



Portable Particle Counters





Introduction



Contamination management

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1 HYDRAULIC FLUIDS

The fluid is the vector that transmits power, energy within an oleodynamic circuit. In addition to transmitting energy through the circuit, it also performs additional functions such as lubrication, protection and cooling of the surfaces. The classification of fluids used in hydraulic systems is coded in many regulatory references, different Standards.

The most popular classification criterion divides them into the following families: - MINERAL OILS

Commonly used oil deriving fluids.

- FIRE RESISTANT FLUIDS Fluids with intrinsic characteristics of incombustibility or high flash point.
- SYNTHETIC FLUIDS Modified chemical products to obtain specific optimized features.
- ECOLOGICAL FLUIDS

Synthetic or vegetable origin fluids with high biodegradability characteristics.

The choice of fluid for an hydraulic system must take into account several parameters.

These parameters can adversely affect the performance of an hydraulic system, causing delay in the controls, pump cavitation, excessive absorption, excessive temperature rise, efficiency reduction, increased drainage, wear, jam/block or air intake in the plant.

The main properties that characterize hydraulic fluids and affect their choice are:

- DYNAMIC VISCOSITY
- It identifies the fluid's resistance to sliding due to the impact of the particles forming it.
- CINEMATIC VISCOSITY

It is a widespread formal dimension in the hydraulic field.

It is calculated with the ratio between the dynamic viscosity and the fluid density.

Cinematic viscosity varies with temperature and pressure variations.

- VISCOSITY INDEX

This value expresses the ability of a fluid to maintain viscosity when the temperature changes.

A high viscosity index indicates the fluid's ability to limit viscosity variations by varying the temperature.

- FILTERABILITY INDEX

It is the value that indicates the ability of a fluid to cross the filter materials. A low filterability index could cause premature clogging of the filter material.

- WORKING TEMPERATURE

Working temperature affects the fundamental characteristics of the fluid. As already seen, some fluid characteristics, such as cinematic viscosity, vary with the temperature variation.

When choosing a hydraulic oil, must therefore be taken into account of the environmental conditions in which the machine will operate.

- COMPRESSIBILITY MODULE

Every fluid subjected to a pressure contracts, increasing its density. The compressibility module identifies the increase in pressure required to cause a corresponding increase in density.

- HYDROLYTIC STABILITY

It is the characteristic that prevents galvanic pairs that can cause wear in the plant/system.

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- ANTIOXIDANT STABILITY AND WEAR PROTECTION These features translate into the capacity of a hydraulic oil to avoid corrosion of metal elements inside the system.
- HEAT TRANSFER CAPACITY
 It is the characteristic that indicates the capacity of hydraulic oil to exchange heat with the surfaces and then cool them.

2 FLUID CONTAMINATION

Whatever the nature and properties of fluids, they are inevitably subject to contamination. Fluid contamination can have two origins:

- INITIAL CONTAMINATION

Caused by the introduction of contaminated fluid into the circuit, or by incorrect storage, transport or transfer operations.

- PROGRESSIVE CONTAMINATION

Caused by factors related to the operation of the system, such as metal surface wear, sealing wear, oxidation or degradation of the fluid, the introduction of contaminants during maintenance, corrosion due to chemical or electrochemical action between fluid and components, cavitation. The contamination of hydraulic systems can be of different nature:

- SOLID CONTAMINATION

For example rust, slag, metal particles, fibers, rubber particles, paint particles - or additives

- LIQUID CONTAMINATION

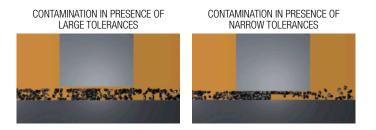
For example, the presence of water due to condensation or external infiltration or acids

- GASEOUS CONTAMINATION

For example, the presence of air due to inadequate oil level in the tank, drainage in suction ducts, incorrect sizing of tubes or tanks.

3 EFFECTS OF CONTAMINATION ON HYDRAULIC COMPONENTS

Solid contamination is recognized as the main cause of malfunction, failure and early degradation in hydraulic systems. It is impossible to delete it completely, but it can be effectively controlled by appropriate devices.



Solid contamination mainly causes surface damage and component wear.

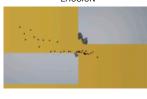
- SURFACE EROSION

Cause of leakage through mechanical seals, reduction of system performance, variation in adjustment of control components, failures.

- ADHESION OF MOVING PARTS Cause of failure due to lack of lubrication.
- DAMAGES DUE TO FATIGUE Cause of breakdowns and components breakdown.



ADHESION



FROSION



Liquid contamination mainly results in decay of lubrication performance and protection of fluid surfaces.

DISSOLVED WATER

- INCREASING FLUID ACIDITY Cause of surface corrosion and premature fluid oxidation
- GALVANIC COUPLE AT HIGH TEMPERATURES Cause of corrosion

FREE WATER - ADDITIONAL EFFECTS

- DECAY OF LUBRICANT PERFORMANCE Cause of rust and sludge formation, metal corrosion and increased solid contamination
- BATTERY COLONY CREATION Cause of worsening in the filterability feature
- ICE CREATION AT LOW TEMPERATURES Cause damage to the surface
- ADDITIVE DEPLETION Free water retains polar additives

Gaseous contamination mainly results in decay of system performance.

- CUSHION SUSPENSION Cause of increased noise and cavitation.
- FLUID OXIDATION Cause of corrosion acceleration of metal parts.

- MODIFICATION OF FLUID PROPERTIES
 (COMPRESSIBILITY MODULE, DENSITY, VISCOSITY)
 Cause of system's reduction of efficiency and of control.
 It is easy to understand how a system without proper contamination management is subject to higher costs than a system that is provided.
- MAINTENANCE Maintenance activities, spare parts, machine stop costs
- ENERGY AND EFFICIENCY Efficiency and performance reduction due to friction, drainage, cavitation.

MEASURING THE SOLID CONTAMINATION LEVEL

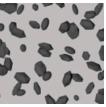
The level of contamination of a system identifies the amount of contaminant contained in a fluid.

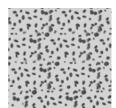
This parameter refers to a unit volume of fluid.

The level of contamination may be different at different points in the system. From the information in the previous paragraphs it is also apparent that the level of contamination is heavily influenced by the working conditions of the system, by its working years and by the environmental conditions.

What is the size of the contaminating particles that we must handle in our hydraulic circuit?







HUMAN HAIR (75 µm)

MINIMUM DIMENSION VISIBLE HUMAN EYES (40 µm)

TYPICAL CONTAMINANT DIMENSION IN A HYDRAULIC CIRCUIT (4÷14 µm)

Contamination level analysis is significant only if performed with a uniform and repeatable method, conducted with standard test methods and suitably calibrated equipment.

To this end, ISO has issued a set of standards that allow tests to be conducted and express the measured values in the following ways.

- GRAVIMETRIC LEVEL - ISO 4405

The level of contamination is defined by checking the weight of particles collected by a laboratory membrane. The membrane must be cleaned, dried and desiccated, with fluid and conditions defined by the Standard.

The volume of fluid is filtered through the membrane by using a suitable suction system. The weight of the contaminant is determined by checking the weight of the membrane before and after the fluid filtration.



MEMBRANE



Contaminated Membrane

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- CUMULATIVE DISTRIBUTION OF THE PARTICLES SIZE - ISO 4406

The level of contamination is defined by counting the number of particles of certain dimensions per unit of volume of fluid. Measurement is performed by Automatic Particle Counters (APC).

Following the count, the contamination classes are determined, corresponding to the number of particles detected in the unit of fluid.

The most common classification methods follow ISO 4406 and SAE AS 4059 (Aerospace Sector) regulations.

NAS 1638 is still used although obsolete.

Classification example according to ISO 4406

The code refers to the number of particles of the same size or greater than 4, 6 or 14 μm in a 1 ml fluid.

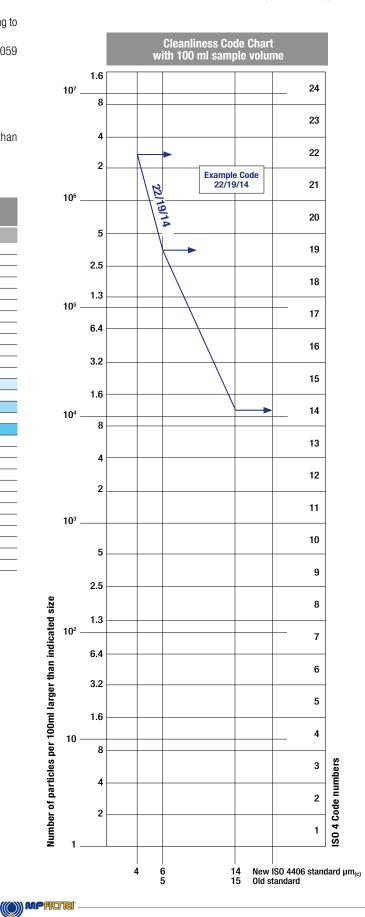
Class	Number of particles per ml		
	Over	Up to	
28	1 300 000	2 500 000	
27	640 000	1 300 000	
26	320 000	640 000	
25	160 000	320 000	
24	80 000	160 000	
23	40 000	80 000	
22	20 000	40 000	
21	10 000	20 000	
20	5 000	10 000	
19	2 500	5 000	
18	1 300	2 500	
17	640	1 300	
16	320	640	
15	160	320	
14	80	160	
13	40	80	
12	20	40	
11	10	20	
10	5	10	
9	2.5	5	
8	1.3	2.5	
7	0.64	1.3	
6	0.32	0.64	
5	0.16	0.32	
4	0.08	0.16	
3	0.04	0.08	
2	0.02	0.04	
1	0.01	0.02	
0	0	0.01	

V	
> $4 \mu m_{(c)} = 350$ particles	
$> 6 \mu m_{(c)} = 100 \text{ particles}$	
$> 14 \ \mu m_{(c)} = 25 \ particles$	
16/14/12	

ISO 4406:2017 Cleanliness Code System

Microscope counting examines the particles differently to APCs and the code is given with two scale numbers only.

These are at 5 μ m and 15 μ m equivalent to the 6 μ m_(c) and 14 μ m_(c) of APCs.



- CUMULATIVE DISTRIBUTION OF THE PARTICLES SIZE - SAE AS 4059-1 and SAE AS 4059-2

Classification example according to SAE AS 4059-1 and SAE AS 4059-2

The code, prepared for the aerospace industry, is based on the size, quantity, and particle spacing in a 100 ml fluid sample. The contamination classes are defined by numeric codes, the size of the contaminant is identified by letters (A-F).

It can be made a differential measurement (Table 1) or a cumulative measurement (Table 2)

Table 1 - Class for differential measurement

Class	Dimension of contaminant				
	6÷14 µm _(c)	$14\div21\ \mu m_{(c)}$	$21{\div}38~\mu m_{(c)}$	$38{\div}70\;\mu m_{(c)}$	>70 µm _(c)
00	125	22	4	1	0
0	250	44	8	2	0
1	500	89	16	3	1
2	1 000	178	32	6	1
3	2 000	356	63	11	2
4	4 000	712	126	22	4
5	8 000	1 425	253	45	8
6	16 000	2 850	506	90	16
7	32 000	5 700	1 012	180	32
8	64 000	11 400	2 025	360	64
9	128 000	22 800	4 050	720	128
10	256 000	45 600	8 100	1 440	256
11	512 000	91 200	16 200	2 880	512
12	1 024 000	182 400	32 400	5 760	1 024

6÷14 µm _(c) =	15 000 particles
14÷21 µm _(c) =	2 200 particles
21÷38 µm _(c) =	200 particles
38÷70 µm _(c) =	35 particles
$> 70 \ \mu m_{(c)} =$	3 particles
Class 6	

T 1 1 0	01	r	1.12	
Table 2 -	Class	tor	cumulative	measurement

Class	Dimension of contaminant					
	>4 µm _(c) A	>6 µm _(c) B	$\overset{>14}{\overset{\mu m_{(C)}}{C}}$	${}^{>21}_{D}\mu m_{(c)}$	$>38 \ \mu m_{(c)}$ E	$>70 \ \mu m_{(c)}$ F
000	195	76	14	3	1	0
00	390	152	27	5	1	0
0	780	304	54	10	2	0
1	1 560	609	109	20	4	1
2	3 120	1 217	217	39	7	1
3	6 250	2 432	432	76	13	2
4	12 500	4 864	864	152	26	4
5	25 000	9 731	1 731	306	53	8
6	50 000	19 462	3 462	612	106	16
7	100 000	38 924	6 924	1 224	212	32
8	200 000	77 849	13 849	2 449	424	64
9	400 000	155 698	27 698	4 898	848	128
10	800 000	311 396	55 396	9 796	1 696	256
11	1 600 000	622 792	110 792	19 592	3 392	512
12	3 200 000	1 245 584	221 584	39 184	6 784	1 024

> $4 \mu m_{(c)} = 45 000 \text{ particles}$
> $6 \mu m_{(c)} = 15000$ particles
$> 14 \ \mu m_{(c)} = 1500 \ particles$
01
$> 21 \ \mu m_{(c)} = 250 \ particles$
00 mm d E mantialas
$> 38 \mu m_{(c)} = 15 \text{particles}$
70
$> 70 \ \mu m_{(c)} = 3 \ particles$
Class from 2F to 4E

- CLASSES OF CONTAMINATION ACCORDING TO NAS 1638 (January 1964)

The NAS system was originally developed in 1964 to define contamination classes for the contamination contained within aircraft components.

The application of this standard was extended to industrial hydraulic systems simply because nothing else existed at the time.

The coding system defines the maximum numbers permitted of 100ml volume at various size intervals (differential counts) rather than using cumulative counts as in ISO 4406:1999. Although there is no guidance given in the standard on how to quote the levels, most industrial users quote a single code which is the highest recorded in all sizes and this convention is used on MP Filtri APC's.

The contamination classes are defined by a number (from 00 to 12) which indicates the maximum number of particles per 100 ml, counted on a differential basis, in a given size bracket.

Maximum Contamination Limits per 100 ml							
Class	5÷15	15÷25	25÷50	50÷100	>100		
00	125	22	4	1	0		
0	250	44	8	2	0		
1	500	89	16	3	1		
2	1 000	178	32	6	1		
3	2 000	356	63	11	2		
4	4 000	712	126	22	4		
5	8 000	1 425	253	45	8		
6	16 000	2 850	506	90	16		
7	32 000	5 700	1 012	180	32		
8	64 000	11 400	2 025	360	64		
9	128 000	22 800	4 050	720	128		
10	256 000	45 600	8 100	1 440	256		
11	512 000	91 200	16 200	2 880	512		
12	1 024 000	182 400	32 400	5 760	1 024		

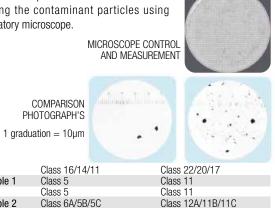
5÷15 µm	= -	42 000 particles
15÷25 µm	=	2 200 particles
25÷50 µm	=	150 particles
50÷100 µm	1=	18 particles
> 100 µm	=	3 particles
Class NAS 8	}	

- CUMULATIVE DISTRIBUTION OF THE PARTICLES SIZE - ISO 4407

The level of contamination is defined by counting the number of particles collected by a laboratory membrane per unit of fluid volume. The measurement is done by a microscope.

The membrane must be cleaned, dried and desiccated, with fluid and conditions defined by the Standard. The fluid volume is filtered through the membrane, using a suitable suction system.

The level of contamination is identified by dividing the membrane into a predefined number of areas and by counting the contaminant particles using a suitable laboratory microscope.



ISO 4406:1999

NAS 1638

SAE AS4059E Table 1

SAE AS4059E Table 2

- CLEANLINESS CODE COMPARISON

Although ISO 4406:2017 standard is being used extensively within the hydraulics industry other standards are occasionally required and a comparison may be requested. The table below gives a very general comparison but often no direct comparison is possible due to the different classes and sizes involved.

ISO 4406:2017	SAE AS4059 Table 2	SAE AS4059 Table 1	NAS 1638
> 4 μm _(c) 6 μm _(c) 14 μm _(c)	> 4 μm _(c) 6 μm _(c) 14 μm _(c)	4-6 6-14 14-21 21-38 38-70 >70	5-15 15-25 25-50 50-100 >100
23 / 21 / 18	13A / 12B / 12C	12	12
22 / 20 / 17	12A / 11B / 11C	11	11
21 / 19 / 16	11A / 10B / 10C	10	10
20 / 18 / 15	10A / 9B / 9B	9	9
19 / 17 / 14	9A / 8B / 8C	8	8
18 / 16 / 13	8A / 7B / 7C	7	7
17 / 15 / 12	7A / 6B / 6C	6	6
16 / 14 / 11	6A / 5B / 5C	5	5
15 / 13 / 10	5A / 4B / 4C	4	4
14 / 12 / 09	4A / 3B / 3C	3	3

5 RECOMMENDED CONTAMINATION CLASSES

Any are the nature and the properties of fluids, they are inevitably subject to contamination. The level of contamination can be managed by using special components called filters.

Hydraulic components builders, knowing the problem of contamination, recommend the filtration level appropriate to the use of their products.

Example of recommended contamination levels for pressures below 140 bar.

Dioton numno						
Piston pumps	•					
with fixed flow rate						
Piston pumps			•			
with variable flow rate			-			
Vane pumps						
with fixed flow rate		•				
Vane pumps						
with variable flow			•			
Engines	•					
Hydraulic cylinders	•					
Actuators					•	
Test benches						•
Check valve	•					
Directional valves	•					
Flow regulating valves	•					
Proportional valves				•		
Servo-valves					•	
Flat bearings			•			
Ball bearings				•		
ISO 4406 CODE	20/18/15	19/17/14	18/16/13	17/15/12	16/14/11	15/13/10
Recommended	B _{20(c)}	$\beta_{15(c)}$	B _{10(c)}	B _{7(c)}	B _{7(C)}	B _{5(C)}
filtration $B_{x(c)\geq 1.000}$	>1000	>1000	>1000	>1000	>1000	>1000

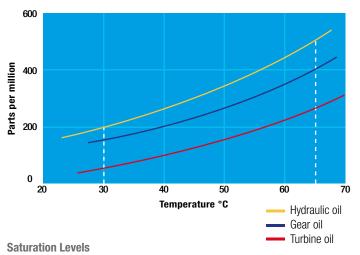
6 WATER IN HYDRAULIC AND LUBRICATING FLUIDS

Water Content

In mineral oils and non aqueous resistant fluids water is undesirable. Mineral oil usually has a water content of 50-300 ppm (@40°C) which it can support without adverse consequences.

Once the water content exceeds about 300ppm the oil starts to appear hazy. Above this level there is a danger of free water accumulating in the system in areas of low flow. This can lead to corrosion and accelerated wear.

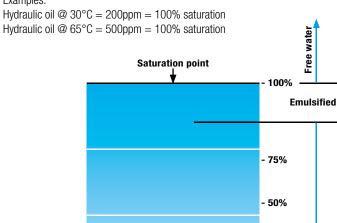
Similarly, fire resistant fluids have a natural water which may be different to mineral oil.



Since the effects of free (also emulsified) water is more harmful than those of dissolved water, water levels should remain well below the saturation point.

However, even water in solution can cause damage and therefore every reasonable effort should be made to keep saturation levels as low as possible. There is no such thing as too little water. As a guideline, we recommend maintaining saturation levels below 50% in all equipment.

TYPICAL WATER SATURATION LEVEL FOR NEW OILS Examples:



- 25%

0%

Dissolved water



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W - Water and Temperature Sensing

"W" option, in MP Filtri Contamination Monitoring Products, indicates water content as a percentage of saturation and oil temperature in degrees centigrade. 100% RH corresponds to the point at which free water can exist in the fluid. i.e. the fluid is no longer able to hold the water in a dissolved solution.

The sensor can help provide early indication of costly failure due to free water, including but not exclusive to:

- Corrosion
- Metal surface fatigue e.g. bearing failure
- Reduced lubrication & load carrying characteristics

Different oils have different saturation levels and therefore RH (relative humidity) % is the best and most practical measurement.

Water absorber

Water is present everywhere, during storage, handling and servicing.

MP Filtri filter elements feature an absorbent media which protects hydraulic systems from both particulate and water contamination.

MP Filtri's filter element technology is available with inorganic microfiber media with a filtration rating 25 µm (therefore identified with media designation WA025, providing absolute filtration of solid particles to $\mathcal{B}_{\rm X(C)} = 1000$).

Absorbent media is made by water absorbent fibres which increase in size during the absorption process.

Free water is thus bonded to the filter media and completely removed from the system (it cannot even be squeezed out).

By removing water from your fluid power system, you can prevent such key problems as:

- corrosion (metal etching)
- loss of lubricant power
- accelerated abrasive wear in hydraulic components
- valve-locking
- bearing fatigue
- viscosity variance (reduction in lubricating properties)
- additive precipitation and oil oxidation
- increase in acidity level
- increased electrical conductivity (loss of dielectric strength)
- slow/weak response of control systems

Product availability - UFM Series:

UFM 041 UFM 051 UFM 091 UFM 181 UFM 919

Filter Media

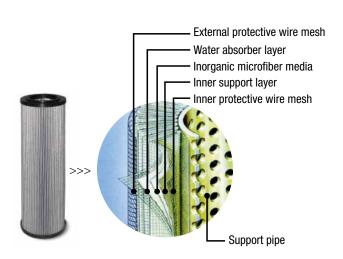






Fabric that absorbs water

The Filter Media has absorbed water





Description

Portable Particle Counter

MP Filtri's new LPA3 is the most advanced portable particle counter in the world. Whether you are working in the lab or in the field, the LPA3 delivers a fast, accurate and comprehensive hydraulic health check in a robust vet portable package.

Its real-time monitoring and predictive maintenance technology safeguards machinery, enhances performance and productivity, and reduces costs and unplanned downtime. Featuring the latest breakthroughs in optical and photodiode technology, the new LPA3 enhances the reliability and longevity of complex hydraulic systems and is ideal for quality control in in-house manufacturing applications. The LPA3 is compatible with the full range of Bottle Samplers.

> Features & Benefits

- Online/realtime monitoring
- Comprehensive hydraulic health check
- Proactive maintenance capabilities
- High-speed sample times
- Programmable 10.1" (25.6cm) touchscreen display
- Perfectly portable at just 10kg
- Programmable sample volumes
- Precision Instrument
- Live trend analysis option
- Measures and displays the following international standard formats; ISO 4406, NAS 1638, AS 4059E&F, GBT 14039, GJB420B
- Moisture and temperature sensing
- Data logging and enhanced 4000 test result memory
- Key performance information at a glance
- LPA View software (included)
- Ideal for hydraulic, lubrication, and subsea fluids
- Integrated printer option
- Full accessories kit included



Scope of Supply

- 1 x LPA3 (*)
- 1 x M16x2 microbore pressure hose, 1500mm long, pouch
- 1 x 2000mm quick release waste hose for LPA3 and pouch
- 1 x 1L waste receptacle
- 1 x Power Lead c/w UK/EU/US/AUS/CN heads
- 1 x USB cable
- 1 x Digital USB copy of user guides/software/drivers
- 2 x Hard copy of calibration certificate
- 5 x Thermal printer paper
- 1 x Carry bag

(*) Specific model will be as per ordered item

See Accessories at page 83.



Technical data

Technology LED Based Light Extinction Automatic Optical Particle Counter

Particle Sizing >4,6,14,21,25,38,50,70 μm_(c) to ISO 4406:2017 Standard

Analysis range ISO 4406:2017 Code 8 to 24 NAS 1638 Class 2 to 12 AS4059/ISO11218 Rev.E Table 1 Size Codes 2-12 AS4059/ISO11218 Rev.E Table 2 Size Codes, A:000 to 12, B:00 to 12, C:00 to 12, D:2 to 12, E: 4 to 12,F: 7 to 12 AS4059 Rev.F Table 1 Size Codes 2-12 AS4059 Rev.F Table 2 Size Codes, cpc (000 to 12, 00 to 12, 2 to 12, 4 to 12, 7 to 12) GBT14039 Code 8 to 24 GJB420B Size codes, A:000 to 12, B:00 to 12, C:00 to 12, D:2 to 12, E: 4 to 12, F: 7 to 12

Accuracy $\pm 1/2$ code for 4, 6, $14\mu(c)$; ± 1 for larger sizes

Calibration Each unit individually calibrated with ISO Medium Test Dust (MTD) based on ISO 11171, on equipment certified by I.F.T.S to ISO 11943

Viscosity range Up to 400 cSt

Fluid temperature Minimum: +5 °C Maximum: +80 °C

Ambient temperature Minimum: -10 °C Maximum: +80 °C

Pressure Max Minimum: 2 bar Maximum: 420 bar

Sample Volume / Test time Maximum 100ml per pump stroke. Test volumes programmable by end user. Pre-set volumes also available.

How LPA3 works - www.mpfiltri.com/index.php/products/oil-service/lpa-3.html

Moisture Sensing % RH (Relative Humidity) ±3%

Temperature Measurement ±3%

Data Storage 4000 tests

System Pressure Measurement +/- 0.5% Full Scale Accuracy Min 10 bar

Communication options USB Output

Environmental Protection IP66 (Lid closed) IP54 (Lid open)

Weight / Dimensions 10 kg, Height 292mm, Depth 155mm, Width 435mm

Electrical Supply 18-19V 2.1-3.0A

Power Long-life Lithium Ion internal rechargeable battery (mains charger)

Software LPA View software (included)

LPA3 is supplied with a full software package and digital product information





FOCUS ON

Exclusive MP Filtri technology

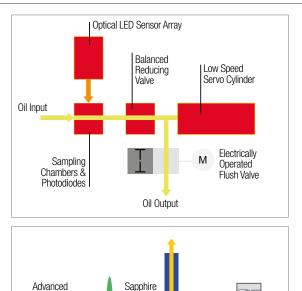
Featuring the latest breakthroughs in LED and photodiode technology, the LPA3 delivers increased accuracy combined with excellent repeatability.

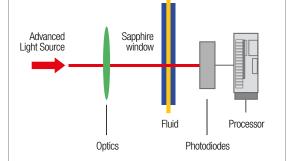
W-Option Water Saturation level (RH%) and fluid temperature sensor option.

P-Option Live Pressure Readout (bar/PSI) on display screen.

LED light source

A single point high accuracy LED measures particles across all sizes giving increased accuracy with excellent repeatability.

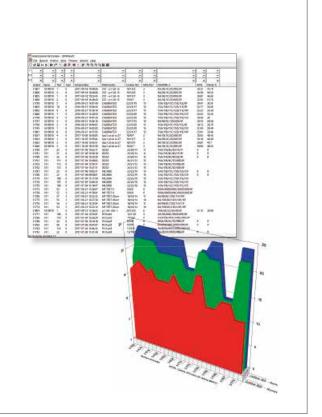




LPA View Software

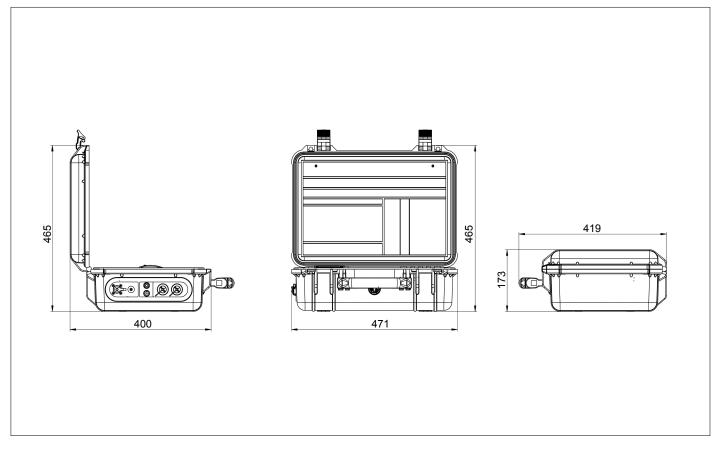
The LPA View software is used with the LPA3, LPA2, CML2 and ICM particle counters. When connected to LPA View, MP Filtri CMPs can transfer results in realtime, or alternatively, historical results can be downloaded from the CMP's inbuilt memory.

- Runs on Windows XP, 7, and Windows 10
- Full adjustment & control of product settings, test times and alarms
- Easy test report generation
- Trend analysis
- Graphical display options
- Universal format across our contamination monitoring product range





Dimensions



Designation & Ordering code

		AUTOMATIC PARTIC	LE COUNTER LPA	3						
Series		(Configuration example:	LPA3	W	Ρ	М	0	0	1
LPA3	Light extinction particle counter					\square				
Moistu	re Sensor									
0	Without moisture and temperature sensor									
w	With moisture and temperature sensor									
Pressu	re Sensor									
0	Without on-screen inlet pressure display									
P	With on-screen inlet pressure display									
Fluid c	ompatibility									
M	Mineral oil and synthetic fluid	I								
N	Subsea fluids and water based fluids (*)									
S	Phosphate ester and aggressive fluids (*) (**)									
Externa	al Result Option									
0	Without on board printer									
1	With on board printer									
Design	Reference]	
0	Std option with full accessory kit and carry bag									
Countr	y Plug Type	1								
1	UK, EU, US, AUS/CN	<u> </u>				 			 	
·	01, 20, 00, 100, 01									

(*) N and S version, moisture sensor (W) not available (**)

(**) **S** Version Available soon

