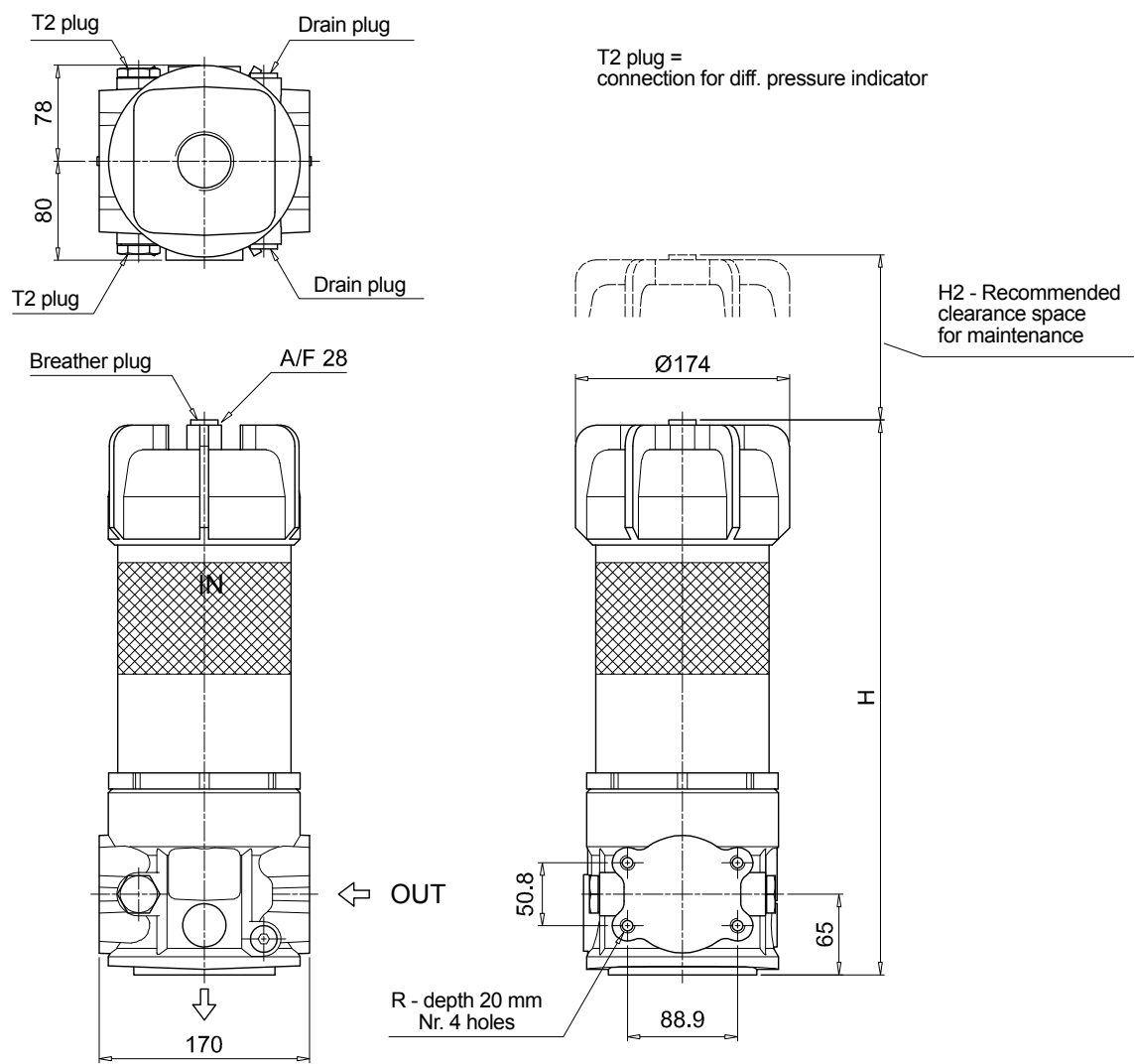


LMP 430-431

Dimensions

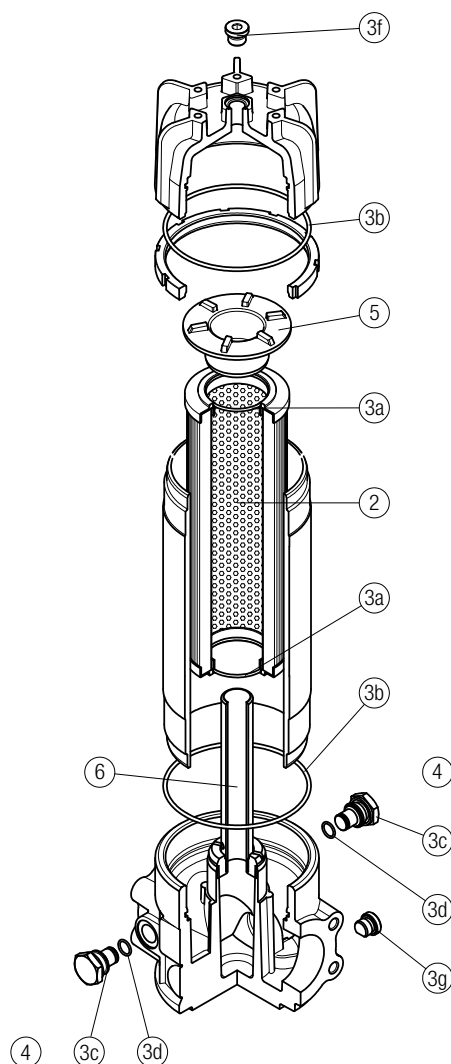
LMP431		
Filter length	H [mm]	H2 [mm]
5	828	660
6	1158	690

Connections	R
G1-G2	M12
G3-G4-G5-G6	1/2" UNC
F1-F2	M12
F3-F4	1/2" UNC



LMP 430 - 431

length 5 - 6



Item:	Q.ty: 1 pc.	Q.ty: 1 pc.	Q.ty: 2 pcs.	Q.ty: 2 pcs.	Q.ty: 1 pc.
Filter series	Filter element	Seal Kit code number NBR FPM	Indicator connection plug NBR FPM	Housing spigot no bypass with bypass	Internal tube for low flow rate, execution P02
LMP 430-431 length 5-6	See order table	02050393 02050394	T2H T2V	01044108 02001414	Length 5: 02025041 Length 6: 02025042

LMP 950-951 series

Maximum working pressure up to 3 MPa (30 bar) - Flow rate up to 2400 l/min



LMP 950-951 GENERAL INFORMATION

Description

Low & Medium Pressure filters

Maximum working pressure up to 3 MPa (30 bar)
Flow rate up to 2400 l/min

LMP950 is a range of low pressure filter with large filtration surface mainly suitable for lubrication, off-line filtration of the reservoirs and filtration equipment.

They are directly connected to the lines of the system through the hydraulic fittings.

Available features:

- Flanged connections up to 4", for a maximum flow rate of 2400 l/min
- In line or 90° connections, to meet any type of application
- Base-mounting design, for ease of the replacement of the filter element
- Fine filtration rating, to get a good cleanliness level into the system
- Water removal elements, to remove the free water from the hydraulic fluid. For further information, see the Contamination Management document and the dedicate leaflet.
- Bypass valve, to relieve excessive pressure drop across the filter media
- Vent ports, to avoid air trapped into the filter going into the system
- Drain ports, to remove the fluid from the housing prior the maintenance work
- Visual, electrical and electronic differential clogging indicators

Common applications:

- Off-line filtration of reservoirs
- Filtration systems
- Lubrication systems

Technical data

Filter housing materials

- Head: Anodized Aluminium
- Housing: Anodized Aluminium
- Bypass valve: Anodized Aluminium

Pressure

- Test pressure: 4,5 MPa (45 bar)
- Burst pressure: 12 MPa (120 bar)
- Pulse pressure fatigue test: 1 000 000 cycles with pressure from 0 to 3 MPa (30 bar)

Bypass valve

- Opening pressure 350 kPa (3.5 bar) $\pm 10\%$
- Other opening pressures on request.

Δp element type

- Microfibre filter elements - series N: 20 bar
- Fluid flow through the filter element from OUT to IN

Seals

- Standard NBR series A
- Optional FPM series V

Temperature

From -25 °C to +110 °C

Connections

LMP 950: In-line Inlet/Outlet

LMP 951: 90° Inlet/Outlet

Note

LMP 950 - 951 filters are provided for vertical mounting

Weights [kg] and volumes [dm³]

Filter series	Weights [kg]			Volumes [dm ³]		
	Length	2	3	Length	2	3
LMP 950-951		25.1	33.5		15	28

Flow rates [l/min]

Filter series	Length	Filter element design - N Series					
		A03	A06	A10	A16	A25	M25 M60 M90
LMP 950	2	613	756	953	1219	1515	2170
	3	1148	1219	1502	1713	1808	2293
LMP 951	2	635	789	1007	1308	1649	2420
	3	1226	1308	1634	1881	1993	2566

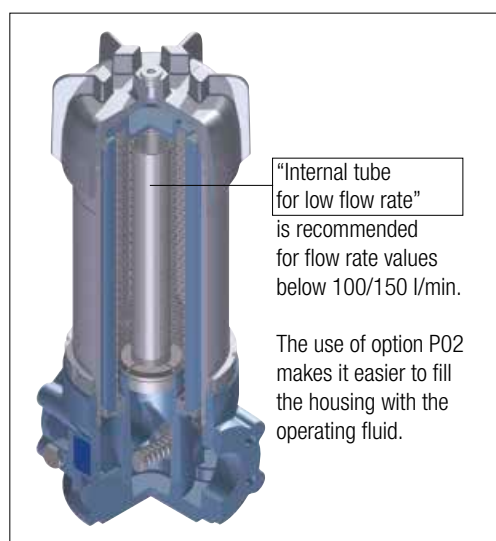
Maximum flow rate for a complete low and medium pressure filter with a pressure drop $\Delta p = 0.7$ bar.

The reference fluid has a kinematic viscosity of 30 mm²/s (cSt) and a density of 0.86 kg/dm³.

For different pressure drop or fluid viscosity we recommend to use our selection software available on www.mpfiltri.com.

You can also calculate the right size using the formulas present on the FILTER SIZING paragraph at the beginning of the full catalogue or at the beginning of the filter family brochure. Please, contact our Sales Department for further additional information.

Execution P02

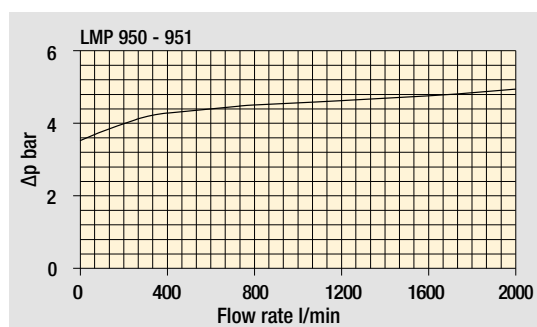
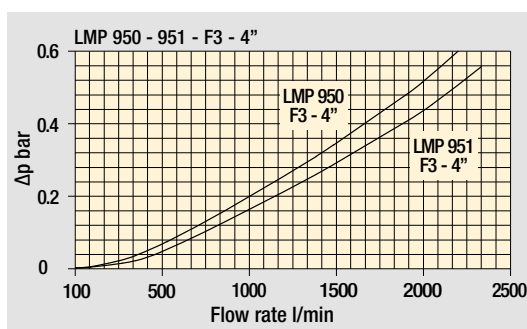
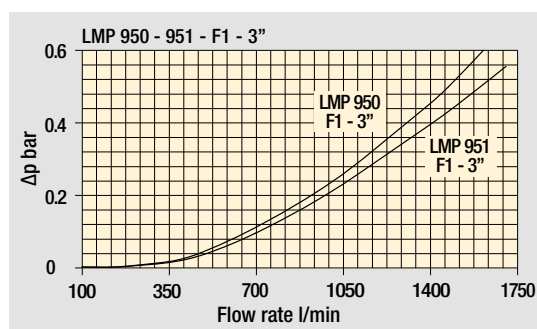


Hydraulic symbols

Filter series	Execution S	Execution B
LMP 950-951	•	•

Pressure drop

Filter housings Δp pressure drop



Bypass valve pressure drop

The curves are plotted using mineral oil with density of 0.86 kg/dm³ in compliance with ISO 3968. Δp varies proportionally with density.

LMP 950-951

Designation & Ordering code

COMPLETE FILTER

Series and size	Configuration example: LMP951							
LMP950 LMP951	2	B	A	F2	A10	N	P01	
Length								
2 3								
Bypass valve								
S Without bypass	B With bypass 3.5 bar							
Seals and treatments								
A NBR								
V FPM								
Connections								
F1 3" SAE 3000 psi/M								
F2 3" SAE 3000 psi/UNC								
F3 4" SAE 3000 psi/M								
F4 4" SAE 3000 psi/UNC								
Filtration rating (filter media)								
A03 Inorganic microfiber 3 µm	M25 Wire mesh 25 µm							
A06 Inorganic microfiber 6 µm	M60 Wire mesh 60 µm							
A10 Inorganic microfiber 10 µm	M90 Wire mesh 90 µm							
A16 Inorganic microfiber 16 µm								
A25 Inorganic microfiber 25 µm								
WA025 Water absorber inorganic microfiber 25 µm								
Element Δp	Execution							
N 20 bar	P01 MP Filtri standard							
	P02 With internal tube for low flow rate							
	Pxx Customized							

FILTER ELEMENT

Element series and size	Configuration example: CU950					
CU950	2	A10	A	N	P01	
Element length						
2 3						
Filtration rating (filter media)						
A03 Inorganic microfiber 3 µm	M25 Wire mesh 25 µm					
A06 Inorganic microfiber 6 µm	M60 Wire mesh 60 µm					
A10 Inorganic microfiber 10 µm	M90 Wire mesh 90 µm					
A16 Inorganic microfiber 16 µm						
A25 Inorganic microfiber 25 µm						
WA025 Water absorber inorganic microfiber 25 µm						
Seals						
A NBR						
V FPM						
Element Δp	Execution					
N 20 bar	P01 MP Filtri standard					
	Pxx Customized					

CLOGGING INDICATORS

See page 726

DEA Electrical differential pressure indicator
DEM Electrical differential pressure indicator
DEU Electrical differential pressure indicator
DLE Electrical / visual differential pressure indicator
DTA Electronic differential pressure indicator
DVA Visual differential pressure indicator
DVM Visual differential pressure indicator

DLE Electrical / visual differential pressure indicator
DTA Electronic differential pressure indicator
DVA Visual differential pressure indicator
DVM Visual differential pressure indicator

PLUGS

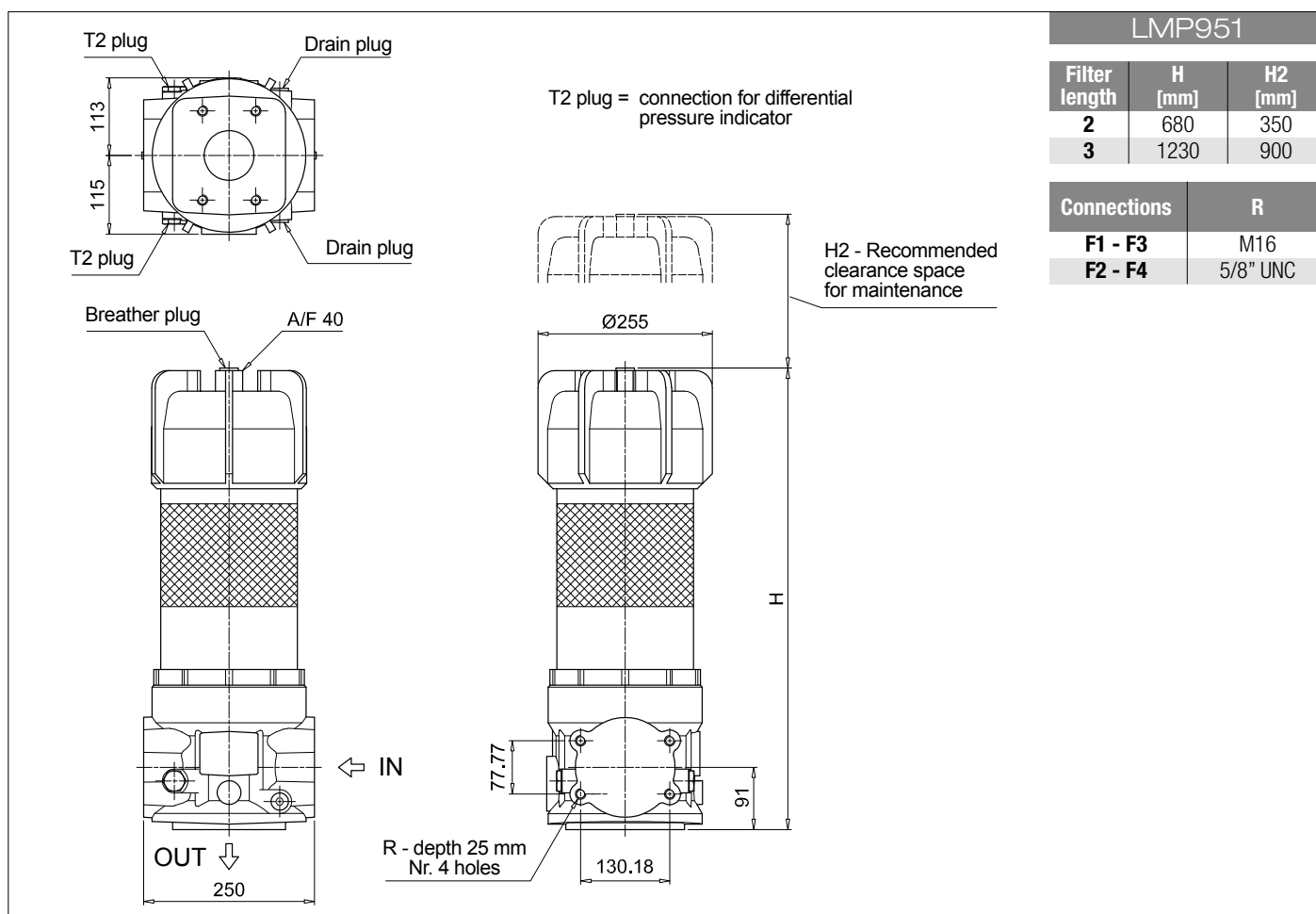
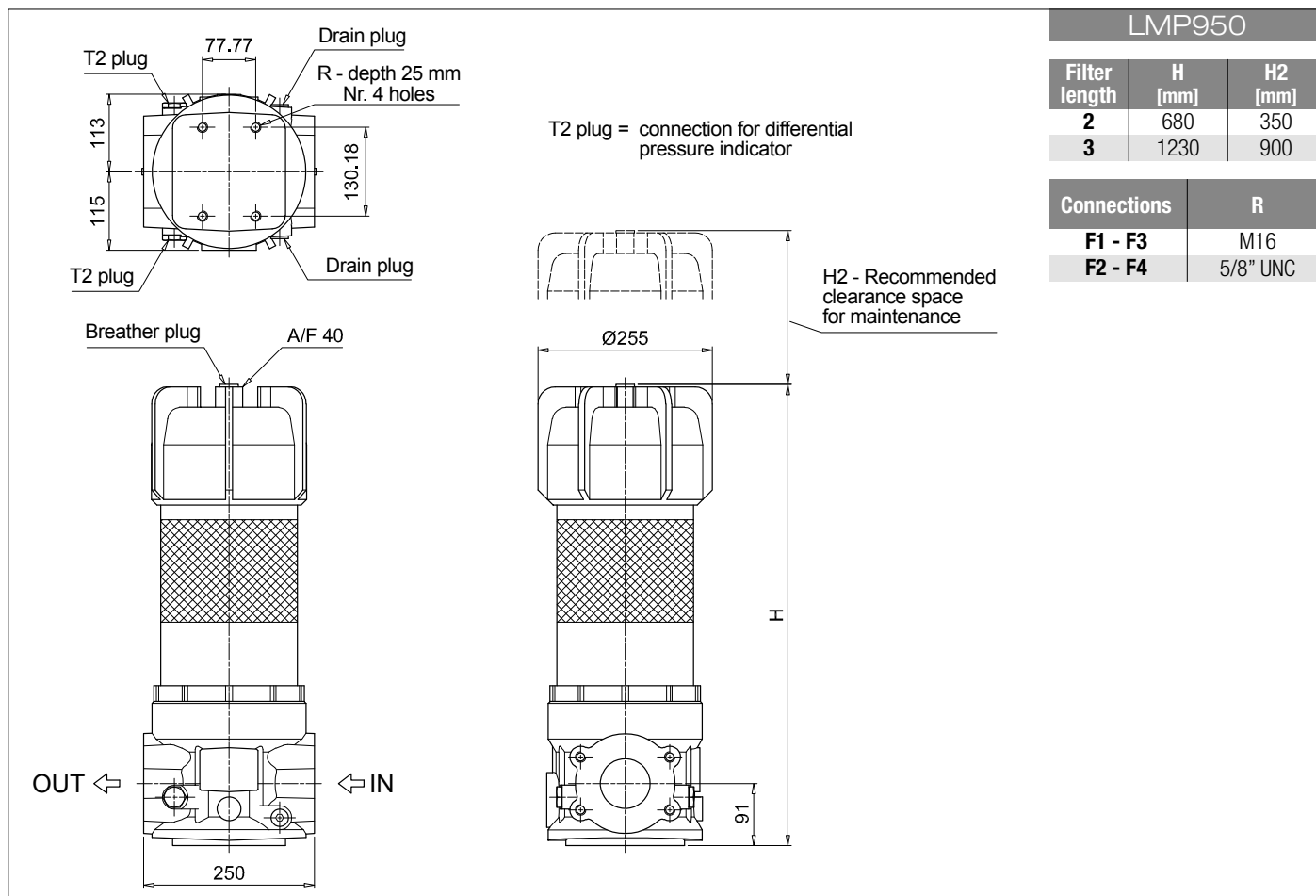
See page 747

T2 Plug

ACCESSORIES

See page 472

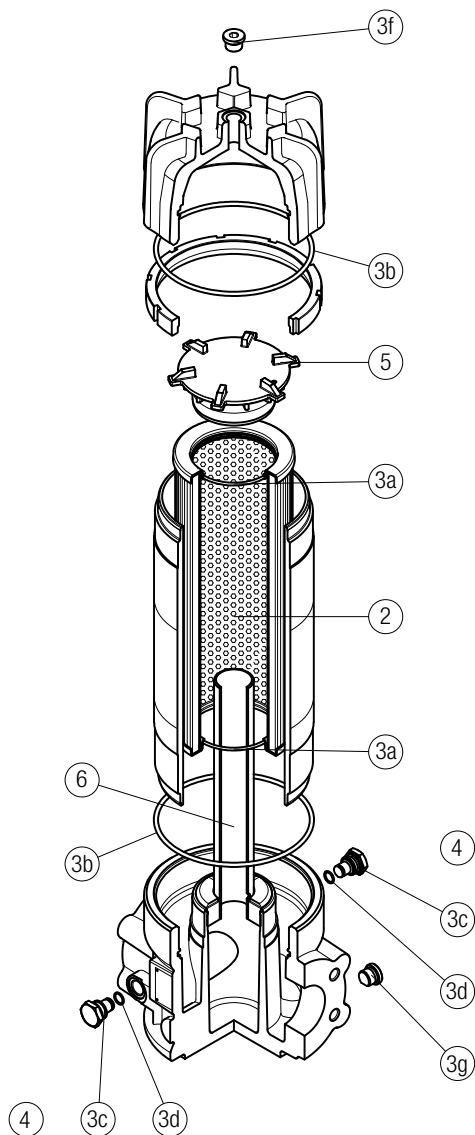
CFA Retaining clamp



LMP 950-951 SPARE PARTS

Order number for spare parts

LMP 950 - 951



Q.ty: 1 pc.		Q.ty: 1 pc.		Q.ty: 2 pcs.		Q.ty: 1 pc.		Q.ty: 1 pc.	
Item:		2		3 (3a ÷ 3g)		4		5	
Filter series	Filter element	Seal Kit code number		Indicator connection plug		Housing spigot		Internal tube for low flow rate, exec. P02	
		NBR	FPM	NBR	FPM	no bypass	with bypass	length 2	length 3
LMP 950-951 length 2-3	See order table	02050367	02050368	T2H	T2V	01044106	02001379	02025032	02025033

LMP 952-953-954 series

Maximum working pressure up to 2.5 MPa (25 bar) - Flow rate up to 4500 l/min



LMP 952-953-954 GENERAL INFORMATION

Description

Low & Medium Pressure filters

Maximum working pressure up to 2.5 MPa (25 bar)

Flow rate up to 4500 l/min

LMP952, LMP953 and LMP954 are ranges of low pressure filter with large filtration surface mainly suitable for lubrication, off-line filtration of the reservoirs and filtration equipment.

Multiple LMP950 filters are connected to a manifold to reduce the pressure drop caused by the filter media and to increase the life time of the filter element.

They are directly connected to the lines of the system through the hydraulic fittings.

Available features:

- 4" flanged connections, for a maximum flow rate of 4500 l/min
- Base-mounting design, for ease of the replacement of the filter element
- Fine filtration rating, to get a good cleanliness level into the system
- Water removal elements, to remove the free water from the hydraulic fluid. For further information, see the Contamination Management document and the dedicate leaflet.
- Bypass valve, to relieve excessive pressure drop across the filter media
- Vent ports, to avoid air trapped into the filter going into the system
- Drain ports, to remove the fluid from the housing prior the maintenance work
- Visual, electrical and electronic differential clogging indicators

Common applications:

- Off-line filtration of reservoirs
- Filtration systems

Technical data

Filter housing materials

- Head: Anodized Aluminium
- Housing: Anodized Aluminium
- Manifolds: Welded - Phosphatized Steel
- Bypass valve: Anodized Aluminium

Pressure

Test pressure: 3.5 MPa (35 bar)

Bypass valve

- Opening pressure 350 kPa (3.5 bar) $\pm 10\%$
- Other opening pressures on request.

Δp element type

- Microfibre filter elements - series N: 20 bar
- Fluid flow through the filter element from OUT to IN

Number of filter elements

- LMP 952: 2 filter elements CU950-3
- LMP 953: 3 filter elements CU950-3
- LMP 954: 4 filter elements CU950-3

Seals

- Standard NBR series A
- Optional FPM series V

Temperature

From -25 °C to +110 °C

Connections

LMP 952-953-954:
In-line Inlet/Outlet

Note

LMP 952 - 953 - 954 filters
are provided for vertical mounting

Weights [kg] and volumes [dm³]

Filter series	Weights [kg]		Volumes [dm ³]	
	Length	3	Length	3
LMP 952		96		66
LMP 953		138		99
LMP 954		192		132

Flow rates [l/min]

Filter series	Length	Filter element design - N Series					
		A03	A06	A10	A16	A25	M25 M60 M90
LMP 952	3	2172	2294	2766	3106	3256	3998
LMP 953	3	2842	2964	3403	3696	3820	4395
LMP 954	3	3259	3372	3770	4026	4133	4618

Maximum flow rate for a complete low and medium pressure filter with a pressure drop $\Delta p = 0.7$ bar.

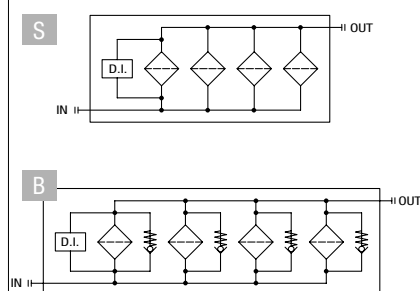
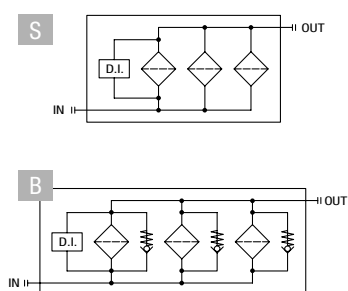
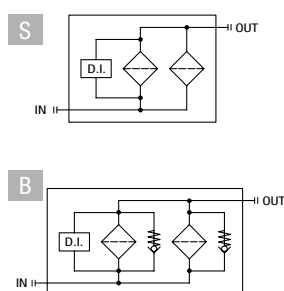
The reference fluid has a kinematic viscosity of 30 mm²/s (cSt) and a density of 0.86 kg/dm³.

For different pressure drop or fluid viscosity we recommend to use our selection software available on www.mpfiltri.com.

You can also calculate the right size using the formulas present on the FILTER SIZING paragraph at the beginning of the full catalogue or at the beginning of the filter family brochure. Please, contact our Sales Department for further additional information.

Hydraulic symbols

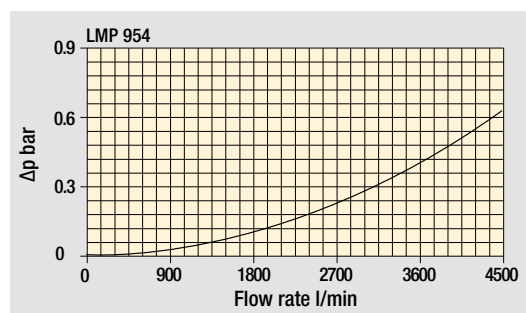
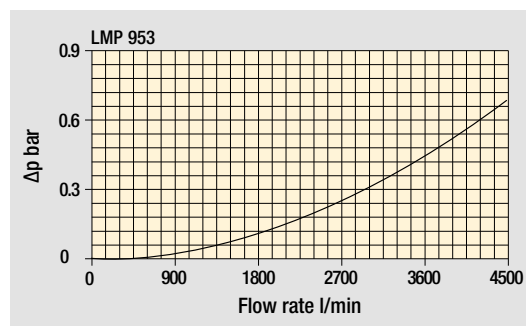
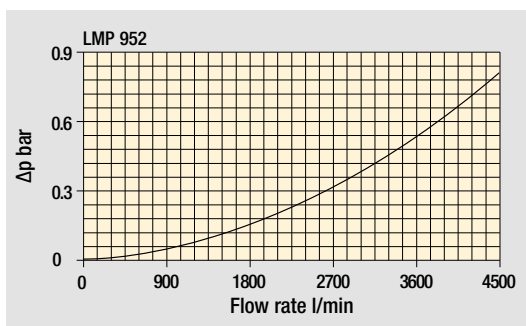
Filter series	Execution S - Execution B	Execution S - Execution B	Execution S - Execution B
LMP 952	•	-	-
LMP 953	-	•	-
LMP 954	-	-	•



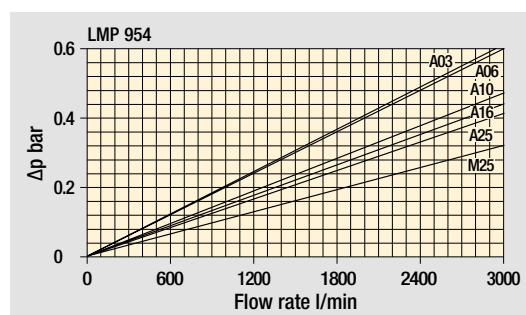
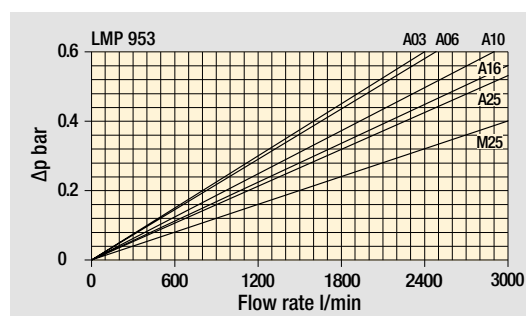
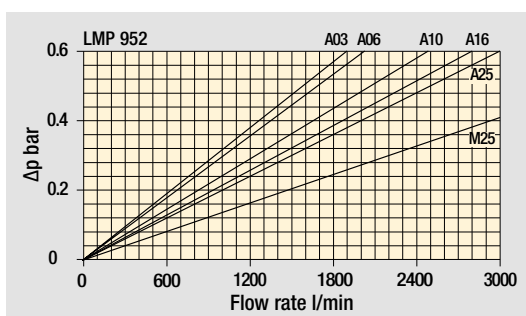
LMP 952-953-954 GENERAL INFORMATION

Pressure drop

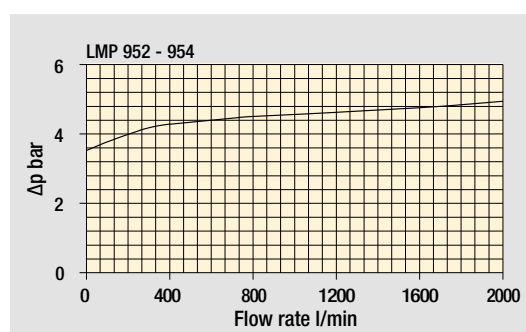
Filter housings Δp pressure drop



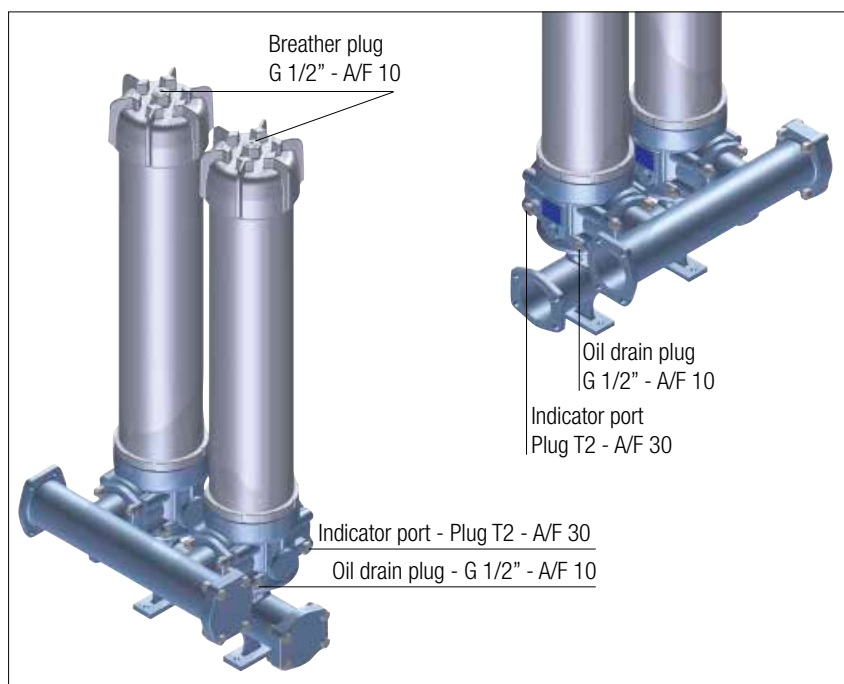
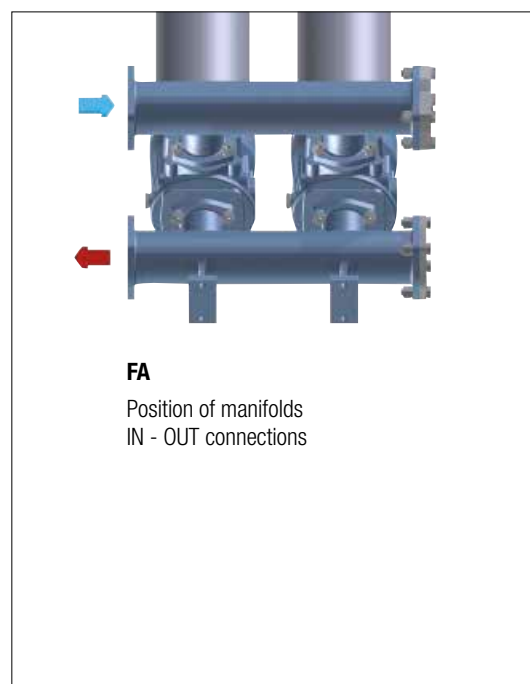
Pressure drop of filter complete with cartridge, oil viscosity 30 mm²/s (cSt)



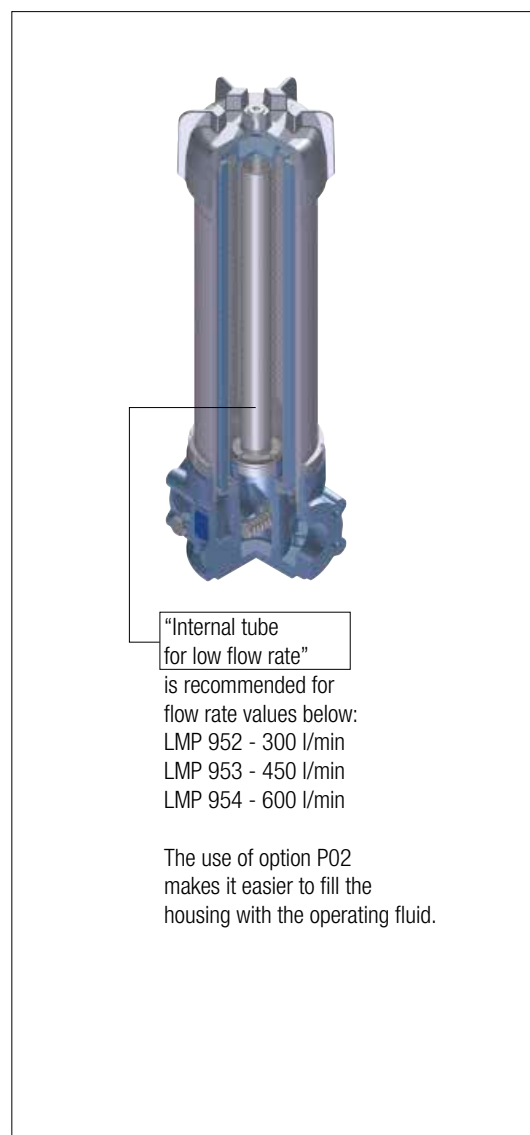
Bypass valve pressure drop



The curves are plotted using mineral oil with density of 0.86 kg/dm³ in compliance with ISO 3968. Δp varies proportionally with density.



Execution P02



CMV4 & CUV4 Flange options

Code	Thread	Materials
CMV4	G 1 1/4"	1 - 4" SAE flange 2 - O-R 4437 (FPM) for flange 3 - Plug G 1-1/4" 4 - O-R 3168 for plug (FPM) 5 - No. 4 Hex bolt screws UNI-EN 24017 M16 x 65-10.9 6 - No. 4 Spring washers UNI 1751-B 16 7 - No. 4 Nuts UNI 5587 - M16
CUV4	SAE 20	1 - 4" SAE flange 2 - O-R 4437 (FPM) for flange 3 - Plug SAE 20 1 5/8" - 12 UN 4 - 1147 O-R for plug (FPM) 5 - No. 4 Hex bolt screws 5/8" UNC x 2 1/2" 6 - No. 4 Spring washers UNI 1751-B 16 7 - No. 4 Nuts 5/8" UNC

Oil drain plug
Flange with oil drain plug
for rapid discharge

LMP 952-953-954

Designation & Ordering code

COMPLETE FILTER

Series and size	Configuration example: LMP952							3	B	A	FA	A10	N	P01
LMP952 LMP953 LMP954														
Length	3													
Bypass valve	S Without bypass B With bypass 3.5 bar													
Seals and treatments	A NBR V FPM													
Connections	FA 4" SAE 3000 psi													
Filtration rating (filter media)	A03 Inorganic microfiber 3 µm M25 Wire mesh 25 µm A06 Inorganic microfiber 6 µm M60 Wire mesh 60 µm A10 Inorganic microfiber 10 µm M90 Wire mesh 90 µm A16 Inorganic microfiber 16 µm A25 Inorganic microfiber 25 µm WA025 Water absorber inorganic microfiber 25 µm													
Element Δp	N 20 bar							Execution P01 MP Filtri standard P02 With internal tube for low flow rate Pxx Customized						

FILTER ELEMENT

Element series and size	Configuration example: CU950							3	A10	A	N	P01		
CU950														
Element length	3													
Filter series and size	LMP952 Nr. 2 filter elements LMP953 Nr. 3 filter elements LMP954 Nr. 4 filter elements													
Filtration rating (filter media)	A03 Inorganic microfiber 3 µm M25 Wire mesh 25 µm A06 Inorganic microfiber 6 µm M60 Wire mesh 60 µm A10 Inorganic microfiber 10 µm M90 Wire mesh 90 µm A16 Inorganic microfiber 16 µm A25 Inorganic microfiber 25 µm WA025 Water absorber inorganic microfiber 25 µm													
Seals	A NBR V FPM							Element Δp N 20 bar						
							Execution P01 MP Filtri standard Pxx Customized							

CLOGGING INDICATORS

See page 726

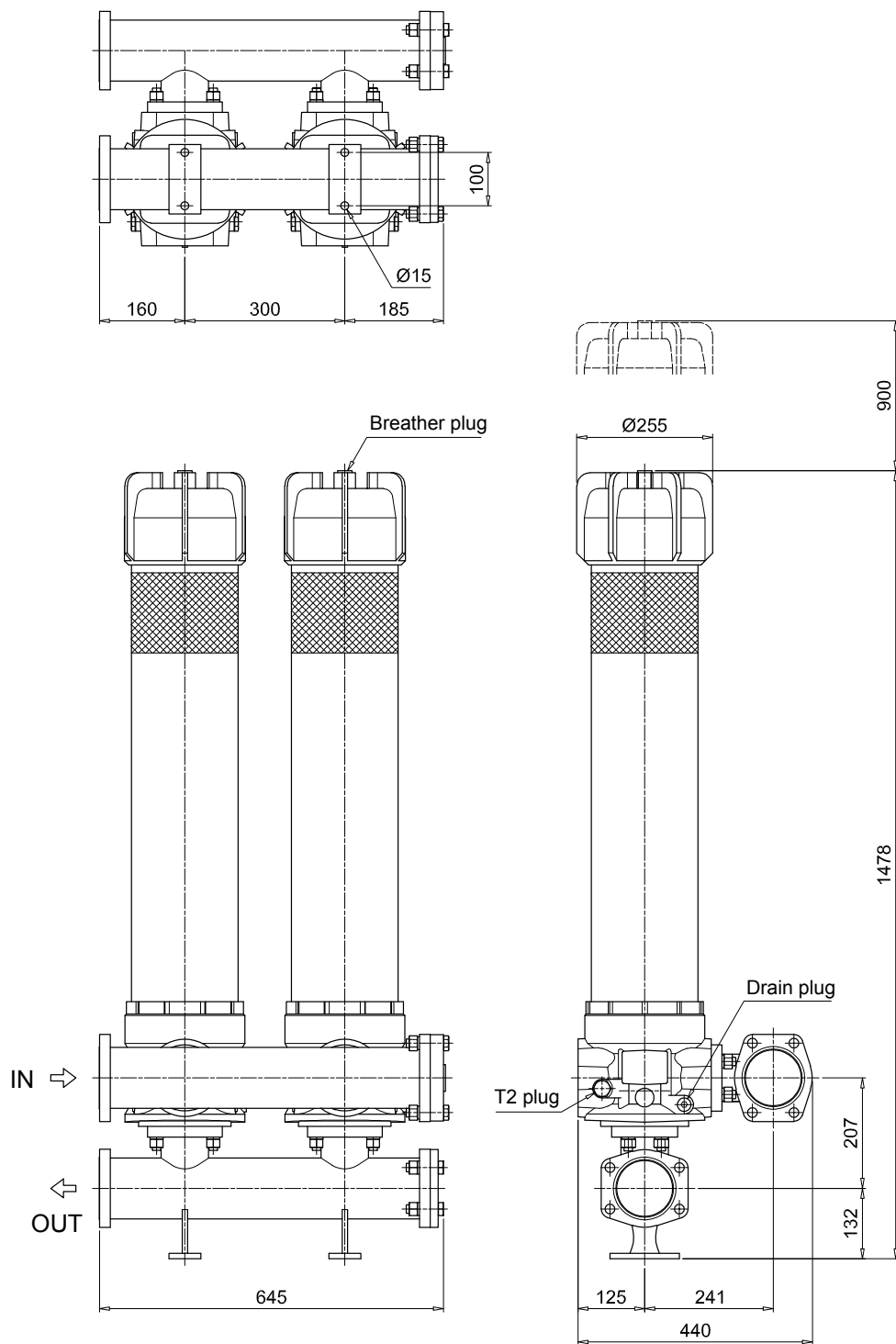
DEA Electrical differential pressure indicator	DLE Electrical / visual differential pressure indicator
DEM Electrical differential pressure indicator	DTA Electronic differential pressure indicator
DEU Electrical differential pressure indicator	DVA Visual differential pressure indicator
DLA Electrical / visual differential pressure indicator	DVM Visual differential pressure indicator

PLUGS

See page 747

T2 Plug

LMP952

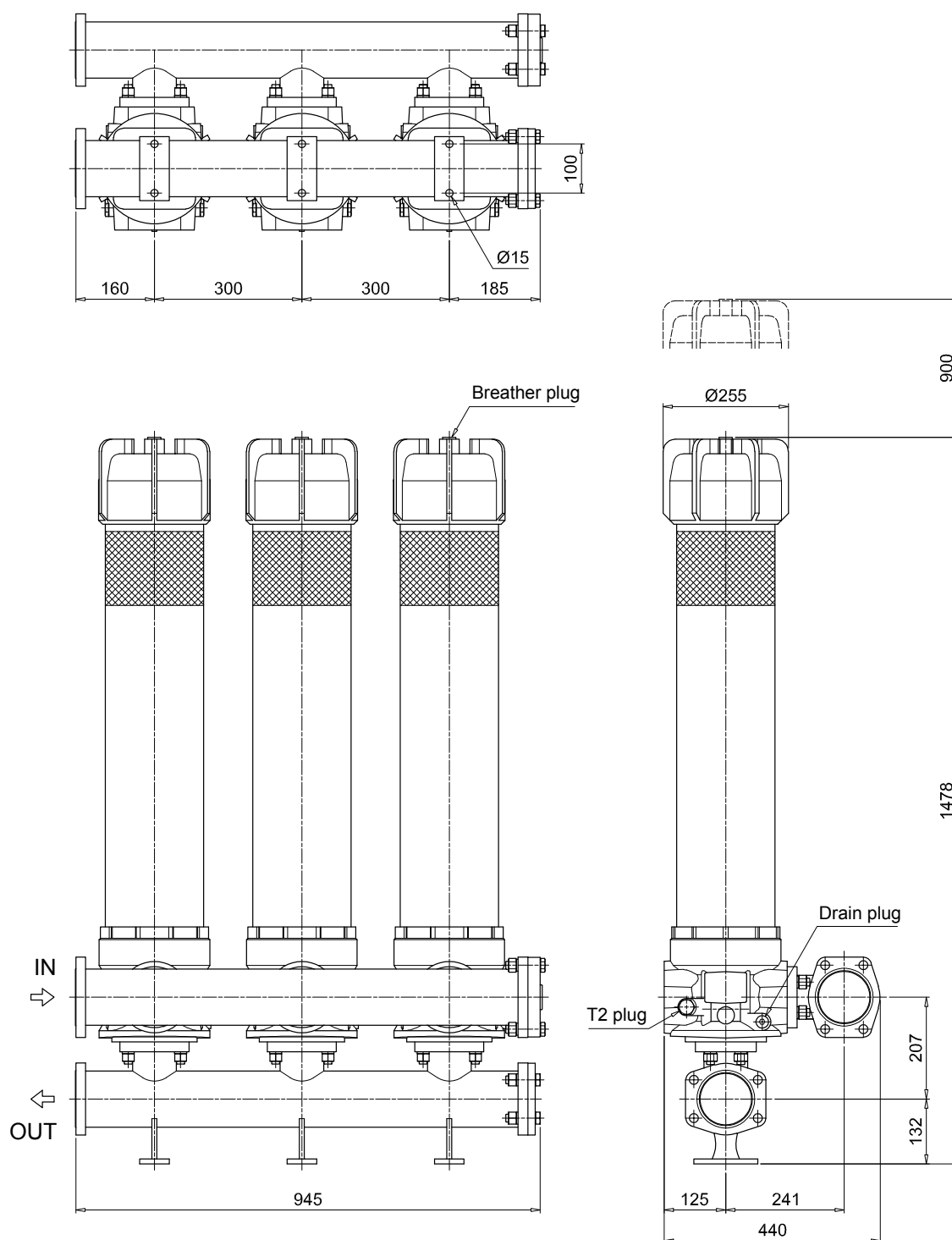


T2 plug = connection for differential pressure indicator

LMP 952-953-954

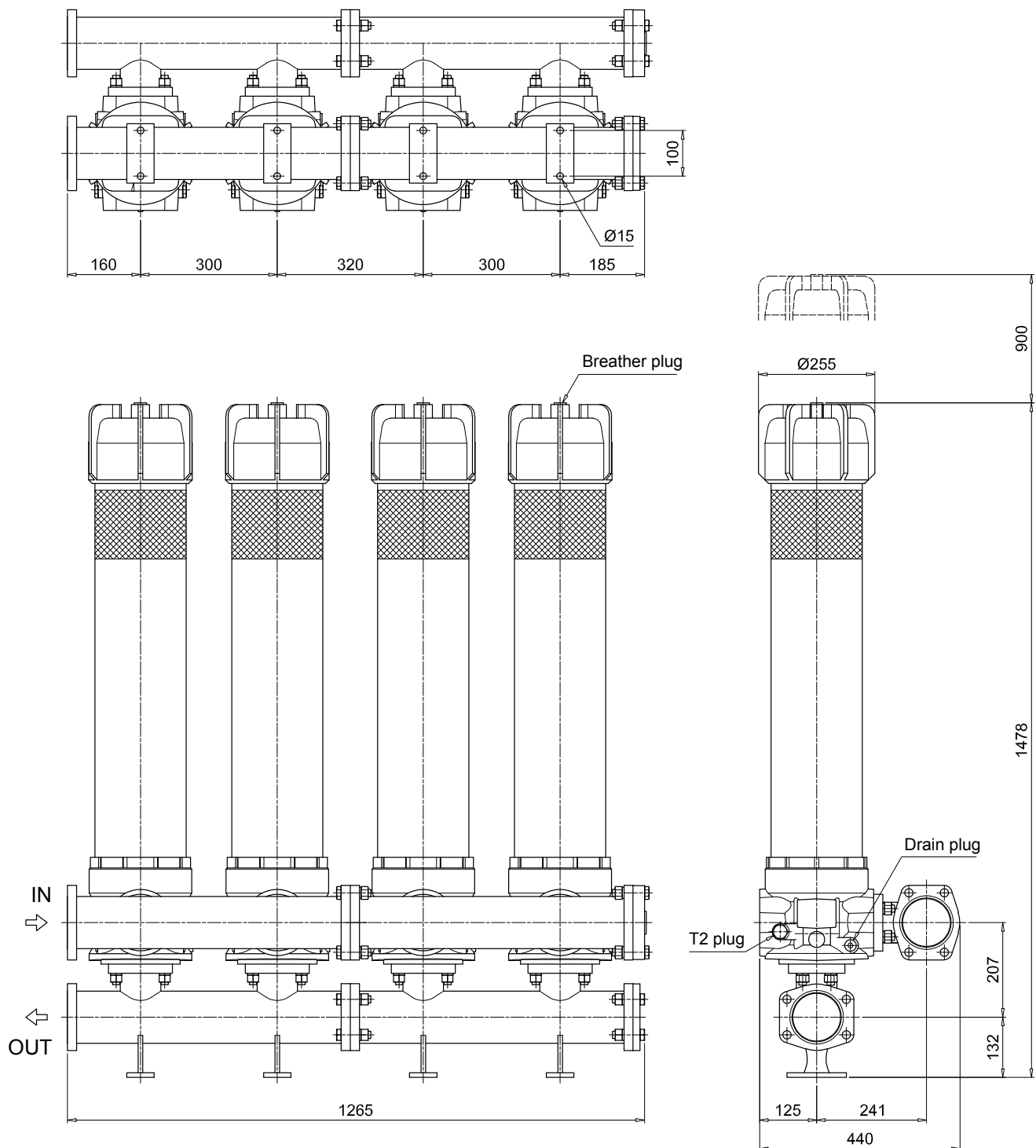
Dimensions

LMP953



T2 plug = connection for differential pressure indicator

LMP954

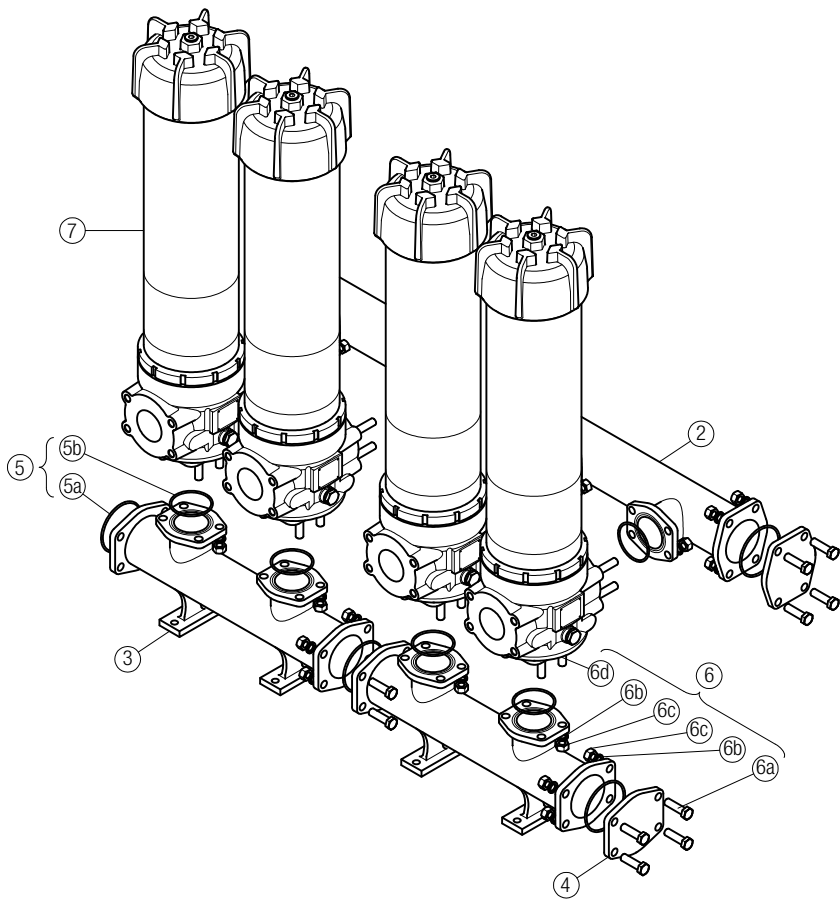


T2 plug = connection for differential pressure indicator

LMP 952-953-954 SPARE PARTS

Order number for spare parts

LMP 952 - 953 - 954



Item 7:
for complete filter code and
spare parts, see
LMP 950 - 951 series chapter

Quantity:
- filter spare parts:
LMP 952 - 2 pcs.
LMP 953 - 3 pcs.
LMP 954 - 4 pcs.

- filter seal kit:
LMP 952 - 2 pcs.
LMP 953 - 3 pcs.
LMP 954 - 4 pcs.

Item:		2	3	4		5 (5a-5b)			6 (6a ÷ 6d)		7	
Filter series	Q.ty	Manifold		4" SAE 3000 psi plugged flange		Manifolds seal kit			Threaded fasteners kit		Filter	
		IN	OUT	Q.ty		Q.ty	NBR	FPM	Q.ty		Q.ty	
LMP 952	1 pc.	01039270	01039271	2 pcs.	01042012	1 pc.	02050404	02050405	1 pc.	02049051	2 pcs.	LMP9513xxF1xxxNP0x
LMP 953	1 pc.	01039337	01039338	2 pcs.		1 pc.	02050404	02050405	1 pc.	02049052	3 pcs.	
LMP 954	2 pcs.	01039270	01039271	2 pcs.		1 pc.	02050406	02050407	1 pc.	02049053	4 pcs.	

LMD 211 series

Maximum working pressure up to 6 MPa (60 bar) - Flow rate up to 200 l/min



LMD 211 GENERAL INFORMATION

Description

Technical data

Low & Medium Pressure filters

Duplex

Maximum working pressure up to 6 MPa (60 bar)

Flow rate up to 200 l/min

LMD211 is a range of versatile low pressure duplex filter with integrated changeover function to allow the filter element replacement without the system shut-down.

They are directly connected to the lines of the system through the hydraulic fittings.

Available features:

- Female threaded connections up to 1 1/2" and flanged connections up to 1 1/2", for a maximum flow rate of 200 l/min
- Fine filtration rating, to get a good cleanliness level into the system
- Water removal elements, to remove the free water from the hydraulic fluid. For further information, see the Contamination Management document and the dedicate leaflet.
- Balancing valve integrated in the changeover lever, to equalize the housing pressure before the switch
- Bypass valve, to relieve excessive pressure drop across the filter media
- Vent ports, to avoid air trapped into the filter going into the system
- Drain ports, to remove the fluid from the housing prior the maintenance work
- Optional sampling ports, to get samples of fluid or to connect additional instrument to the system
- Visual, electrical and electronic differential clogging indicators

Common applications:

- Systems where shut-down causes high costs
- Systems where shut-down causes safety issues

Filter housing materials

- Head: Aluminium
- Bowl: Cathaphoretic painted steel
- Bypass valve: AISI 304 - Polyamide

Pressure

- Test pressure: 9 MPa (90 bar)
- Burst pressure: 21 MPa (210 bar)
- Pulse pressure fatigue test: 1 000 000 cycles with pressure from 0 to 6 MPa (60 bar)

Bypass valve

- Opening pressure 350 kPa (3.5 bar) $\pm 10\%$
- Other opening pressures on request.

Δp element type

- Microfibre filter elements - series N: 20 bar
- Fluid flow through the filter element from OUT to IN

Seals

- Standard NBR series A
- Optional FPM series V

Temperature

From -25° C to +110° C

Connections

Inlet/Outlet In-Line

Note

LMD 211 filters are provided for vertical mounting

Weights [kg] and volumes [dm³]

Filter series	Weights [kg]				Volumes [dm ³]			
	Length	1	2	3	Length	1	2	3
LMD 211		9.5	11.2	12.8		4.1	4.6	5.3

Flow rates [l/min]

Filter series	Length	Filter element design - N Series									
		A03	A06	A10	A16	A25	M25	M60	M90	P10	P25
LMD 211	1	90	95	140	147	156	191	192	192	177	181
	2	113	121	158	162	173	192	192	193	181	183
	3	131	146	166	169	177	193	194	194	184	187

Maximum flow rate for a complete low and medium pressure filter with a pressure drop Δp = 0.7 bar.

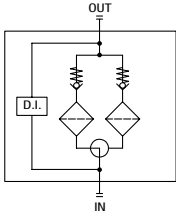
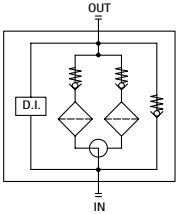
The reference fluid has a kinematic viscosity of 30 mm²/s (cSt) and a density of 0.86 kg/dm³.

For different pressure drop or fluid viscosity we recommend to use our selection software available on www.mpfiltri.com.

You can also calculate the right size using the formulas present on the FILTER SIZING paragraph at the beginning of the full catalogue or at the beginning of the filter family brochure.

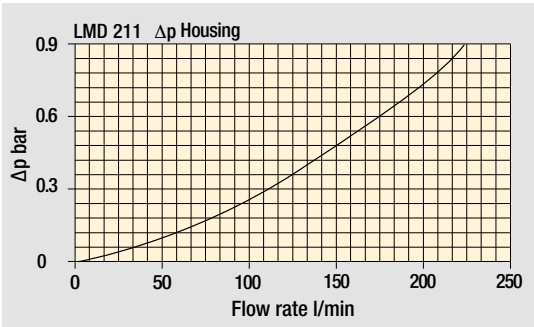
Please, contact our Sales Department for further additional information.

Hydraulic symbols

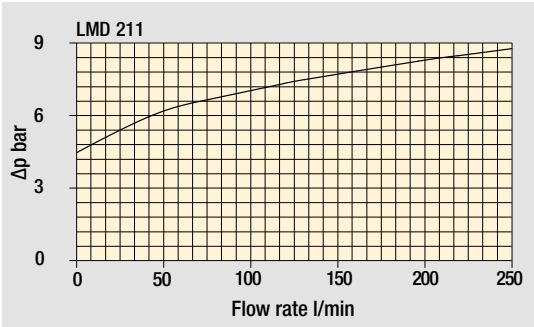
Filter series	Style S	Style B
LMD 211	•	•
		

Pressure drop

Filter housings Δp pressure drop



Bypass valve pressure drop



The curves are plotted using mineral oil with density of 0.86 kg/dm³ in compliance with ISO 3968. Δp varies proportionally with density.

LMD 211

Designation & Ordering code

COMPLETE FILTER

Series and size LMD211	Configuration example: LMD211	3	B	A	C	6	A10	N	P01
Length 1 2 3									
Bypass valve S Without bypass B With bypass 3.5 bar									
Seals and treatments A NBR V FPM									
Connections C G 1 1/2" F 1 1/2" NPT I SAE 24 - 1 7/8" - 12 UN L 1 1/2" SAE 3000 psi/M + G 1 1/4" M 1 1/2" SAE 3000 psi/UNC + 1 1/4" NPT N 1 1/2" SAE 3000 psi/UNC + SAE 20 - 1 5/8" UN									
Connection for differential pressure indicator 6 With plugged connection									
Filtration rating (filter media) A03 Inorganic microfiber 3 µm A06 Inorganic microfiber 6 µm A10 Inorganic microfiber 10 µm A16 Inorganic microfiber 16 µm A25 Inorganic microfiber 25 µm M25 Wire mesh 25 µm M60 Wire mesh 60 µm M90 Wire mesh 90 µm P10 Resin impregnated paper 10 µm P25 Resin impregnated paper 25 µm WA025 Water absorber inorganic microfiber 25 µm									
						Element Δp N 20 bar	Execution P01 MP Filtri standard Pxx Customized		

FILTER ELEMENT

Element series and size CU210	Configuration example: CU210	3	A10	A	N	P01
Element length 1 2 3						
Filtration rating (filter media) A03 Inorganic microfiber 3 µm A06 Inorganic microfiber 6 µm A10 Inorganic microfiber 10 µm A16 Inorganic microfiber 16 µm A25 Inorganic microfiber 25 µm M25 Wire mesh 25 µm M60 Wire mesh 60 µm M90 Wire mesh 90 µm P10 Resin impregnated paper 10 µm P25 Resin impregnated paper 25 µm WA025 Water absorber inorganic microfiber 25 µm						
Seals and treatments A NBR V FPM	Element Δp N 20 bar	Execution P01 MP Filtri standard Pxx Customized				

CLOGGING INDICATORS

See page 726

DEA Electrical differential pressure indicator	DLE Electrical / visual differential pressure indicator
DEM Electrical differential pressure indicator	DTA Electronic differential pressure indicator
DEU Electrical differential pressure indicator	DVA Visual differential pressure indicator
DLA Electrical / visual differential pressure indicator	DVM Visual differential pressure indicator

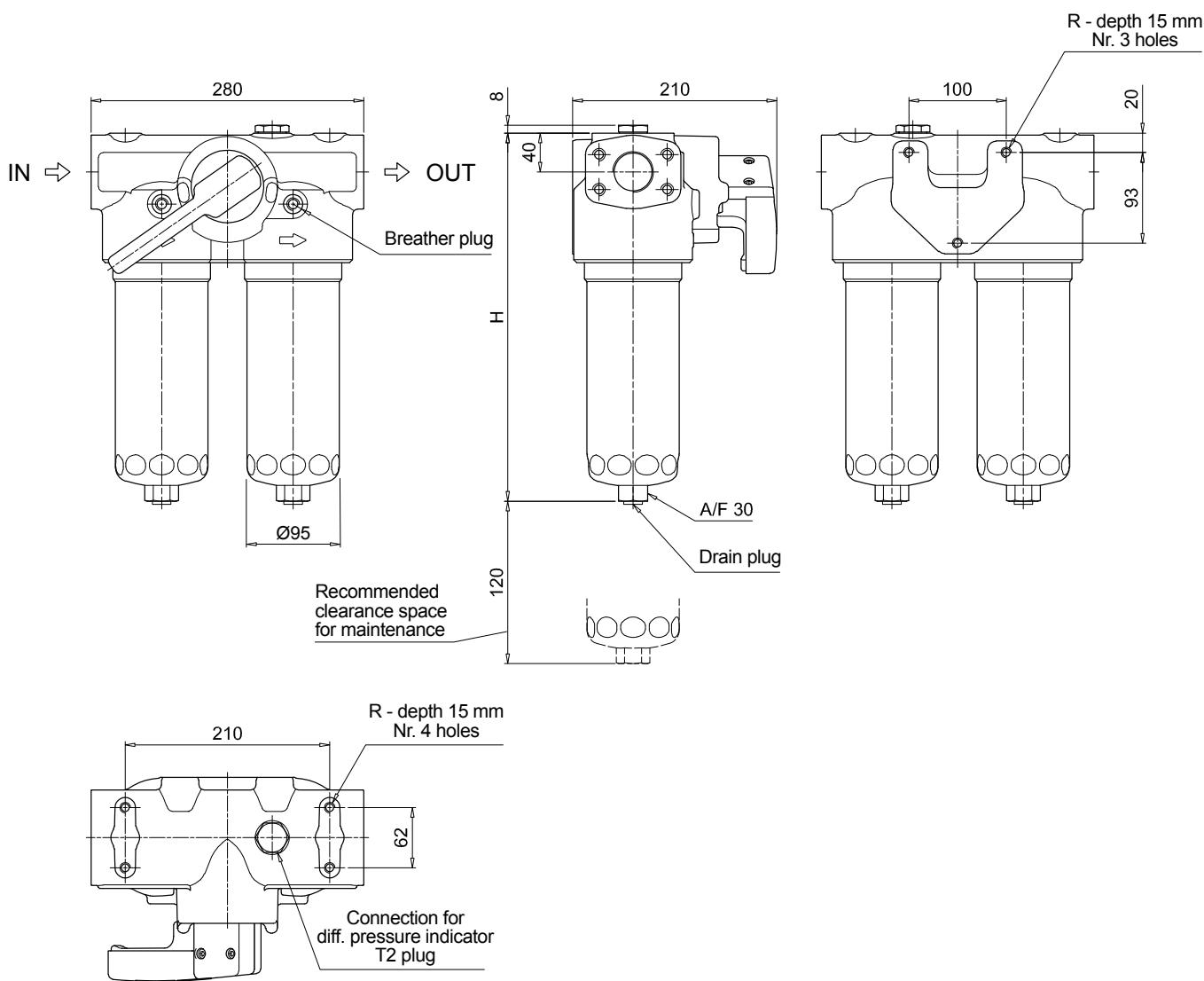
PLUGS

See page 747

T2 Plug

LMD211	
Filter length	H [mm]
1	383
2	513
3	651

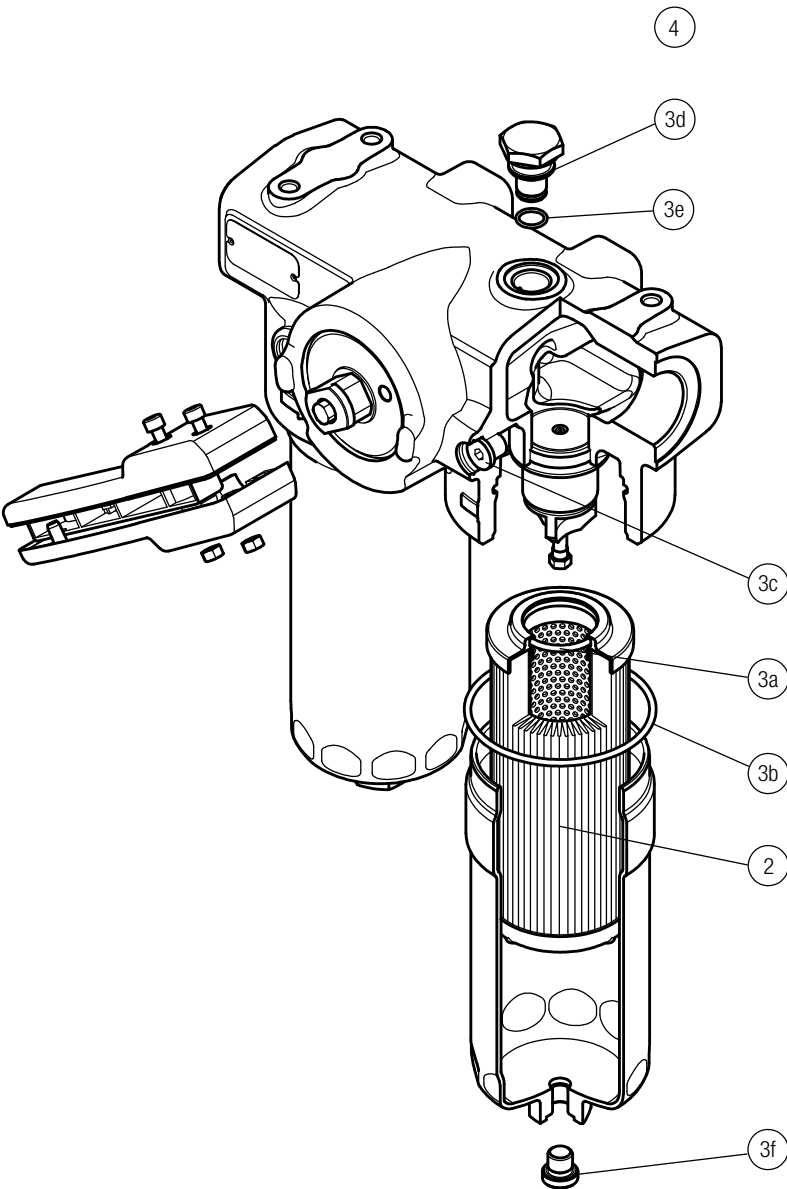
Connections	R
C	M10
F - I	3/8" UNC
L	M10
M - N	3/8" UNC



LMD 211 SPARE PARTS

Order number for spare parts

LMD 211



Q.ty: 1 pc.		Q.ty: 1 pc.		Q.ty: 2 pcs.	
Item:	2	3 (3a ÷ 3f)		4	
Filter series	Filter element	Seal Kit code number		Indicator connection plug	
		NBR	FPM	NBR	FPM
LDD	See order table	02050671	02050672	T2H	T2V

LMD 400-401 & 431 series

Maximum working pressure up to 1.6 MPa (16 bar) - Flow rate up to 600 l/min



Description

Technical data

Low & Medium Pressure filters**Duplex****Maximum working pressure up to 1.6 MPa (16 bar)****Flow rate up to 600 l/min**

LMD400 is a range of versatile low pressure duplex filter with integrated changeover function to allow the filter element replacement without the system shut-down.

They are directly connected to the lines of the system through the hydraulic fittings.

Available features:

- 2 1/2" flanged connections, for a maximum flow rate of 600 l/min
- LMD400: In-line connections
- LMD401: In-line connections with compact design
- LMD431: In-line connections with compact design and base mounting
- Base-mounting design also available, for ease of the replacement of the filter element
- Fine filtration rating, to get a good cleanliness level into the system
- Water removal elements, to remove the free water from the hydraulic fluid.
For further information, see the Contamination Management document and the dedicate leaflet.
- Balancing valve, to equalize the housing pressure before the switch
- Bypass valve, to relieve excessive pressure drop across the filter media
- Vent ports, to avoid air trapped into the filter going into the system
- Drain ports, to remove the fluid from the housing prior the maintenance work
- Visual, electrical and electronic differential clogging indicators

Common applications:

- Systems where shut-down causes high costs
- Systems where shut-down causes safety issues

Filter housing materials

- Head: Anodized Aluminium
- Housing: Anodized Aluminium
- Manifolds: Steel - Painted black
- Bypass valve: Steel
- 3-way ball valve: Steel housings - Stainless Steel ball
- Valve: Phosphatized Steel - Stainless Steel

Pressure

Test pressure: 2.5 MPa (25 bar)

Bypass valve

- Opening pressure 350 kPa (3.5 bar) $\pm 10\%$
- Other opening pressures on request.

 Δp element type

- Microfibre filter elements - series N - W: 20 bar
- Fluid flow through the filter element from OUT to IN

Seals

FPM series V

Temperature

From -25° C to +110° C

Connections

- LMD 400-401: In-line Inlet/Outlet
- LMD 401: Same side
- LMD 400-401-431: In-Line

Note

LMP 400 - 401 - 431 filters
are provided
for vertical mounting

Weights [kg] and volumes [dm³]

Filter series	Weights [kg]				Volumes [dm ³]			
	Length	4	5	6	Length	4	5	6
LMD 400 - 401		60	65	72		20	28	33
LMD 431		-	68	78		-	28	33

Flow rates [l/min]

Filter series	Length	Filter element design - N Series							
		A03	A06	A10	A16	A25	M25 M60 M90	P10	P25
LMD 400 - 401	4	308	349	453	474	530	628	547	567
	5	395	427	509	547	589	637	577	592
	6	429	483	558	568	597	639	583	597
LMD 431	5	395	427	509	547	589	637	577	592
	6	429	483	558	568	597	639	583	597

Maximum flow rate for a complete low and medium pressure filter with a pressure drop $\Delta p = 0.7$ bar.

The reference fluid has a kinematic viscosity of 30 mm²/s (cSt) and a density of 0.86 kg/dm³.

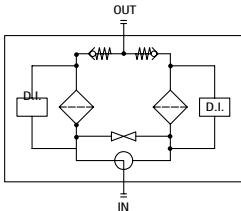
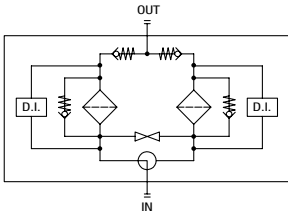
For different pressure drop or fluid viscosity we recommend to use our selection software available on www.mpfiltri.com.

You can also calculate the right size using the formulas present on the FILTER SIZING paragraph at the beginning of the full catalogue or at the beginning of the filter family brochure.

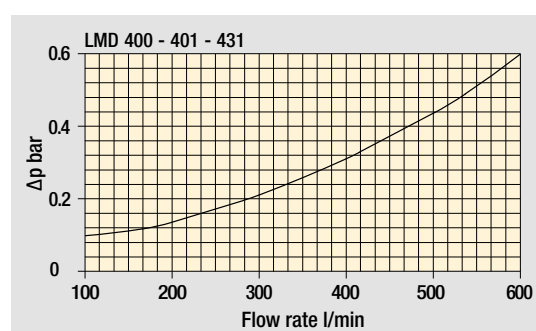
Please, contact our Sales Department for further additional information.

Hydraulic symbols

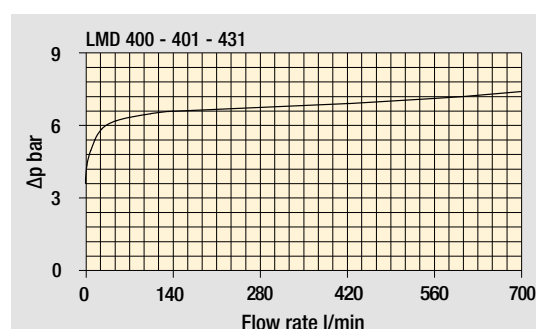
Filter series	Execution S	Execution B
LMD 400 - 401	•	•
LMD 431	•	•

Pressure drop

Filter housings Δp pressure drop

Bypass valve pressure drop

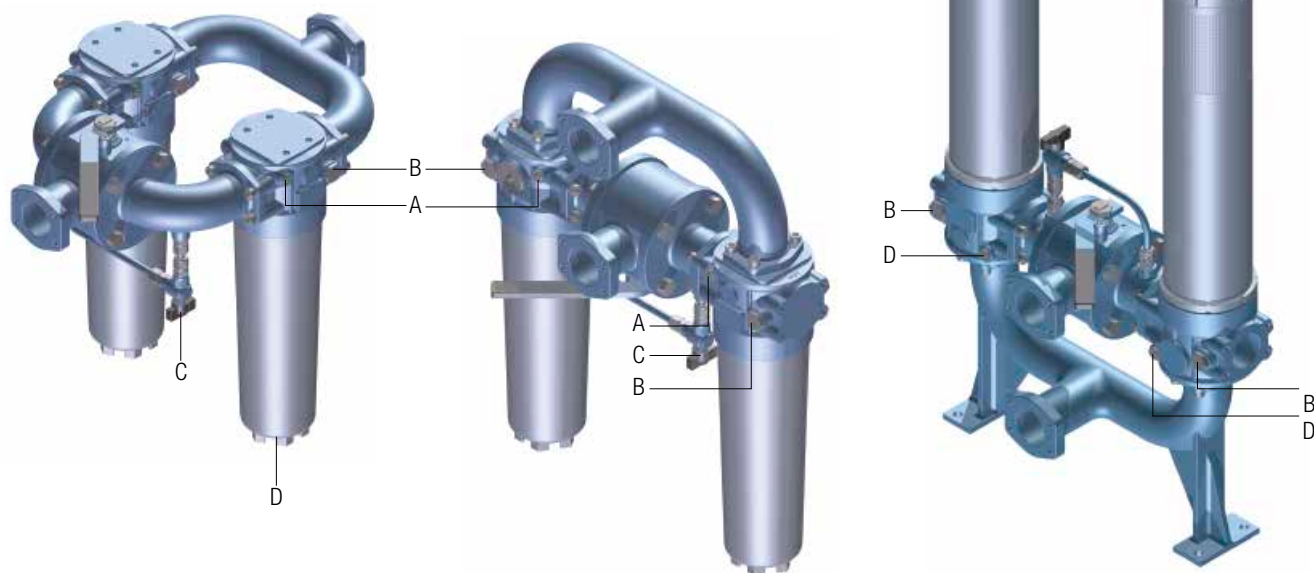


The curves are plotted using mineral oil with density of 0.86 kg/dm³ in compliance with ISO 3968. Δp varies proportionally with density.

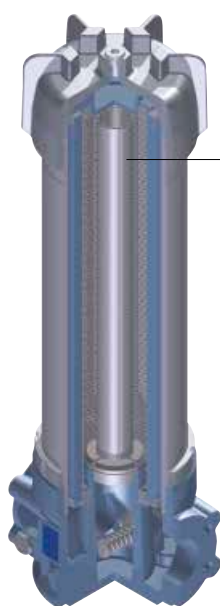
Focus on

- A** Breather plug G 3/8" - A/F 8
- B** Indicator port Plug T2 - A/F 30
- C** Compensation valve
- D** Oil drain plug G 3/8" - A/F 8

LMP 400 - 401 & 431
Fit one differential pressure indicator
for individual filter assembly.



LMD 431: Execution P02



"Internal tube
for low flow rate"
is recommended
for flow rate values
below 150 l/min.

The use of option P02
makes it easier to fill
the housing with the
operating fluid.

LMD 400-401

Designation & Ordering code

COMPLETE FILTER

Series and size				Configuration example: LMD401 4 B V F1 A10 N P01							
LMD400 LMD401											
Length											
4 5 6											
Bypass valve											
S Without bypass				B With bypass 3.5 bar							
Seals and treatments											
V FPM											
Connections				LMD400	LMD401						
F1	2 1/2" SAE 3000 psi/M			•	•						
F2	2 1/2" SAE 3000 psi/UNC			•	•						
F3	2 1/2" SAE 3000 psi/M, In-line connections			-	•						
F4	2 1/2" SAE 3000 psi/UNC, In-line connections			-	•						
Filtration rating (filter media)											
A03	Inorganic microfiber 3 µm			M25		Wire mesh 25 µm					
A06	Inorganic microfiber 6 µm			M60		Wire mesh 60 µm					
A10	Inorganic microfiber 10 µm			M90		Wire mesh 90 µm					
A16	Inorganic microfiber 16 µm			P10		Resin impregnated paper 10 µm					
A25	Inorganic microfiber 25 µm			P25		Resin impregnated paper 25 µm					
WA025 Water absorber inorganic microfiber 25 µm											

Element Δp
N 20 bar

Execution	Filter length		
	4	5	6
P01 MP Filtri standard	•	•	•
P02 Maintenance from the bottom of the housing	-	•	•
Pxx Customized	-	-	-

FILTER ELEMENT

Element series and size			Configuration example: CU400					4	A10	V	N	P01
CU400												
Element length												
4	5	6										
Filtration rating (filter media)												
A03 Inorganic microfiber 3 µm			M25 Wire mesh 25 µm									
A06 Inorganic microfiber 6 µm			M60 Wire mesh 60 µm									
A10 Inorganic microfiber 10 µm			M90 Wire mesh 90 µm									
A16 Inorganic microfiber 16 µm			P10 Resin impregnated paper 10 µm									
A25 Inorganic microfiber 25 µm			P25 Resin impregnated paper 25 µm									
WA025 Water absorber inorganic microfiber 25 µm												

Seals
V FPM

Element Δp
N 20 bar

Execution	
P01 MP Filtri standard	
Pxx Customized	

CLOGGING INDICATORS

See page 726

DEA Electrical differential pressure indicator
DEM Electrical differential pressure indicator
DEU Electrical differential pressure indicator
DLA Electrical / visual differential pressure indicator

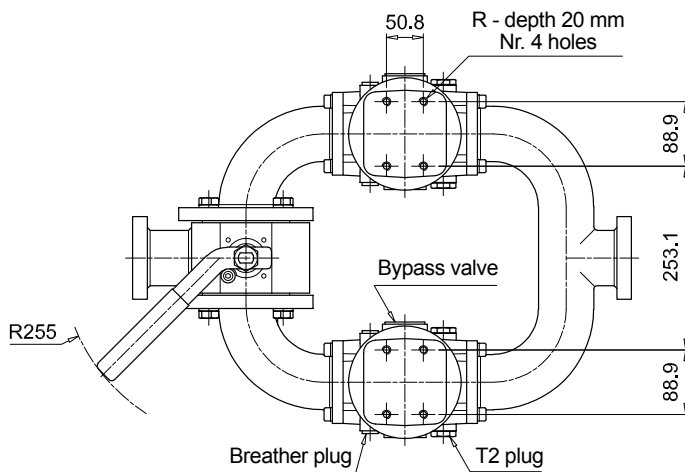
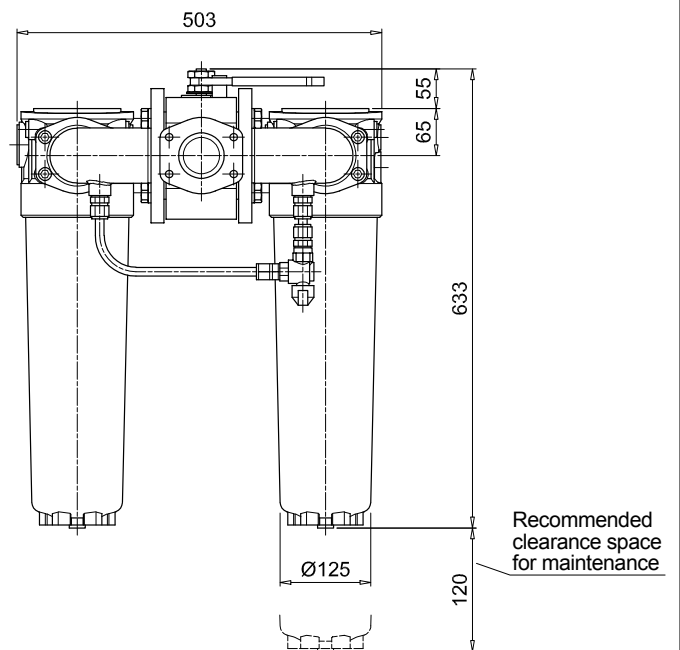
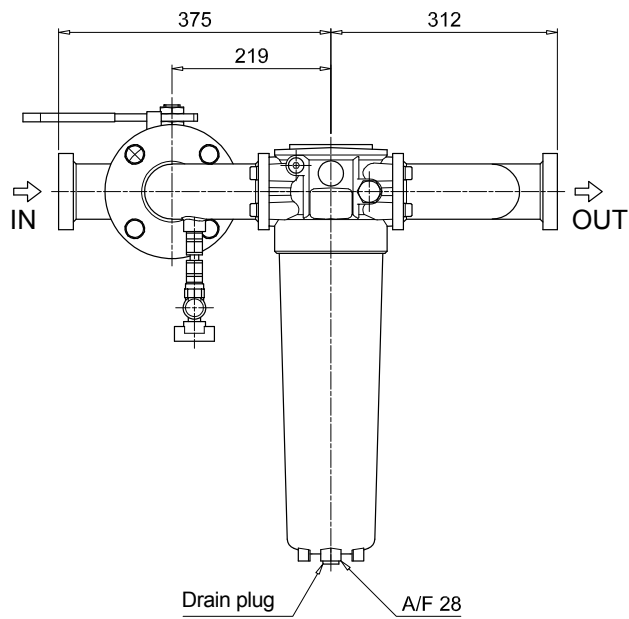
DLE Electrical / visual differential pressure indicator
DTA Electronic differential pressure indicator
DVA Visual differential pressure indicator
DVM Visual differential pressure indicator

PLUGS

See page 747

T2 Plug

LMD400	
Length 4	
Connections	R
F1	M12
F2	1/2" UNC
F3	M12
F4	1/2" UNC



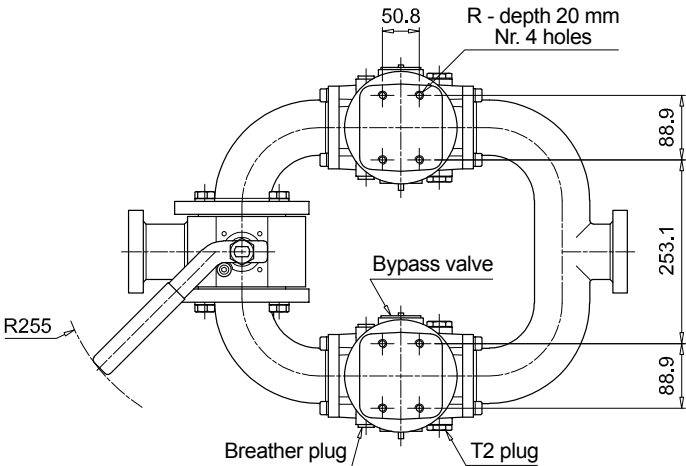
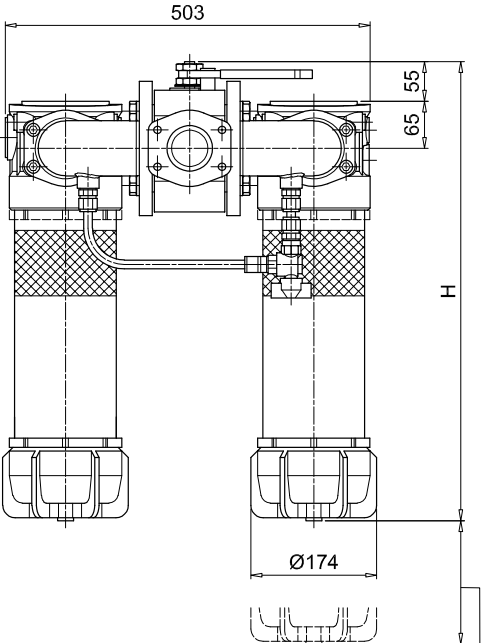
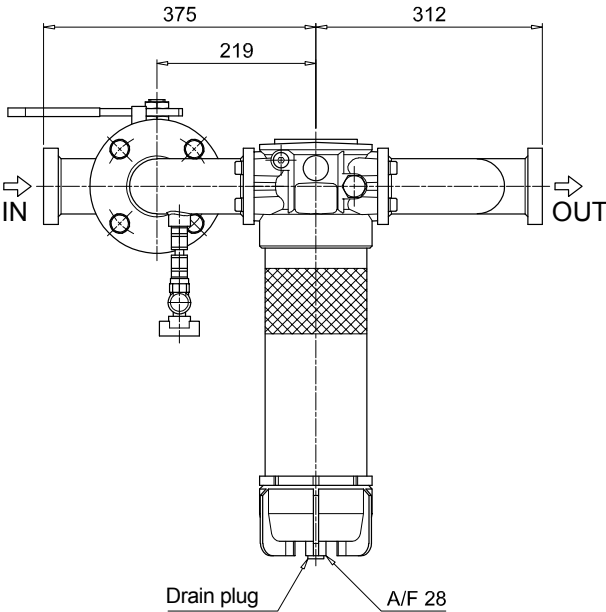
T2 plug = connection for differential pressure indicator

LMD 400-401

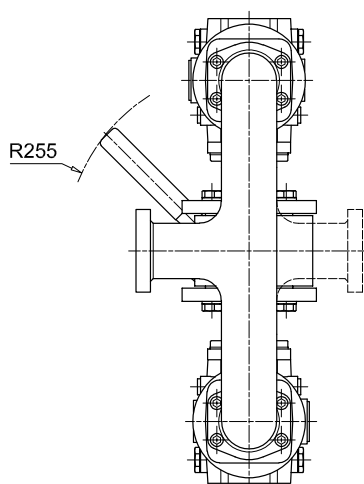
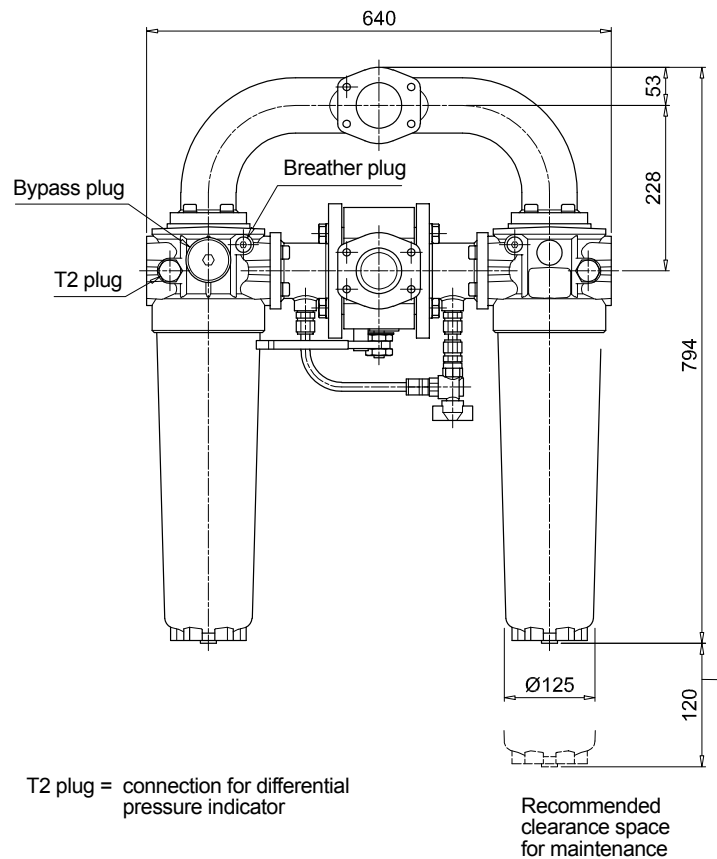
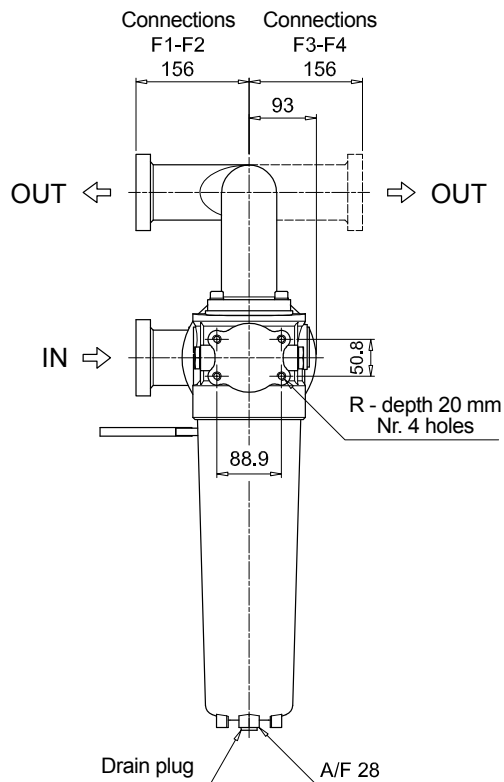
Dimensions

LMD400			
Length 5 - 6			
Filter length	H [mm]	H2 [mm]	
		Execution P01	P02
5	883	120	660
6	1213	120	690

Connections	R
F1	M12
F2	1/2" UNC
F3	M12
F4	1/2" UNC



T2 plug = connection for differential pressure indicator



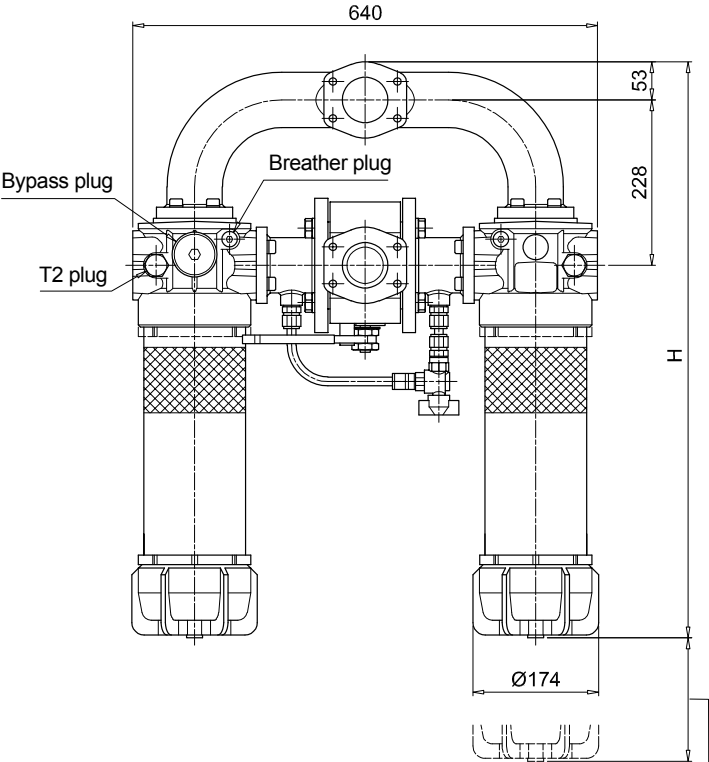
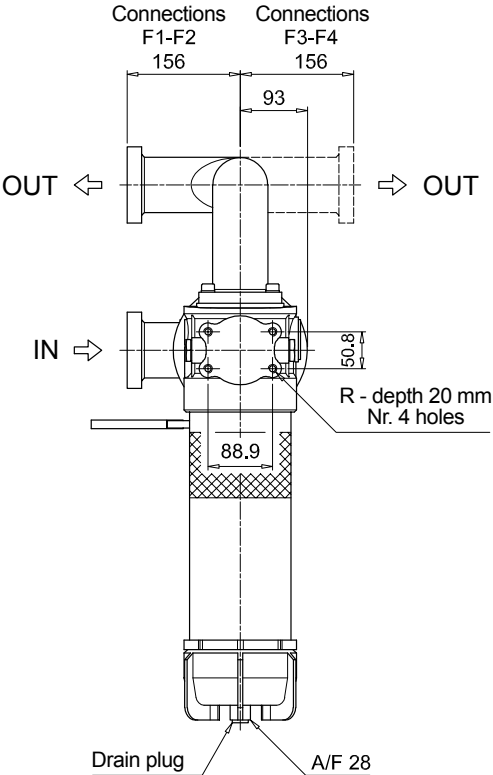
LMD401

Length 4

Connections	R
F1	M12
F2	1/2" UNC
F3	M12
F4	1/2" UNC

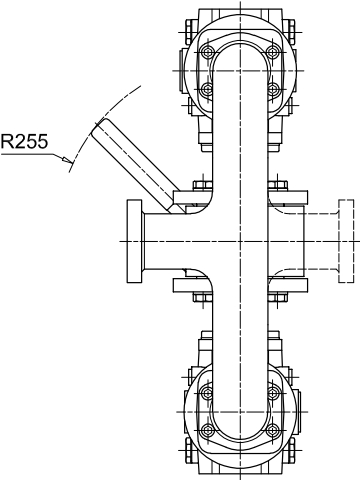
LMD 400-401

Dimensions



T2 plug = connection for differential pressure indicator

H2 - Recommended clearance space for maintenance



LMD401			
Length 5 - 6			
Filter length	H [mm]	H2 [mm] Execution	
		P01	P02
5	1044	120	660
6	1374	120	690

Connections	R
F1	M12
F2	1/2" UNC
F3	M12
F4	1/2" UNC

LMD 431

Designation & Ordering code

COMPLETE FILTER

Series and size		Configuration example: LMD431								5	B	V	F1	A10	N	P01
LMD431																
Length																
5		6														
Bypass valve																
S Without bypass		B With bypass 3.5 bar														
Seals and treatments																
V FPM																
Connections																
F1 2 1/2" SAE 3000 psi/M																
F2 2 1/2" SAE 3000 psi/UNC																
F3 2 1/2" SAE 3000 psi/M, In-line connections																
F4 2 1/2" SAE 3000 psi/UNC, In-line connections																
Filtration rating (filter media)																
A03 Inorganic microfiber 3 µm		M25 Wire mesh 25 µm														
A06 Inorganic microfiber 6 µm		M60 Wire mesh 60 µm														
A10 Inorganic microfiber 10 µm		M90 Wire mesh 90 µm														
A16 Inorganic microfiber 16 µm		P10 Resin impregnated paper 10 µm														
A25 Inorganic microfiber 25 µm		P25 Resin impregnated paper 25 µm														
WA025 Water absorber inorganic microfiber 25 µm																

FILTER ELEMENT

Element series and size		Configuration example:					CU400	5	A10	V	N	P01
CU400												
Element length												
5 6												
Filtration rating (filter media)												
A03	Inorganic microfiber 3 µm	M25		Wire mesh 25 µm								
A06	Inorganic microfiber 6 µm	M60		Wire mesh 60 µm								
A10	Inorganic microfiber 10 µm	M90		Wire mesh 90 µm								
A16	Inorganic microfiber 16 µm	P10		Resin impregnated paper 10 µm								
A25	Inorganic microfiber 25 µm	P25		Resin impregnated paper 25 µm								
WA025		Water absorber inorganic microfiber 25 µm										
Seals												
V FPM												
		Element Δp		Execution								
		N 20 bar		P01 MP Filtri standard								
				Pxx Customized								

CLOGGING INDICATORS

See page 726

DEA Electrical differential pressure indicator	DLE Electrical / visual differential pressure indicator
DEM Electrical differential pressure indicator	DTA Electronic differential pressure indicator
DEU Electrical differential pressure indicator	DVA Visual differential pressure indicator
DLA Electrical / visual differential pressure indicator	DVM Visual differential pressure indicator

PLUGS

See page 747

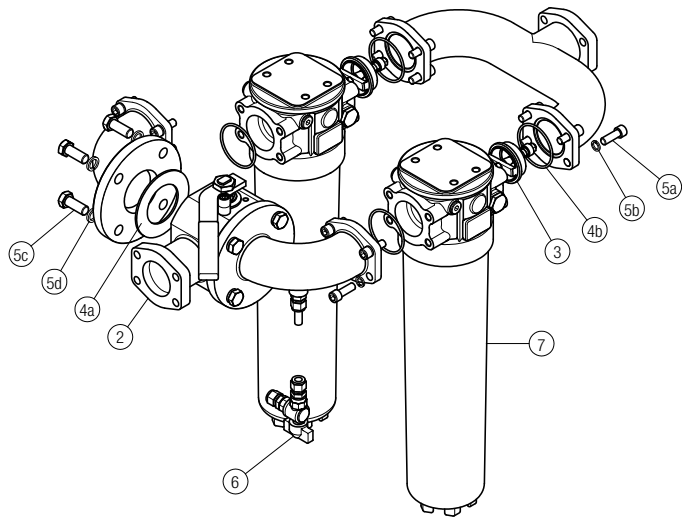
T2 Plug

Filter length	H [mm]	H2 [mm]
5	1161	660
6	1491	690



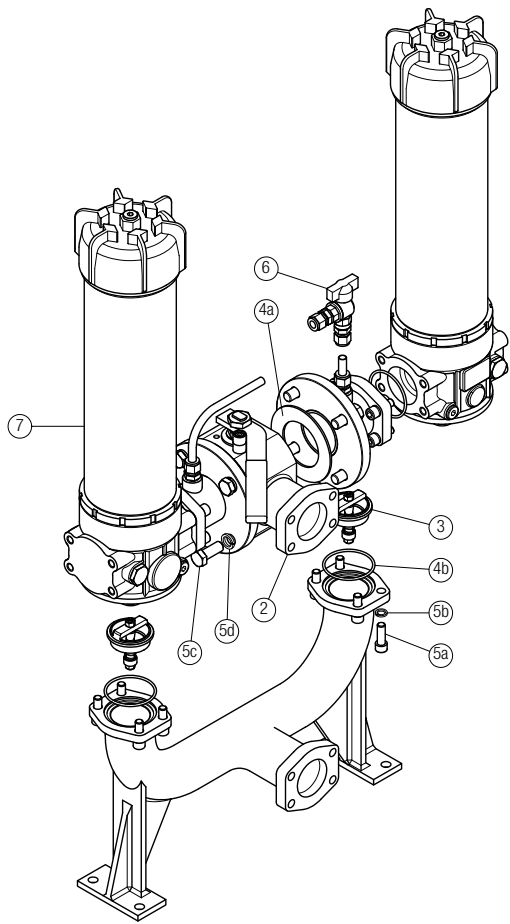
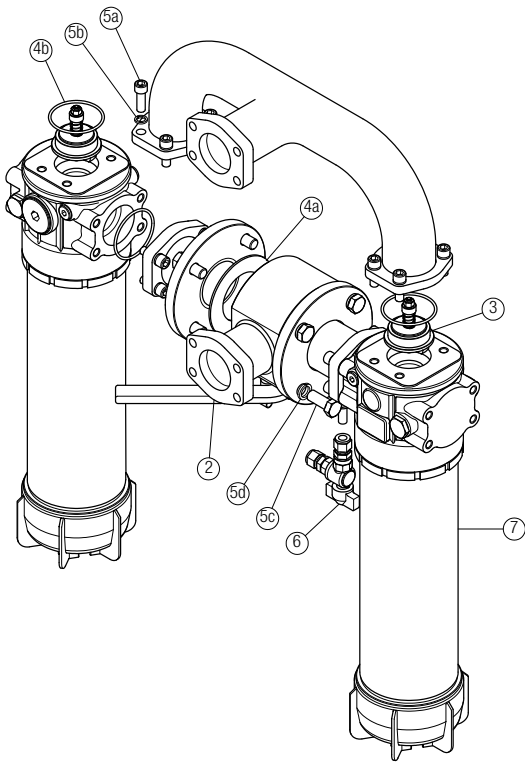
Order number for spare parts

LMD 400



LMD 401

LMD 431



Item:	Q.ty: 1 pc. 2		Q.ty: 2 pcs. 3	Q.ty: 1 pc. 4 (4a ÷ 4b)	Q.ty: 1 pc. 5 (5a ÷ 5d)	Q.ty: 1 pc. 6	Q.ty: 2 pcs. 7
Filter series	3-way ball valve PN 16 2 1/2" SAE 3000 psi/M 2 1/2" SAE 3000 psi/UNC		One-way valve	Seal Kit	Threaded fasteners kit	Kit ball valve with hose fitting	Filter See order table
LMD 400-401-431	02001440	02001441	02001429	02050399	02049062	02025043	LMP400xF2.....

LMD 951 series

Maximum working pressure up to 1.6 MPa (16 bar) - Flow rate up to 1200 l/min



LMD 951 GENERAL INFORMATION

Description

Low & Medium Pressure filters

Duplex

Maximum working pressure up to 1.6 MPa (16 bar)

Flow rate up to 1200 l/min

LMD950 is a range of versatile low pressure duplex filter with integrated changeover function to allow the filter element replacement without the system shut-down.

They are directly connected to the lines of the system through the hydraulic fittings.

Available features:

- Flanged connections up to 4", for a maximum flow rate of 1200 l/min
- Base-mounting design, for ease of the replacement of the filter element
- Fine filtration rating, to get a good cleanliness level into the system
- Water removal elements, to remove the free water from the hydraulic fluid. For further information, see the Contamination Management document and the dedicate leaflet.
- Balancing valve, to equalize the housing pressure before the switch
- Bypass valve, to relieve excessive pressure drop across the filter media
- Drain ports, to remove the fluid from the housing prior the maintenance work
- Visual, electrical and electronic differential clogging indicators

Common applications:

- Systems where shut-down causes high costs
- Systems where shut-down causes safety issues

Technical data

Filter housing materials

- Head: Anodized Aluminium
- Housing: Anodized Aluminium
- Manifolds: Welded - Painted black
- Bypass valve: Steel
- 3-way ball valve: Steel body - Stainless steel ball
- Check valve: Cast Iron body - AISI 304 leaf

Pressure

- SAE + DIN Flange
- Test pressure: 2.5 MPa (25 bar)

Bypass valve

- Opening pressure 350 kPa (3.5 bar) $\pm 10\%$
- Other opening pressures on request.

Number of filter elements

LMD 951: 2 filter elements CU950-3

Δp element type

- Microfibre filter elements - series N: 20 bar
- Fluid flow through the filter element from OUT to IN

Seals

FPM series V

Temperature

From -25° C to +110° C

Connections

- LMD 951: In-line Inlet/Outlet
- Same side

Note

LMD 951 filters
are provided
for vertical mounting

Weights [kg] and volumes [dm³]

Filter series	Weights [kg]		Volumes [dm ³]	
	DN 80	DN 100	DN 80	DN 100
LMD 951	102	130	62	66

Flow rates [l/min]

Filter series	Length	Filter element design - N Series					
		A03	A06	A10	A16	A25	M25 M60 M90
LMD 951	3	853	884	995	1066	1096	1233

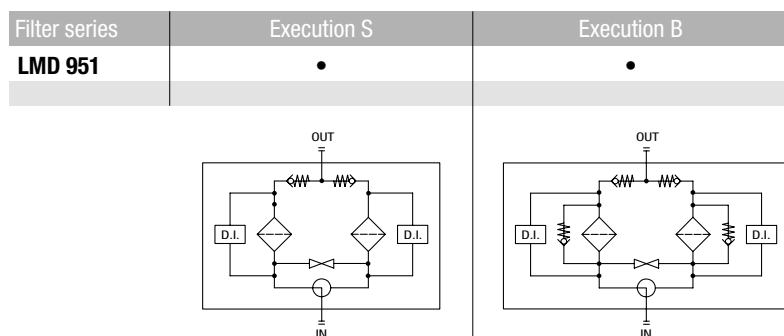
Maximum flow rate for a complete low and medium pressure filter with a pressure drop $\Delta p = 0.7$ bar.

The reference fluid has a kinematic viscosity of 30 mm²/s (cSt) and a density of 0.86 kg/dm³.

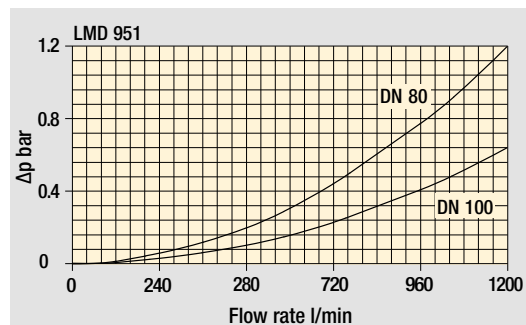
For different pressure drop or fluid viscosity we recommend to use our selection software available on www.mpfiltri.com.

You can also calculate the right size using the formulas present on the FILTER SIZING paragraph at the beginning of the full catalogue or at the beginning of the filter family brochure. Please, contact our Sales Department for further additional information.

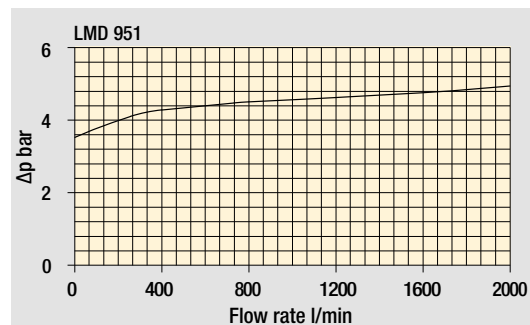
Hydraulic symbols



Pressure drop



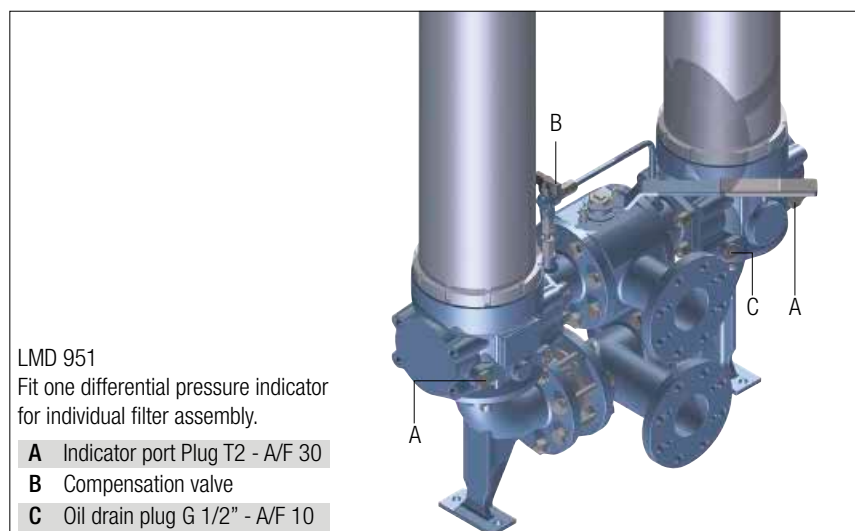
Filter housings
 Δp pressure drop



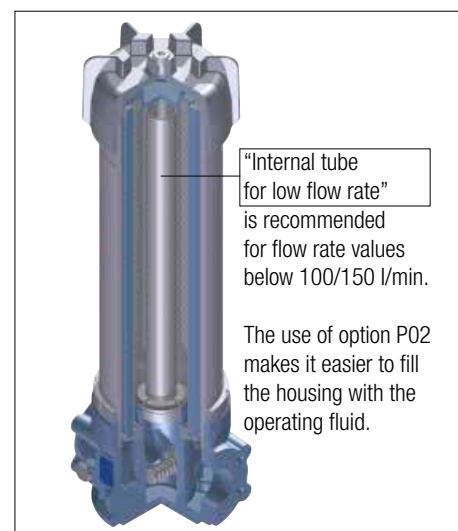
Bypass valve
pressure drop

The curves are plotted using mineral oil with density of 0.86 kg/dm³ in compliance with ISO 3968. Δp varies proportionally with density.

Focus on



Execution P02



LMD 951

Designation & Ordering code

COMPLETE FILTER

Series and size	Configuration example: LMD951							
LMD951	3	B	V	F1	A10	N	P01	
Length								
3								
Bypass valve								
S Without bypass	B With bypass 3.5 bar							
Seals and treatments								
V FPM								
Connections								
F1 3" SAE 3000 psi/M								
F2 3" SAE 3000 psi/UNC								
F3 4" SAE 3000 psi/M								
F4 4" SAE 3000 psi/UNC								
F5 3" SAE 3000 psi/M, In-line connections								
F6 3" SAE 3000 psi/UNC, In-line connections								
F7 4" SAE 3000 psi/M, In-line connections								
F8 4" SAE 3000 psi/UNC, In-line connections								
Filtration rating (filter media)								
A03 Inorganic microfiber 3 µm	M25 Wire mesh 25 µm							
A06 Inorganic microfiber 6 µm	M60 Wire mesh 60 µm							
A10 Inorganic microfiber 10 µm	M90 Wire mesh 90 µm							
A16 Inorganic microfiber 16 µm								
A25 Inorganic microfiber 25 µm								
WA025 Water absorber inorganic microfiber 25 µm								
		Element Δp		Execution				
		N 20 bar		P01 MP Filtri standard				
				P02 With internal tube for low flow rate				
				Pxx Customized				

FILTER ELEMENT

Element series and size	Configuration example: CU950							
CU950	3	A10	V	N	P01			
Element length								
3								
Filtration rating (filter media)								
A03 Inorganic microfiber 3 µm	M25 Wire mesh 25 µm							
A06 Inorganic microfiber 6 µm	M60 Wire mesh 60 µm							
A10 Inorganic microfiber 10 µm	M90 Wire mesh 90 µm							
A16 Inorganic microfiber 16 µm								
A25 Inorganic microfiber 25 µm								
WA025 Water absorber inorganic microfiber 25 µm								
Seals								
V FPM								
		Element Δp		Execution				
		N 20 bar		P01 MP Filtri standard				
				Pxx Customized				

CLOGGING INDICATORS

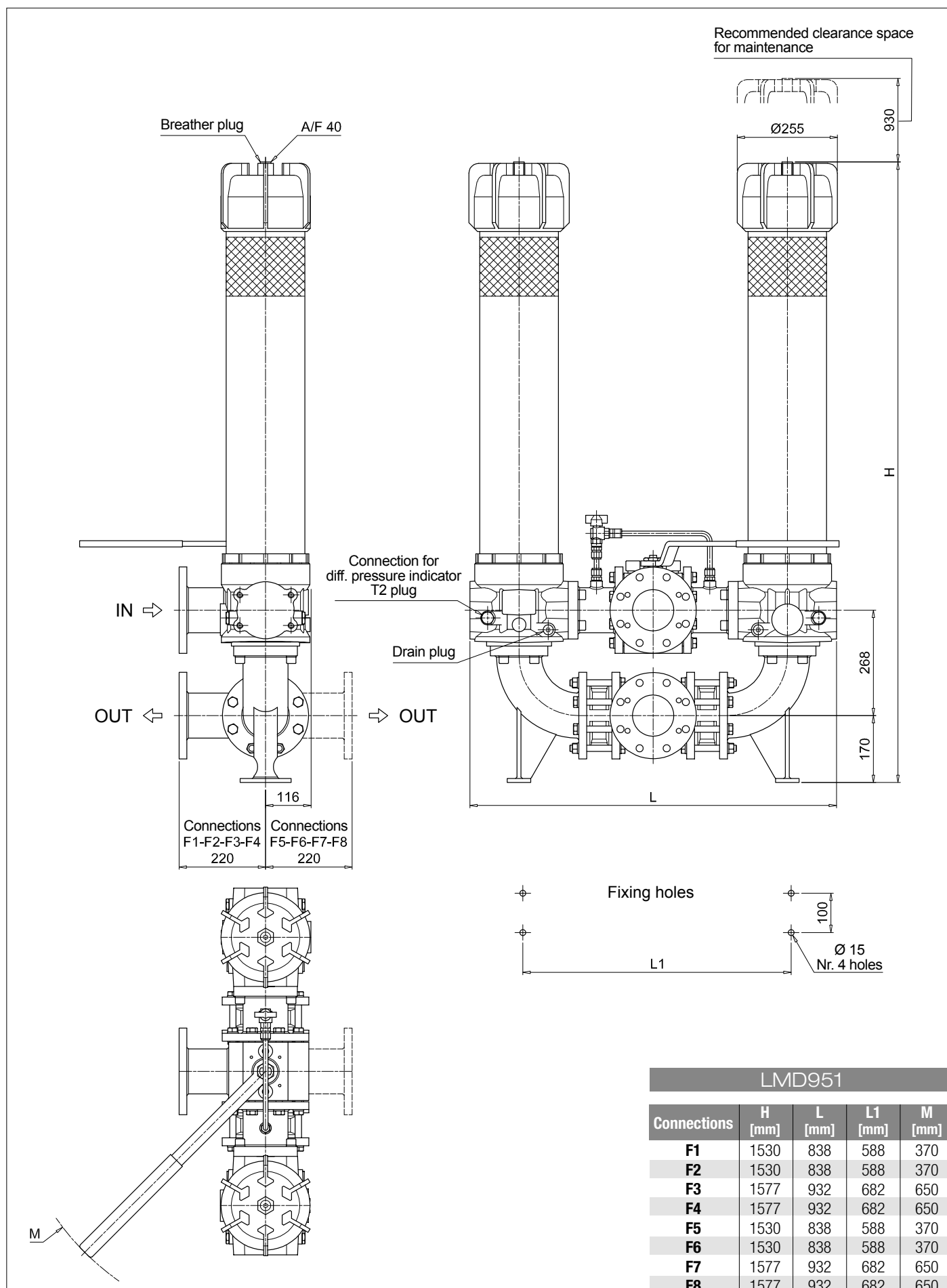
See page 726

DEA Electrical differential pressure indicator	DLE Electrical / visual differential pressure indicator
DEM Electrical differential pressure indicator	DTA Electronic differential pressure indicator
DEU Electrical differential pressure indicator	DVA Visual differential pressure indicator
DLA Electrical / visual differential pressure indicator	DVM Visual differential pressure indicator

PLUGS

See page 747

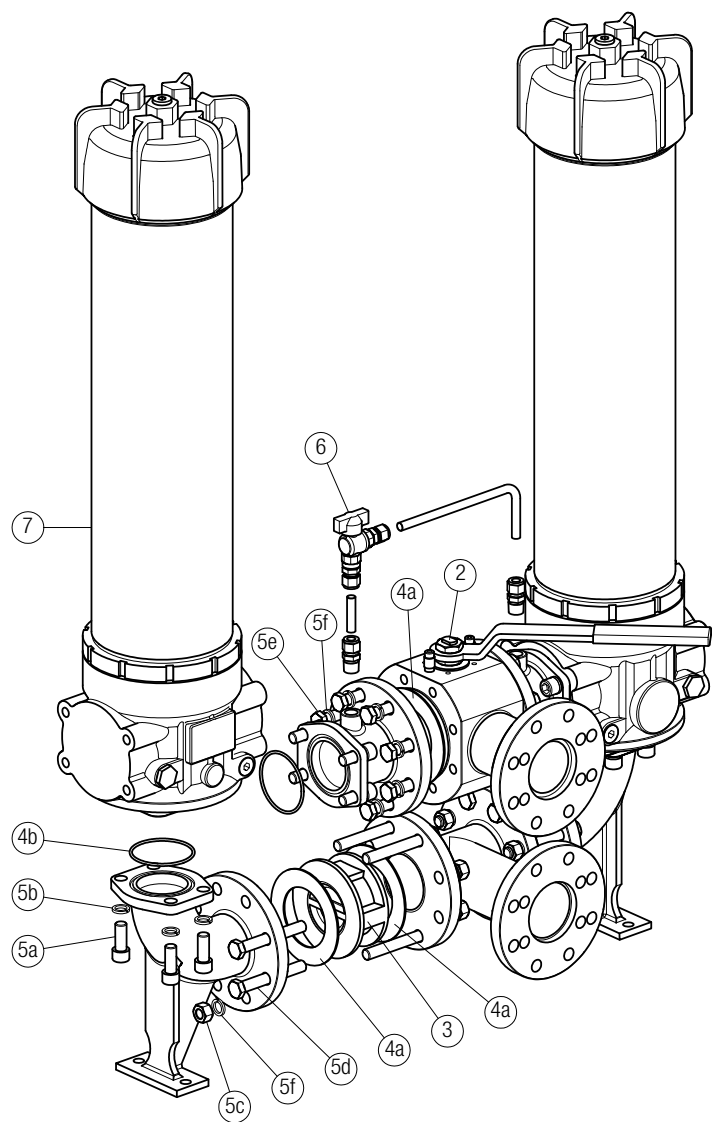
T2 Plug



LMD 951 SPARE PARTS

Order number for spare parts

LMD 951



Item 7:
for complete filter code and
spare parts, see
LMP 950 - 951 series chapter

Quantity:
- filter spare parts: 2 pcs.
- filter seal kit: 2 pcs.

Item:	Q.ty: 1 pc. 2		Q.ty: 2 pcs. 3	Q.ty: 1 pc. 4	Q.ty: 1 pc. 5 (5a ÷ 5f)	Q.ty: 1 pc. 6	Q.ty: 2 pcs. 7
Filter series LMD 951	3-way ball valve PN 16		One-way valve	Seal Kit	Threaded fasteners kit	G 1/2" Ball Valve Kit with straight fittings	Filter
F1 - F2 - F5 - F6 / D1 - D3 (3" SAE / DIN PN16 DN 80)	3" SAE 3000 psi/M 02001135	3" SAE 3000 psi/UNC 02001438	02001418	02050388	02049056	02025043	LMP9513xVF1xxxNP01
F3 - F4 - F7 - F8 / D2 - D4 (4" SAE / DIN PN16 DN 100)	4" SAE 3000 psi/M 02001162	4" SAE 3000 psi/UNC 02001439	02001419	02050389	02049057		LMP9513xVF3xxxNP01

DIN 24550

**Filters featuring filter elements
designed according to DIN 24550**

LDP & LDD series

Maximum working pressure up to 6 MPa (60 bar)

Flow rate up to 360 l/min

LMP 900-901 series

Maximum working pressure up to 3 MPa (30 bar)

Flow rate up to 2000 l/min

LMP 902-903 series

Maximum working pressure up to 2 MPa (20 bar)

Flow rate up to 3000 l/min

LDP & LDD series

Filters featuring filter elements designed according to DIN 24550

Maximum working pressure up to 6 MPa (60 bar) - Flow rate up to 360 l/min

LDP & LDD GENERAL INFORMATION

Filters featuring filter elements designed according to DIN 24550

Descriptions

Low & Medium Pressure filters

Maximum working pressure up to 6 MPa (60 bar)

Flow rate up to 360 l/min

LDP is a range of versatile low pressure filter for transmission, protection of sensitive components in low pressure hydraulic systems and filtration of the coolant into the machine tools.

They are also suitable for the off-line filtration of small reservoirs.

They are directly connected to the lines of the system through the hydraulic fittings.

Available features:

- Female threaded connections up to 1 1/2", for a maximum return flow rate of 360 l/min
- Filter element designed in accordance with DIN 24550 regulation
- Fine filtration rating, to get a good cleanliness level into the system
- Water removal elements, to remove the free water from the hydraulic fluid. For further information, see the Contamination Management document and the dedicate leaflet.
- Bypass valve, to relieve excessive pressure drop across the filter media
- Visual, electrical and electronic differential clogging indicators

Common applications:

Delivery lines, in low pressure industrial equipment or mobile machines

LDD is a range of versatile low pressure duplex filter with integrated changeover function to allow the filter element replacement without the system shut-down.

They are directly connected to the lines of the system through the hydraulic fittings.

Available features:

- Female threaded connections up to 1 1/2" and flanged connections up to 1 1/2", for a maximum flow rate of 360 l/min
- Filter element designed in accordance with DIN 24550 regulation
- Fine filtration rating, to get a good cleanliness level into the system
- Water removal elements, to remove the free water from the hydraulic fluid. For further information, see the Contamination Management document and the dedicate leaflet.
- Balancing valve integrated in the changeover lever, to equalize the housing pressure before the switch
- Bypass valve, to relieve excessive pressure drop across the filter media
- Vent ports, to avoid air trapped into the filter going into the system
- Drain ports, to remove the fluid from the housing prior the maintenance work
- Optional sampling ports, to get samples of fluid or to connect additional instrument to the system
- Visual, electrical and electronic differential clogging indicators

Common applications:

- Systems where shut-down causes high costs
- Systems where shut-down causes safety issues

Technical data

Filter housing materials

- Head: Aluminium
- Bowl: Cathaphoretic painted steel
- Bypass valve: AISI 304 - Polyamide

Pressure

- Test pressure: 9 MPa (90 bar)
- Burst pressure: 21 MPa (210 bar)
- Pulse pressure fatigue test: 1 000 000 cycles with pressure from 0 to 6 MPa (60 bar)

Bypass valve

- Opening pressure 350 kPa (3.5 bar) $\pm 10\%$
- Other opening pressures on request.

Δp element type

- Microfibre filter elements - series N: 20 bar
- Fluid flow through the filter element from OUT to IN

Seals

- Standard NBR series A
- Optional FPM series V

Temperature

From -25° C to +110° C

Connections

Inlet/Outlet In-Line

Note

LDP - LDD filters are provided for vertical mounting

Weights [kg] and volumes [dm³]

Filter series	Weights [kg]	Volumes [dm ³]
LDP 016	2.0	1.2
LDP 025	3.0	1.6
LDP 040	5.0	2.2
LDD 016	9.3	3.6
LDD 025	9.5	4.1
LDD 040	11.3	4.8

GENERAL INFORMATION LDP & LDD

Filters featuring filter elements designed according to DIN 24550

Flow rates [l/min]

Filter series	Filter element design - N Series									
	A03	A06	A10	A16	A25	M25	M60	M90	P10	P25
LDP 016	83	91	178	198	222	350	353	358	295	309
LDP 025	124	134	227	245	265	357	358	358	319	330
LDP 040	173	191	274	284	311	359	360	361	332	337
LDD 016	68	73	120	130	140	189	190	192	169	174
LDD 025	93	98	142	149	157	191	192	192	178	181
LDD 040	118	126	161	165	175	192	192	193	182	184

Maximum flow rate for a complete low and medium pressure filter with a pressure drop $\Delta p = 0.7$ bar.

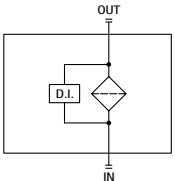
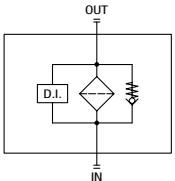
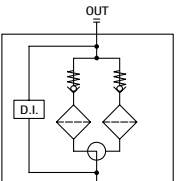
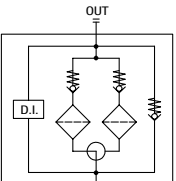
The reference fluid has a kinematic viscosity of 30 mm²/s (cSt) and a density of 0.86 kg/dm³.

For different pressure drop or fluid viscosity we recommend to use our selection software available on www.mpfiltri.com.

You can also calculate the right size using the formulas present on the FILTER SIZING paragraph at the beginning of the full catalogue or at the beginning of the filter family brochure. Please, contact our Sales Department for further additional information.

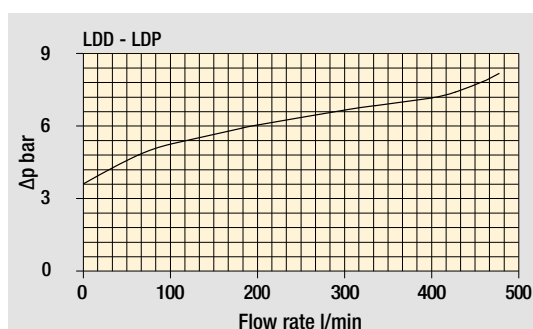
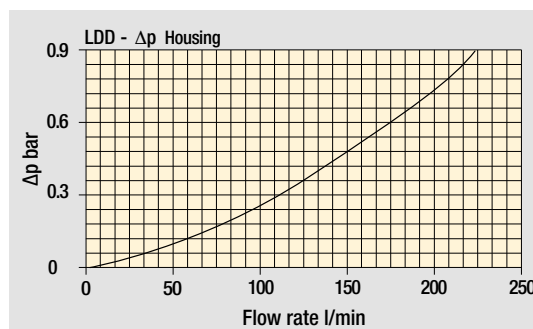
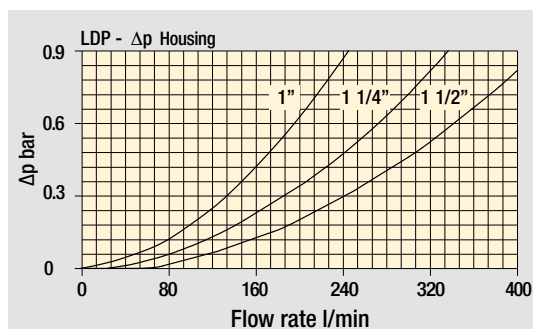
Hydraulic symbols

Filter series	Execution S	Execution B	Execution S	Execution B
LDP 016	•	•	-	-
LDP 025	•	•	-	-
LDP 040	•	•	-	-
LDD 016	-	-	•	•
LDD 025	-	-	•	•
LDD 040	-	-	•	•

Pressure drop

Filter housings Δp pressure drop



Bypass valve pressure drop

The curves are plotted using mineral oil with density of 0.86 kg/dm³ in compliance with ISO 3968. Δp varies proportionally with density.

Designation & Ordering code

COMPLETE FILTER

Series	Configuration example: LDP 025 B A D 6 A10 N P01										
LDP											
Size											
016	Element according to DIN 24550 - T3 DN160										
025	Element according to DIN 24550 - T3 DN250										
040	Element according to DIN 24550 - T3 DN400										
Bypass valve											
S	Without bypass					B	With bypass 3.5 bar				
Seals and treatments											
A	NBR										
V	FPM										
Connections											
A	G 1"					F	1 1/2" NPT				
B	G 1 1/4"					G	SAE 16 - 1 5/16" - 12 UN				
C	G 1 1/2"					H	SAE 20 - 1 5/8" - 12 UN				
D	1" NPT					I	SAE 24 - 1 7/8" - 12 UN				
E	1 1/4" NPT										
Connection for differential pressure indicator											
6	With plugged connection										
Filtration rating (filter media)											
A03	Inorganic microfiber 3 µm					M25	Wire mesh 25 µm				
A06	Inorganic microfiber 6 µm					M60	Wire mesh 60 µm				
A10	Inorganic microfiber 10 µm					M90	Wire mesh 90 µm				
A16	Inorganic microfiber 16 µm					P10	Resin impregnated paper 10 µm				
A25	Inorganic microfiber 25 µm					P25	Resin impregnated paper 25 µm				
WA025	Water absorber inorganic microfiber 25 µm										
Element Δp	N					20 bar					
Execution	P01					MP Filtri standard					
	Pxx					Customized					

FILTER ELEMENT

Element series	Configuration example: DN 025 A10 A N P01						
DN							
Element size							
016	Element according to DIN 24550 - T3 DN160						
025	Element according to DIN 24550 - T3 DN250						
040	Element according to DIN 24550 - T3 DN400						
Filtration rating (filter media)							
A03	Inorganic microfiber 3 µm			M25	Wire mesh 25 µm		
A06	Inorganic microfiber 6 µm			M60	Wire mesh 60 µm		
A10	Inorganic microfiber 10 µm			M90	Wire mesh 90 µm		
A16	Inorganic microfiber 16 µm			P10	Resin impregnated paper 10 µm		
A25	Inorganic microfiber 25 µm			P25	Resin impregnated paper 25 µm		
WA025	Water absorber inorganic microfiber 25 µm						
Seals and treatments	A			NBR			
	V			FPM			
Element Δp	N			20 bar			
Execution	P01			MP Filtri standard			
	Pxx			Customized			

CLOGGING INDICATORS

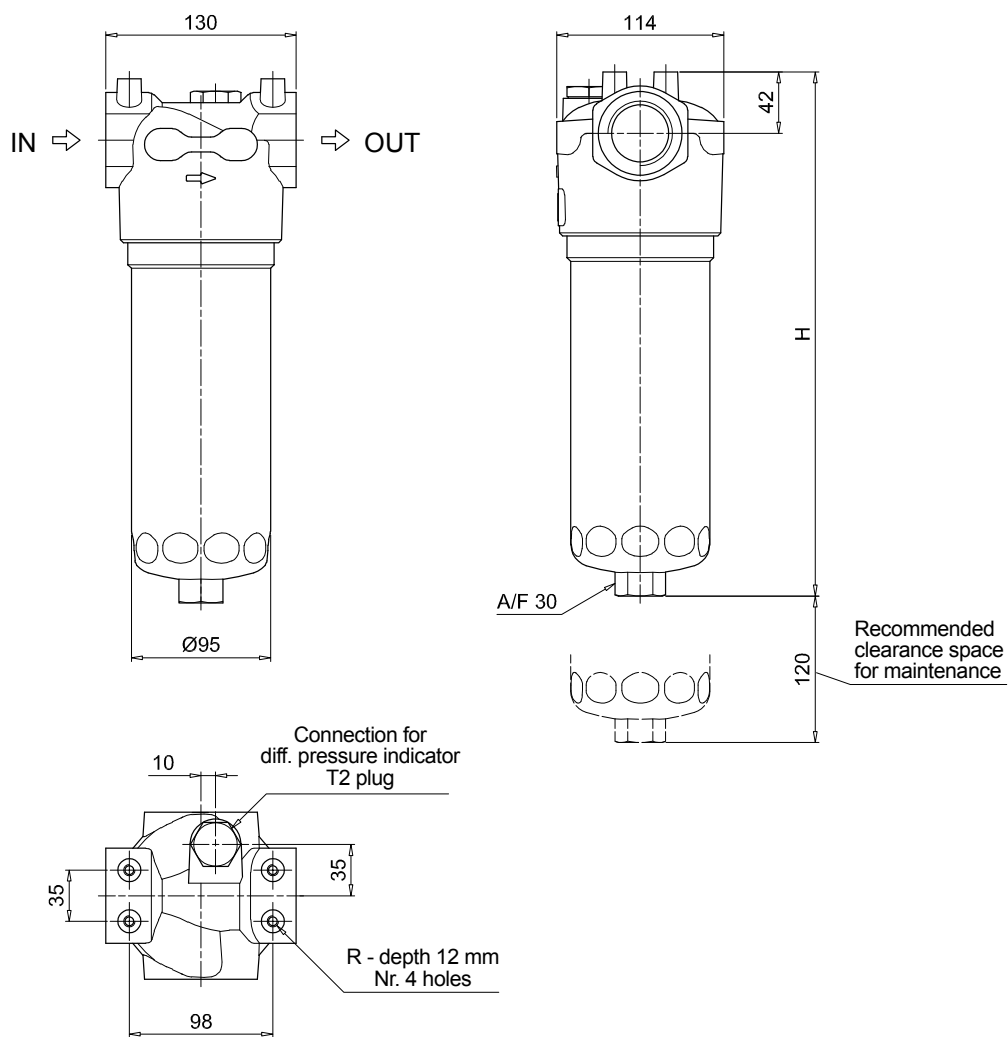
See page 726

DEA	Electrical differential pressure indicator	DLE	Electrical / visual differential pressure indicator
DEM	Electrical differential pressure indicator	DTA	Electronic differential pressure indicator
DEU	Electrical differential pressure indicator	DVA	Visual differential pressure indicator
DLA	Electrical / visual differential pressure indicator	DVM	Visual differential pressure indicator

PLUGS

See page 747

T2	Plug
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LDP	
Filter size	H [mm]
016	268
025	358
040	508
Connections	R
A-B-C	M8
D-E-F-G-H-I	5/16" UNC

Designation & Ordering code

COMPLETE FILTER

Series	Configuration example:									
LDD	LDD	025	B	A	C	6	A10	N	P01	
Size										
016	Element according to DIN 24550 - T3 DN160									
025	Element according to DIN 24550 - T3 DN250									
040	Element according to DIN 24550 - T3 DN400									
Bypass valve										
S	Without bypass		B	With bypass 3.5 bar						
Seals and treatments										
A	NBR									
V	FPM									
Connections										
C	G 1 1/2"									
F	1 1/2" NPT									
I	SAE 24 - 1 7/8" - 12 UN									
L	1 1/2" SAE 3000 psi/M + G 1 1/4"									
M	1 1/2" SAE 3000 psi/UNC + 1 1/4" NPT									
N	1 1/2" SAE 3000 psi/UNC + SAE 20 - 1 5/8" UN									
Connection for differential pressure indicator										
6	With plugged connection									
Filtration rating (filter media)										
A03	Inorganic microfiber 3 µm		M25	Wire mesh 25 µm						
A06	Inorganic microfiber 6 µm		M60	Wire mesh 60 µm						
A10	Inorganic microfiber 10 µm		M90	Wire mesh 90 µm						
A16	Inorganic microfiber 16 µm		P10	Resin impregnated paper 10 µm						
A25	Inorganic microfiber 25 µm		P25	Resin impregnated paper 25 µm						
WA025 Water absorber inorganic microfiber 25 µm										
Element Δp				Execution						
N 20 bar				P01 MP Filtri standard						
				Pxx Customized						

FILTER ELEMENT

Element series		Configuration example:		DN	025	A10	A	N	P01
Element size									
016 Element according to DIN 24550 - T3 DN160									
025 Element according to DIN 24550 - T3 DN250									
040 Element according to DIN 24550 - T3 DN400									
Filtration rating (filter media)									
A03 Inorganic microfiber 3 µm	M25 Wire mesh 25 µm								
A06 Inorganic microfiber 6 µm	M60 Wire mesh 60 µm								
A10 Inorganic microfiber 10 µm	M90 Wire mesh 90 µm								
A16 Inorganic microfiber 16 µm	P10 Resin impregnated paper 10 µm								
A25 Inorganic microfiber 25 µm	P25 Resin impregnated paper 25 µm								
WA025 Water absorber inorganic microfiber 25 µm									
Seals and treatments		Element Δp		Execution					
A NBR		N	20 bar	P01 MP Filtri standard					
V FPM				Pxx Customized					

CLOGGING INDICATORS

See page 726

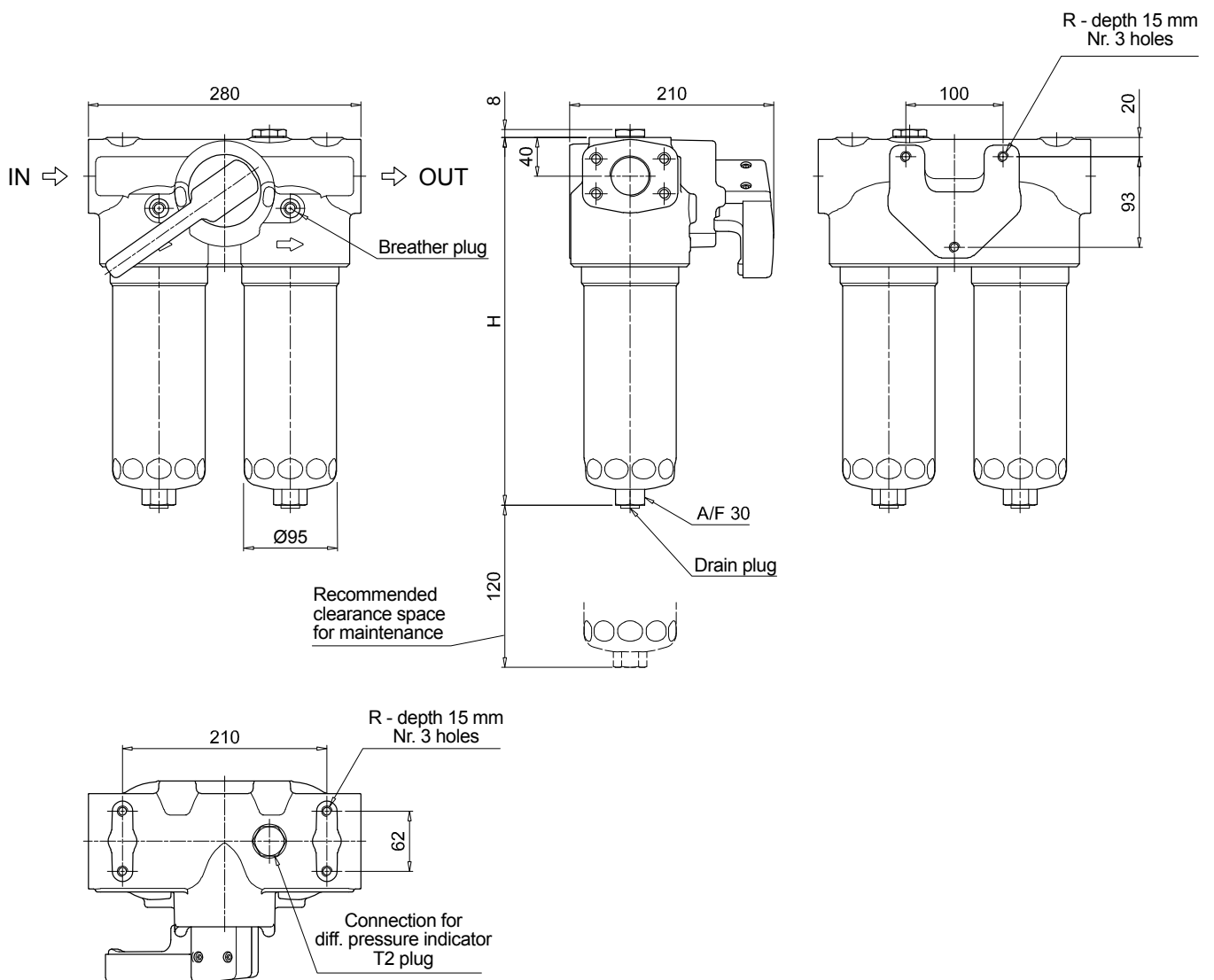
DEA	Electrical differential pressure indicator	DLE	Electrical / visual differential pressure indicator
DEM	Electrical differential pressure indicator	DTA	Electronic differential pressure indicator
DEU	Electrical differential pressure indicator	DVA	Visual differential pressure indicator
DLA	Electrical / visual differential pressure indicator	DVM	Visual differential pressure indicator

PLUGS

See page 747

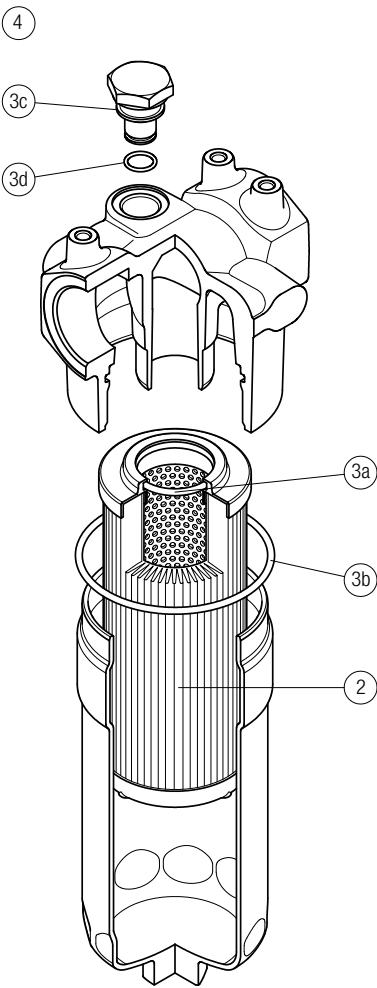
T2 Plug

LDD	
Filter size	H [mm]
016	293
025	383
040	533
Connections	R
C	M10
F - I	3/8" UNC
L	M10
M - N	3/8" UNC



Order number for spare parts

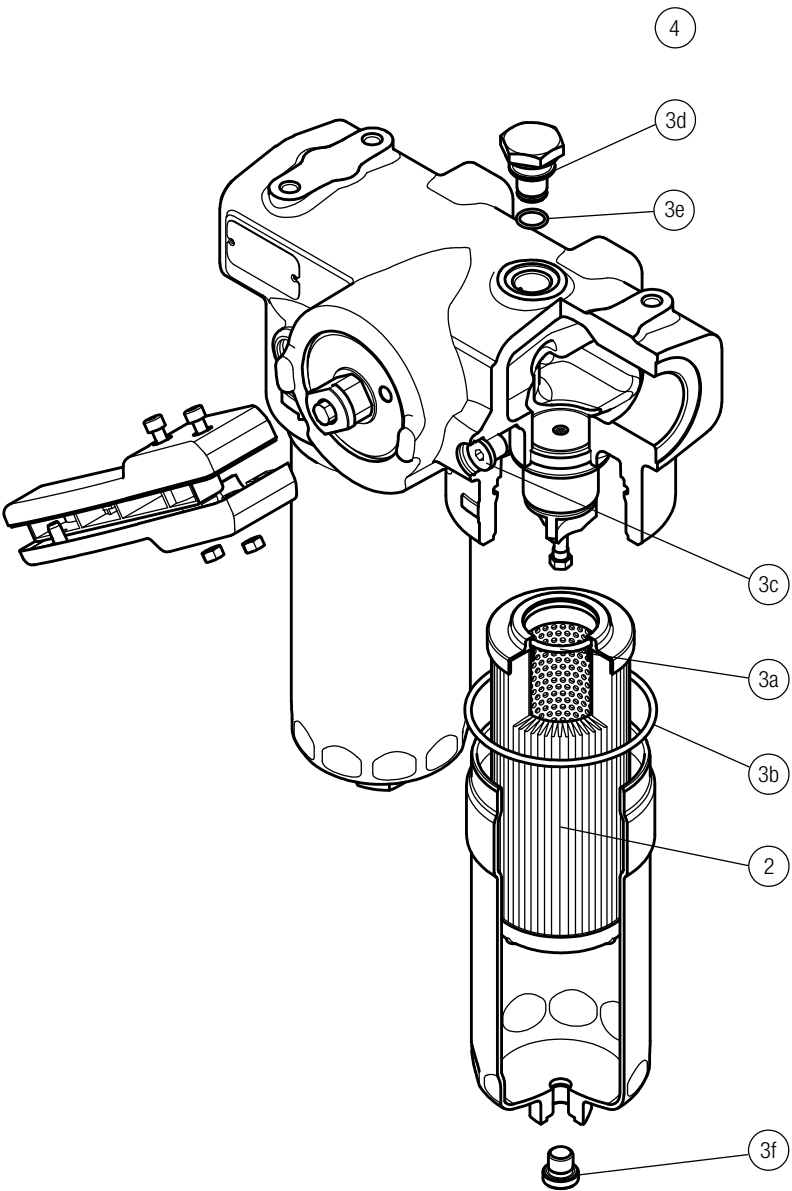
LDP



Q.ty: 1 pc.		Q.ty: 1 pc.		Q.ty: 1 pc.	
Item: 2		3 (3a ÷ 3d)		4	
Filter series	Filter element	Seal Kit code number		Indicator connection plug	
		NBR	FPM	NBR	FPM
LDP	See order table	02050435	02050436	T2H	T2V

Order number for spare parts

LDD



Item:	Q.ty: 1 pc.	Q.ty: 1 pc.	Q.ty: 2 pc.
Filter series	Filter element	Seal Kit code number	Indicator connection plug
LDD	See order table	02050671	T2H
		02050672	T2V

LMP 900-901 series

Filters featuring filter elements designed according to DIN 24550

Maximum working pressure up to 3 MPa (30 bar) - Flow rate up to 2000 l/min



LMP 900-901 GENERAL INFORMATION

Filters featuring filter elements designed according to DIN 24550

Description

Low & Medium Pressure filters

Maximum working pressure up to 3 MPa (30 bar)

Flow rate up to 2000 l/min

LMP900 is a range of low pressure filter with large filtration surface mainly suitable for lubrication, off-line filtration of the reservoirs and filtration equipment.

They are directly connected to the lines of the system through the hydraulic fittings.

Available features:

- Flanged connections up to 4", for a maximum flow rate of 2000 l/min
- In line or 90° connections, to meet any type of application
- Filter element designed in accordance with DIN 24550 regulation
- Fine filtration rating, to get a good cleanliness level into the system
- Water removal elements, to remove the free water from the hydraulic fluid.
For further information, see the Contamination Management document and the dedicate leaflet.
- Bypass valve, to relieve excessive pressure drop across the filter media
- Vent ports, to avoid air trapped into the filter going into the system
- Drain ports, to remove the fluid from the housing prior the maintenance work
- Visual, electrical and electronic differential clogging indicators

Common applications:

- Off-line filtration of reservoirs
- Filtration systems
- Lubrication systems

Technical data

Filter housing materials

- Head: Anodized aluminium
- Housing: Anodized aluminium
- Manifolds: Anodized aluminium
- Bypass valve: Steel

Pressure

- Test pressure: 4.5 MPa (45 bar)
- Burst pressure: 12 MPa (120 bar)
- Pulse pressure fatigue test: 1 000 000 cycles with pressure from 0 to 3 MPa (30 bar)

Bypass valve

- Opening pressure 350 kPa (3.5 bar) $\pm 10\%$
- Other opening pressures on request.

Number of filter elements

LMP 900-1: 1 filter element CU900

LMP 900-2: 2 filter elements CU900

Filter elements

Filter element designed in accordance with DIN 24550
Size: 1000

Δp element type

- Microfibre filter elements - series N: 20 bar
- Fluid flow through the filter element from OUT to IN

Connections

LMP 900: In-line Inlet/Outlet

LMP 901: 90° Inlet/Outlet

Seals

- Standard NBR series A
- Optional FPM series V

Temperature

From -25 °C to +110 °C

Note

LMP 900 - 901 filters are provided for vertical mounting

Weights [kg] and volumes [dm³]

Filter series	Weights [kg]			Volumes [dm ³]		
	Length	1	2	Length	1	2
LMP 900-901		19.2	30.4		16	24

GENERAL INFORMATION LMP 900-901

Filters featuring filter elements designed according to DIN 24550

Flow rates [l/min]

Filter series	Length	Filter element design - N Series					
		A03	A06	A10	A16	A25	M25 M60 M90
LMP 900	1	706	877	1264	1291	1444	1803
	2	1100	1264	1556	1573	1668	1867
LMP 901	1	715	899	1337	1369	1552	2000
	2	1147	1337	1689	1710	1828	2081

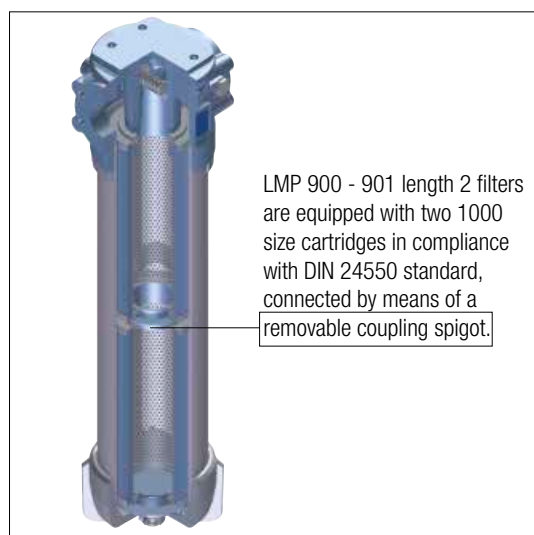
Maximum flow rate for a complete low and medium pressure filter with a pressure drop $\Delta p = 0.7$ bar.

The reference fluid has a kinematic viscosity of 30 mm²/s (cSt) and a density of 0.86 kg/dm³.

For different pressure drop or fluid viscosity we recommend to use our selection software available on www.mpfiltri.com.

You can also calculate the right size using the formulas present on the FILTER SIZING paragraph at the beginning of the full catalogue or at the beginning of the filter family brochure. Please, contact our Sales Department for further additional information.

LMP 900-901 Length 2

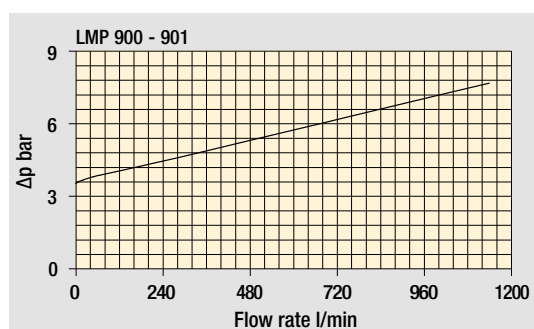
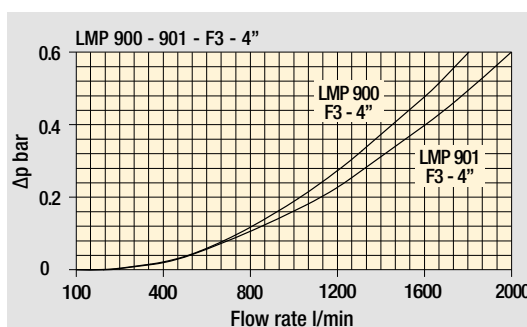
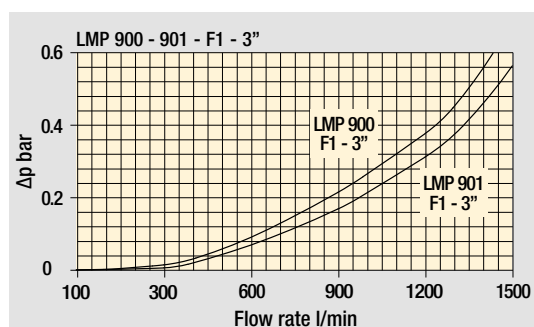


Hydraulic symbols

Filter series	Execution S	Execution B
LMP 900-901	•	•

Pressure drop

Filter housings Δp pressure drop



Bypass valve pressure drop

The curves are plotted using mineral oil with density of 0.86 kg/dm³ in compliance with ISO 3968. Δp varies proportionally with density.

LMP 900-901

Filters featuring filter elements designed according to DIN 24550

Designation & Ordering code

COMPLETE FILTER

Series and size		Configuration example: LMP901							
LMP900 LMP901		2	B	A	F2	A10	N	P01	
Length									
1 2									
Bypass valve									
S Without bypass		B With bypass 3.5 bar							
Seals and treatments									
A NBR									
V FPM									
Connections									
F1 3" SAE 3000 psi/M									
F2 3" SAE 3000 psi/UNC									
F3 4" SAE 3000 psi/M									
F4 4" SAE 3000 psi/UNC									
Filtration rating (filter media)									
A03 Inorganic microfiber 3 µm		M25 Wire mesh 25 µm							
A06 Inorganic microfiber 6 µm		M60 Wire mesh 60 µm							
A10 Inorganic microfiber 10 µm		M90 Wire mesh 90 µm							
A16 Inorganic microfiber 16 µm									
A25 Inorganic microfiber 25 µm									
WA025 Water absorber inorganic microfiber 25 µm									
Element Δp		Execution		Filter length					
N 20 bar		P01 MP Filtri standard		1		2			
		P02 Maintenance from the bottom of the housing		-		•			
		Pxx Customized							

FILTER ELEMENT

Element series and size		Configuration example: CU900				
CU900		A10	A	N	P01	
Length						
1 Nr. 1 filter element						
2 Nr. 2 filter elements						
Filtration rating (filter media)						
A03 Inorganic microfiber 3 µm		M25 Wire mesh 25 µm				
A06 Inorganic microfiber 6 µm		M60 Wire mesh 60 µm				
A10 Inorganic microfiber 10 µm		M90 Wire mesh 90 µm				
A16 Inorganic microfiber 16 µm						
A25 Inorganic microfiber 25 µm						
WA025 Water absorber inorganic microfiber 25 µm						
Seals						
A NBR						
V FPM						
Element Δp		Execution				
N 20 bar		P01 MP Filtri standard		Pxx Customized		

CLOGGING INDICATORS

See page 726

DEA Electrical differential pressure indicator	DLE Electrical / visual differential pressure indicator
DEM Electrical differential pressure indicator	DTA Electronic differential pressure indicator
DEU Electrical differential pressure indicator	DVA Visual differential pressure indicator
DLA Electrical / visual differential pressure indicator	DVM Visual differential pressure indicator

PLUGS

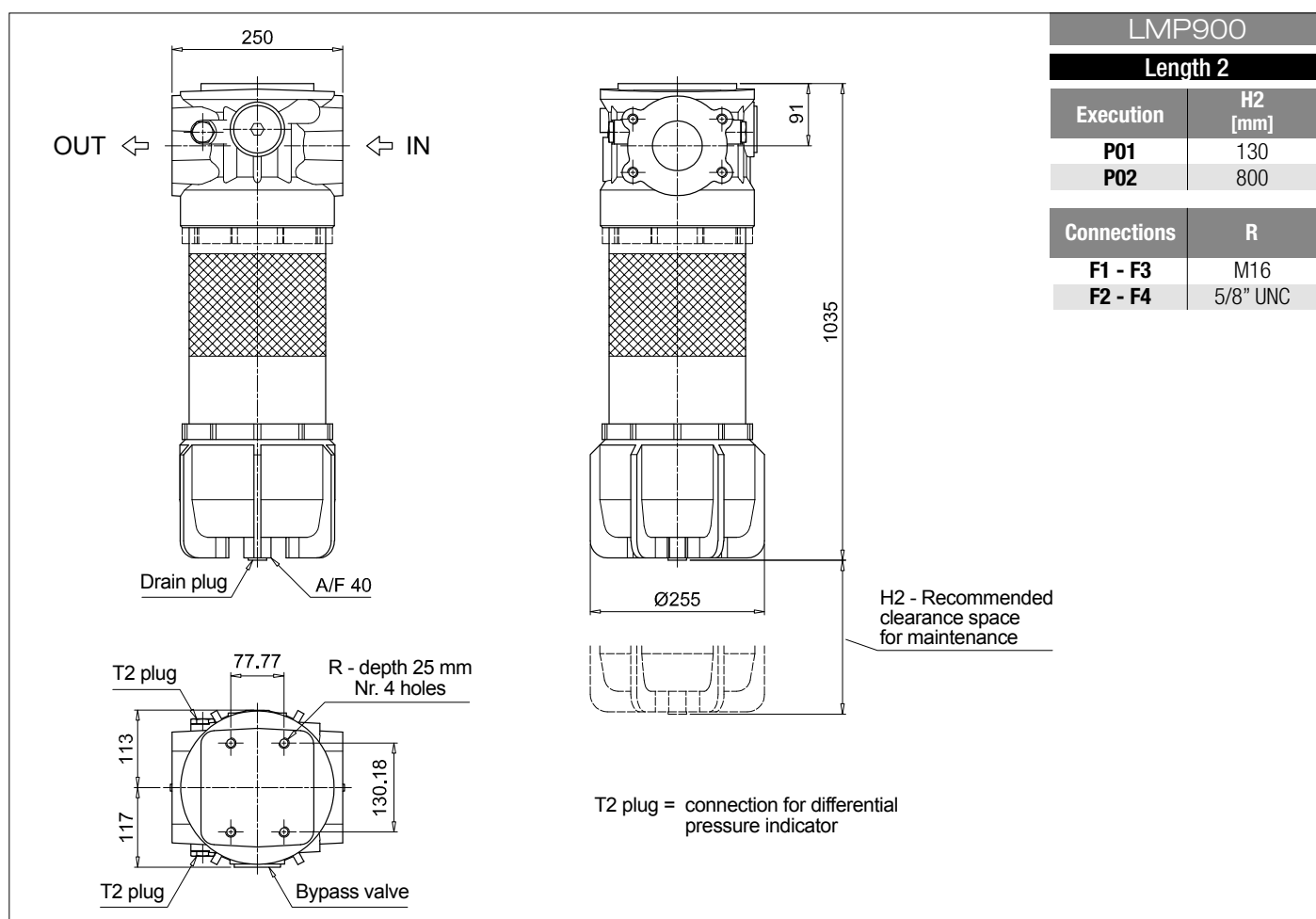
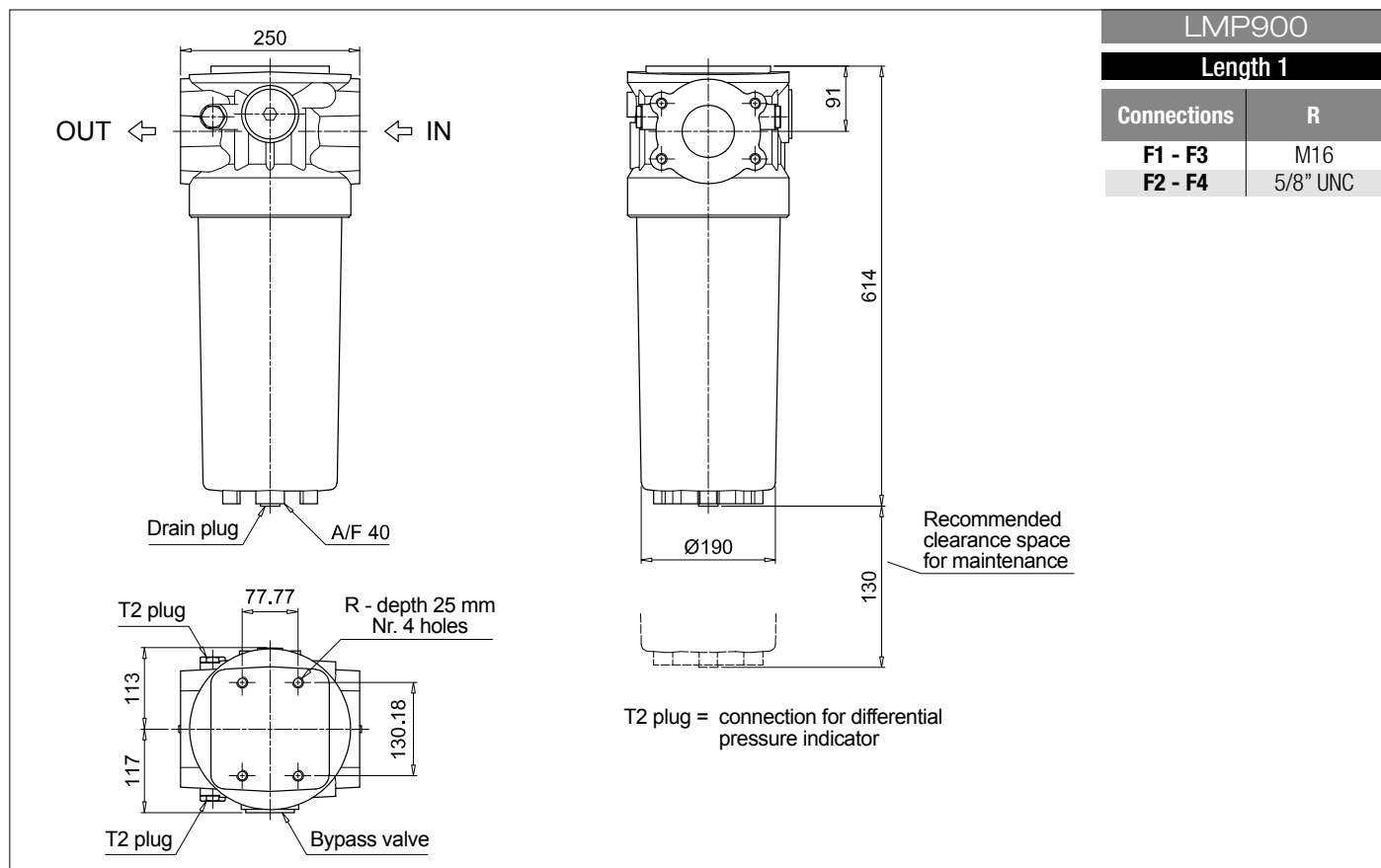
See page 747

T2 Plug - Filter length 1 - 2

ACCESSORIES

See page 472

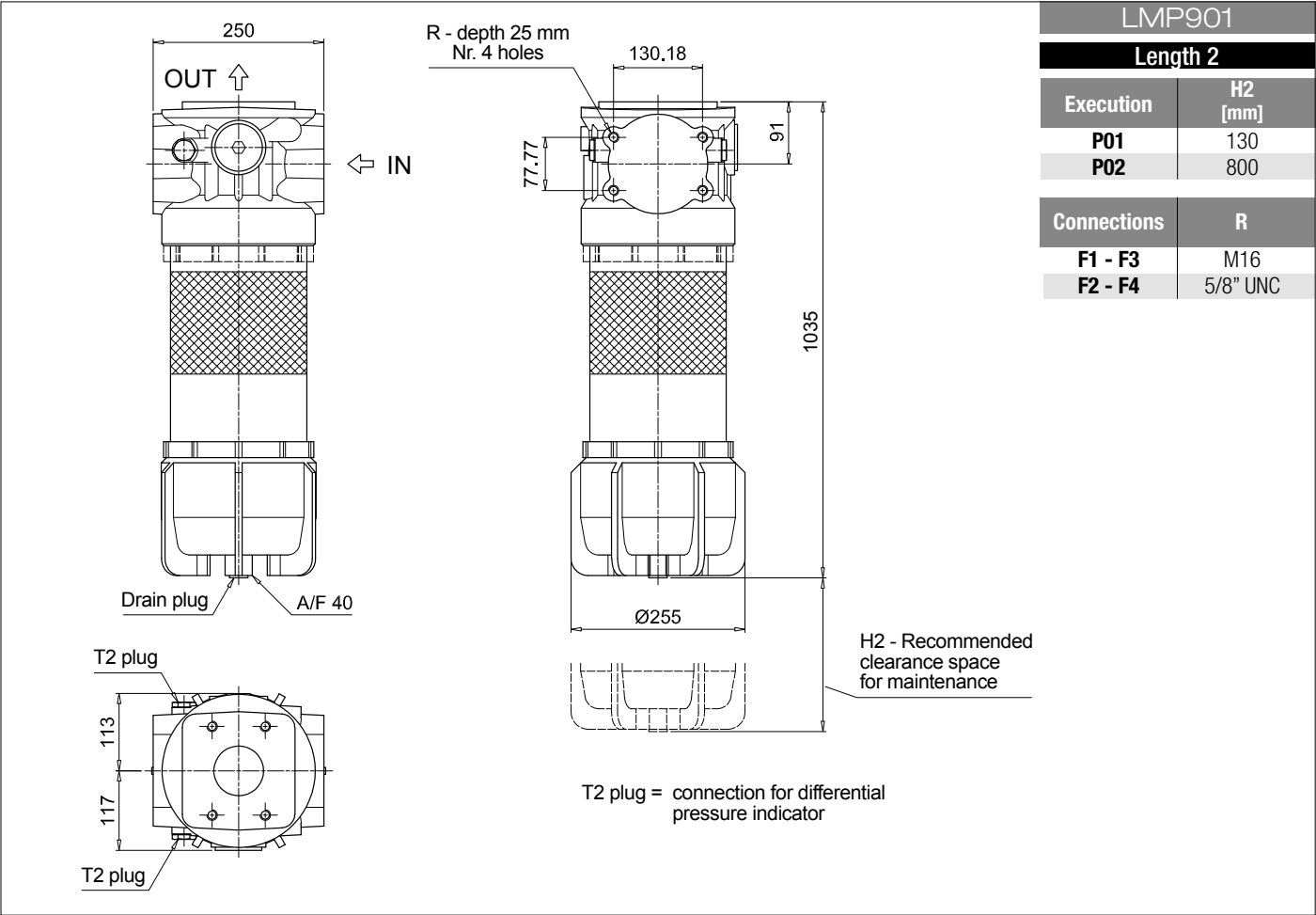
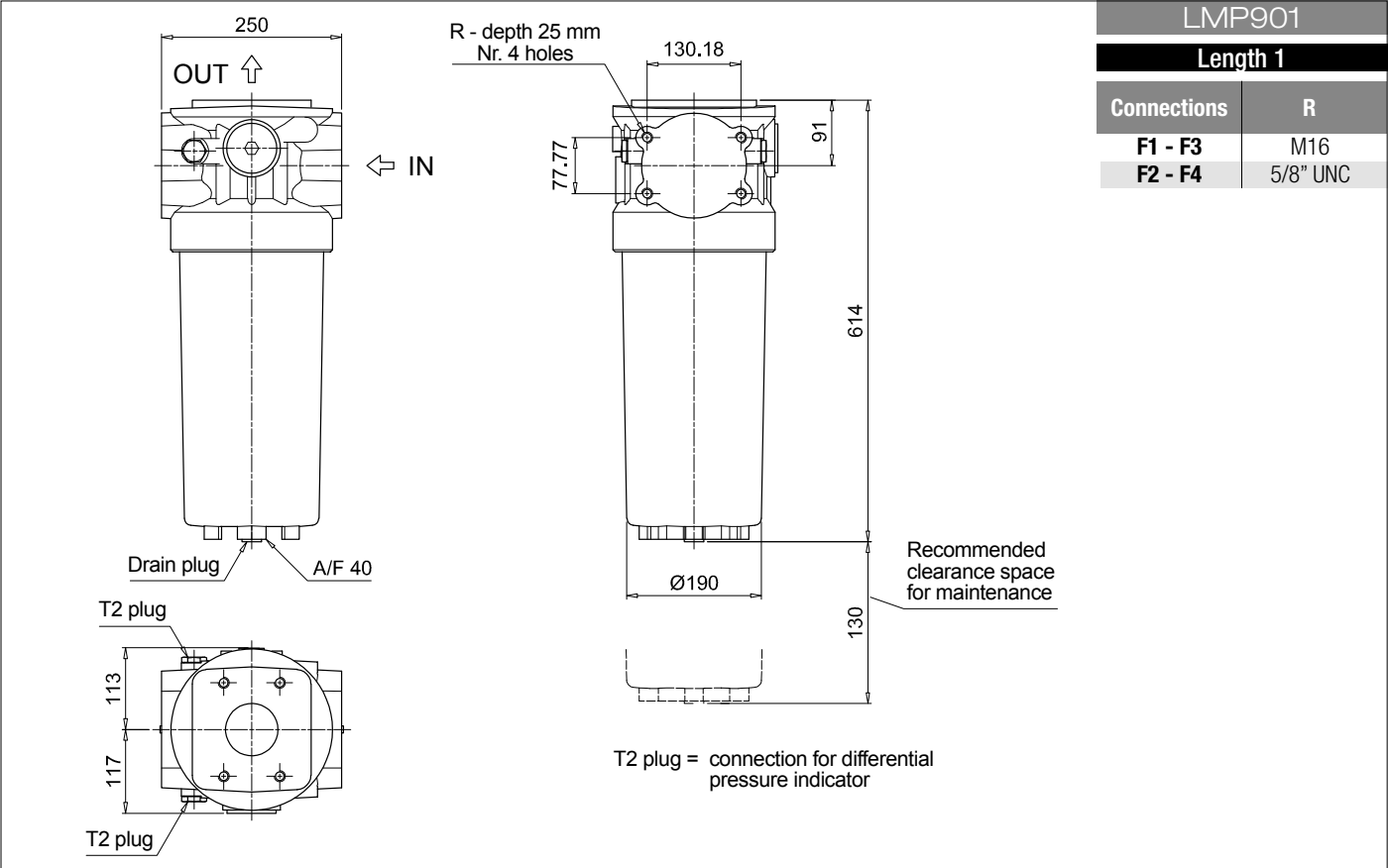
CFA Retaining clamp - Filter length 2



LMP 900-901

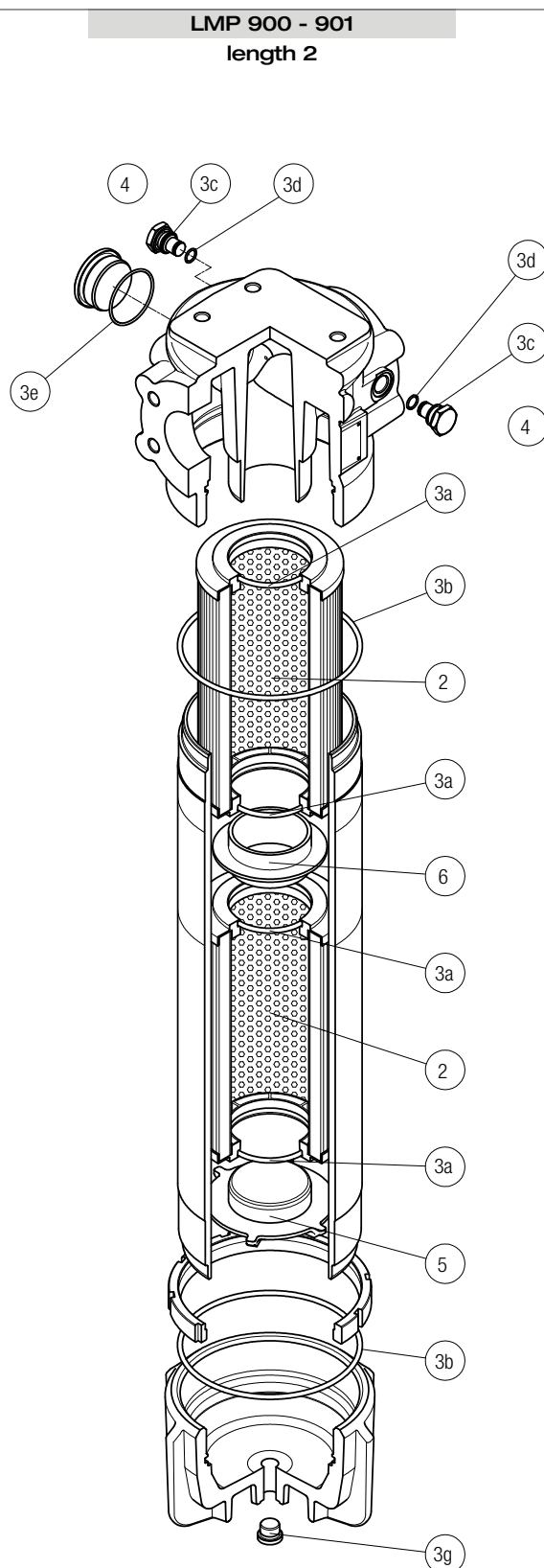
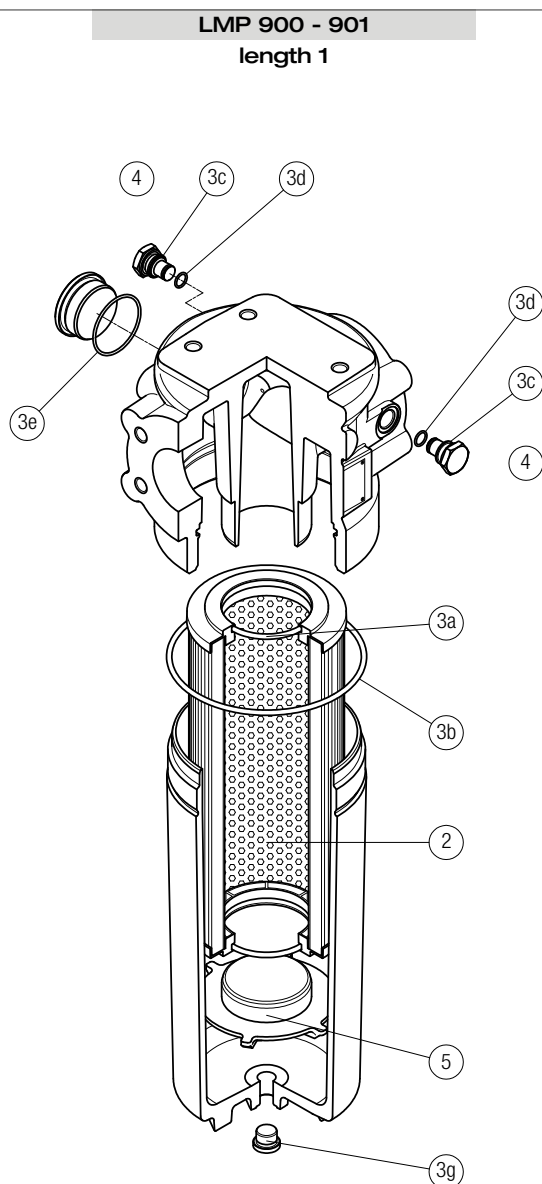
Filters featuring filter elements designed according to DIN 24550

Dimensions



SPARE PARTS LMP 900-901

Order number for spare parts



Item:	2		3 (3a ÷ 3g)			4		5		6	
Filter series	Q.ty	Filter element	Q.ty	Seal Kit code number		Q.ty	Indicator connection plug		Q.ty	Coupling spigot	
LMP 900-901 length 1	1 pc.	See order table	1 pc.	02050363	02050364	2 pcs.	T2H	T2V	1 pc.	01044104	-
LMP 900-901 length 2	2 pcs.		1 pc.	02050365	02050366	2 pcs.			1 pc.		01044099

LMP 902-903 series

Filters featuring filter elements designed according to DIN 24550

Maximum working pressure up to 2 MPa (20 bar) - Flow rate up to 3000 l/min



LMP 902-903 GENERAL INFORMATION

Filters featuring filter elements designed according to DIN 24550

Description

Low & Medium Pressure filters

Maximum working pressure up to 2 MPa (20 bar)

Flow rate up to 3000 l/min

LMP902 and LMP903 are ranges of low pressure filter with large filtration surface mainly suitable for lubrication, off-line filtration of the reservoirs and filtration equipment.

Multiple LMP950 filters are connected to a manifold to reduce the pressure drop caused by the filter media and to increase the life time of the filter element.

They are directly connected to the lines of the system through the hydraulic fittings.

Available features:

- 4" flanged connections, for a maximum flow rate of 3000 l/min
- Filter element designed in accordance with DIN 24550 regulation
- Fine filtration rating, to get a good cleanliness level into the system
- Water removal elements, to remove the free water from the hydraulic fluid.
For further information, see the Contamination Management document and the dedicate leaflet.
- Bypass valve, to relieve excessive pressure drop across the filter media
- Vent ports, to avoid air trapped into the filter going into the system
- Drain ports, to remove the fluid from the housing prior the maintenance work
- Visual, electrical and electronic differential clogging indicators

Common applications:

- Off-line filtration of reservoirs
- Filtration systems

Technical data

Filter housing materials

- Head: Anodized aluminium
- Housing: Anodized aluminium
- Manifolds: Welded - Phosphatized steel
- Bypass valve: Steel
- Size 1000 filter elements complying with DIN 24550 standard

Pressure

- Test pressure: 3.5 MPa (35 bar)

Bypass valve

- Opening pressure 350 kPa (3.5 bar) $\pm 10\%$
- Other opening pressures on request.

Number of filter elements

LMP 902: 4 filter elements CU900

LMP 903: 6 filter elements CU900

Filter elements

Filter element designed in accordance with DIN 24550

Size: 1000

Δp element type

- Microfibre filter elements - series N: 20 bar
- Fluid flow through the filter element from OUT to IN

Connections

LMP 902-903: In-line Inlet/Outlet

Seals

- Standard NBR series A
- Optional FPM series V

Temperature

From -25 °C to +110 °C

Note

LMP 902 - 903 filters are provided for vertical mounting

Weights [kg] and volumes [dm³]

Filter series	Weights [kg]		Volumes [dm ³]	
	Length	2	Length	2
LMP 902		89.6		58
LMP 903		129.2		87

GENERAL INFORMATION LMP 902-903

Filters featuring filter elements designed according to DIN 24550

Flow rates [l/min]

Filter series	Length	Filter element design - N Series					
		A03	A06	A10	A16	A25	M25 M60 M90
LMP 902	2	2217	2576	3241	3282	3506	3987
LMP 903	2	2838	3170	3720	3755	3926	4278

Maximum flow rate for a complete low and medium pressure filter with a pressure drop $\Delta p = 0.7$ bar.

The reference fluid has a kinematic viscosity of 30 mm²/s (cSt) and a density of 0.86 kg/dm³.

For different pressure drop or fluid viscosity we recommend to use our selection software available on www.mpfiltri.com.

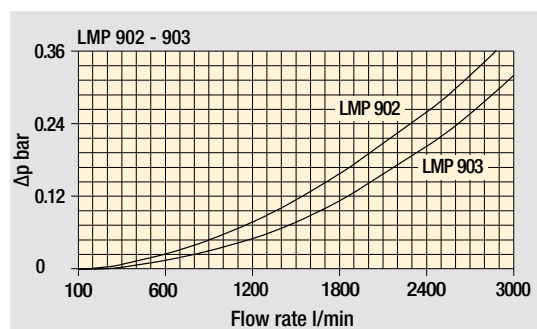
You can also calculate the right size using the formulas present on the FILTER SIZING paragraph at the beginning of the full catalogue or at the beginning of the filter family brochure. Please, contact our Sales Department for further additional information.

Hydraulic symbols

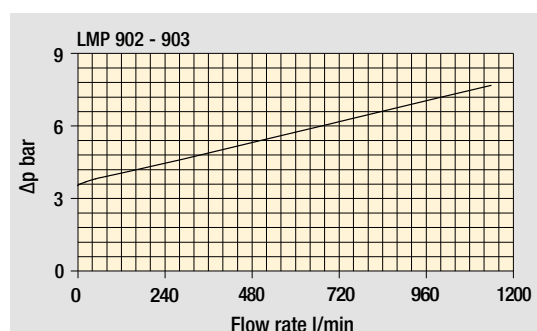
Filter series	Execution S	Execution B	Execution S	Execution B
LMP 902	•	•	-	-
LMP 903	-	-	•	•

Pressure drop

Filter housings Δp pressure drop



Bypass valve pressure drop

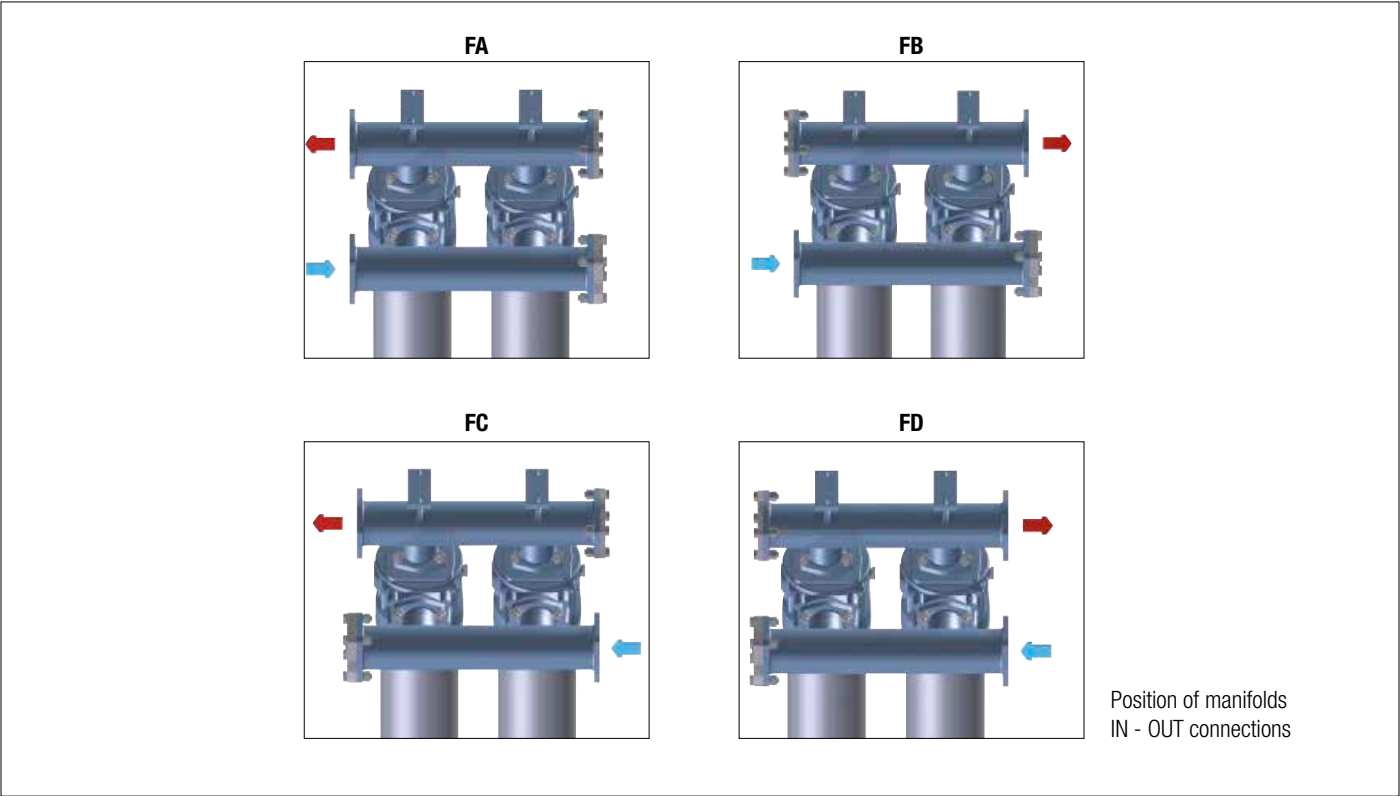


The curves are plotted using mineral oil with density of 0.86 kg/dm³ in compliance with ISO 3968. Δp varies proportionally with density.

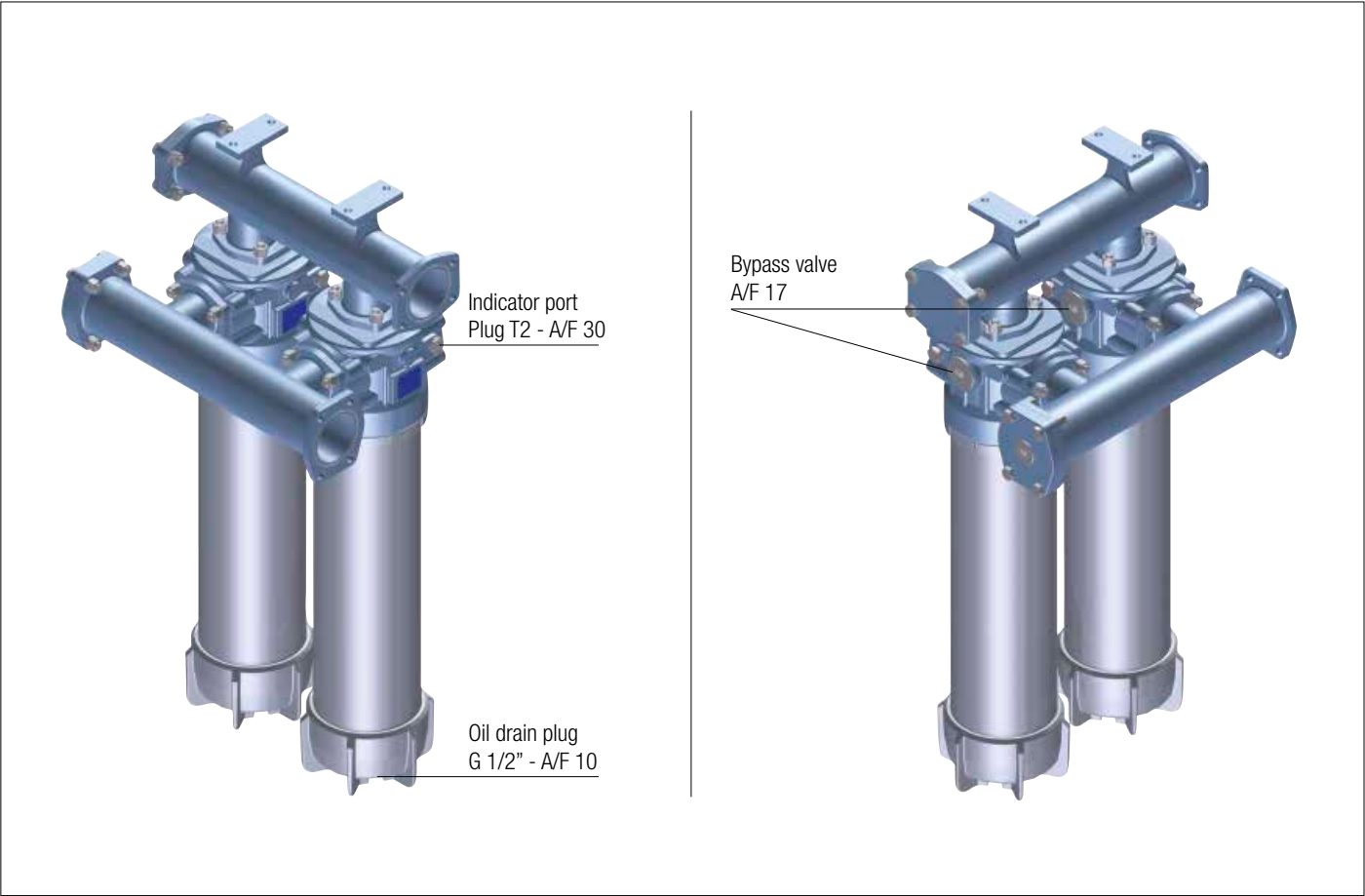
LMP 902-903 GENERAL INFORMATION

Filters featuring filter elements designed according to DIN 24550

Manifolds



Focus on



LMP 902-903

Filters featuring filter elements designed according to DIN 24550

Designation & Ordering code

COMPLETE FILTER

Configuration example: **LMP902** **2** **B** **A** **FA** **A10** **N** **P01**

Series and size
LMP902 | **LMP903**

Length
2

Bypass valve
S Without bypass | **B** With bypass 3.5 bar

Seals and treatments
A NBR
V FPM

Connections	IN	OUT
FA 4" SAE 3000 psi	left	left
FB 4" SAE 3000 psi	left	right
FC 4" SAE 3000 psi	right	left
FD 4" SAE 3000 psi	right	right

Filtration rating (filter media)

A03 Inorganic microfiber 3 µm	M25 Wire mesh 25 µm
A06 Inorganic microfiber 6 µm	M60 Wire mesh 60 µm
A10 Inorganic microfiber 10 µm	M90 Wire mesh 90 µm
A16 Inorganic microfiber 16 µm	
A25 Inorganic microfiber 25 µm	

WA025 Water absorber inorganic microfiber 25 µm

Element Δp
N 20 bar

Execution
P01 MP Filtri standard
Pxx Customized

FILTER ELEMENT

Configuration example: **CU900** **A10** **A** **N** **P01**

Element series and size
CU900

Filter series and size
LMP902 Nr. 4 filter elements
LMP903 Nr. 6 filter elements

Filtration rating (filter media)

A03 Inorganic microfiber 3 µm	M25 Wire mesh 25 µm
A06 Inorganic microfiber 6 µm	M60 Wire mesh 60 µm
A10 Inorganic microfiber 10 µm	M90 Wire mesh 90 µm
A16 Inorganic microfiber 16 µm	
A25 Inorganic microfiber 25 µm	

WA025 Water absorber inorganic microfiber 25 µm

Seals
A NBR
V FPM

Element Δp
N 20 bar

Execution
P01 MP Filtri standard
Pxx Customized

CLOGGING INDICATORS

See page 726

DEA Electrical differential pressure indicator
DEM Electrical differential pressure indicator
DEU Electrical differential pressure indicator
DLA Electrical / visual differential pressure indicator

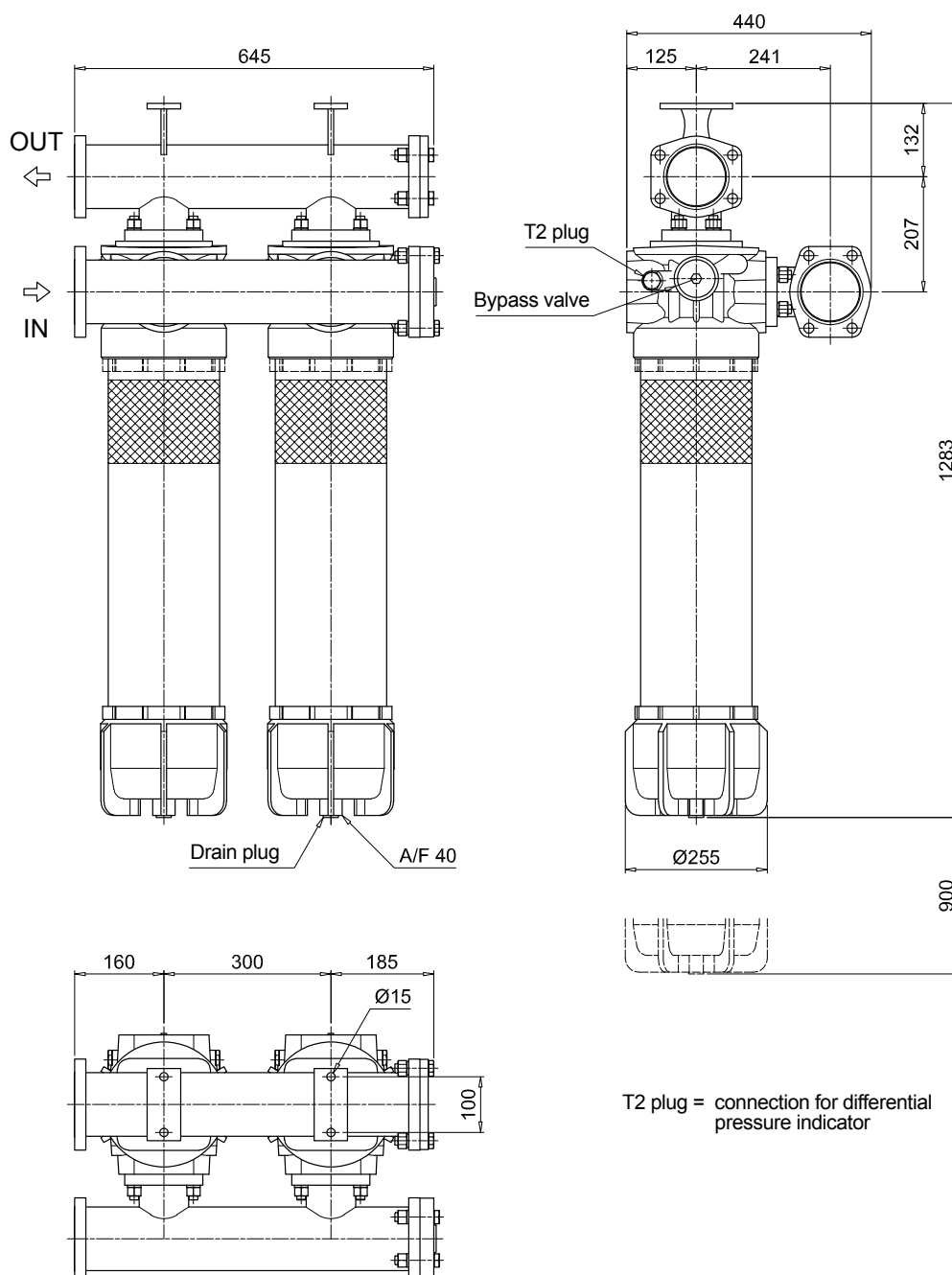
DLE Electrical / visual differential pressure indicator
DTA Electronic differential pressure indicator
DVA Visual differential pressure indicator
DVM Visual differential pressure indicator

PLUGS

See page 747

T2 Plug

LMP902



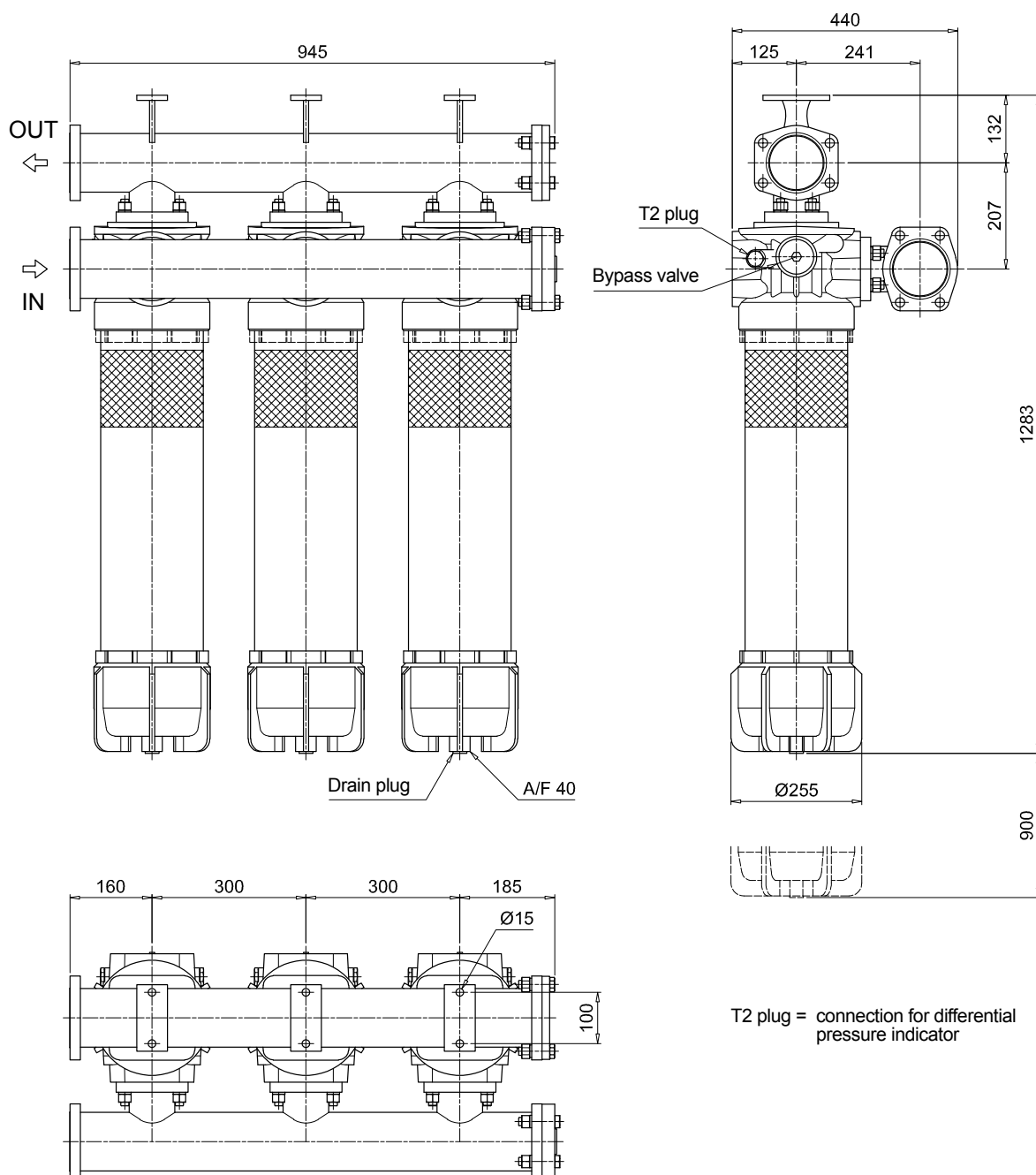
T2 plug = connection for differential pressure indicator

LMP 902-903

Filters featuring filter elements designed according to DIN 24550

Dimensions

LMP903

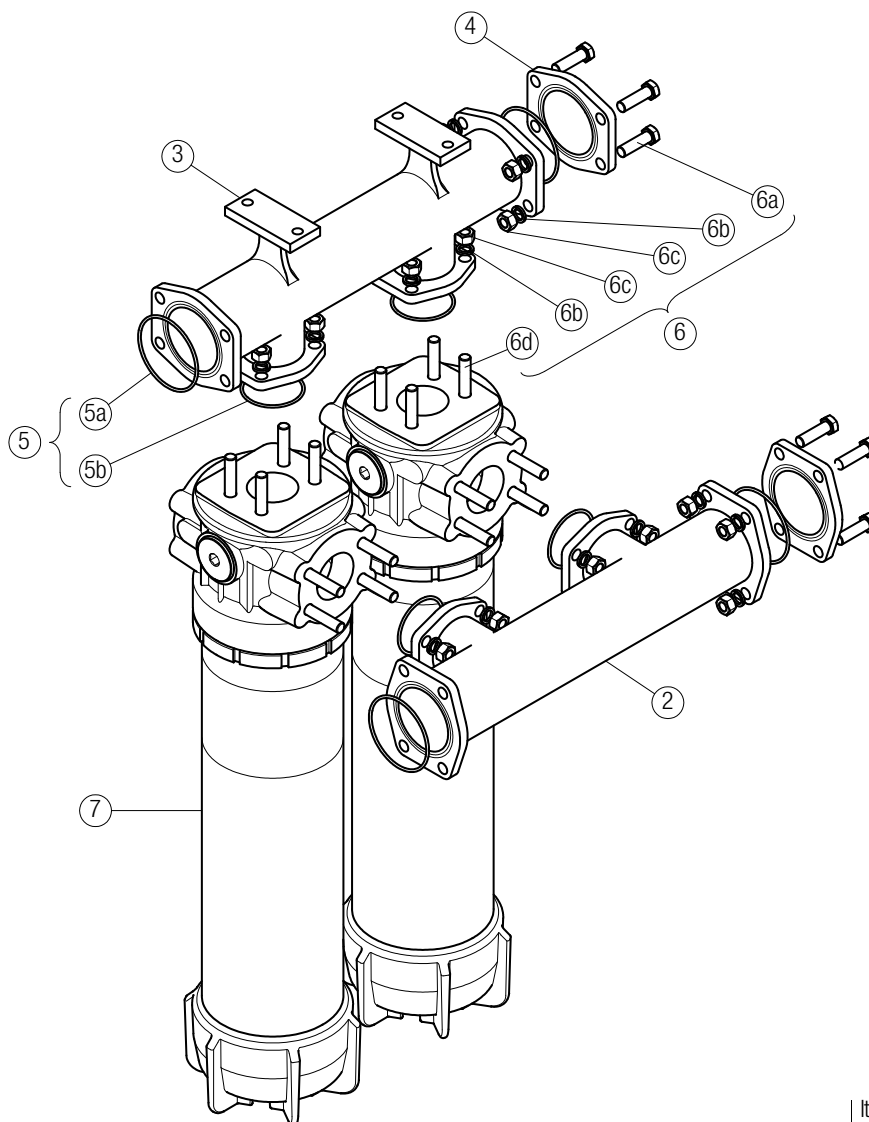


T2 plug = connection for differential pressure indicator

SPARE PARTS LMP 902-903

Order number for spare parts

LMP 902 - 903



Item 7:
for complete filter code and
spare parts, see
LMP 900 - 901 series chapter

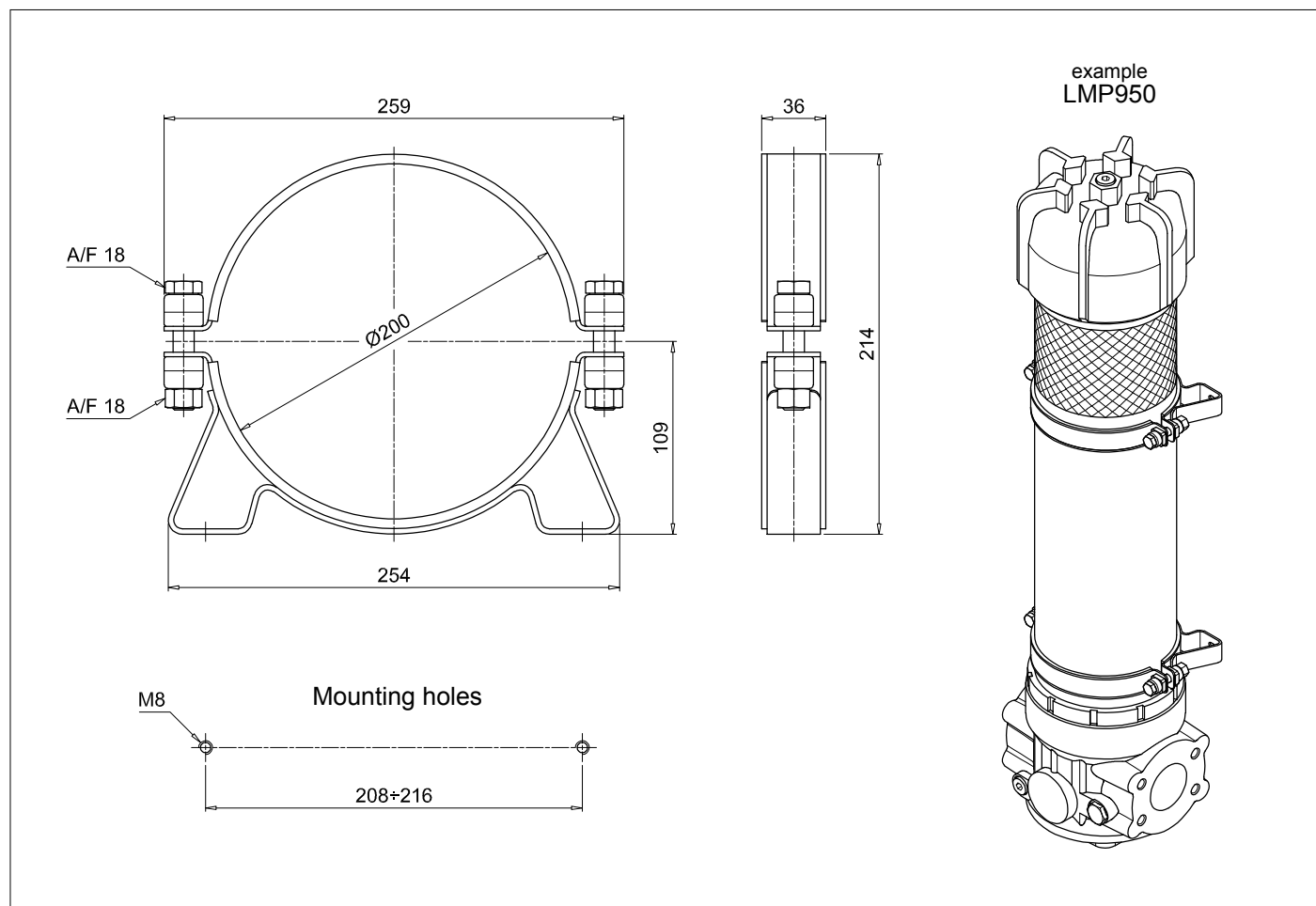
Quantity:
- filter spare parts:
LMP 902 - 2 pcs.
LMP 903 - 3 pcs.

- filter seal kit:
LMP 902 - 2 pcs.
LMP 903 - 3 pcs.

Item:	2	3	4	5 (5a-5b)	6 (6a ÷ 6d)	7
Filter series	Q.ty	Manifold IN OUT	4" SAE 3000 psi plugged flange Q.ty	Manifolds seal kit Q.ty NBR FPM	Threaded fasteners kit Q.ty	Filter
LMP 902	1 pc.	01039270 01039271	2 pcs.	1 pc. 02050404 02050405	1 pc. 02049051	2 pcs. LMP9012xxF1xxxNP02
LMP 903	1 pc.	01039337 01039338	2 pcs.	1 pc. 02050404 02050405	1 pc. 02049052	3 pcs.

Accessories

RETAINING CLAMP



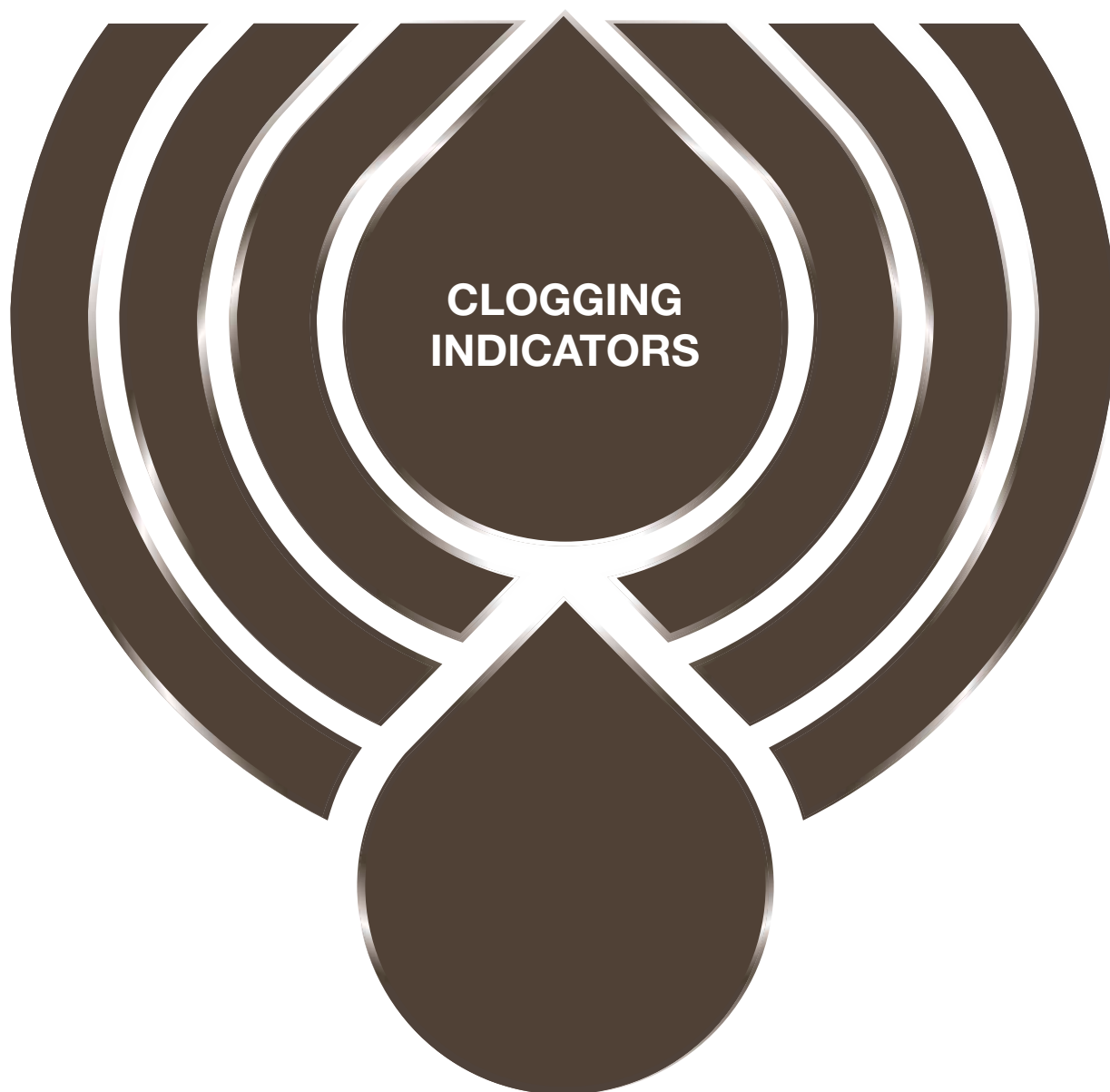
Series
CFA Retaining clamp

Size
20

Screw
M Metric

Execution
P01 MP Filtri standard

Configuration example: **CFA** **20** **M** **P01**



Clogging indicators are devices that check the life time of the filter elements. They measure the pressure drop through the filter element directly connected to the filter housing.

These devices trip when the clogging of the filter element causes a pressure drop increasing across the filter element.

Filter elements are efficient only if their Dirt Holding Capacity is fully exploited. This is achieved by using filter housings equipped with clogging indicators.

The indicator is set to alarm before the element becomes fully clogged.

MP Filtri can supply indicators of the following designs:

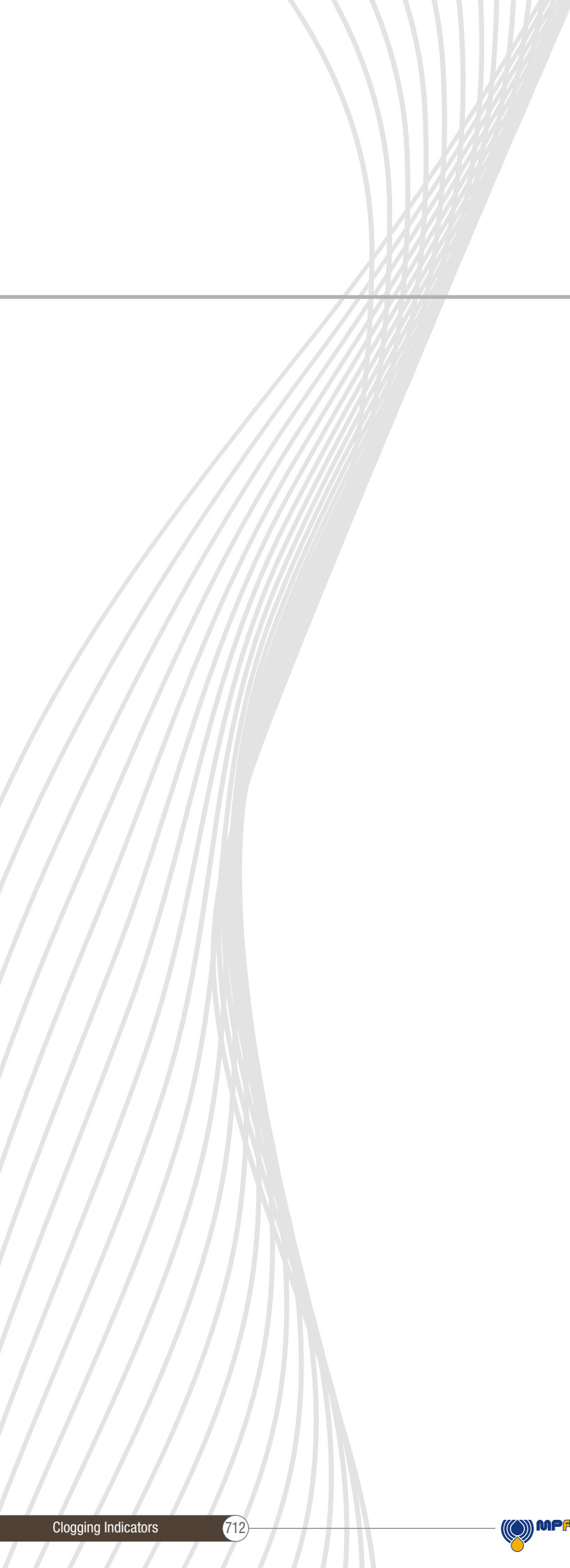
- Vacuum switches and gauges
- Pressure switches and gauges
- Differential pressure indicators

These type of devices can be provided with a visual, electrical or both signals. The electronic differential pressure clogging indicator is also available. It provides both analogical 4-20 mA output and digital warning (75% of clogging) and alarm (clogging) outputs.

In the following pages you can find a reference guide about the types of clogging indicators available in the different families of MP Filtri's Hydraulic Filtration range of products.

Clogging Indicators





DESIGNATION, ORDERING CODES & TECHNICAL DATA

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QUICK REFERENCE GUIDE

Ordering codes

Filter family	Filter series		Visual indicators	Electrical indicators	Electronic / Electrical-Visual indicators
SUCTION FILTERS	Suction Line	 SFEX060-110	VVB20P01	VEB21AA50P01	VLB21AA51P01
			VVS20P01		VLB21AA52P01
					VLB21AA53P01
					VLB21AA71P01
		SFMC250	VWA20P01	VEA21xA50P01	VLA21xA51P01
			VWR20P01	VEA21xA50P01UL	VLA21xA52P01
					VLA21xA53P01
					VLA21xA71P01
	Without bypass	SFSC 500 - 503 - 504 - 505 SFSC 510 - 535 - 540	VWA20P01	VEA21xA50P01	VLA21xA51P01
			VWR20P01	VEA21xA50P01UL	VLA21xA52P01
					VLA21xA53P01
					VLA21xA71P01
RETURN FILTERS	With bypass 1.75 bar	 RFEX060-080-110-160	BVA14P01 BVR14P01 BVP15HP01 BVQ15HP01	BEA15HA50P01 BEA15HA50P01UL	BLA15HA51P01 BLA15HA52P01 BLA15HA53P01 BLA15HA71P01
				BEM15HA41P01	
	Without bypass	 RFEX060-080-110-160	BVA25P01 BVR25P01 BVP20HP01 BVQ20HP01	BEA20HA50P01 BEA20HA50P01UL	BLA20HA51P01 BLA20HA52P01 BLA20HA53P01 BLA20HA71P01
				BEM20HA41P01	
	With bypass 1.75 bar	MDH 250	BVA14P01 BVR14P01 BVP15HP01 BVQ15HP01 DVS12HP01	BEA15HA50P01 BEA15HA50P01UL BEM15HA41P01 DES12HA10P01 DES12HA30P01 DES12HA80P01	BLA15HA51P01 BLA15HA52P01 BLA15HA53P01 BLA15HA71P01
	With bypass 3 bar	MDH 250	BVA25P01 BVR25P01 BVP20HP01 BVQ20HP01 DVS25HP01	BEA20HA50P01 BEA20HA50P01UL BEM20HA41P01 DES25HA10P01 DES25HA30P01 DES25HA80P01	BLA20HA51P01 BLA20HA52P01 BLA20HA53P01 BLA20HA71P01
	With bypass 1.75 bar	MPFX MPTX MPF MPT MPH	BVA14P01 BVR14P01 BVP15HP01 BVQ15HP01	BEA15HA50P01 BEA15HA50P01UL	BLA15HA51P01 BLA15HA52P01 BLA15HA53P01 BLA15HA71P01
				BEM15HA41P01	
	With bypass 3 bar	MPFX MPTX MPF MPT	BVA25P01 BVR25P01 BVP20HP01 BVQ20HP01	BEA20HA50P01 BEA20HA50P01UL	BLA20HA51P01 BLA20HA52P01 BLA20HA53P01 BLA20HA71P01
				BEM20HA41P01	
	With bypass 2.5 bar	MPH			
	With bypass 4.5 bar	MPLX			
			DVA20xP01	DEA20xA50P01 DEA20xA50P01UL	DLA20xA51P01 DLA20xA52P01 DLA20xA71P01
	With bypass 2.4 bar	FRI	DVM20xP01	DEM20xx10P01 DEM20xx20P01 DEM20xx30P01 DEM20xx35P01 DEU20VA50P01UL	DLE20xA50P01 DLE20xF50P01 DTA20xF70P01

Filter family	Filter series	Visual indicators	Electrical indicators	Electronic / Electrical-Visual indicators
RETURN / SUCTION FILTERS	With bypass valve 2.5 bar	MRSX 116 - 165 - 166 Suction line	VVB20P01 VVS20P01	VEB21AA50P01 VLB21AA51P01 VLB21AA52P01 VLB21AA53P01 VLB21AA71P01
		MRSX 116 - 165 - 166 Return line	BVA25P01 BVR25P01 BVP20HP01 BVQ20HP01	BEA20HA50P01 BEA20HA50P01UL BEM20HA41P01 BET25HF10P01 BET25HF30P01 BET25HF50P01 BLA20HA51P01 BLA20HA52P01 BLA20HA53P01 BLA20HA71P01
	With bypass valve 2.5 bar	LMP 124 MULTIPORT	BVA25P01 BVR25P01 BVP20HP01 BVQ20HP01 DVA20xP01 DVM20xP01	BEA20HA50P01 BEA20HA50P01UL BEM20HA41P01 BET25HF10P01 BET25HF30P01 BET25HF50P01 DLA20xA51P01 DLA20xA52P01 DLA20xA71P01 DLE20xA50P01 DLE20xF50P01 DTA20xF70P01
SPIN-ON FILTERS	Suction line	MPS 050 - 070 - 100 - 150 MPS 200 - 250 - 300 - 350	WVB20P01 WVS20P01	VEB21AA50P01 VLB21AA51P01 VLB21AA52P01 VLB21AA53P01 VLB21AA71P01
	Return line	MPS 050 - 070 - 100 - 150 MPS 200 - 250 - 300 - 350 MST 050 - 070 - 100 - 150	BVA14P01 BVR14P01 BVP15HP01 BVQ15HP01	BEA15HA50P01 BEA15HA50P01UL BEM15HA41P01 BLA15HA51P01 BLA15HA52P01 BLA15HA53P01 BLA15HA71P01
	In-line	MPS 051 - 071 - 101 - 151 MPS 301 - 351 MSH 050 - 070 - 100 - 150	DVA12xP01 DVM12xP01 DVA20xP01 DVM20xP01	DEA12xA50P01 DEM12xAxxP01 DLA12xA51P01 DLA12xA52P01 DLA12xA71P01 DLA20xA51P01 DLA20xA52P01 DLA20xA71P01 DLE12xA50P01 DLE12xF50P01 DLE20xF50P01 DLE20xF50P01 DTA12xF70P01 DTA20xF70P01

QUICK REFERENCE GUIDE

Ordering codes

Filter family	Filter series	Visual indicators	Electrical indicators	Electronic / Electrical-Visual indicators	
LOW & MEDIUM PRESSURE FILTERS	ELIXIR® LFEX 060-080-110-160	DVS25HP01	DES25HA10P01 DES25HA30P01 DES25HA80P01		
	With bypass valve 3.5 bar	LMP 110 LMP 112 - 116 - 118 - 119 MULTIPORT LMP 120 - 122 - 123 MULTIPORT LMP 210 - 211 - LDP LMP 400 - 401 & 430 - 431 LMP 900 - 901 LMP 902 - 903	DVA20xP01 DVM20xP01	DEA20xA50P01 DEM20xx10P01 DEM20xx20P01 DEM20xx30P01 DEM20xx35P01 DEU20VA50P01UL DLA20xA51P01 DLA20xA52P01 DLA20xA71P01 DLE20xA50P01 DLE20xF50P01	
	With bypass valve 2.5 bar	LMP 950 - 951 LMP 952 - 953 - 954 LMD 211 - 400 - 401 - 431 - 951 - LDD		DTA20xF70P01	
		LPH 630	DVA20xP01 DVM20xP01	DEA20xA50P01 DEM20xx10P01 DEM20xx20P01 DEM20xx30P01 DEM20xx35P01 DEU20VA50P01UL DLA20xA51P01 DLA20xA52P01 DLA20xA71P01 DLE20xA50P01 DLE20xF50P01 DTA20xF70P01	
	With bypass valve 1.75 bar	LPH 630	DVA12xP01 DVM12xP01	DEA12xA50P01 DEM12xx10P01 DEM12xx20P01 DEM12xx30P01 DEM12xx35P01 DLA12xA51P01 DLA12xA52P01 DLA12xA71P01 DLE12xA50P01 DLE12xF50P01 DTA12xF70P01	
	Without bypass valve	ELIXIR® LFEX 060-080-110-160	DVS40HP01	DES40HA10P01 DES40HA30P01 DES40HA80P01	
		LMP 110 LMP 112 - 116 - 118 - 119 MULTIPORT LMP 120 - 122 - 123 MULTIPORT LMP 210 - 211 - LDP LMP 400 - 401 & 430 - 431 LMP 900 - 901 LMP 902 - 903 LMP 950 - 951 LMP 952 - 953 - 954 LMD 211 - 400 - 401 - 431 - 951 - LDD LPH 630	DVA50xP01 DVM50xP01	DEA50xA50P01 DEM50xx10P01 DEM50xx20P01 DEM50xx30P01 DEM50xx35P01 DEU50VA50P01UL DLA50xA51P01 DLA50xA52P01 DLA50xA71P01 DLE50xA50P01 DLE50xF50P01 DTA50xF70P01	
		With bypass valve 6 bar	FMP 039 - 065 - 135 - 320 FHP 010 - 011 - 065 - 135 - 350 - 351 - 500 FMMX 050 - 150 FMM 050 - 150 FHA 051 FHM 006 - 007 - 010 - 050 - 065 - 135 - 320 - 500 FHB 050 - 135 - 320 FHF 325 FHD 021 - 051 - 326 - 333	DVA50xP01 DVM50xP01	DEA50xA50P01 DEM50xx10P01 DEM50xx20P01 DEM50xx30P01 DEM50xx35P01 DEU50VA50P01UL DLA50xA51P01 DLA50xA52P01 DLA50xA71P01 DLE50xA50P01 DLE50xF50P01
		Without bypass valve	FMP 039 - 065 - 135 - 320 FHP 010 - 011 - 065 - 135 - 350 - 351 - 500 FMMX 050 - 150 FMM 050 - 150 FHA 051 FHM 006 - 007 - 010 - 050 - 065 - 135 - 320 - 500 FHB 050 - 135 - 320 FHF 325 FHD 021 - 051 - 326 - 333	DVA70xP01 DVA95xP01 DVM70xP01 DVM95xP01	DEA70xA50P01 DEA95xA50P01 DEM70xx10P01 DEM70xx20P01 DEM70xx30P01 DEM70xx35P01 DEU70VA50P01UL DEM95xx10P01 DEM95xx20P01 DEM95xx30P01 DEM95xx35P01 DLA70xA51P01 DLA70xA52P01 DLA70xA71P01 DLA95xA51P01 DLA95xA52P01 DLA95xA71P01 DLE70xA50P01 DLE70xF50P01 DLE95xA50P01 DLE95xF50P01 DTA70xF70P01 DTA95xF70P01

Filter family	Filter series		Visual indicators	Electrical indicators	Electronic / Electrical-Visual indicators
STAINLESS STEEL HIGH PRESSURE FILTERS	With bypass valve 6 bar	FZH 012 - 040	DVZ50xP01	DEZ50xA50P01	DLZ50xA51P01 DLZ50xA52P01
	Without bypass valve	FZH 012 - 040	DVZ70xP01 DVZ95xP01	DEZ70xA50P01 DEZ95xA50P01	DLZ70xA51P01 DLZ70xA52P01 DLZ95xA51P01 DLZ95xA52P01
	With bypass valve 6 bar	FZP 039 - 136 FZB 039 FZM 039 FZD 051	DVX50xP01 DYY50xP01	DEX50xA50P01	DLX50xA51P01 DLX50xA52P01
	Without bypass valve	FZP 039 - 136 FZB 039 FZM 039 FZD 010 - 021 - 051	DVX70xP01 DVX95xP01 DYY70xP01 DYY95xP01	DEX70xA50P01 DEX95xA50P01	DLX70xA51P01 DLX70xA52P01 DLX95xA51P01 DLX95xA52P01
FILTERS FOR POTENTIALLY EXPLOSIVE ATMOSPHERE	With bypass valve 6 bar	FMMX 050 - 150	DVA50xP01 DVM50xP01	DEH50xA48P01 DEH50xA49P01 DEH50xA70P01	
	Without bypass valve	FMMX 050 - 150	DVA70xP01 DVA95xP01 DVM70xP01 DVM95xP01	DEH70xA48P01 DEH70xA49P01 DEH70xA70P01	
	With bypass valve 6 bar	FZP 039 - 136	DVX50xP01 DYY50xP01	DEH50xA48P01 DEH50xA49P01 DEH50xA70P01	
	Without bypass valve	FZP 039 - 136	DVX70xP01 DVX95xP01 DYY70xP01 DYY95xP01	DEH70xA48P01 DEH70xA49P01 DEH70xA70P01	
	With bypass valve 6 bar	FZH 012 - 040	DVZ50xP01		
	Without bypass valve	FZH 012 - 040	DVZ70xP01 DVZ95xP01		

Suitable indicator types

V ACUUM INDICATORS

Vacuum indicators are used on the Suction line to check the efficiency of the filter element.

They measure the pressure downstream of the filter element.

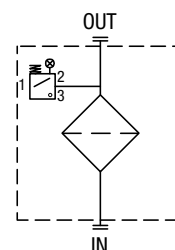
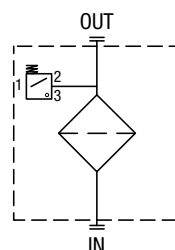
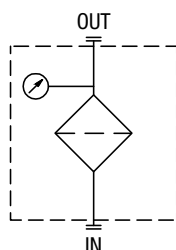
Standard items are produced with R 1/4" EN 10226 connection.

Available products with R 1/8" EN 10226 to be fitted on MPS series.

Vacuum indicators are identified in the Hydraulic Filtration catalogue and in the Quick Reference Guide table by the letter "V".

Example:

V VVB20P01



B BAROMETRIC (PRESSURE) INDICATORS

Pressure indicators are used on the Return line to check the efficiency of the filter element.

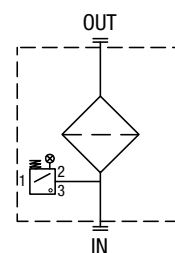
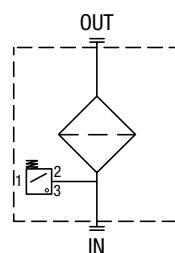
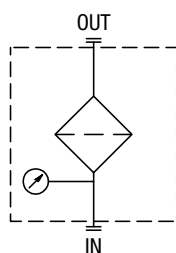
They measure the pressure upstream of the filter element.

Standard items are produced with R 1/8" EN 10226 connection.

Barometric (pressure) indicators are identified in the Hydraulic Filtration catalogue and in the Quick Reference Guide table by the letter "B".

Example:

B BVA14P01



D DIFFERENTIAL PRESSURE INDICATORS

Differential pressure indicators are used on the Pressure line to check the efficiency of the filter element.

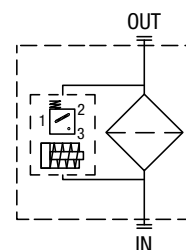
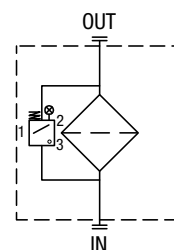
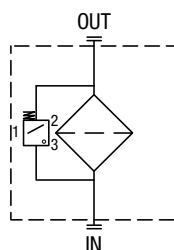
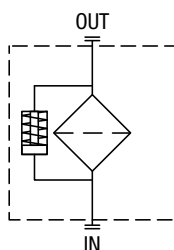
They measure the pressure upstream and downstream of the filter element (differential pressure).

Standard items are produced with special connection G 1/2" size.

Also available in Stainless Steel models. Differential pressure indicators are identified in the Hydraulic Filtration catalogue and in the Quick Reference Guide table by the letter "D".

Example:

D DVA20xP01



Designation & Ordering code

VACUUM INDICATORS										
Series		Configuration example 1:								
VE Electrical vacuum indicator		VE	A	21	V	A	50	P01	EX	
VL Electrical/Visual vacuum indicator		Configuration example 2:								
VV Vacuum gauge		VL	B	21	A	A	71	P01		
		Configuration example 3:								
		VV	R	20						
Type VE - VL		Type VV		SFC	SFEX					
A Connection EN 10226 - R1/4"		A Axial connection EN 10226 - R1/4"		•	-					
B Connection EN 10226 - R1/8"		B Axial connection EN 10226 - R1/8"		-	•					
		R Radial connection EN 10226 - R1/4"		•	-					
		S Radial connection EN 10226 - R1/8"		-	•					
Vacuum setting		VE	VL	VV						
20 -0.16 bar		-	-	•						
21 -0.21 bar		•	•	-						
Seals		VEA - VLA		VEB - VLB						
A NBR		•		•						
V FPM		•		-						
Thermostat		VE	VL							
A Without		•	•							
Electrical connections		VE	VL							
50 Connection EN 175301-803		•	-							
51 Connection EN 175301-803, transparent base with lamps 24 Vdc		-	•							
52 Connection EN 175301-803, transparent base with lamps 110 Vdc		-	•							
53 Connection EN 175301-803, transparent base with lamps 230 Vac		-	•							
71 Connection IEC 61076-2-101 D (M12), black base with lamps 24 Vdc		-	•							
Option										
P01 MP Filtri standard										
Pxx Customized										
Certifications		VEA21A	VEA21V	VEB	VL	VV				
Without		•	•	•	•	•				
EX ATEX certification		•	•	•	-	-				
UL UL certification		•	-	-	-	-				

Designation & Ordering code

BAROMETRIC (PRESSURE) INDICATORS

Series				Configuration example 1: BEA 15 H A 41 P01 EX									
BE Electrical pressure indicator				Configuration example 2: BLA 20 H A 71 P01									
BL Electrical/Visual pressure indicator				Configuration example 3: BVR 14 P01									
BV Visual pressure indicator				Configuration example 4: BVP 20 H P01									
Type	BE	BL	BV										
A Standard type	•	•	A Axial connection pressure gauge										
M With wired electrical connection	•	-	R Radial connection pressure gauge										
T With thermal switch	•	-	P Visual indicator with automatic reset										
			Q Visual indicator with manual reset										
Pressure setting	BEA-BEM	BET	BLA	BVA-BVR	BVP-BVQ								
14 1.4 bar	-	-	-	•	-								
15 1.5 bar	•	-	•	-	•								
20 2.0 bar	•	•	•	-	•								
25 2.5 bar	-	•	-	•	-								
Seals	BE	BLA	BVA-BVR	BVP-BVQ									
H HNBR	•	•	-	•									
Thermostat	BEA-BEM	BET	BLA										
A Without thermostat	•	-	•										
F With thermostat	-	•	-										
Electrical connections					BEA	BEM	BET	BL					
10 Connection AMP Superseal series 1,5					-	-	•	-					
30 Connection Deutsch DT-04-2-P					-	-	•	-					
41 Connection via four-core cable					-	•	-	-					
50 Connection EN 175301-803					•	-	-	-					
51 Connection EN 175301-803, transparent base with lamps 24 Vdc					-	-	-	•					
52 Connection EN 175301-803, transparent base with lamps 110 Vdc					-	-	-	•					
53 Connection EN 175301-803, transparent base with lamps 230 Vac					-	-	-	•					
71 Connection IEC 61076-2-101 D (M12), black base with lamps 24 Vdc					-	-	-	•					
Option													
P01 MP Filtri standard													
Pxx Customized													
Certifications					BEA	BEM-BET	BL	BV					
Without					•	•	•	•					
EX ATEX certification					•	-	-	-					
UL UL certification					•	-	-	-					

DIFFERENTIAL PRESSURE INDICATORS

Series
DE Electrical differential pressure indicator
DL Electrical/Visual differential pressure indicator
DT Electrical differential pressure indicator
DV Visual differential pressure indicator

Configuration example 1:	DE	M	20	H	F	50	P01
Configuration example 2:	DE	U	50	V	A	50	P01
Configuration example 3:	DL	E	20	V	A	71	P01
Configuration example 4:	DT	A	20	H	F	70	P01
Configuration example 5:	DV	M	20	V			P01

Type	DE	DL	DT
A Standard type	•	•	•
M With wired electrical connection	•	-	-
U Standard type 210 bar, UL certified	•	-	-
E For high power supply	-	•	-
S Compact version	•	-	-

DV
A With automatic reset
M With manual reset
S With automatic reset

Pressure setting	DEA	DEM	DEU	DES	DL	DT	DVA	DVM	DVS
12 1.2 bar	-	-	-	•	-	-	-	-	•
20 2.0 bar	•	•	•	-	•	•	•	•	-
25 2.5 bar	-	-	-	•	-	-	-	-	•

Seals	DEA	DEM	DEU	DES	DL	DT	DVA	DVM	DVS
H HNBR	•	•	-	•	•	•	•	•	•
V FPM	•	•	•	-	•	•	•	•	-

Thermostat	DEA	DEM	DEU	DES	DLA	DLE	DT
A Without thermostat	•	•	•	•	•	•	-
F With thermostat	-	•	-	-	-	•	•

Electrical connections	DEA	DEM	DEU	DES	DLA	DLE	DT
10 Connection AMP Superseal series 1.5	-	•	-	•	-	-	-
20 Connection AMP Timer Junior	-	•	-	-	-	-	-
30 Connection Deutsch DT-04-2-P	-	•	-	•	-	-	-
35 Connection Deutsch DT-04-3-P	-	•	-	-	-	-	-
50 Connection EN 175301-803	•	-	•	-	-	•	-
51 Connection EN 175301-803, transparent base with lamps 24 Vdc	-	-	-	-	•	-	-
52 Connection EN 175301-803, transparent base with lamps 110 Vdc	-	-	-	-	•	-	-
70 Connection IEC 61076-2-101 D (M12)	-	-	-	-	-	-	•
71 Connection IEC 61076-2-101 D (M12), black base with lamps 24 Vdc	-	-	-	-	•	-	-
80 Connection Stud #10-32 UNF	-	-	-	•	-	-	-

Option
P01 MP Filtri standard
Pxx Customized

Certifications	DEU	OTHERS
Without	-	•
UL UL certification	•	-

PLUGS

Series
T2 Plug
T4 Plug

Seals	T2	T4
A NBR	-	•
H HNBR	•	-
V FPM	•	-

Configuration example	T2	H
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Designation & Ordering code

VACUUM INDICATORS

Series	Configuration example 1:	VE	A	21	V	A	50	P01	EX
VE Electrical vacuum indicator	Configuration example 2:	VL	B	21	A	A	71	P01	
VL Electrical/Visual vacuum indicator	Configuration example 3:	VV	R	20				P01	
VV Vacuum gauge									
Type VE - VL	Type VV								
A Connection EN 10226 - R1/4"	A Axial connection EN 10226 - R1/4"								
B Connection EN 10226 - R1/8"	B Axial connection EN 10226 - R1/8"								
	R Radial connection EN 10226 - R1/4"								
	S Radial connection EN 10226 - R1/8"								
Vacuum setting	VE	VL	VV						
20 -0.16 bar	-	-	•						
21 -0.21 bar	•	•	-						
Seals	VEA - VLA	VEB - VLB							
A NBR	•	•							
V FPM	•	-							
Thermostat	VE	VL							
A Without thermostat	•	•							
Electrical connections	VE	VL							
50 Connection EN 175301-803	•	-							
51 Connection EN 175301-803, transparent base with lamps 24 Vdc	-	•							
52 Connection EN 175301-803, transparent base with lamps 110 Vdc	-	•							
53 Connection EN 175301-803, transparent base with lamps 230 Vac	-	•							
71 Connection IEC 61076-2-101 D (M12), black base with lamps 24 Vdc	-	•							
Option									
P01 MP Filtri standard									
Pxx Customized									
Certifications	VEA21A	VEA21V	VEB	VL	VV				
Without	•	•	•	•	•				
EX ATEX certification	•	•	•	-	-				
UL UL certification	•	-	-	-	-				

BAROMETRIC (PRESSURE) INDICATORS

Series	Configuration example 1:	BE	M	15	H	A	41	P01	EX
BE Electrical pressure indicator	Configuration example 2:	BL	A	20	H	A	71	P01	
BL Electrical/Visual pressure indicator	Configuration example 3:	BV	R	14				P01	
BV Visual pressure indicator	Configuration example 4:	BV	P	20	H			P01	
Type	BE	BL	BV						
A Standard type	•	•	A Axial connection pressure gauge						
M With wired electrical connection	•	-	R Radial connection pressure gauge						
T With thermal switch	•	-	P Visual indicator with automatic reset						
			Q Visual indicator with manual reset						
Pressure setting	BEA-BEM	BET	BLA	BVA-BVR	BVP-BVQ				
14 1.4 bar	-	-	-	•	-				
15 1.5 bar	•	-	•	-	-				
20 2.0 bar	•	•	•	-	•				
25 2.5 bar	-	•	-	•	-				
Seals	BE	BLA	BVP-BVQ						
H HNBR	•	•	•						
Thermostat	BEA-BEM	BET	BLA						
A Without thermostat	•	-	•						
F With thermostat	-	•	-						
Electrical connections	BEA	BEM	BET	BL					
10 Connection AMP Superseal series 1.5	-	-	•	-					
30 Connection Deutsch DT-04-2-P	-	-	•	-					
41 Connection via four-core cable	-	•	-	-					
50 Connection EN 175301-803	•	-	•	-					
51 Connection EN 175301-803, transparent base with lamps 24 Vdc	-	-	-	•					
52 Connection EN 175301-803, transparent base with lamps 110 Vdc	-	-	-	•					
53 Connection EN 175301-803, transparent base with lamps 230 Vac	-	-	-	•					
71 Connection IEC 61076-2-101 D (M12), black base with lamps 24 Vdc	-	-	-	•					
Option									
P01 MP Filtri standard									
Pxx Customized									
Certifications	BEA	BEM-BET	BL	BV					
Without	•	•	•	•					
EX ATEX certification	•	-	-	-					
UL UL certification	•	-	-	-					

DIFFERENTIAL PRESSURE INDICATORS

Series				Configuration example 1:																			
DE Electrical differential pressure indicator				DE		U		50		V		A		50		P01		UL					
DL Electrical/Visual differential pressure indicator				DL		E		20		V		A		71		P01							
DT Electronic differential pressure indicator				DT		A		50		H		F		70		P01							
DV Visual differential pressure indicator				DV		M		70		V						P01							
Type				DE		DL		DT		DV													
A Standard type				•		•		•		A With automatic reset													
M With wired electrical connection				•		-		-		M With manual reset													
U Standard type 210 bar, UL certified				•		-		-															
E For high power supply				-		•		-															
Pressure setting				DEA		DEM		DEU		DLA		DLE		DTA		DVA		DVM					
20 2.0 bar				•		•		•		•		•		•		•		•					
Seals				DEA		DEM		DEU		DLA		DLE		DTA		DVA		DVM					
H HNBR				•		•		-		•		•		•		•		•					
V FPM				•		•		•		•		•		•		•		•					
Thermostat				DEA		DEM		DEU		DLA		DLE		DT									
A Without thermostat				•		•		•		•		•		-									
F With thermostat				-		•		-		-		•		•									
Electrical connections										DEA		DEM		DEU		DLA		DLE		DT			
10 Connection AMP Superseal series 1.5										-		•		-		-		-		-			
20 Connection AMP Timer Junior										-		•		-		-		-		-			
30 Connection Deutsch DT-04-2-P										-		•		-		-		-		-			
35 Connection Deutsch DT-04-3-P										-		•		-		-		-		-			
50 Connection EN 175301-803										•		-		•		-		•		-			
51 Connection EN 175301-803, transparent base with lamps 24 Vdc										-		-		-		•		-		-			
52 Connection EN 175301-803, transparent base with lamps 110 Vdc										-		-		-		•		-		-			
70 Connection IEC 61076-2-101 D (M12)										-		-		-		-		-		•			
71 Connection IEC 61076-2-101 D (M12), black base with lamps 24 Vdc										-		-		-		•		-		-			
																		Option					
																		P01 MP Filtri standard					
																		Pxx Customized					
																		Certifications		DEU		OTHERS	
																		Without		-		•	
																		UL UL certification		•		-	

PLUGS

Series	Configuration example	T2	H
T2 Plug			
Seals			
H HNBR			
V FPM			

Designation & Ordering code

VACUUM INDICATORS

Series	Configuration example 1:	VE	B	21	A	A	50	P01	EX
VE Electrical vacuum indicator	Configuration example 2:	VL	B	21	A	A	71	P01	
VL Electrical/Visual vacuum indicator	Configuration example 3:	VV	S	20				P01	
VV Vacuum gauge									
Type VE - VL	Type VV								
B Connection EN 10226 - R1/8"	B Axial connection EN 10226 - R1/8"								
	S Radial connection EN 10226 - R1/8"								
Vacuum setting	VE	VL	VV						
20 -0.16 bar	-	-	•						
21 -0.21 bar	•	•	-						
Seals	VE	VL							
A NBR	•	•							
Thermostat	VE	VL							
A Without thermostat	•	•							
Electrical connections	VE	VL							
50 Connection EN 175301-803	•	-							
51 Connection EN 175301-803, transparent base with lamps 24 Vdc	-	•							
52 Connection EN 175301-803, transparent base with lamps 110 Vdc	-	•							
53 Connection EN 175301-803, transparent base with lamps 230 Vac	-	•							
71 Connection IEC 61076-2-101 D (M12), black base with lamps 24 Vdc	-	•							
Option									
P01 MP Filtri standard									
Pxx Customized									
Certifications	VEB	VL	VV						
Without	•	•	•						
EX ATEX certification	•	-	-						
UL UL certification	-	-	-						

BAROMETRIC (PRESSURE) INDICATORS

Series	Configuration example 1:	BE	M	15	H	A	41	P01	
BE Electrical pressure indicator	Configuration example 2:	BL	A	20	H	A	71	P01	
BL Electrical/Visual pressure indicator	Configuration example 3:	BV	R	14				P01	
BV Visual pressure indicator	Configuration example 4:	BV	P	20	H			P01	
Type	BE	BL	BV						
A Standard type	•	•	A Axial connection pressure gauge						
M With wired electrical connection	•	-	R Radial connection pressure gauge						
			P Visual indicator with automatic reset						
			Q Visual indicator with manual reset						
Pressure setting	BEA-BEM	BLA	BVA-BVR	BVP-BVQ					
14 1.4 bar	-	-	•	-					
15 1.5 bar	•	•	-	-					
20 2 bar	•	•	-	•					
25 2.5 bar	-	-	•	-					
Seals	BE	BLA	BVA-BVR	BVP-BVQ					
H HNBR	•	•	-	•					
Thermostat	BEA-BEM	BLA	BV						
A Without thermostat	•	•	-						
Electrical connections	BEA	BEM	BL						
10 Connection AMP Superseal series 1.5	-	-	-						
30 Connection Deutsch DT-04-2-P	-	-	-						
41 Connection via four-core cable	-	•	-						
50 Connection EN 175301-803	•	-	-						
51 Connection EN 175301-803, transparent base with lamps 24 Vdc	-	-	•						
52 Connection EN 175301-803, transparent base with lamps 110 Vdc	-	-	•						
53 Connection EN 175301-803, transparent base with lamps 230 Vac	-	-	•						
71 Connection IEC 61076-2-101 D (M12), black base with lamps 24 Vdc	-	-	•						
Option									
P01 MP Filtri standard									
Pxx Customized									
Certifications	BEA	BEM-BET	BL	BV					
Without	•	•	•	•					
EX ATEX certification	•	-	-	-					
UL UL certification	•	-	-	-					

DIFFERENTIAL PRESSURE INDICATORS

Series		Configuration example 1:							
DE Electrical differential pressure indicator		DE	M	12	H	F	50	P01	
DL Electrical/Visual differential pressure indicator		Configuration example 2:							
DT Electronic differential pressure indicator		DE	U	50	V	A	50	P01	UL
DV Visual differential pressure indicator		Configuration example 3:							
		DL	E	20	V	A	71	P01	
		Configuration example 4:							
		DT	A	50	H	F	70	P01	
		Configuration example 5:							
		DV	M	70	V			P01	
Type		DE	DL	DT	DV				
A Standard type		•	•	•	A With automatic reset				
M With wired electrical connection		•	-	-	M With manual reset				
U Standard type 210 bar, UL certified		•	-	-					
E For high power supply		-	•	-					
Pressure setting		DEA	DEM	DEU	DLA	DLE	DTA	DVA	DVM
12 1.2 bar		•	•	-	•	•	•	•	•
20 2.0 bar		•	•	•	•	•	•	•	•
Seals		DEA	DEM	DEU	DLA	DLE	DTA	DVA	DVM
H HNBR		•	•	-	•	•	•	•	•
V FPM		•	•	•	•	•	•	•	•
Thermostat		DEA	DEM	DEU	DLA	DLE	DT		
A Without thermostat		•	•	•	•	•	-		
F With thermostat		-	•	-	-	•	•		
Electrical connections		DEA	DEM	DEU	DLA	DLE	DT		
10 Connection AMP Superseal series 1.5		-	•	-	-	-	-		
20 Connection AMP Timer Junior		-	•	-	-	-	-		
30 Connection Deutsch DT-04-2-P		-	•	-	-	-	-		
35 Connection Deutsch DT-04-3-P		-	•	-	-	-	-		
50 Connection EN 175301-803		•	-	•	-	•	-		
51 Connection EN 175301-803, transparent base with lamps 24 Vdc		-	-	-	•	-	-		
52 Connection EN 175301-803, transparent base with lamps 110 Vdc		-	-	-	•	-	-		
70 Connection IEC 61076-2-101 D (M12)		-	-	-	-	-	•		
71 Connection IEC 61076-2-101 D (M12), black base with lamps 24 Vdc		-	-	-	•	-	-		
Option									
P01 MP Filtri standard									
Pxx Customized									
Certifications		DEU		OTHERS					
Without		-		•					
UL UL certification		•		-					

PLUGS

Series		Configuration example	
T2 Plug		T2	H
Seals			
H HNBR			
V FPM			

CLOGGING INDICATORS LOW & MEDIUM PRESS. FILTERS

Designation & Ordering code

DIFFERENTIAL PRESSURE INDICATORS

Series											Configuration example 1:	
DE Electrical differential pressure indicator											DE	M
DL Electrical/Visual differential pressure indicator											20	H
DT Electronic differential pressure indicator											F	50
DV Visual differential pressure indicator											P01	
Type											Configuration example 2:	
A Standard type											DE	U
M With wired electrical connection											50	V
U Standard type 210 bar, UL certified											A	50
E For high power supply											P01	UL
S Compact version											Configuration example 3:	
											DL	E
											50	V
											A	71
											P01	
Pressure setting											Configuration example 4:	
12 1.2 bar											DT	A
20 2.0 bar											20	H
25 2.5 bar											F	70
40 4.0 bar											P01	
50 5.0 bar											Configuration example 5:	
											DV	M
											50	V
												P01
Seals												
H HNBR												
V FPM												
Thermostat												
A Without thermostat												
F With thermostat												
Electrical connections												
10 Connection AMP Superseal series 1.5												
20 Connection AMP Timer Junior												
30 Connection Deutsch DT-04-2-P												
35 Connection Deutsch DT-04-3-P												
50 Connection EN 175301-803												
51 Connection EN 175301-803, transparent base with lamps 24 Vdc												
52 Connection EN 175301-803, transparent base with lamps 110 Vdc												
70 Connection IEC 61076-2-101 D (M12)												
71 Connection IEC 61076-2-101 D (M12), black base with lamps 24 Vdc												
80 Connection Stud #10-32 UNF												
Option												
P01 MP Filtri standard												
Pxx Customized												
Certifications												
Without											DEU	OTHERS
UL UL certification											-	•

PLUGS

Series			Configuration example	
T2 Plug			T2	H
T4 Plug				
Seals				
A NBR			T2	T4
H HNBR			-	•
V FPM			•	-

DIFFERENTIAL PRESSURE INDICATORS

Series		Configuration example 1:								
DE Electrical differential pressure indicator		DE	M	12	H	F	50	P01	UL	
DL Electrical/Visual differential pressure indicator		Configuration example 2:								
DT Electronic differential pressure indicator		DL	E	20	V	A	71	P01		
DV Visual differential pressure indicator		Configuration example 4:								
		DT	A	50	H	F	70	P01		
		Configuration example 5:								
		DV	M	70	V			P01		

PLUGS

Series		Configuration example	
T2 Plug		T2	H
Seals			
H HNBR			
V FPM			

CLOGGING INDICATORS

STAINLESS STEEL HIGH PRESSURE FILTERS

Designation & Ordering code

DIFFERENTIAL PRESSURE INDICATORS

Series					Configuration example 1:						
DE Electrical differential pressure indicator					DE	Z	50	H	A	50	P01
DL Electrical / Visual differential pressure indicator					DL	X	70	V	A	52	P01
DV Visual differential pressure indicator											
Type											
X	Stainless steel standard type 420 bar	•	•	•							
Y	Stainless steel optional type 420 bar	-	-	•							
Z	Stainless steel 700 bar (only for FZH)	•	•	•							
Pressure setting											
50	5.0 bar	•	•	•							
70	7.0 bar	•	•	•							
95	9.5 bar	•	•	•							
Seals											
H	HNBR	•	•	•							
V	FPM	-	-	•							
F	MFQ	•	•	-							
Thermostat											
A	Without thermostat	•	•	•							
Electrical connections					DEX	DEZ	DL				
50	Connection EN 175301-803	•	•	-							
51	Connection EN 175301-803, transparent base with lamps 24 Vdc	-	-	•							
52	Connection EN 175301-803, transparent base with lamps 110 Vdc	-	-	•							
Option											
P01 MP Filtri standard											
Pxx Customized											

PLUGS

Series					Configuration example	
X2 Stainless Steel plug 420 bar					X2	H
X3 Stainless Steel plug 700 bar (only for FZH)						
Seals						
H	HNBR					
V	FPM					
F	MFQ					

FILTERS FOR POTENTIALLY EXPLOSIVE ATMOSPHERE

Designation & Ordering code

DIFFERENTIAL PRESSURE INDICATORS

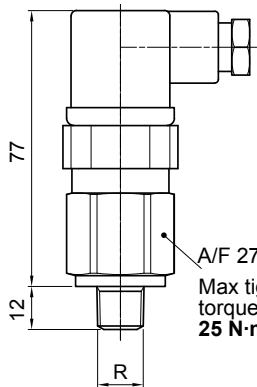
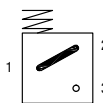
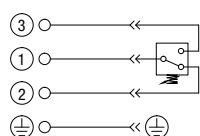
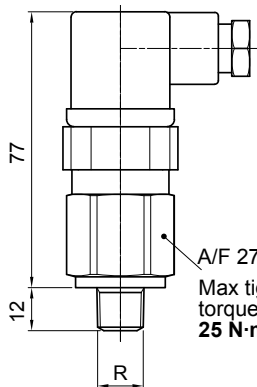
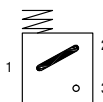
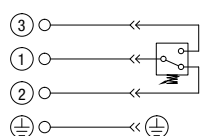
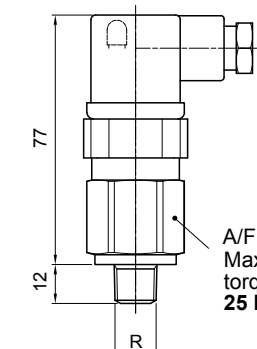
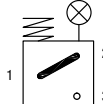
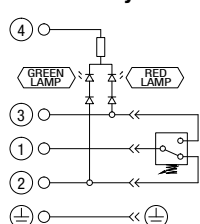
Series	Configuration example 1:									
DE Electrical differential pressure indicator	DE	H	50	F	A	48	P01			
Series	Configuration example 2:									
DV Visual differential pressure indicator	DV	X	70	V			P01			
Type	DE	DV								
A With automatic reset	-	•								
M With manual reset	-	•								
H Stainless steel hazardous area 420 bar	•	-								
X Stainless steel standard type 420 bar	-	•								
Y Stainless steel optional type 420 bar	-	•								
Pressure setting	DEH	DVA	DVM	DVX	DVY					
50 5.0 bar	•	•	•	•	•					
70 7.0 bar	•	•	•	•	•					
95 9.5 bar	-	•	•	•	•					
Seals	DEH	DVA	DVM	DVX	DVY					
H HNBR	-	•	•	•	•					
V FPM	•	•	•	•	•					
F MFQ	•	-	-	-	-					
Thermostat	DEH									
A Without thermostat	•									
T With thermostat	-									
Electrical connections	DEH									
48 Connection via three-core cable - fitting M20x1.5	•									
49 Connection via four-core cable - fitting 1/2" NPT	•									
70 Connection IEC 61076-2-101 D (M12)	•									
Option										
P01	MP Filtri standard									
Pxx	Customized									

PLUGS

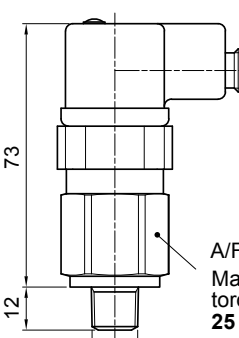
Series	Configuration example		
T2 Plug	X2	H	
X2 Stainless Steel plug 420 bar			
X3 Stainless Steel plug 700 bar (only for FZH)			
Seals	T2	X2	X3
H HNBR	•	•	•
V FPM	•	•	•
F MFQ	-	•	•

VACUUM INDICATORS

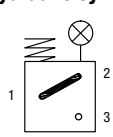
Technical data

VE*50 (EX) Electrical Vacuum Indicator Connection: EN 175301-803 <table><tr><th>R</th><th>Ordering code</th></tr><tr><td>EN 10226 - R1/4"</td><td>VE A 21 x A 50 P01 VE A 21 x A 50 P01 EX</td></tr><tr><td>EN 10226 - R1/8"</td><td>VE B 21 A A 50 P01 VE B 21 A A 50 P01 EX</td></tr></table>  A/F 27 Max tightening torque: 25 N·m		R	Ordering code	EN 10226 - R1/4"	VE A 21 x A 50 P01 VE A 21 x A 50 P01 EX	EN 10226 - R1/8"	VE B 21 A A 50 P01 VE B 21 A A 50 P01 EX	Hydraulic symbol  Electrical symbol   - Certification: ATEX, IECEx - Certification included in EX version	Materials - Body: Brass - Base: Black polyamide - Contacts: Silver - Seal: VEA: NBR/FPM VEB: NBR Technical data - Vacuum setting: 0.21 bar ±10% - Max working pressure: 10 bar - Proof pressure: 15 bar - Working temperature: From -25 °C to +80 °C - Compatibility with fluids: Mineral oils, Synthetic fluids HFB and HFC according to ISO 2943 - Degree of protection: IP65 according to EN 60529 Electrical data - Electrical connection: EN 175301-803 - Resistive load: 5 A / 14 Vdc 4 A / 30 Vdc 5 A / 125 Vac 4 A / 250 Vac - CE certification - Available Atex product: II 1GD Ex ia IIC Tx Ex ia IIIC Tx °C X
R	Ordering code								
EN 10226 - R1/4"	VE A 21 x A 50 P01 VE A 21 x A 50 P01 EX								
EN 10226 - R1/8"	VE B 21 A A 50 P01 VE B 21 A A 50 P01 EX								
VEA50 UL Electrical Vacuum Indicator Connection: EN 175301-803 <table><tr><th>R</th><th>Ordering code</th></tr><tr><td>EN 10226 - R1/4"</td><td>VE A 21 A A 50 P01 UL</td></tr></table>  A/F 27 Max tightening torque: 25 N·m		R	Ordering code	EN 10226 - R1/4"	VE A 21 A A 50 P01 UL	Hydraulic symbol  Electrical symbol   - Certification: UL - Certification included in EX version	Materials - Body: Brass - Base: Black polyamide - Contacts: Silver - Seal: VEA: NBR/FPM VEB: NBR Technical data - Vacuum setting: 0.21 bar ±10% - Max working pressure: 10 bar - Proof pressure: 15 bar - Working temperature: From -25 °C to +80 °C - Compatibility with fluids: Mineral oils, Synthetic fluids HFB and HFC according to ISO 2943 - Degree of protection: IP65 according to EN 60529 Electrical data - Electrical connection: EN 175301-803 - Resistive load: 5 A / 14 Vdc 4 A / 30 Vdc 5 A / 125 Vac 4 A / 250 Vac - CE certification - Available Atex product: II 1GD Ex ia IIC Tx Ex ia IIIC Tx °C X		
R	Ordering code								
EN 10226 - R1/4"	VE A 21 A A 50 P01 UL								
VL*51 - VL*52 - VL*53 Electrical/Visual Vacuum Indicator Connection: EN 175301-803 51: Transparent base with lamps 24 Vdc 52: Transparent base with lamps 110 Vdc 53: Transparent base with lamps 230 Vac <table><tr><th>R</th><th>Ordering code</th></tr><tr><td>EN 10226 - R1/4"</td><td>VL A 21 x A xx P01</td></tr><tr><td>EN 10226 - R1/8"</td><td>VL B 21 A A xx P01</td></tr></table>  A/F 27 Max tightening torque: 25 N·m		R	Ordering code	EN 10226 - R1/4"	VL A 21 x A xx P01	EN 10226 - R1/8"	VL B 21 A A xx P01	Hydraulic symbol  Electrical symbol 	Materials - Body: Brass - Base: Transparent polyamide - Contacts: Brass - Polyamide - Seal: VLA: NBR/FPM VLB: NBR Technical data - Vacuum setting: 0.21 bar ±10% - Max working pressure: 10 bar - Proof pressure: 15 bar - Working temperature: From -25 °C to +80 °C - Compatibility with fluids: Mineral oils, Synthetic fluids HFB and HFC according to ISO 2943 - Degree of protection: IP65 according to EN 60529 Electrical data - Electrical connection: EN 175301-803 - Type: 51 52 53 - Lamps: 24 Vdc 110 Vdc 230 Vac - Resistive load: 1 A / 24 Vdc 1 A / 110 Vdc 1 A / 230 Vac
R	Ordering code								
EN 10226 - R1/4"	VL A 21 x A xx P01								
EN 10226 - R1/8"	VL B 21 A A xx P01								

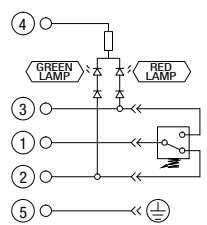
VL*71	
Electrical/Visual Vacuum Indicator Connection IEC 61076-2-101 D (M12), black base with lamps 24 Vdc	
Connections	Indicator code
EN 10226 - R1/4"	VL A 21 x A 71 P01
EN 10226 - R1/8"	VL B 21 A A 71 P01



Hydraulic symbol



Electrical symbol



Materials

- Body: Brass
- Base: Black polyamide
- Contacts: Silver
- Seal: VLA: NBR/FPM
VLB: NBR

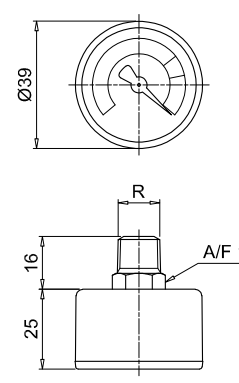
Technical data

- Vacuum setting: 0.21 bar ±10%
- Max working pressure: 10 bar
- Proof pressure: 15 bar
- Working temperature: From -25 °C to +80 °C
- Compatibility with fluids: Mineral oils, Synthetic fluids
HFB and HFC according to ISO 2943
- Degree of protection: IP65 according to EN 60529

Electrical data

- Electrical connection: IEC 61076-2-101 D (M12)
- Lamps: 24 Vdc (black base)
- Resistive load: 0.4 A / 24 Vdc

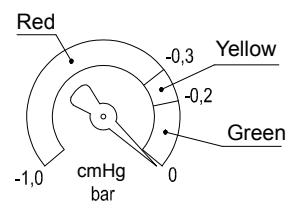
VVA - VVB	
Axial Vacuum Gauge	
R	Ordering code
EN 10226 - R1/4"	VVA 20 P01
EN 10226 - R1/8"	VVB 20 P01



Hydraulic symbol



Dial scale



Conversion to SI units

[cmHg]	[bar]
-12	-0.16
-18	-0.24
-76	-1.01

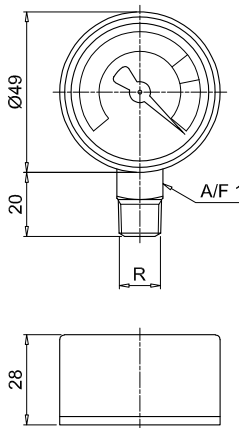
Materials

- Case: Black plastic
- Window: Clear plastic
- Dial: White plastic
- Pointer: Black plastic
- Pressure connection: Cu-alloy
- Pressure element: Bourdon tube Cu-alloy soft soldered, C type
- Movement: Cu-alloy

Technical data

- Max working pressure: Steady: -0.7 bar
Fluctuating: -0.6 bar
Short time: -1.0 bar
- Working temperature: Ambient from -40 °C to +60 °C
Fluid max + 60 °C
Storage from -40 °C to +60 °C
- Compatibility with fluids: Mineral oils, Synthetic fluids
HFB and HFC according to ISO 2943
- Accuracy: Class 2.5 according to EN 13190
- Degree of protection: IP31 according to EN 60529

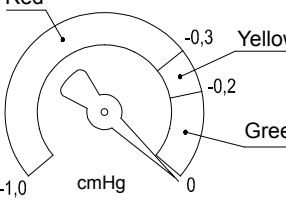
VVR - VVS		
Radial Vacuum Gauge		
R	A/F	Ordering code
EN 10226 - R1/4"	14	VVR 20 P01
EN 10226 - R1/8"	11	VVS 20 P01



Hydraulic symbol



Dial scale



Conversion to SI units

[cmHg]	[bar]
-12	-0.16
-18	-0.24
-76	-1.01

Materials

- Case: Black plastic
- Window: Clear plastic
- Dial: White plastic
- Pointer: Black plastic
- Pressure connection: Cu-alloy
- Pressure element: Bourdon tube Cu-alloy soft soldered, C type
- Movement: Cu-alloy

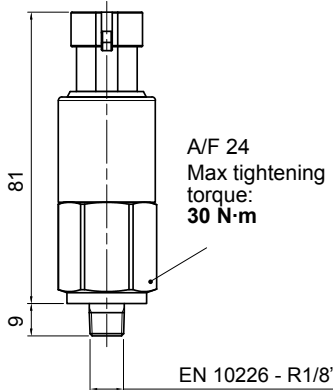
Technical data

- Max working pressure: Steady: -0.7 bar
Fluctuating: -0.6 bar
Short time: -1.0 bar
- Working temperature: Ambient from -40 °C to +60 °C
Fluid max + 60 °C
Storage from -40 °C to +60 °C
- Compatibility with fluids: Mineral oils, Synthetic fluids
HFB and HFC according to ISO 2943
- Accuracy: Class 2.5 according to EN 13190
- Degree of protection: IP31 according to EN 60529

BAROMETRIC (PRESSURE) INDICATORS

Dimensions

BEA*50 (EX) Electrical Pressure Indicator Connection EN 175301-803 <table><tr><th>Settings</th><th>Ordering code</th></tr><tr><td>1.5 bar ±10%</td><td>BE A 15 HA 50 P01 BE A 15 HA 50 P01 EX</td></tr><tr><td>2.0 bar ±10%</td><td>BE A 20 HA 50 P01 BE A 20 HA 50 P01 EX</td></tr></table> A/F 27 Max tightening torque: 25 N·m EN 10226 - R1/8"		Settings	Ordering code	1.5 bar ±10%	BE A 15 HA 50 P01 BE A 15 HA 50 P01 EX	2.0 bar ±10%	BE A 20 HA 50 P01 BE A 20 HA 50 P01 EX	Hydraulic symbol Electrical symbol - Certification: ATEX, IECEx - Certification included in EX version	Materials - Body: Brass - Base: Black polyamide - Contacts: Silver - Seal: HNBR Technical data - Max working pressure: 40 bar - Proof pressure: 60 bar - Working temperature: From -25 °C to +80 °C - Compatibility with fluids: Mineral oils, Synthetic fluids HFB and HFC according to ISO 2943 - Degree of protection: IP65 according to EN 60529 Electrical data - Electrical connection: EN 175301-803 - Resistive load: 5 A / 14 Vdc 4 A / 30 Vdc 5 A / 125 Vac 4 A / 250 Vac - CE certification - Available Atex product: I M1 Ex ia I Ma II 1GD Ex ia IIC Tx Ex ia IIIC Tx °C X
Settings	Ordering code								
1.5 bar ±10%	BE A 15 HA 50 P01 BE A 15 HA 50 P01 EX								
2.0 bar ±10%	BE A 20 HA 50 P01 BE A 20 HA 50 P01 EX								
BEA*50 UL Electrical Pressure Indicator Connection EN 175301-803 <table><tr><th>Settings</th><th>Ordering code</th></tr><tr><td>1.5 bar ±10%</td><td>BE A 15 HA 50 P01 UL</td></tr><tr><td>2.0 bar ±10%</td><td>BE A 20 HA 50 P01 UL</td></tr></table> A/F 27 Max tightening torque: 25 N·m EN 10226 - R1/8"		Settings	Ordering code	1.5 bar ±10%	BE A 15 HA 50 P01 UL	2.0 bar ±10%	BE A 20 HA 50 P01 UL	Hydraulic symbol Electrical symbol - Certification: UL - Certification included in EX version	Materials - Body: Brass - Base: Black polyamide - Contacts: Silver - Seal: HNBR Technical data - Max working pressure: 40 bar - Proof pressure: 60 bar - Working temperature: From -25 °C to +80 °C - Compatibility with fluids: Mineral oils, Synthetic fluids HFB and HFC according to ISO 2943 - Degree of protection: IP65 according to EN 60529 Electrical data - Electrical connection: EN 175301-803 - Resistive load: 5 A / 14 Vdc 4 A / 30 Vdc 5 A / 125 Vac 4 A / 250 Vac - CE certification - Available Atex product: I M1 Ex ia I Ma II 1GD Ex ia IIC Tx Ex ia IIIC Tx °C X
Settings	Ordering code								
1.5 bar ±10%	BE A 15 HA 50 P01 UL								
2.0 bar ±10%	BE A 20 HA 50 P01 UL								
BEM*41 Electrical Pressure Indicator Connection via four-core cable <table><tr><th>Settings</th><th>Ordering code</th></tr><tr><td>1.5 bar ±10%</td><td>BE M 15 HA 41 P01</td></tr><tr><td>2.0 bar ±10%</td><td>BE M 20 HA 41 P01</td></tr></table> A/F 27 Max tightening torque: 25 N·m EN 10226 - R1/8"		Settings	Ordering code	1.5 bar ±10%	BE M 15 HA 41 P01	2.0 bar ±10%	BE M 20 HA 41 P01	Hydraulic symbol Electrical symbol	Materials - Body: Brass - Base: Black polyamide - Contacts: Silver - Seal: HNBR Technical data - Max working pressure: 40 bar - Proof pressure: 60 bar - Working temperature: From -25 °C to +80 °C - Compatibility with fluids: Mineral oils, Synthetic fluids HFB and HFC according to ISO 2943 - Degree of protection: IP67 according to EN 60529 Electrical data - Electrical connection: Four-core cable - Resistive load: 5 A / 14 Vdc 4 A / 30 Vdc 5 A / 125 Vac 4 A / 250 Vac - CE certification On request this indicator can be provided with main connectors in use for wirings.
Settings	Ordering code								
1.5 bar ±10%	BE M 15 HA 41 P01								
2.0 bar ±10%	BE M 20 HA 41 P01								

BET*F10		Hydraulic symbol	Materials
Electrical Pressure Indicator Connection AMP Superseal series 1.5			
Settings	Ordering code	Electrical symbol	- Body: Brass - Base: Black polyamide - Contacts: Silver - Seal: HNBR
2.0 bar ±10%	BET 20 H F 10 P01		
2.5 bar ±10%	BET 25 H F 10 P01		
		Technical data - Max working pressure: 10 bar - Proof pressure: 15 bar - Working temperature: From -25 °C to +100 °C - Compatibility with fluids: Mineral oils, Synthetic fluids HFB and HFC according to ISO 2943 - Degree of protection: IP65 according to EN 60529 Electrical data - Electrical connection: AMP Superseal series 1.5 - Resistive load: 0.5 A / 48 Vdc - Thermostat condition: Open up to 30 °C - CE certification	

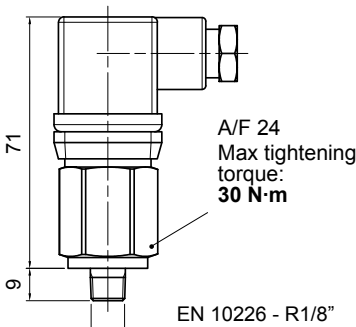
BET*F30	
Electrical Pressure Indicator Deutsch DT-04-2-P	
Settings	Ordering code
2.0 bar ±10%	BET 20 H F 30 P01
2.5 bar ±10%	BET 25 H F 30 P01

Hydraulic symbol	
Electrical symbol	

Materials	
- Body:	Brass
- Base:	Black polyamide
- Contacts:	Silver
- Seal:	HNBR

Technical data	
- Max working pressure:	10 bar
- Proof pressure:	15 bar
- Working temperature:	From -25 °C to +100 °C
- Compatibility with fluids:	Mineral oils, Synthetic fluids HFB and HFC according to ISO 2943
- Degree of protection:	IP65 according to EN 60529

Electrical data	
- Electrical connection:	Deutsch DT-04-2-P
- Resistive load:	0.5 A / 48 Vdc
- Thermostat condition:	Open up to 30 °C
- CE certification	

BET*F50		Hydraulic symbol	Materials
Electrical Pressure Indicator Connection EN 175301-803			
Settings	Ordering code	Electrical symbol	- Body: Brass - Base: Black polyamide - Contacts: Silver - Seal: HNBR
2.0 bar ±10%	BET 20 H F 50 P01		
2.5 bar ±10%	BET 25 H F 50 P01		
		Technical data - Max working pressure: 10 bar - Proof pressure: 15 bar - Working temperature: From -25 °C to +100 °C - Compatibility with fluids: Mineral oils, Synthetic fluids HFB and HFC according to ISO 2943 - Degree of protection: IP65 according to EN 60529 Electrical data - Electrical connection: EN 175301-803 - Resistive load: 0.5 A / 48 Vdc - Thermostat condition: Open up to 30 °C - CE certification	

BAROMETRIC (PRESSURE) INDICATORS

Dimensions

BL*51 - BL*52 - BL*53	
Electrical/Visual Pressure Indicator Connection: EN 175301-803	
51: Transparent base with lamps 24 Vdc 52: Transparent base with lamps 110 Vdc 53: Transparent base with lamps 230 Vac	
Settings	Ordering code
1.5 bar ±10%	BL A 15 H A xx P01
2.0 bar ±10%	BL A 20 H A xx P01

Hydraulic symbol	
Electrical symbol	

Materials	
- Body:	Brass
- Base:	Transparent polyamide
- Contacts:	Silver
- Seal:	HNBR
Technical data	
- Max working pressure:	40 bar
- Proof pressure:	60 bar
- Working temperature:	From -25 °C to +80 °C
- Compatibility with fluids:	Mineral oils, Synthetic fluids HFB and HFC according to ISO 2943
- Degree of protection:	IP65 according to EN 60529
Electrical data	
- Electrical connection:	EN 175301-803
- Type	51 52 53
- Lamps	24 Vdc 110 Vdc 230 Vac
- Resistive load:	1 A / 24 Vdc 1 A / 110 Vdc 1 A / 230 Vac

BL*71	
Electrical/Visual Pressure Indicator Connection IEC 61076-2-101 D (M12), black base with lamps 24 Vdc	
Settings	**Ordering code**
1.5 bar ±10%	BL A 15 H A 71 P01
2.0 bar ±10%	BL A 20 H A 71 P01

Hydraulic symbol	
Electrical symbol	

Materials	
- Body:	Brass
- Base:	Black polyamide
- Contacts:	Silver
- Seal:	HNBR
Technical data	
- Max working pressure:	40 bar
- Proof pressure:	60 bar
- Working temperature:	From -25 °C to +80 °C
- Compatibility with fluids:	Mineral oils, Synthetic fluids HFB and HFC according to ISO 2943
- Degree of protection:	IP65 according to EN 60529
Electrical data	
- Electrical connection:	IEC 61076-2-101 D (M12)
- Lamps:	24 Vdc (black base)
- Resistive load:	0.4 A / 24 Vdc

BVA	
Axial Pressure Gauge	
Settings	**Ordering code**
1.4 bar ±10%	BV A 14 P01
2.5 bar ±10%	BV A 25 P01

Hydraulic symbol	
Dial scale	
BV A 14 P01	
BV A 25 P01	

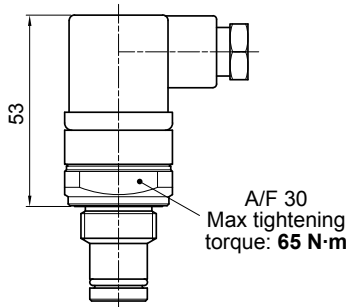
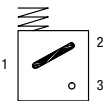
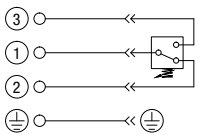
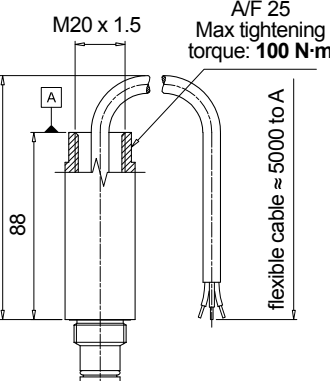
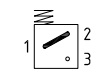
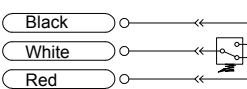
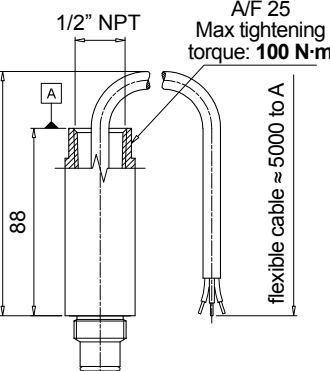
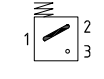
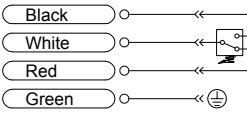
Materials	
- Case:	Painted Steel
- Window:	Clear plastic
- Dial:	Painted Steel
- Pointer:	Black plastic
- Pressure connection:	Brass
- Pressure element:	Bourdon tube Cu-alloy soft soldered, C type
Technical data	
- Max working pressure:	Static: 7 bar Fluctuating: 6 bar Short time: 10 bar
- Working temperature:	Ambient from -40 °C to +60 °C Fluid max +60 °C
- Compatibility with fluids:	Mineral oils, Synthetic fluids HFB and HFC according to ISO 2943
- Accuracy:	Class 2.5 according to EN 13190
- Degree of protection:	IP31 according to EN 60529

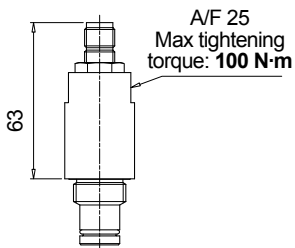
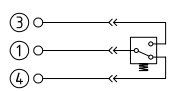
BVR	
Radial Pressure Gauge	
Settings	Ordering code
1.4 bar ±10%	BV R 14 P01
2.5 bar ±10%	BV R 25 P01
Dial scale BV R 14 P01	
Materials	
- Case:	Painted Steel
- Window:	Clear plastic
- Dial:	Painted Steel
- Pointer:	Black plastic
- Pressure connection:	Brass
- Pressure element:	Bourdon tube Cu-alloy soft soldered, C type
Technical data	
- Max working pressure:	Static: 7 bar Fluctuating: 6 bar Short time: 10 bar
- Working temperature:	Ambient from -40 °C to +60 °C Fluid max +60 °C
- Compatibility with fluids:	Mineral oils, Synthetic fluids HFB and HFC according to ISO 2943
- Accuracy:	Class 2.5 according to EN 13190
- Degree of protection:	IP31 according to EN 60529

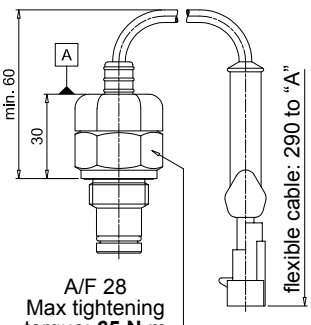
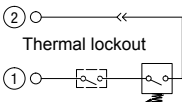
BVP - BVQ	
Visual Pressure Indicator BVP - Automatic reset BVQ - Manual reset	
Setting	Ordering code
1.5 bar ±10%	BV P 15 H P01
	BV Q 15 H P01
2.0 bar ±10%	BV P 20 H P01
	BV Q 20 H P01
Materials	
- Body:	Brass
- Cover / internal parts:	Nylon
- Caps:	VMQ
- Seal:	HNBR
Technical data	
- Reset:	BVP - Automatic reset BVQ - Manual reset
- Max working pressure:	10 bar
- Proof pressure:	15 bar
- Working temperature:	From -25 °C to +80 °C
- Compatibility with fluids:	Mineral oils, Synthetic fluids HFB and HFC according to ISO 2943
- Degree of protection:	IP45 according to EN 60529
Signals	
Absence of pressure (no indicator)	
Presence of pressure (green button rises gradually)	
Clogged filter element (red button risen)	

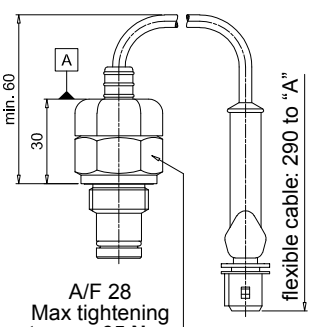
DIFFERENTIAL PRESSURE INDICATORS

Dimensions

DEA*50 Electrical Differential Pressure Indicator Connection: EN 175301-803 <table><tr><th>Settings</th><th>Ordering code</th></tr><tr><td>1.2 bar ±10%</td><td>DE A 12 x A 50 P01</td></tr><tr><td>2.0 bar ±10%</td><td>DE A 20 x A 50 P01</td></tr><tr><td>5.0 bar ±10%</td><td>DE A 50 x A 50 P01</td></tr><tr><td>7.0 bar ±10%</td><td>DE A 70 x A 50 P01</td></tr><tr><td>9.5 bar ±10%</td><td>DE A 95 x A 50 P01</td></tr></table>  A/F 30 Max tightening torque: 65 N·m		Settings	Ordering code	1.2 bar ±10%	DE A 12 x A 50 P01	2.0 bar ±10%	DE A 20 x A 50 P01	5.0 bar ±10%	DE A 50 x A 50 P01	7.0 bar ±10%	DE A 70 x A 50 P01	9.5 bar ±10%	DE A 95 x A 50 P01	Hydraulic symbol  Electrical symbol 	Materials - Body: - Base: - Contacts: - Seal: Brass Black polyamide Silver HNBR - FPM Technical data - Max working pressure: - Proof pressure: - Burst pressure: - Working temperature: - Compatibility with fluids: - Degree protection: 420 bar 630 bar 1260 bar From -25 °C to +110 °C Mineral oils, Synthetic fluids HFB and HFC according to ISO 2943 IP66 according to EN 60529 IP69K according to ISO 20653 Electrical data - Electrical connection: - Resistive load: EN 175301-803 0.2 A / 115 Vdc
Settings	Ordering code														
1.2 bar ±10%	DE A 12 x A 50 P01														
2.0 bar ±10%	DE A 20 x A 50 P01														
5.0 bar ±10%	DE A 50 x A 50 P01														
7.0 bar ±10%	DE A 70 x A 50 P01														
9.5 bar ±10%	DE A 95 x A 50 P01														
DEH*48 Hazardous Area Electrical Differential Pressure Indicator Connection via three-core cable - fitting M20x1.5 <table><tr><th>Settings</th><th>Ordering code</th></tr><tr><td>2.0 bar ±10%</td><td>DE H 20 x A 48 P01</td></tr><tr><td>5.0 bar ±10%</td><td>DE H 50 x A 48 P01</td></tr><tr><td>7.0 bar ±10%</td><td>DE H 70 x A 48 P01</td></tr></table>  M20 x 1.5 Max tightening torque: 100 N·m flexible cable ≈ 5000 to A min. 110 88 A/F 25		Settings	Ordering code	2.0 bar ±10%	DE H 20 x A 48 P01	5.0 bar ±10%	DE H 50 x A 48 P01	7.0 bar ±10%	DE H 70 x A 48 P01	Hydraulic symbol  Electrical symbol   - Certification / Approvals: ATEX, IECEx, EAC TR CU, INMETRO - Certification included as standard	Materials - Body: - Contacts: - Seal: AISI 316L Rhodium FPM - MFQ Technical data - Max working pressure: - Proof pressure: - Burst pressure: - Working temperature: - Compatibility with fluids: - Temperature class: - Degree of protection: - Connection type: - Contact type: 420 bar 630 bar 1260 bar From -60 °C to +125 °C Mineral oils, Synthetic fluids HFB and HFC according to ISO 2943 T4 (135 °C) and T6 (85 °C) IP 66/67/68 according to EN 60529 Three-core cable, fitting M20x1.5 SPCO/SPDT (Hermetically sealed - Volt-free contacts) Electrical data - Connection via three-core cable - fitting M20x1.5 - Resistive Load: - Electrical Ratings: - Available ATEX product: 830 mA / 24 Vdc - 180 mA / 110 Vac $U_i = 30$ Vdc / $I_i = 250$ mA / $P_i = 1.3$ W II 1 GD Ex ia IIC T6 Ga -60°C $\leq T_a \leq 80^\circ\text{C}$ Ex ia IIC T4 Ga -60°C $\leq T_a \leq 125^\circ\text{C}$ II 2 GD Ex db IIC T6* Gb Ex tb IIIC T85°C* Db (Tamb : = -60°C to +70°C)* IP66/67 * alternative T/Class and ambients T4, T135°C (Tamb = -60°C to +120°C)				
Settings	Ordering code														
2.0 bar ±10%	DE H 20 x A 48 P01														
5.0 bar ±10%	DE H 50 x A 48 P01														
7.0 bar ±10%	DE H 70 x A 48 P01														
DEH*49 Hazardous Area Electrical Differential Pressure Indicator Connection via four-core cable - fitting 1/2" NPT <table><tr><th>Settings</th><th>Ordering code</th></tr><tr><td>2.0 bar ±10%</td><td>DE H 20 x A 49 P01</td></tr><tr><td>5.0 bar ±10%</td><td>DE H 50 x A 49 P01</td></tr><tr><td>7.0 bar ±10%</td><td>DE H 70 x A 49 P01</td></tr></table>  1/2" NPT Max tightening torque: 100 N·m flexible cable ≈ 5000 to A min. 110 88 A/F 25		Settings	Ordering code	2.0 bar ±10%	DE H 20 x A 49 P01	5.0 bar ±10%	DE H 50 x A 49 P01	7.0 bar ±10%	DE H 70 x A 49 P01	Hydraulic symbol  Electrical symbol   - Certification / Approvals: ATEX, IECEx, EAC TR CU, INMETRO, UL/CSA Class I Division 1 Groups A-D, UL/CSA Class II Division 1 Groups E-G - Certification included as standard	Materials - Body: - Contacts: - Seal: AISI 316L Rhodium FPM - MFQ Technical data - Max working pressure: - Proof pressure: - Burst pressure: - Working temperature: - Compatibility with fluids: - Temperature class: - Degree of protection: - Connection type: - Contact type: 420 bar 630 bar 1260 bar From -60 °C to +120 °C : ATEX, IECEx, EAC TR CU, INMETRO From -60 °C to +105 °C : UL/CSA Mineral oils, Synthetic fluids HFB and HFC according to ISO 2943 T4 (135 °C) and T6 (85 °C) IP 66/67/68 according to EN 60529 Four-core cable, fitting 1/2" NPT SPCO/SPDT (Hermetically sealed - Volt-free contacts) Electrical data - Connection via four-core cable - fitting 1/2" NPT - Resistive Load: - Max voltage - Power - Available ATEX product: 830 mA / 24 Vdc - 180 mA / 110 Vac 150 Vac/dc 20 W II 1 GD Ex ia IIC T6 Ga -60°C $\leq T_a \leq 80^\circ\text{C}$ Ex ia IIC T4 Ga -60°C $\leq T_a \leq 125^\circ\text{C}$ II 2 GD Ex db IIC T6* Gb Ex tb IIIC T85°C* Db (Tamb : = -60°C to +70°C)* IP66/67 * alternative T/Class and ambients T4, T135°C (Tamb = -60°C to +120°C)				
Settings	Ordering code														
2.0 bar ±10%	DE H 20 x A 49 P01														
5.0 bar ±10%	DE H 50 x A 49 P01														
7.0 bar ±10%	DE H 70 x A 49 P01														

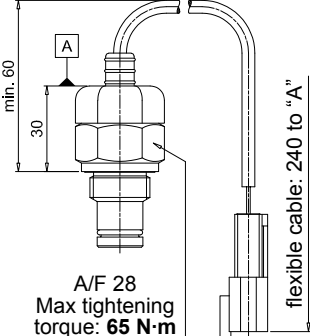
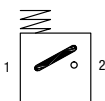
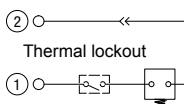
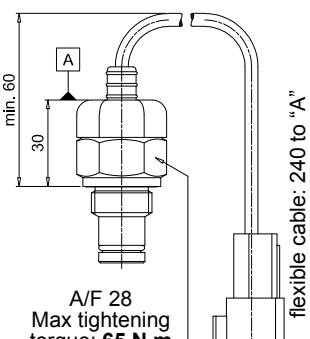
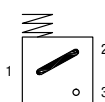
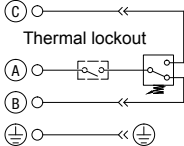
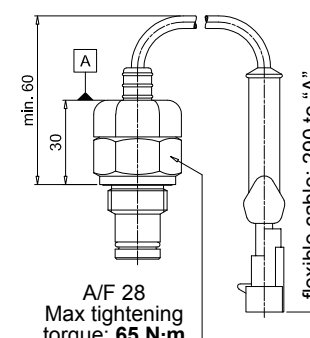
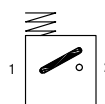
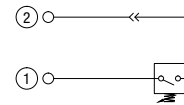
DEH*70		Hydraulic symbol	Materials
Hazardous Area Electrical Differential Pressure Indicator Connection IEC 61076-2-101 D (M12)			
Settings	Ordering code	Electrical symbol	Technical data
2.0 bar ±10%	DE H 20 x A 70 P01		
5.0 bar ±10%	DE H 50 x A 70 P01		
7.0 bar ±10%	DE H 70 x A 70 P01		
		  	Materials - Body: AISI 316L with internal engineered resin switch - Contacts: Rhodium - Seal: FPM - MFQ Technical data - Max working pressure: 420 bar - Proof pressure: 630 bar - Burst pressure: 1260 bar - Working temperature: From -60 °C to +80 °C - Compatibility with fluids: Mineral oils, Synthetic fluids HFB and HFC according to ISO 2943 - Temperature class: T6 (85 °C) - Degree of protection: IP 66/67 according to EN 60529 - Connection type: IEC 61076-2-101 D (M12) - Contact type: SPCO/SPDT (Hermetically sealed - Volt-free contacts) Electrical data - Connection IEC 61076-2-101 D (M12) - Resistive Load: 830 mA / 24 Vdc - 180 mA / 110 Vdc - Electrical Ratings: U_i = 30 Vdc I_i = 250 mA P_i = 1.3 W - Available ATEX product: II 1 GD Ex ia IIC T6 Ga -60°C ≤ Ta ≤ 80°C Ex ia IIC T4 Ga -60°C ≤ Ta ≤ 125°C II 2 GD Ex db IIC T6* Gb Ex tb IIC T85°C* Db (Tamb : = -60°C to +70°C)* IP66/67 * alternative T/Class and ambients T4, T135°C (Tamb = -60°C to +120°C)
- Certification / Approvals: ATEX, IECEx, EAC TR CU, INMETRO			
- Certification included as standard			

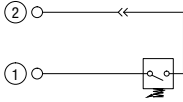
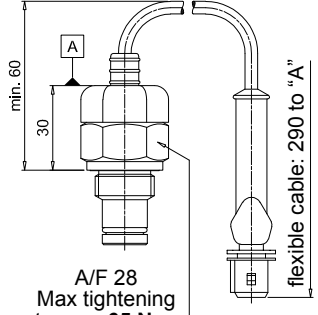
DEM*F10		Hydraulic symbol	Materials
Electrical Differential Pressure Indicator			
Connection: AMP Superseal series 1.5		Electrical symbol	Technical data
Settings	Ordering code		
1.2 bar ±10%	DE M 12 x F 10 P01		
2.0 bar ±10%	DE M 20 x F 10 P01		
5.0 bar ±10%	DE M 50 x F 10 P01		
7.0 bar ±10%	DE M 70 x F 10 P01		
9.5 bar ±10%	DE M 95 x F 10 P01	Electrical symbol	Technical data
			
		 	Materials - Body: Brass - Base: Black polyamide - Contacts: Silver - Seal: HNBR - FPM Technical data - Max working pressure: 420 bar - Proof pressure: 630 bar - Burst pressure: 1260 bar - Working temperature: From -25 °C to +110 °C - Compatibility with fluids: Mineral oils, Synthetic fluids HFB and HFC according to ISO 2943 - Degree protection: IP66 according to EN 60529 Electrical data - Electrical connection: AMP Superseal series 1.5 - Resistive load: 0.2 A / 115 Vdc - Switching type: Normally open contacts (NC on request) - Thermal lockout: Normally open up to 30 °C (option "F")

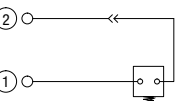
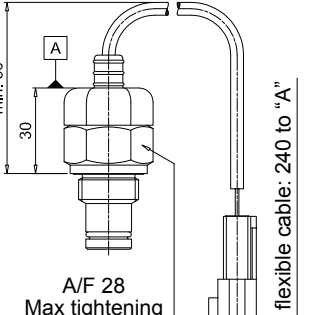
DEM*F20		Hydraulic symbol	Materials
Electrical Differential Pressure Indicator AMP Time junior			
Settings	Ordering code	Electrical symbol	Technical data
1.2 bar ±10%	DE M 12 x F 20 P01		
2.0 bar ±10%	DE M 20 x F 20 P01		
5.0 bar ±10%	DE M 50 x F 20 P01		
7.0 bar ±10%	DE M 70 x F 20 P01		
9.5 bar ±10%	DE M 95 x F 20 P01		
			Materials - Body: Brass - Base: Black polyamide - Contacts: Silver - Seal: HNBR - FPM Technical data - Max working pressure: 420 bar - Proof pressure: 630 bar - Burst pressure: 1260 bar - Working temperature: From -25 °C to +110 °C - Compatibility with fluids: Mineral oils, Synthetic fluids HFB and HFC according to ISO 2943 - Degree protection: IP66 according to EN 60529 Electrical data - Electrical connection: AMP Time junior - Resistive load: 0.2 A / 115 Vdc - Switching type: Normally open contacts (NC on request) - Thermal lockout: Normally open up to 30 °C (option "F")

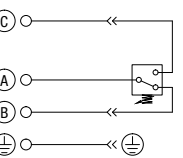
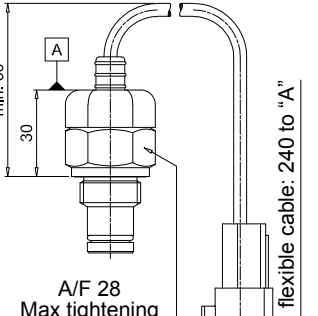
DIFFERENTIAL PRESSURE INDICATORS

Dimensions

DEM*F30 Electrical Differential Pressure Indicator Deutsch DT-04-2-P <table><tr><th>Settings</th><th>Ordering code</th></tr><tr><td>1.2 bar ±10%</td><td>DE M 12 x F 30 P01</td></tr><tr><td>2.0 bar ±10%</td><td>DE M 20 x F 30 P01</td></tr><tr><td>5.0 bar ±10%</td><td>DE M 50 x F 30 P01</td></tr><tr><td>7.0 bar ±10%</td><td>DE M 70 x F 30 P01</td></tr><tr><td>9.5 bar ±10%</td><td>DE M 95 x F 30 P01</td></tr></table> 		Settings	Ordering code	1.2 bar ±10%	DE M 12 x F 30 P01	2.0 bar ±10%	DE M 20 x F 30 P01	5.0 bar ±10%	DE M 50 x F 30 P01	7.0 bar ±10%	DE M 70 x F 30 P01	9.5 bar ±10%	DE M 95 x F 30 P01	Hydraulic symbol  Electrical symbol 	Materials - Body: Brass - Base: Black polyamide - Contacts: Silver - Seal: HNBR - FPM Technical data - Max working pressure: 420 bar - Proof pressure: 630 bar - Burst pressure: 1260 bar - Working temperature: From -25 °C to +110 °C - Compatibility with fluids: Mineral oils, Synthetic fluids HFB and HFC according to ISO 2943 - Degree protection: IP66 according to EN 60529 Electrical data - Electrical connection: Deutsch DT-04-2-P - Resistive load: 0.2 A / 115 Vdc - Switching type: Normally open contacts (NC on request) - Thermal lockout: Normally open up to 30 °C (option "F")
Settings	Ordering code														
1.2 bar ±10%	DE M 12 x F 30 P01														
2.0 bar ±10%	DE M 20 x F 30 P01														
5.0 bar ±10%	DE M 50 x F 30 P01														
7.0 bar ±10%	DE M 70 x F 30 P01														
9.5 bar ±10%	DE M 95 x F 30 P01														
DEM*F35 Electrical Differential Pressure Indicator Deutsch DT-04-3-P <table><tr><th>Settings</th><th>Ordering code</th></tr><tr><td>1.2 bar ±10%</td><td>DE M 12 x F 35 P01</td></tr><tr><td>2.0 bar ±10%</td><td>DE M 20 x F 35 P01</td></tr><tr><td>5.0 bar ±10%</td><td>DE M 50 x F 35 P01</td></tr><tr><td>7.0 bar ±10%</td><td>DE M 70 x F 35 P01</td></tr><tr><td>9.5 bar ±10%</td><td>DE M 95 x F 35 P01</td></tr></table> 		Settings	Ordering code	1.2 bar ±10%	DE M 12 x F 35 P01	2.0 bar ±10%	DE M 20 x F 35 P01	5.0 bar ±10%	DE M 50 x F 35 P01	7.0 bar ±10%	DE M 70 x F 35 P01	9.5 bar ±10%	DE M 95 x F 35 P01	Hydraulic symbol  Electrical symbol 	Materials - Body: Brass - Base: Black polyamide - Contacts: Silver - Seal: HNBR - FPM Technical data - Max working pressure: 420 bar - Proof pressure: 630 bar - Burst pressure: 1260 bar - Working temperature: From -25 °C to +110 °C - Compatibility with fluids: Mineral oils, Synthetic fluids HFB and HFC according to ISO 2943 - Degree protection: IP66 according to EN 60529 Electrical data - Electrical connection: Deutsch DT-04-3-P - Resistive load: 0.2 A / 115 Vdc - Switching type: SPDT contact - Thermal lockout: Normally open up to 30 °C (option "F")
Settings	Ordering code														
1.2 bar ±10%	DE M 12 x F 35 P01														
2.0 bar ±10%	DE M 20 x F 35 P01														
5.0 bar ±10%	DE M 50 x F 35 P01														
7.0 bar ±10%	DE M 70 x F 35 P01														
9.5 bar ±10%	DE M 95 x F 35 P01														
DEM*A10 Electrical Differential Pressure Indicator Connection: AMP Superseal series 1.5 <table><tr><th>Settings</th><th>Ordering code</th></tr><tr><td>1.2 bar ±10%</td><td>DE M 12 x A 10 P01</td></tr><tr><td>2.0 bar ±10%</td><td>DE M 20 x A 10 P01</td></tr><tr><td>5.0 bar ±10%</td><td>DE M 50 x A 10 P01</td></tr><tr><td>7.0 bar ±10%</td><td>DE M 70 x A 10 P01</td></tr><tr><td>9.5 bar ±10%</td><td>DE M 95 x A 10 P01</td></tr></table> 		Settings	Ordering code	1.2 bar ±10%	DE M 12 x A 10 P01	2.0 bar ±10%	DE M 20 x A 10 P01	5.0 bar ±10%	DE M 50 x A 10 P01	7.0 bar ±10%	DE M 70 x A 10 P01	9.5 bar ±10%	DE M 95 x A 10 P01	Hydraulic symbol  Electrical symbol 	Materials - Body: Brass - Base: Black polyamide - Contacts: Silver - Seal: HNBR - FPM Technical data - Max working pressure: 420 bar - Proof pressure: 630 bar - Burst pressure: 1260 bar - Working temperature: From -25 °C to +110 °C - Compatibility with fluids: Mineral oils, Synthetic fluids HFB and HFC according to ISO 2943 - Degree protection: IP66 according to EN 60529 Electrical data - Electrical connection: AMP Superseal series 1.5 - Resistive load: 0.2 A / 115 Vdc - Switching type: Normally open contacts (NC on request)
Settings	Ordering code														
1.2 bar ±10%	DE M 12 x A 10 P01														
2.0 bar ±10%	DE M 20 x A 10 P01														
5.0 bar ±10%	DE M 50 x A 10 P01														
7.0 bar ±10%	DE M 70 x A 10 P01														
9.5 bar ±10%	DE M 95 x A 10 P01														

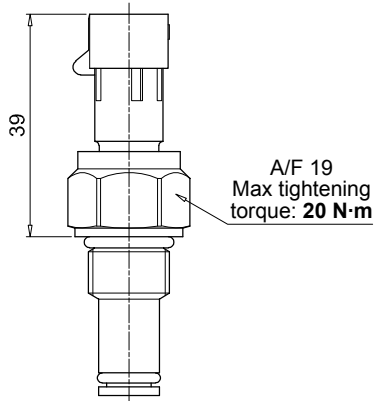
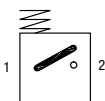
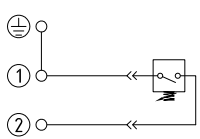
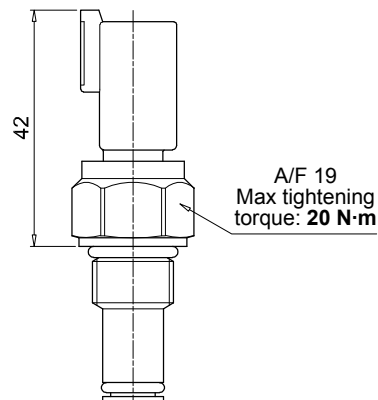
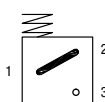
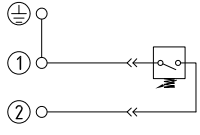
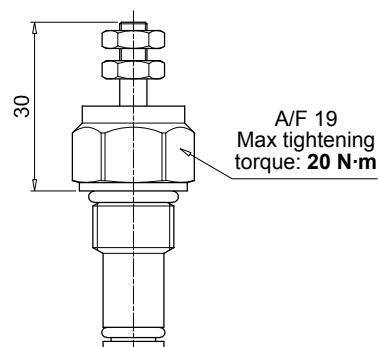
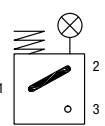
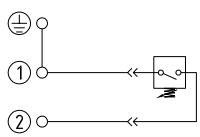
DEM*A20		Hydraulic symbol	Materials
Electrical Differential Pressure Indicator AMP Time junior			
Settings	Ordering code		
1.2 bar $\pm 10\%$	DE M 12 x A 20 P01	 	Technical data - Max working pressure: 420 bar - Proof pressure: 630 bar - Burst pressure: 1260 bar - Working temperature: From -25 °C to +110 °C - Compatibility with fluids: Mineral oils, Synthetic fluids HFB and HFC according to ISO 2943 - Degree protection: IP66 according to EN 60529
2.0 bar $\pm 10\%$	DE M 20 x A 20 P01		
5.0 bar $\pm 10\%$	DE M 50 x A 20 P01		
7.0 bar $\pm 10\%$	DE M 70 x A 20 P01		
9.5 bar $\pm 10\%$	DE M 95 x A 20 P01		
 A/F 28 Max tightening torque: 65 N·m		Electrical data - Electrical connection: AMP Time junior - Resistive load: 0.2 A / 115 Vdc - Switching type: Normally open contacts (NC on request)	

DEM*A30		Hydraulic symbol	Materials
Electrical Differential Pressure Indicator Deutsch DT-04-2-P			
Settings	Ordering code		
1.2 bar $\pm 10\%$	DE M 12 x A 30 P01	 	Technical data - Max working pressure: 420 bar - Proof pressure: 630 bar - Burst pressure: 1260 bar - Working temperature: From -25 °C to +110 °C - Compatibility with fluids: Mineral oils, Synthetic fluids HFB and HFC according to ISO 2943 - Degree protection: IP66 according to EN 60529
2.0 bar $\pm 10\%$	DE M 20 x A 30 P01		
5.0 bar $\pm 10\%$	DE M 50 x A 30 P01		
7.0 bar $\pm 10\%$	DE M 70 x A 30 P01		
9.5 bar $\pm 10\%$	DE M 95 x A 30 P01		
 A/F 28 Max tightening torque: 65 N·m		Electrical data - Electrical connection: Deutsch DT-04-2-P - Resistive load: 0.2 A / 115 Vdc - Switching type: Normally open contacts (NC on request)	

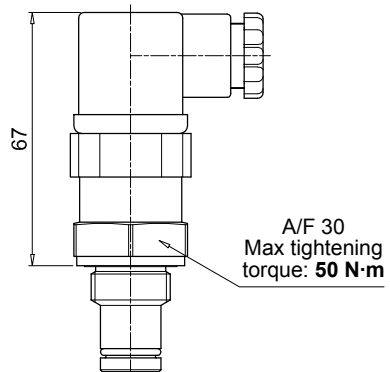
DEM*A35		Hydraulic symbol	Materials
Electrical Differential Pressure Indicator Deutsch DT-04-3-P			
Settings	Ordering code		
1.2 bar $\pm 10\%$	DE M 12 x A 35 P01	 	Technical data - Max working pressure: 420 bar - Proof pressure: 630 bar - Burst pressure: 1260 bar - Working temperature: From -25 °C to +110 °C - Compatibility with fluids: Mineral oils, Synthetic fluids HFB and HFC according to ISO 2943 - Degree protection: IP66 according to EN 60529
2.0 bar $\pm 10\%$	DE M 20 x A 35 P01		
5.0 bar $\pm 10\%$	DE M 50 x A 35 P01		
7.0 bar $\pm 10\%$	DE M 70 x A 35 P01		
9.5 bar $\pm 10\%$	DE M 95 x A 35 P01		
 A/F 28 Max tightening torque: 65 N·m		Electrical data - Electrical connection: Deutsch DT-04-3-P - Resistive load: 0.2 A / 115 Vdc - Switching type: SPDT contact	

DIFFERENTIAL PRESSURE INDICATORS

Dimensions

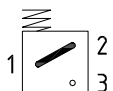
DES*10 Electrical Differential Pressure Indicator AMP Superseal series 1.5 <table><tr><th>Settings</th><th>Ordering code</th></tr><tr><td>1.2 bar ±10%</td><td>DE S 12 H A 10 P01</td></tr><tr><td>2.5 bar ±10%</td><td>DE S 25 H A 10 P01</td></tr><tr><td>4.0 bar ±10%</td><td>DE S 40 H A 10 P01</td></tr></table> 	Settings	Ordering code	1.2 bar ±10%	DE S 12 H A 10 P01	2.5 bar ±10%	DE S 25 H A 10 P01	4.0 bar ±10%	DE S 40 H A 10 P01	Hydraulic symbol  Electrical symbol 	Materials - Body: Brass - Internal parts: Brass - Polyamide - Contacts: Silver - Seal: HNBR Technical data - Max working pressure: 16 bar - Proof pressure: 24 bar - Burst pressure: 48 bar - Working temperature: From -25 °C to +110 °C - Compatibility with fluids: Mineral oils, Synthetic fluids - Degree protection: IP67 according to EN 60529 Electrical data - Electrical connection: AMP Superseal series 1.5 - Resistive load: 0.2 A / 24 Vdc - Switching type: Normally open contacts (NC on request)
Settings	Ordering code									
1.2 bar ±10%	DE S 12 H A 10 P01									
2.5 bar ±10%	DE S 25 H A 10 P01									
4.0 bar ±10%	DE S 40 H A 10 P01									
DES*30 Electrical Differential Pressure Indicator Deutsch DT-04-2-P <table><tr><th>Settings</th><th>Ordering code</th></tr><tr><td>1.2 bar ±10%</td><td>DE S 12 H A 30 P01</td></tr><tr><td>2.5 bar ±10%</td><td>DE S 25 H A 30 P01</td></tr><tr><td>4.0 bar ±10%</td><td>DE S 40 H A 30 P01</td></tr></table> 	Settings	Ordering code	1.2 bar ±10%	DE S 12 H A 30 P01	2.5 bar ±10%	DE S 25 H A 30 P01	4.0 bar ±10%	DE S 40 H A 30 P01	Hydraulic symbol  Electrical symbol 	Materials - Body: Brass - Internal parts: Brass - Polyamide - Contacts: Silver - Seal: HNBR Technical data - Max working pressure: 16 bar - Proof pressure: 24 bar - Burst pressure: 48 bar - Working temperature: From -25 °C to +110 °C - Compatibility with fluids: Mineral oils, Synthetic fluids - Degree protection: IP67 according to EN 60529 Electrical data - Electrical connection: Deutsch DT-04-2-P - Resistive load: 0.2 A / 24 Vdc - Switching type: Normally open contacts (NC on request)
Settings	Ordering code									
1.2 bar ±10%	DE S 12 H A 30 P01									
2.5 bar ±10%	DE S 25 H A 30 P01									
4.0 bar ±10%	DE S 40 H A 30 P01									
DES*80 Electrical Differential Pressure Indicator Stud #10-32 UNF <table><tr><th>Settings</th><th>Ordering code</th></tr><tr><td>1.2 bar ±10%</td><td>DE S 12 H A 80 P01</td></tr><tr><td>2.5 bar ±10%</td><td>DE S 25 H A 80 P01</td></tr><tr><td>4.0 bar ±10%</td><td>DE S 40 H A 80 P01</td></tr></table> 	Settings	Ordering code	1.2 bar ±10%	DE S 12 H A 80 P01	2.5 bar ±10%	DE S 25 H A 80 P01	4.0 bar ±10%	DE S 40 H A 80 P01	Hydraulic symbol  Electrical symbol 	Materials - Body: Brass - Internal parts: Brass - Polyamide - Contacts: Silver - Seal: HNBR Technical data - Max working pressure: 16 bar - Proof pressure: 24 bar - Burst pressure: 48 bar - Working temperature: From -25 °C to +110 °C - Compatibility with fluids: Mineral oils, Synthetic fluids - Degree protection: IP67 according to EN 60529 Electrical data - Electrical connection: Stud #10-32 UNF - Resistive load: 0.2 A / 24 Vdc - Switching type: Normally open contacts (NC on request)
Settings	Ordering code									
1.2 bar ±10%	DE S 12 H A 80 P01									
2.5 bar ±10%	DE S 25 H A 80 P01									
4.0 bar ±10%	DE S 40 H A 80 P01									

DEU*50 UL	
Electrical Differential Pressure Indicator	
Connection EN 175301-803	
Settings	Ordering code
2.0 bar ±10%	DE U 20 V A 50 P01 UL
5.0 bar ±10%	DE U 50 V A 50 P01 UL
7.0 bar ±10%	DE U 70 V A 50 P01 UL

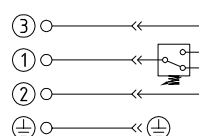


A/F 30
Max tightening
torque: 50 N·m

Hydraulic symbol



Electrical symbol



 - Certification: UL
- Certification included as standard

Materials

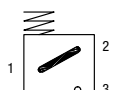
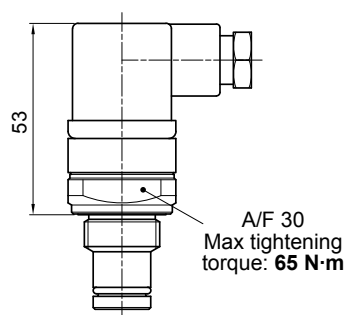
- Body: Brass
- Base: Black Polyamide
- Contacts: Silver
- Seal: FPM

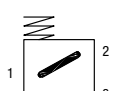
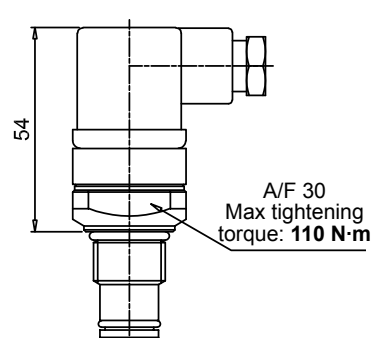
Technical data

- Max working pressure: 210 bar
- Proof pressure: 220 bar
- Burst pressure: 880 bar
- Working temperature: From -25 °C to +85 °C
- Compatibility with fluids: Mineral oils, Synthetic fluids
HFB and HFC according to ISO 2943
- Degree protection: IP65 according to EN 60529

Electrical data

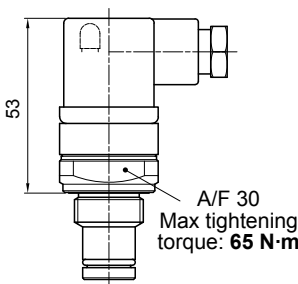
- Electrical connection: EN 175301-803
- Resistive load: 3 A / 30 Vdc
3 A / 125 Vac
3 (3) A / 250 Vac

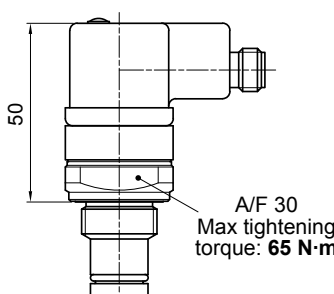
DEX*50		Hydraulic symbol	Materials	
Electrical Differential Pressure Indicator Connection: EN 175301-803				
Settings	Ordering code		- Body: AISI 316L - Base: Black polyamide - Contacts: Silver - Seal: HNBR - MFQ	
1.2 bar ±10%	DE X 12 x A 50 P01			
2.0 bar ±10%	DE X 20 x A 50 P01			
5.0 bar ±10%	DE X 50 x A 50 P01			
7.0 bar ±10%	DE X 70 x A 50 P01			
9.5 bar ±10%	DE X 95 x A 50 P01	Electrical symbol	Technical data	
				- Max working pressure: 420 bar - Proof pressure: 630 bar - Burst pressure: 1260 bar - Working temperature: From -25 °C to +110 °C - Compatibility with fluids: Mineral oils, Synthetic fluids HFB and HFC according to ISO 2943 - Degree protection: IP66 according to EN 60529 IP69K according to ISO 20653
				- Electrical connection: EN 175301-803 - Resistive load: 0.2 A / 115 Vdc

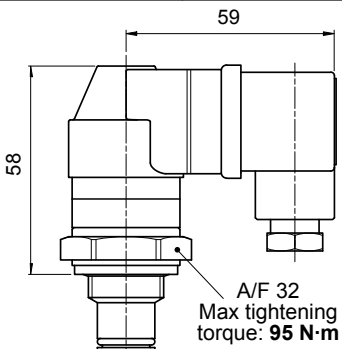
DEZ*50		Hydraulic symbol	Materials	
Electrical Differential Pressure Indicator Connection: EN 175301-803				
Settings	Ordering code		- Body: AISI 316L - Base: Black polyamide - Contacts: Silver - Seal: HNBR - MFQ	
1.2 bar ±10%	DE Z 12 x A 50 P01			
2.5 bar ±10%	DE Z 25 x A 50 P01			
5.0 bar ±10%	DE Z 50 x A 50 P01			
7.0 bar ±10%	DE Z 70 x A 50 P01			
9.5 bar ±10%	DE Z 95 x A 50 P01	Electrical symbol	Technical data	
				- Max working pressure: 700 bar
				- Proof pressure: 1050 bar
		- Burst pressure: 2100 bar		
		- Working temperature: From -25 °C to +110 °C		
		- Compatibility with fluids: Mineral oils, Synthetic fluids		
		- Degree protection: IP66 according to EN 60529		
		IP69K according to ISO 20653		
		Electrical data		
		- Electrical connection: EN 175301-803		
		- Resistive load: 0.2 A / 115 Vdc		

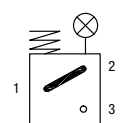
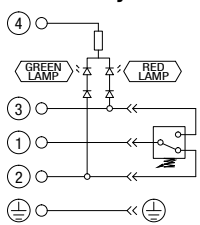
DIFFERENTIAL PRESSURE INDICATORS

Dimensions

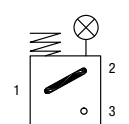
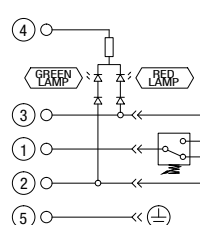
DLA*51 - DLA*52	
Electrical/Visual Differential Pressure Indicator Connection: EN 175301-803	
51: Transparent base with lamps 24 Vdc 52: Transparent base with lamps 110 Vdc	
Settings	Ordering code
1.2 bar ±10%	DL A 12 x A xx P01
2.0 bar ±10%	DL A 20 x A xx P01
5.0 bar ±10%	DL A 50 x A xx P01
7.0 bar ±10%	DL A 70 x A xx P01
9.5 bar ±10%	DL A 95 x A xx P01
	

DLA*71	
Electrical/Visual Differential pressure indicator Connection IEC 61076-2-101 D (M12), black base with lamps 24 Vdc	
Settings	Ordering code
1.2 bar ±10%	DL A 12 x A 71 P01
2.0 bar ±10%	DL A 20 x A 71 P01
5.0 bar ±10%	DL A 50 x A 71 P01
7.0 bar ±10%	DL A 70 x A 71 P01
9.5 bar ±10%	DL A 95 x A 71 P01
	

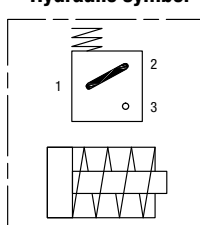
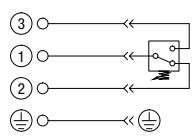
DLE*A50	
Electrical/Visual Differential Pressure Indicator Without term. Connections: EN 175301-803	
Settings	Ordering code
1.2 bar ±10%	DL E 12 x A 50 P01
2.0 bar ±10%	DL E 20 x A 50 P01
5.0 bar ±10%	DL E 50 x A 50 P01
7.0 bar ±10%	DL E 70 x A 50 P01
9.5 bar ±10%	DL E 95 x A 50 P01
	

Hydraulic symbol

Electrical symbol


Materials	
- Body:	Brass
- Base:	Transparent polyamide
- Contacts:	Silver
- Seal:	HNBR - FPM
Technical data	
- Max working pressure:	420 bar
- Proof pressure:	630 bar
- Burst pressure:	1260 bar
- Working temperature:	From -25 °C to +110 °C
- Compatibility with fluids:	Mineral oils, Synthetic fluids HFB and HFC according to ISO 2943
- Degree protection:	IP66 according to EN 60529 IP69K according to ISO 20653
Electrical data	
- Electrical connection:	EN 175301-803
- Type:	51 52
- Lamps:	24 Vdc 110 Vdc
- Resistive load:	1 A / 24 Vdc 1 A / 110 Vdc

Hydraulic symbol

Electrical symbol


Materials	
- Body:	Brass
- Base:	Black polyamide
- Contacts:	Silver
- Seal:	HNBR - FPM
Technical data	
- Max working pressure:	420 bar
- Proof pressure:	630 bar
- Burst pressure:	1260 bar
- Working temperature:	From -25 °C to +110 °C
- Compatibility with fluids:	Mineral oils, Synthetic fluids HFB and HFC according to ISO 2943
- Degree protection:	IP65 according to EN 60529 IP69K according to ISO 20653
Electrical data	
- Electrical connection:	IEC 61076-2-101 D (M12)
- Lamps:	24 Vdc (black base)
- Resistive load:	0.4 A / 24 Vdc

Hydraulic symbol

Electrical symbol


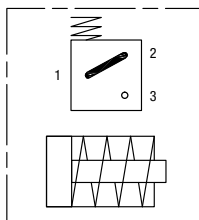
Materials	
- Body:	Brass
- Base:	Black polyamide
- Contacts:	Silver
- Seal:	HNBR - FPM
Technical data	
- Max working pressure:	420 bar
- Proof pressure:	630 bar
- Burst pressure:	1260 bar
- Working temperature:	From -25 °C to +110 °C
- Compatibility with fluids:	Mineral oils, Synthetic fluids HFB and HFC according to ISO 2943
- Degree protection:	IP65 according to EN 60529
Electrical data	
- Electrical connections:	EN 175301-803
- Resistive load:	5 A / 250 Vac
- Available the connector with lamps	

DLE*F50
Electrical/Visual Differential Pressure Indicator
 With term. Connections: EN 175301-803

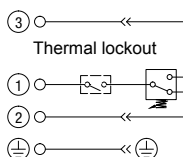
Settings	Ordering code
1.2 bar $\pm 10\%$	DL E 12 x F 50 P01
2.0 bar $\pm 10\%$	DL E 20 x F 50 P01
5.0 bar $\pm 10\%$	DL E 50 x F 50 P01
7.0 bar $\pm 10\%$	DL E 70 x F 50 P01
9.5 bar $\pm 10\%$	DL E 95 x F 50 P01

A/F 32
Max tightening torque: 95 N·m

Hydraulic symbol



Electrical symbol



Materials

- Body: Brass
- Base: Black polyamide
- Contacts: Silver
- Seal: HNBR - FPM

Technical data

- Max working pressure: 420 bar
- Proof pressure: 630 bar
- Burst pressure: 1260 bar
- Working temperature: From -25 °C to +110 °C
- Compatibility with fluids: Mineral oils, Synthetic fluids
HFB and HFC according to ISO 2943
- Degree protection: IP65 according to EN 60529

Electrical data

- Electrical connections: EN 175301-803
- Resistive load: 5 A / 250 Vac
- Thermal lockout setting: +30 °C

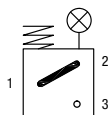
DLX*51 - DLX*52
Electrical/Visual Differential Pressure Indicator
 Connection: EN 175301-803

51: Transparent base with lamps 24 Vdc
 52: Transparent base with lamps 110 Vdc

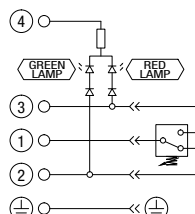
Settings	Ordering code
1.2 bar $\pm 10\%$	DL X 12 x A 5x P01
2.0 bar $\pm 10\%$	DL X 20 x A 5x P01
5.0 bar $\pm 10\%$	DL X 50 x A 5x P01
7.0 bar $\pm 10\%$	DL X 70 x A 5x P01
9.5 bar $\pm 10\%$	DL X 95 x A 5x P01

A/F 30
Max tightening torque: 65 N·m

Hydraulic symbol



Electrical symbol



Materials

- Body: AISI 316L
- Base: Transparent polyamide
- Contacts: Silver
- Seal: HNBR - MFQ

Technical data

- Max working pressure: 420 bar
- Proof pressure: 630 bar
- Burst pressure: 1260 bar
- Working temperature: From -25 °C to +110 °C
- Compatibility with fluids: Mineral oils, Synthetic fluids
HFB and HFC according to ISO 2943
- Degree protection: IP66 according to EN 60529
IP69K according to ISO 20653

Electrical data

- Electrical connection: EN 175301-803
- Type: 51 52
- Lamps: 24 Vdc 110 Vdc
- Resistive load: 1 A / 24 Vdc 1 A / 110 Vdc

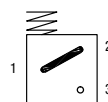
DLZ*51 - DLZ*52
Electrical/Visual Differential Pressure Indicator
 Connection: EN 175301-803

51: Transparent base with lamps 24 Vdc
 52: Transparent base with lamps 110 Vdc

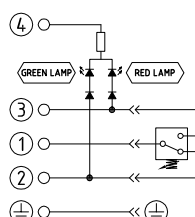
Settings	Ordering code
1.2 bar $\pm 10\%$	DL Z 12 x A 5x P01
2.5 bar $\pm 10\%$	DL Z 25 x A 5x P01
5.0 bar $\pm 10\%$	DL Z 50 x A 5x P01
7.0 bar $\pm 10\%$	DL Z 70 x A 5x P01
9.5 bar $\pm 10\%$	DL Z 95 x A 5x P01

A/F 30
Max tightening torque: 110 N·m

Hydraulic symbol



Electrical symbol



Materials

- Body: AISI 316L
- Base: Transparent polyamide
- Contacts: Silver
- Seal: HNBR - MFQ

Technical data

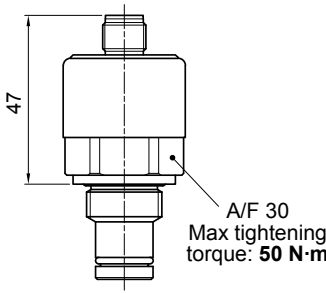
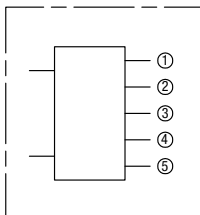
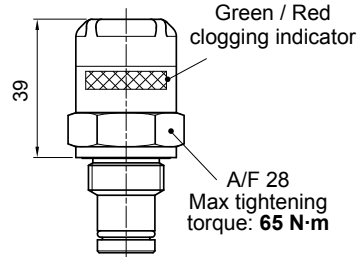
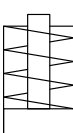
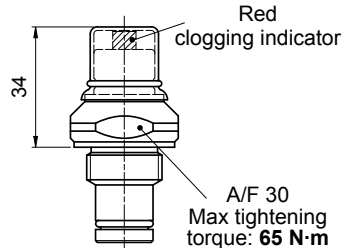
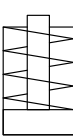
- Max working pressure: 700 bar
- Proof pressure: 1050 bar
- Burst pressure: 2100 bar
- Working temperature: From -25 °C to +110 °C
- Compatibility with fluids: Mineral oils, Synthetic fluids
HFB and HFC according to ISO 2943
- Degree protection: IP66 according to EN 60529
IP69K according to ISO 20653

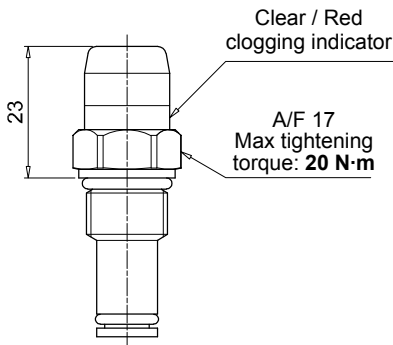
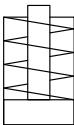
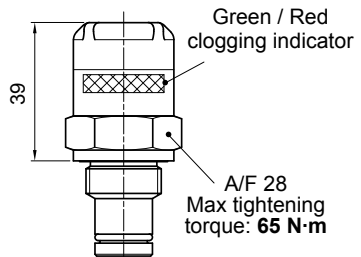
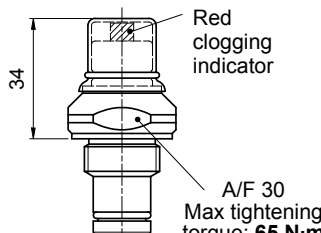
Electrical data

- Electrical connection: EN 175301-803
- Type: 51 52
- Lamps: 24 Vdc 110 Vdc
- Resistive load: 1 A / 24 Vdc 1 A / 110 Vdc

DIFFERENTIAL PRESSURE INDICATORS

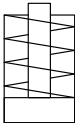
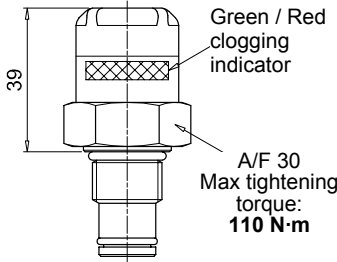
Dimensions

DTA*F70 Electronic Differential Pressure Indicator Connection: IEC 61076-2-101 D (M12) <table><tr><th>Settings</th><th>Ordering code</th></tr><tr><td>1.2 bar ±10%</td><td>DT A 12 x F 70 P01</td></tr><tr><td>2.0 bar ±10%</td><td>DT A 20 x F 70 P01</td></tr><tr><td>5.0 bar ±10%</td><td>DT A 50 x F 70 P01</td></tr><tr><td>7.0 bar ±10%</td><td>DT A 70 x F 70 P01</td></tr><tr><td>9.5 bar ±10%</td><td>DT A 95 x F 70 P01</td></tr></table>  A/F 30 Max tightening torque: 50 N·m		Settings	Ordering code	1.2 bar ±10%	DT A 12 x F 70 P01	2.0 bar ±10%	DT A 20 x F 70 P01	5.0 bar ±10%	DT A 50 x F 70 P01	7.0 bar ±10%	DT A 70 x F 70 P01	9.5 bar ±10%	DT A 95 x F 70 P01	Hydraulic symbol  Electrical symbol <table><tr><td>①</td><td>○</td><td>○</td><td>+24 Vdc</td></tr><tr><td>②</td><td>○</td><td>○</td><td>4 ÷ 20 mA</td></tr><tr><td>③</td><td>○</td><td>○</td><td>75% - N.O. Digital output</td></tr><tr><td>④</td><td>○</td><td>○</td><td>100% - N.O. Digital output</td></tr><tr><td>⑤</td><td>○</td><td>○</td><td>0 Vdc</td></tr></table>	①	○	○	+24 Vdc	②	○	○	4 ÷ 20 mA	③	○	○	75% - N.O. Digital output	④	○	○	100% - N.O. Digital output	⑤	○	○	0 Vdc	Materials - Body: - Internal parts: - Contacts: - Seal: Brass Brass - Polyamide Silver HNBR - FPM Technical data - Max working pressure: - Proof pressure: - Burst pressure: - Compatibility with fluids: - Degree protection: 420 bar 630 bar 1260 bar Mineral oils, Synthetic fluids HFB and HFC according to ISO 2943 IP67 according to EN 60529 Electrical data - Electrical connection: - Power supply: - Analogue output: - Thermal lockout: IEC 61076-2-101 D (M12) 24 Vdc From 4 to 20 mA 30 °C (all output signals stalled up to 30 °C)
Settings	Ordering code																																		
1.2 bar ±10%	DT A 12 x F 70 P01																																		
2.0 bar ±10%	DT A 20 x F 70 P01																																		
5.0 bar ±10%	DT A 50 x F 70 P01																																		
7.0 bar ±10%	DT A 70 x F 70 P01																																		
9.5 bar ±10%	DT A 95 x F 70 P01																																		
①	○	○	+24 Vdc																																
②	○	○	4 ÷ 20 mA																																
③	○	○	75% - N.O. Digital output																																
④	○	○	100% - N.O. Digital output																																
⑤	○	○	0 Vdc																																
DVA Visual Differential Pressure Indicator <table><tr><th>Settings</th><th>Ordering code</th></tr><tr><td>1.2 bar ±10%</td><td>DV A 12 x P01</td></tr><tr><td>2.0 bar ±10%</td><td>DV A 20 x P01</td></tr><tr><td>5.0 bar ±10%</td><td>DV A 50 x P01</td></tr><tr><td>7.0 bar ±10%</td><td>DV A 70 x P01</td></tr><tr><td>9.5 bar ±10%</td><td>DV A 95 x P01</td></tr></table>  Green / Red clogging indicator A/F 28 Max tightening torque: 65 N·m		Settings	Ordering code	1.2 bar ±10%	DV A 12 x P01	2.0 bar ±10%	DV A 20 x P01	5.0 bar ±10%	DV A 50 x P01	7.0 bar ±10%	DV A 70 x P01	9.5 bar ±10%	DV A 95 x P01	Hydraulic symbol 	Materials - Body: - Internal parts: - Seal: Brass Brass - Polyamide HNBR - FPM Technical data - Reset: - Max working pressure: - Proof pressure: - Burst pressure: - Working temperature: - Compatibility with fluids: - Degree protection: Automatic reset 420 bar 630 bar 1260 bar From -25 °C to +110 °C Mineral oils, Synthetic fluids HFB and HFC according to ISO 2943 IP65 according to EN 60529																				
Settings	Ordering code																																		
1.2 bar ±10%	DV A 12 x P01																																		
2.0 bar ±10%	DV A 20 x P01																																		
5.0 bar ±10%	DV A 50 x P01																																		
7.0 bar ±10%	DV A 70 x P01																																		
9.5 bar ±10%	DV A 95 x P01																																		
DVM Visual Differential Pressure Indicator <table><tr><th>Settings</th><th>Ordering code</th></tr><tr><td>1.2 bar ±10%</td><td>DV M 12 x P01</td></tr><tr><td>2.0 bar ±10%</td><td>DV M 20 x P01</td></tr><tr><td>5.0 bar ±10%</td><td>DV M 50 x P01</td></tr><tr><td>7.0 bar ±10%</td><td>DV M 70 x P01</td></tr><tr><td>9.5 bar ±10%</td><td>DV M 95 x P01</td></tr></table>  Red clogging indicator A/F 30 Max tightening torque: 65 N·m		Settings	Ordering code	1.2 bar ±10%	DV M 12 x P01	2.0 bar ±10%	DV M 20 x P01	5.0 bar ±10%	DV M 50 x P01	7.0 bar ±10%	DV M 70 x P01	9.5 bar ±10%	DV M 95 x P01	Hydraulic symbol 	Materials - Body: - Internal parts: - Seal: Brass Brass - Polyamide HNBR - FPM Technical data - Reset: - Max working pressure: - Proof pressure: - Burst pressure: - Working temperature: - Compatibility with fluids: - Degree protection: Manual reset 420 bar 630 bar 1260 bar From -25 °C to +110 °C Mineral oils, Synthetic fluids HFB and HFC according to ISO 2943 IP65 according to EN 60529																				
Settings	Ordering code																																		
1.2 bar ±10%	DV M 12 x P01																																		
2.0 bar ±10%	DV M 20 x P01																																		
5.0 bar ±10%	DV M 50 x P01																																		
7.0 bar ±10%	DV M 70 x P01																																		
9.5 bar ±10%	DV M 95 x P01																																		

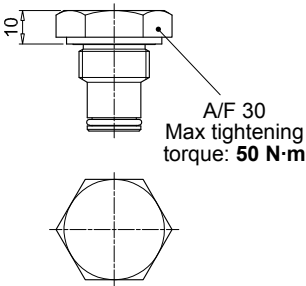
DVS Visual Differential Pressure Indicator <table><tr><th>Settings</th><th>Ordering code</th></tr><tr><td>1.2 bar ±10%</td><td>DV S 12 H P01</td></tr><tr><td>2.5 bar ±10%</td><td>DV S 25 H P01</td></tr><tr><td>4.0 bar ±10%</td><td>DV S 40 H P01</td></tr></table>  Clear / Red clogging indicator A/F 17 Max tightening torque: 20 N·m	Settings	Ordering code	1.2 bar ±10%	DV S 12 H P01	2.5 bar ±10%	DV S 25 H P01	4.0 bar ±10%	DV S 40 H P01	Hydraulic symbol 	Materials - Body: - Internal parts: - Seal: Brass Brass - Polyamide HNBR Technical data - Reset: - Max working pressure: - Proof pressure: - Burst pressure: - Working temperature: - Compatibility with fluids: - Degree protection: Automatic reset 16 bar 24 bar 48 bar From -25 °C to +110 °C Mineral oils, Synthetic fluids HFB and HFC according to ISO 2943 IP67 according to EN 60529				
Settings	Ordering code													
1.2 bar ±10%	DV S 12 H P01													
2.5 bar ±10%	DV S 25 H P01													
4.0 bar ±10%	DV S 40 H P01													
DVX Visual Differential Pressure Indicator <table><tr><th>Settings</th><th>Ordering code</th></tr><tr><td>1.2 bar ±10%</td><td>DV X 12 x P01</td></tr><tr><td>2.0 bar ±10%</td><td>DV X 20 x P01</td></tr><tr><td>5.0 bar ±10%</td><td>DV X 50 x P01</td></tr><tr><td>7.0 bar ±10%</td><td>DV X 70 x P01</td></tr><tr><td>9.5 bar ±10%</td><td>DV X 95 x P01</td></tr></table>  Green / Red clogging indicator A/F 28 Max tightening torque: 65 N·m	Settings	Ordering code	1.2 bar ±10%	DV X 12 x P01	2.0 bar ±10%	DV X 20 x P01	5.0 bar ±10%	DV X 50 x P01	7.0 bar ±10%	DV X 70 x P01	9.5 bar ±10%	DV X 95 x P01	Hydraulic symbol 	Materials - Body: - Internal parts: - Seal: AISI 316L AISI 316L - Polyamide HNBR - MFQ Technical data - Reset: - Max working pressure: - Proof pressure: - Burst pressure: - Working temperature: - Compatibility with fluids: - Degree protection: Automatic reset 420 bar 630 bar 1260 bar From -25 °C to +110 °C Mineral oils, Synthetic fluids HFB and HFC according to ISO 2943 IP65 according to EN 60529
Settings	Ordering code													
1.2 bar ±10%	DV X 12 x P01													
2.0 bar ±10%	DV X 20 x P01													
5.0 bar ±10%	DV X 50 x P01													
7.0 bar ±10%	DV X 70 x P01													
9.5 bar ±10%	DV X 95 x P01													
DVY Visual Differential Pressure Indicator <table><tr><th>Settings</th><th>Ordering code</th></tr><tr><td>1.2 bar ±10%</td><td>DV Y 12 x P01</td></tr><tr><td>2.0 bar ±10%</td><td>DV Y 20 x P01</td></tr><tr><td>5.0 bar ±10%</td><td>DV Y 50 x P01</td></tr><tr><td>7.0 bar ±10%</td><td>DV Y 70 x P01</td></tr><tr><td>9.5 bar ±10%</td><td>DV Y 95 x P01</td></tr></table>  Red clogging indicator A/F 30 Max tightening torque: 65 N·m	Settings	Ordering code	1.2 bar ±10%	DV Y 12 x P01	2.0 bar ±10%	DV Y 20 x P01	5.0 bar ±10%	DV Y 50 x P01	7.0 bar ±10%	DV Y 70 x P01	9.5 bar ±10%	DV Y 95 x P01	Hydraulic symbol 	Materials - Body: - Internal parts: - Seal: AISI 316L AISI 316L - Polyamide HNBR - MFQ Technical data - Reset: - Max working pressure: - Proof pressure: - Burst pressure: - Working temperature: - Compatibility with fluids: - Degree protection: Manual reset 420 bar 630 bar 1260 bar From -25 °C to +110 °C Mineral oils, Synthetic fluids HFB and HFC according to ISO 2943 IP65 according to EN 60529
Settings	Ordering code													
1.2 bar ±10%	DV Y 12 x P01													
2.0 bar ±10%	DV Y 20 x P01													
5.0 bar ±10%	DV Y 50 x P01													
7.0 bar ±10%	DV Y 70 x P01													
9.5 bar ±10%	DV Y 95 x P01													

DIFFERENTIAL PRESSURE INDICATORS

Dimensions

DVZ		Hydraulic symbol	Materials - Body: AISI 316L - Internal parts: AISI 316L - Polyamide - Seal: HNBR - MFQ
Visual Differential Pressure Indicator			
Settings	Ordering code		Technical data - Reset: Automatic reset - Max working pressure: 700 bar - Proof pressure: 1050 bar - Burst pressure: 2100 bar - Working temperature: From -25 °C to +110 °C - Compatibility with fluids: Mineral oils, Synthetic fluids HFB and HFC according to ISO 2943 - Degree protection: IP65 according to EN 60529
1.2 bar ±10%	DV Z 12 x P01		
2.5 bar ±10%	DV Z 25 x P01		
5.0 bar ±10%	DV Z 50 x P01		
7.0 bar ±10%	DV Z 70 x P01		
9.5 bar ±10%	DV Z 95 x P01		
			

T2	
Plug	
Seal	Ordering code
HNBR	T2 H
FPM	T2 V

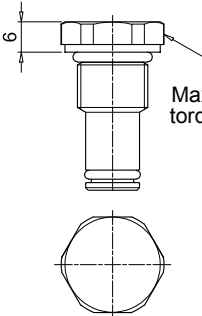


A/F 30
Max tightening
torque: **50 N·m**

Materials

- Body:
Phosphatized steel
- Seal:
HNBR / FPM

T4	
Plug	
Seal	Ordering code
NBR	T4 A

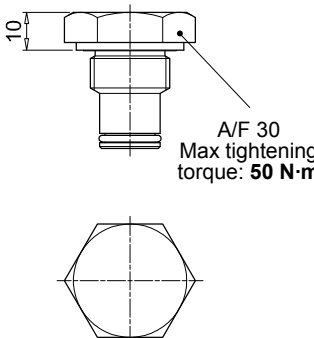


A/F 19
Max tightening
torque: **20 N·m**

Materials

- Body:
Anodized aluminium
- Seal:
NBR

X2		Materials - Body: AISI 316L - Seal: HNBR / FPM / MFQ
Stainless Steel plug 420 bar		
Seal	Ordering code	
HNBR	X2 H	
FPM	X2 V	
MFQ	X2 F	

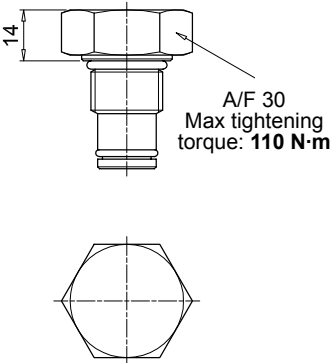


A/F 30
Max tightening
torque: **50 N·m**

X3	
Stainless Steel plug 700 bar (only for FZH)	
Seal	Ordering code
HNBR	X3 H
FPM	X3 V
MFQ	X3 F

Materials

- Body:
AISI 316L
- Seal:
HNBR / FPM / MFQ



A/F 30
Max tightening
torque: **110 N·m**

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